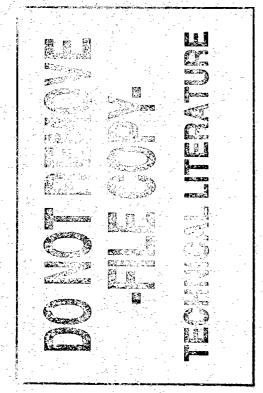
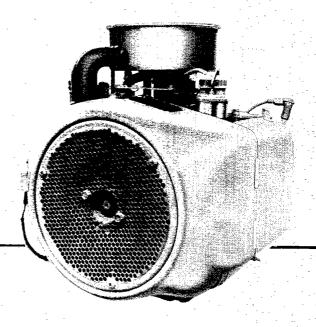
Obsolete

# Onon

# Parts Manual

B43M-GA016 Industrial Engines



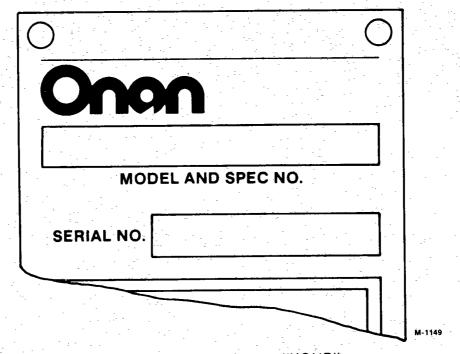


965-0254 11-88 (Spec A-C) Replaces 5-85 (Spec A-C) Printed in U.S.A.

### **General Information**

For parts or service, contact the dealer from whom you purchased this equipment or refer to your Nearest Authorized Onan Parts and Service Center.

To avoid errors or delay in filling your parts order, always give the MODEL, SPEC NO. and SERIAL NO. from the Onan nameplate.



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#### Introduction

This catalog applies to the Standard B43M-GA016 Engines. Parts are arranged in groups of related items. Each illustrated part is identified by a reference number corresponding to the same reference number in the parts list for that group. Parts illustrations are typical. Using the MODEL and SPEC NO. from the nameplate, select the Parts that apply to your engine. Unless otherwise mentioned in the description, parts are interchangeable between models. Right and left sides are determined by facing the blower end (front) of the engine.

#### WARNING

This engine is not designed or intended for use in any type of aircraft. Use of this engine in aircraft may result in engine failure and cause serious bodily injury, death and/or property damage.

#### NOTICE!

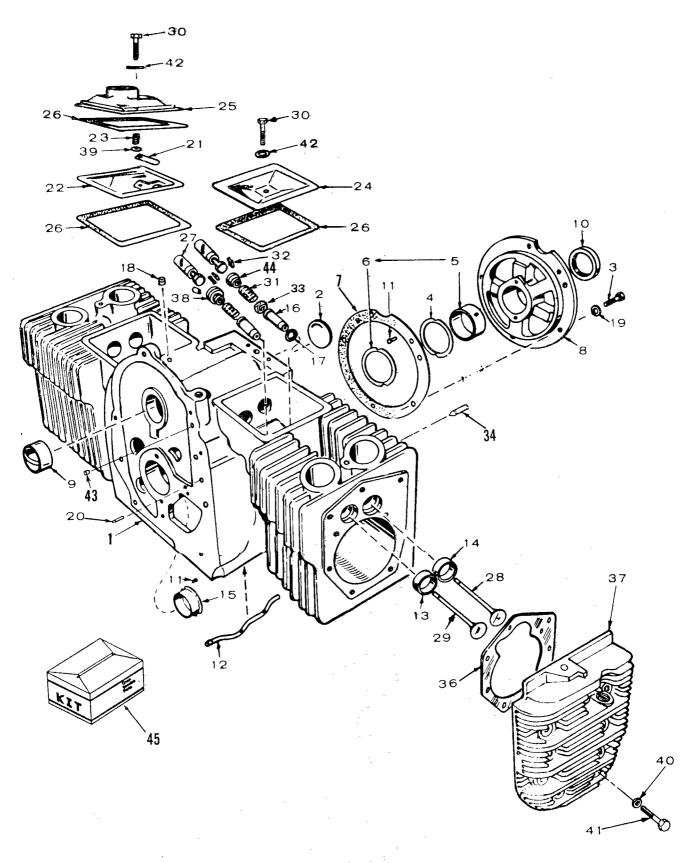
Items referenced as **optional** indicate part is factory installed and may not be applicable to all models. For field conversions additional parts are usually required.

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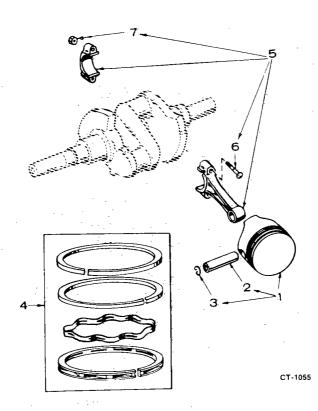
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# Cylinder Block

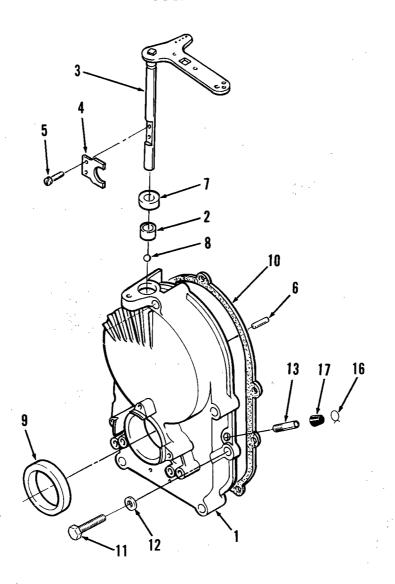
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1			Block Assembly, Cylinder (All Replacement Cylinder Block	17 18	110-0068	2	*Gasket Intake Valve Guide Vacuum Port
			Assemblies Use Intake Valve	10	149-1299	1	Tube - Early Models
			Seals and Include Parts Marked *)		517-0120	1	Plug, Breather Hole – Later Models
	110-3148	1	Engines with Standard Rear	19	850-0050	5	*Washer, Lock - Spring (3/8")
	110 2151	1	Bearing Plate		516-0141 123-1175	2 1	*Pin, Gear Cover Alignment Reed, Breather Valve
	110-3151	1	Engines with 4 Boss Bearing Plate	21 22	123-1173	1	Baffle, Breather Valve
	110-3154	1	Engines with SAE A or SAE B	23	123-1174	1	Spring, Breather Valve
			Rear Bearing Plate (Does	24	110-1879	1	Cover, Valve - RH
			Not Include Rear Bearing	25 26	110-2274	1 3	Cover, Valve - LH Gasket, Valve Cover
2	517-0048	1	Plate) *Plug, Welch (1-5/8") Camshaft	26 27	110-1921	3	Tappet, Valve Cover
2	011 0040	_	Opening	2.	115-0006	4	Standard
3	800-0051	5	*Screw, Cap - Hex Head		115-0006-02	4	.002" Oversize
			$(3/8-16 \times 1-1/4")$		115-0006-05	4	.005" Oversize
4	104-0776	AR	*Shim, Crankshaft End Play	28 29	110-2368 110-1955	2 2	Valve, Intake Valve, Exhaust
5			(.005") Bearing, Crankshaft - Rear	30	800-0010	.2	Screw, Cap - Hex Head
Ŭ			(Includes Thrust Washer)	•		-	$(1/4-20 \times 1-3/4")$
	101-0450	1	*Standard	31	110-0539	4	Spring, Valve
	101-0450-02	1	.002" Undersize		110-0639	8	Lock, Valve Spring
	101-0450-10 101-0450-20	1 1	.010" Undersize .020" Undersize	33	509-0168	2	Seal, Valve - Intake (Optional)
	101-0450-20	1	.030" Undersize	34	803-0071	2	Screw, Socket - Set
6	104-0575	2	*Washer, Thrust				$(3/8-16 \times 5/8")$
7	101-0415	1	*Gasket, Bearing Plate	36			Gasket, Cylinder Head
8	101 0400	4	Plate, Bearing - Rear		110-2287	2	Standard
	101-0439 101-0551	1 1	*Standard Optional - 4 Boss	37	110-3181	2	Optional (Graphoil) Head, Cylinder
-	101-0430	ī	Optional - SAE B	•	110-2564	1	Right Side - Spec A
	101-0437	1	Optional - SAE A		110-2563	1	Left Side - Spec A
	101-0405	2	*Bearing, Camshaft		110-2561	1	Left Side - Begin Spec B
10 11	509-0041 516-0072	- 1 - 4	Seal, Oil - Crankshaft Rear *Pin, Drive - Bearing Stop	38	110-2562 110-0904	1 4	Right Side - Begin Spec B Roto Cap - Valve
12	120-0735	1	*Tube, Oil - Cylinder Block	39		i	Washer, Flat (1/4" Screw)
13		_	Insert, Valve Seat - Exhaust	40	526-0122	18	Washer, Flat (5/16" Screw)
	110-1824	2	*Standard	41		10	Screw, Cap - Hex Head (Special)
	110-1824-02	2	.002" Oversize .005" Oversize		800-0540 800-0571	12 6	5/16-18 x 1-5/8" 2" Long
	110-1824-05 110-1824-10	2	.010" Oversize	42	526-0063	2	Washer, Flat - Copper
	110-1824-25	2 .	.025" Oversize		020 0000	_	(1/4" Screw)
14			Insert, Valve Seat - Intake	43		1	Plug, Core Hole
	110-0197	2	*Standard	44	110-0893	2	Washer, Intake Valve Spring Retainer (Optional)
	110-0197-02 110-0197-05	2 2	.002" Oversize .005" Oversize	45			Kit, Gasket
	110-0197-10	2	.010" Oversize	,,,	168-0140	1 .	Valve Grind/Carbon Removal
	110-0197-25	2	.025" Oversize				(Standard Head Gaskets)
15			Bearing, Crankshaft - Front		168-0183	1	Valve Grind/Carbon Removal
	101-0432	1	Flanged ' *Standard		168-0153	1	(Graphoil Head Gaskets) Gasket Kit, Complete
	101-0432-02	1	.002" Undersize		100 0100	-	(Standard Head Gaskets)
	101-0432-10	1	.010" Undersize		168-0182	1	Gasket Kit, Complete
	101-0432-20	1	.020" Undersize				(Graphoil Head Gaskets)
16	101-0432-30	1	.030" Undersize Guide, Valve				· ·
10			Engines w/o Intake Valve	* -	Parts Includ	ded in	the Cylinder Block Assembly.
	•		Seals				•
	110-1807	2	Intake				
	110-1807	2	Exhaust Engines with Intake Valve				
			Seals				
	110-1807	2	*Exhaust				
	110-3161	2	*Intake				

# Piston and Rod



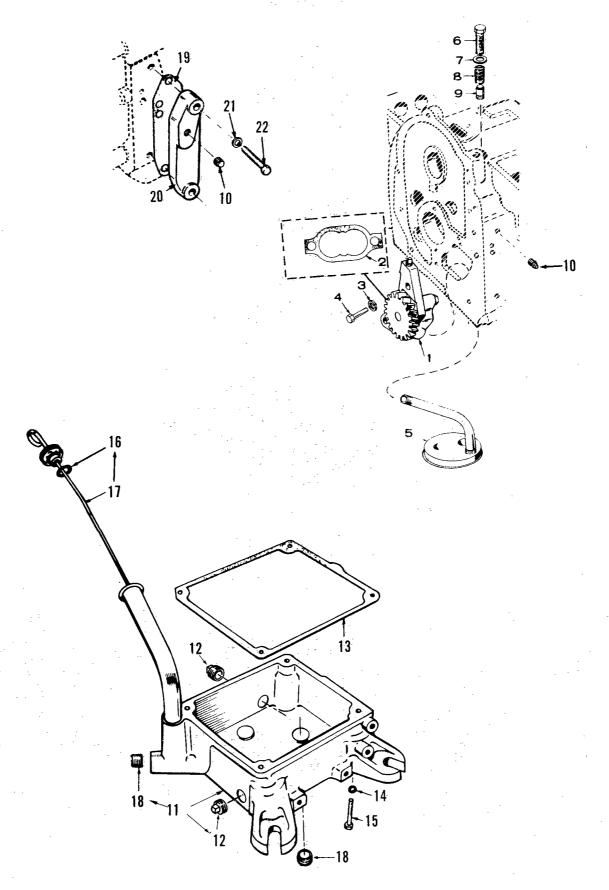
REF NO.	PART NO.	QTY USED	PART DESCRIPTION		REF NO.	PART NO.	QTY USED	PART DESCRIPTION	
1			Piston and Pin (Ind	ludes	. 5	-		Rod, Connecting (Inc.	ìudes
_			Retaining Rings)		-	\$	**.	Bolt and Nut)	-
	112-0186	2	Standard	*.	•	114-0300	2	Standard	
	112-0186-05	2	.005" Oversize	= *	-	114-0300-10	2	.010" Undersize	
	112-0186-10	. 2	.010" Oversize	-	:	114-0300-20	2	.020" Undersize	-
	112-0186-20	2 .	.020" Oversize			114-0300-30	2.	.030" Undersize	(- ( 7)
	112-0186-30	2	.030" Oversize		6.	114-0240	4	Bolt, Connecting Rod	
	112-0186-40	2	.040" Oversize		7	870-0302	4	Nut, Hex - Crown Loc	K _
2	112-0229	2	Pin, Piston					(5/16-24)	
3	518-0311	4	Ring, Retaining	-					
4			Ring Set, Piston						
	113-0189	2	Standard						
	113-0189-05	. 2	.005" Oversize						-
	113-0189-10	2	010" Oversize	-					
	113-0189-20	2	.020" Oversize	-				*	
	113-0189-30	2	.030" Oversize	:					
	112 0100 40:		040" Oversize				٠.		

## Gearcase



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	103-0738	1	Gearcase Assembly (Includes Parts Marked *)	9 10	509-0040 103-0408	1	*Seal, Oil - Crankshaft Gasket, Gearcase Mounting
2	510-0105	1	*Bearing, Governor Shaft	11	103 0406	1	Screw, Cap - Hex Head
3	150-1470	1	*Shaft and Arm, Governor		800-0032	4	5/16-18 × 1-3/4"
4	150-1187	ī	*Yoke, Governor Shaft		800-0545	1	$5/16-18 \times 2-3/4$ " (Special)
5	815-0046	2	*Screw, Machine - Pan Head (#8-32 x 3/8")	12	526-0065	5	Washer, Flat - Copper (5/16" Screw)
6	516-0130	1	*Pin, Dowel - Governor Cup	13	149-1299	1	*Tube, Vacuum Port
•			Stop	16	503-0301	1	*Clamp, Vacuum Port Cap
7	509-0008	1	*Seal, Oil - Governor Shaft	17	149-1321	1	*Cap, Vacuum Port
8	510-0014	1	*Ball, Bearing - Governor Shaft				•

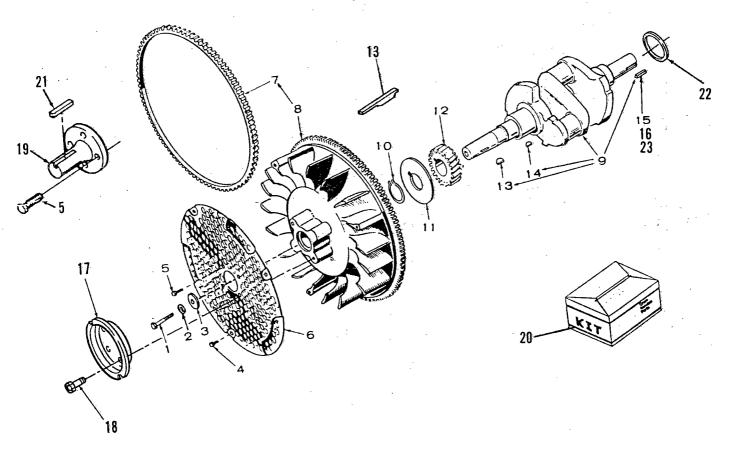
<sup>\* -</sup> Parts Included in 103-0738 Gearcase Assembly.



# Oil System

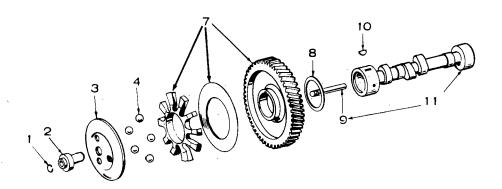
REF NO.	PART NO	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
. 1	120-0491	1	Pump, Oil (Components Not	13	102-1200	1	Gasket, Oil Base
	.=== = ===		Sold Separately)	14	850-0050	4	Washer, Lock - Spring (3/8")
2	120-0161	1	Gasket Kit, Oil Pump	15	800-0056	4	Screw, Cap - Hex Head
3	850-0040	2	Washer, Lock Spring (1/4")				$(3/8-16 \times 2-1/2")$
4 -	800-0007	. 2	Screw, Cap - Hex Head	16	123-1292	1	Cap and Indicator, Oil Fill
			$(1/4-20 \times 1")$	17	509-0142	1	Gasket, Oil Fill Cap ("O" Ring)
5	120-0713	1	Cup, Intake - Oil Pump	18	505-0937	2	Plug, Pressure - Socket Head
6	801-0050	1	Screw, Cap - Hex Head			•	(3/8")
			$(3/8-24 \times 1")$	19	122-0375	1	Gasket, Oil Filter Adapter
7	526-0066	√1	Washer, Flat - Copper	20	122-0438	1	Cover, Oil Filter Pad -
			(3/8" Screw)				Optional
8	120-0140	1	Spring, Bypass Valve	21	526~0065	· 2	Washer, Flat - Copper
9	120-0398	1	Plunger, Bypass Valve		'		(5/16" Screw)
10	505-0057	1	Plug, Pipe	22	800-0028	2	Screw, Cap - Hex Head
11	102-0850	1	Base, Oil				(5/16-18 × 1")
12	505-0056	2	Plug, Pipe - Oil Drain (1/2")				

## Crankshaft and Flywheel



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	104-0170	1	Screw, Cap - Hex Head		518-0014	1	Ring, Retaiming
			(Special)	11	104-0043	1	Washer, Gear Retaining
2	850-0055	1	Washer, Lock - Spring (7/16")				(Special)
3	526-0017	1	Washer, Flat (7/16" Screw)	12	104-0032	1	Gear, Crankshaft
4	815-0400	3	Screw, Machine - Truss Head	13			Key, Flywheel
			$(1/4-20 \times 1/2")$		515-0263	1	°*Kit, Woodruff
5	821-0014	4	Screw, Cap - Hex Head Locking		515-0284	1	+1.31" Long
			$(5/16-18 \times 1/2")$		515-0001	1 °-	+*Key, Cranksĥaft Gear
6	134-3920	1	Guard, Flywheel		515-0103	1	*Key, Crankshaft Stub
7	104-0779	1	Gear, Ring		515-0198	.1	+Key, Crankshaft Stub
8			_Flywheel (Includes Ring Gear) -	17	192-0398	-1	Sheave, Rope - Engines with
	134-3871	1	Without Imbalance Weight	*			Magneto Ignition
	134-4734	1	With Imbalance Weight -	18	821-0016	4	Screw, Cap - Hex Washer Head
			Hi Flo (Identify by 1/2"				$(5/16-18" \times 3/4")$
			Drilled Holes on Backside	19:			PTO Shaft (2" Pilot)
	÷		of Flywheel)		190-0546	1	1-7/16" Diameter
	160-1301	1	Engines with Magneto		190-0687	1	1" Diameter
			Ignition - Electric Start	. 20			Kit, Shaft
			- Hi Flo		190-0577	1	Front PTO, 1-7/16" Diameter
	160-1307	1	Engines with Magneto		541-0222	1	PTO, 1" Diameter
			Ignition - Recoil Start -	21	515-0007	1	Key, Machine $(1/4 \times 2")$
			Hi Flo	22	104-1694	1	+Spacer, Crankshaft
9			Crankshaft	23	515-0146	1	+Key, Woodruff - #18
	104-1328	1	1-1/8" Dia. Stub x 2.54" Lg.				$(1/4 \times 1 - 1/8")$
			(Includes Parts Marked *)				
	104-1699	. 1	1-7/32" Dia. Stub x 3.058"				
			Lg. (Includes Parts Marked +	) • -	Parts Include	ed in	104-1432 Crankshaft Kit.
	104-1432	1	Taper Stub (Includes Parts				104-1350 Crankshaft Kit.
			Marked )				104-1328 Crankshaft Kit.
	104-1330	1	1.125" Dia. Stub x 3.776" Lg.		-		

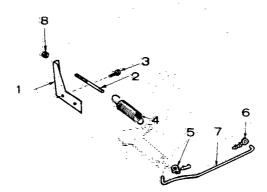
### Camshaft



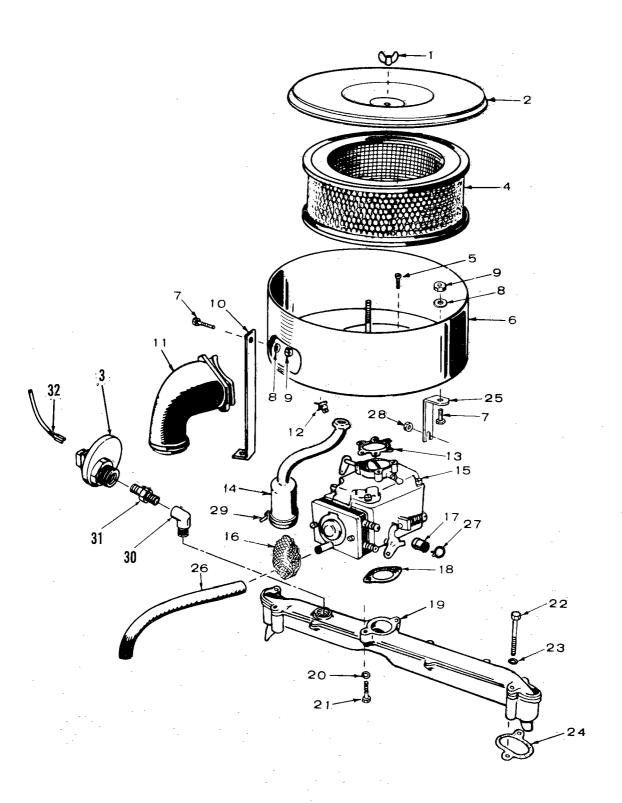
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REF	PART	QTY	PART	REF	PART	QTY	PART
NO.	NO.	USED	DESCRIPTION	NO.	NO.	USED	DESCRIPTION
1 2 3 4	150-0078 150-1519 150-1520 510-0015 510-0015	1 1 1 5 10	Ring, Retaining Hub, Governor Cup Cup, Governor Ball, Governor 5 Ball Governor 10 Ball Governor	7 8 9 10 11	105-0332 105-0541 150-0075 515-0001 105-0402	1 1 1 1	Gear Assembly, Camshaft (Includes Plate and Spacer) Washer, Thrust (Special) Pin, Center Key, Woodruff - Camshaft Gear Camshaft (Includes Center Pin)

#### Governor

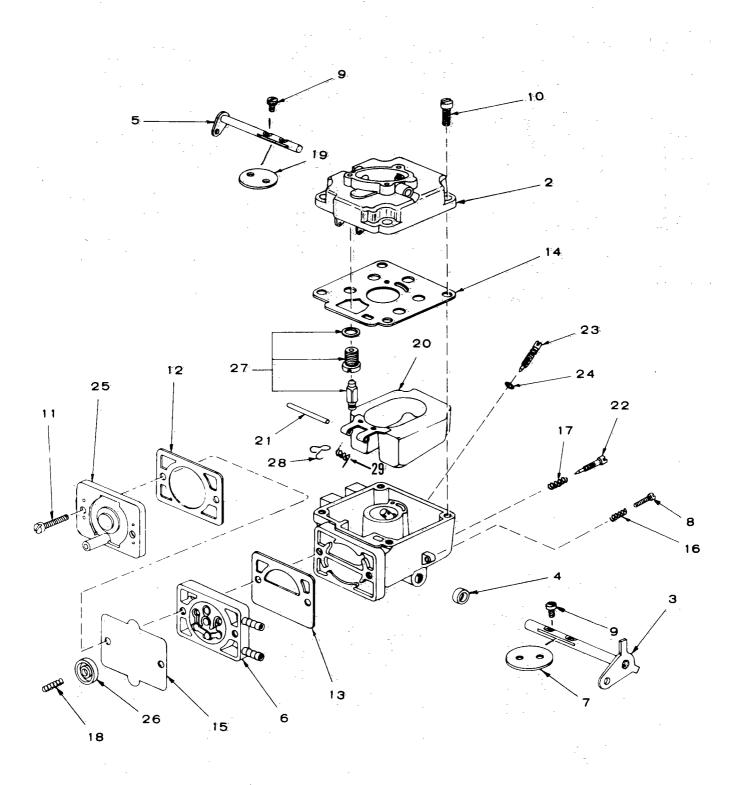


REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF	PART NO.	QTY USED	PART DESCRIPTION
1	150-1433	1	Bracket, Governor Control	5	870-0278	1	Clip, Retaining - Control Rod
$\bar{2}$	150-0694	ī	Stud, Adjusting	6	518-0004	$\bar{1}$	Clip, Retaining - Control Rod
3	821-0010	2	Screw, Cap - Hex Head Locking	7	150-1350	1	Rod, Control
			$(1/4-20 \times 1/2")$	. 8	870-0131	.1	Nut, Governor Adjusting
4	150-1214	1	Spring, Governor				



## Fuel System

١.	REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	1	865-0020	1	Nut, Wing (1/4-20)	19			Manifold, Intake
	2	140-1168	1	Cover, Air Cleaner		154-2206	1	Models Without Vacuum Switch
	3	148-0367	1	Switch, Vacuum (Optional)		154-2339	1	Models With Vacuum Switch
	4	140-1216	1	Filter, Air (Paper)	20	850-0040	2	Washer, Lock - Spring (1/4")
	5 .	815-0463	3	Screw, Machine - Slotted Head $(#10-32 \times 3/8")$	21	800-0023	2	Screw, Cap - Hex Head (1/4-20 x 1-3/8")
	6	140-1213	1	Housing, Air Cleaner	22	800-0033	. 4	Screw, Cap - Hex Head
	7	800-0003	2	Screw, Cap - Hex Head				$(5/16-18 \times 2")$
				$(1/4-20 \times 1/2")$	23	850-0045	. 4	Washer, Lock - Spring (5/16")
	8	853-0013	3	Washer, Lock - ET (1/4")	24	154-1744	. 2	Gasket, Manifold to Block
	9	862-0001	2	Nut, Hex (1/4-20)	25	140-1313	1	Support, Air Cleaner - Front
	10	140-1198	1	Support, Air Cleaner (4.4" Lg)				(2.37" Lg)
	11	140-1549	1	Tube, Air Intake	26	503-0707	1	Hose, Vacuum Port Tube
	12	518-0328	2	Clip, Cable			-	(1/4" ID)
	13	140-1215	1	*Gasket, Air Cleaner to	27	503-0731	1	*Clamp, Loop
			-	Carburetor	28	870-0257	1	Nut, Hex - Selflock (5/16-18)
	14	123-1277	1	Tube, Crankcase Breather	29	332-0941	1	Tie, Breather Tube
	15	142-0660	1	Carburetor Assembly (See	30	502-0020	1	Elbow, Street
		_ ,		Separate Page for Components)	31	502-0815	1	Nipple, Hex - Restricted
		*		(Includes Mounting Gasket) (Includes Parts Marked *)	32	336-8464	1	Lead, Vacuum Switch to Oil Pressure Switch (18")
	16	123-1417	1	Filter, Breather Tube				
	17	149-1321	1	*Cap, Fuel Outlet				
	18	145-0438	1	*Gasket, Carburetor Mounting	* -	Parts Inc	luded in	142-0660 Carburetor Kit Assembly.

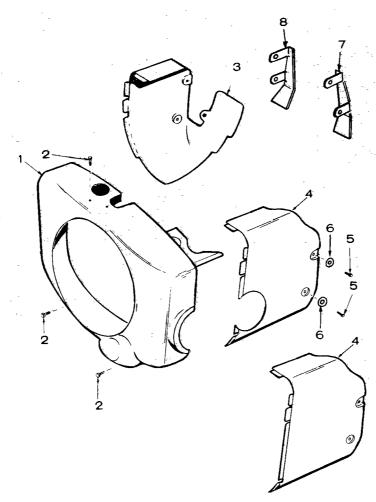


# Carburetor (With Integral Fuel Pump) Components (142-0660)

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	142-0660	1	Carburetor, Complete (With	11	142-0540	2	Screw, Pump Cover to Body
	·		Integral Fuel Pump)	12	142-0541	1	†Gasket, Pump Cover
	142-0571	1	*Gasket Set (Includes Parts	13	142-0542	1	†Gasket, Inlet Plate
			Marked †)	14	142-0572	1	†Gasket, Carburetor Body
	142-0570	1	Repair Kit (Includes Parts	15	142-0555	1	†Diaphragm, Fuel Pump
			Marked *)	16	142-0544	1	Spring, Throttle Stop
		1	Body, Lower - Not Sold	17	142-0282	1	*Spring, Idle Needle
		_	Separately	18	142-0545	1	*Spring, Fuel Pump
2		1	Body, Upper - Not Sold	19	142-0546	1	Fly, Choke
-		-	Separately	20	146-0380	1	Float Assembly
3	142-0534	1	*Shaft, Throttle	21	142-0548	1	*Shaft, Float
4	142-0535	1	t"O" Ring, Throttle Shaft Seal	22	142-0016	1	*Needle, Idle
5	142-0536	1	Shaft, Choke	23	142-0549	1	Needle, Power
6	142-0537	1	*Valve Assembly, Reed Fuel	24	142-0550	1 .	t"O" Ring, Seal - Power Needle
•		_	Pump	25	142-0551	1	Cover, Pump
7	142-0538	1	Fly, Throttle	26	142-0552	1	*Plate, Drive - Fuel Pump
8	142-0064	1	Screw, Throttle Stop	27	142-0553	1	*Valve, Assembly, Float
9	142-0334	4	*Screw, Fly to Shaft	28	142-0554	1	Clip, Retaining - Float Valve
10	142-0539	4	*Screw, Upper to Lower Body	29	146-0379	1.	Spring, Float Assist

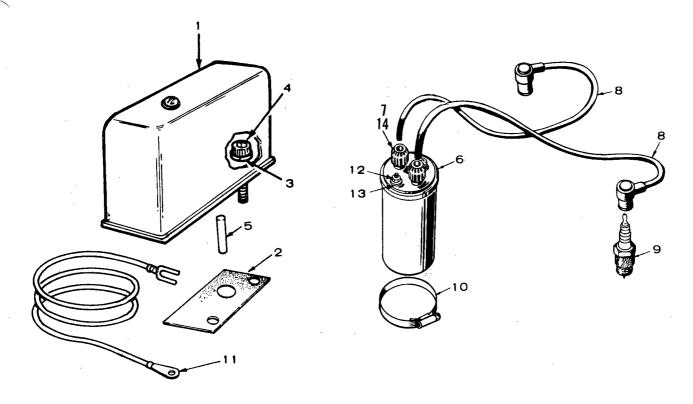
<sup>† -</sup> Parts Included in 142-0571 Gasket Set. \* - Parts Included in 142-0570 Repair Kit.

### Air Housing



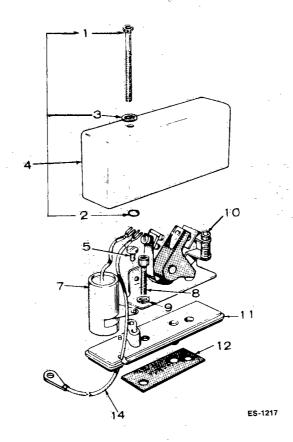
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1			Housing, Blower	5	815-0290	4	Screw, Cap - Hex Head
	134-4430	1	Sets Without Oil Filter				$(1/4-20 \times 5/8")$
	134-4400	1.	Sets With Oil Filter	6	526-0021	4	Washer, Flat (1/4" Screw)
2	815-0261	3	Screw, Cap - Hex Head (1/4-20 x 7/16")	7	134-3582	1	Baffle, Cylinder Head - Right Side
3	134-4371	1	Housing, Cylinder Air - Left Side	. 8	134-3583	. 1	Baffle, Cylinder Head - Left Side
4			Housing, Cylinder Air (Right. Side)				
	134-3400	1	Use Sets without Oil Filter - Free Flo				
	134-3518	1	Use Sets with Oil Filter ~ Free Flo				

# Ignition



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	160-1303	1	Box Assembly, Breaker (See	8	167-1602	2	Cable, Spark Plug
			Separate Page for Components)	9	167-0298	2	Plug, Spark
	1.0		(Includes Mounting Gasket)	10	503-0311	1	Clamp, Coil
2	160-1150	. 1	Gasket, Breaker Box Mounting	11	336-2378	1	Lead, Breaker Box to Coil
3	850-0038	. 2	Washer, Lock - Spring (1/4")	12	166-0554	2 .	Nut, Hex (Special)
4	802-0034	. 2	Screw, Socket Head (1/4-20 x	13	850-2005	2	Washer, Lock - Spring (Metric)
			3/4")	14	166-0614	2 .	Bushing, Rubber (Inside of
5	160-1151	1	Plunger, Breaker Points				Cap 166-0604)
6	166-0772	1	Coil, Ignition				
7	166-0604	. 2	Cap, Coil Terminal (Part of Coil)				

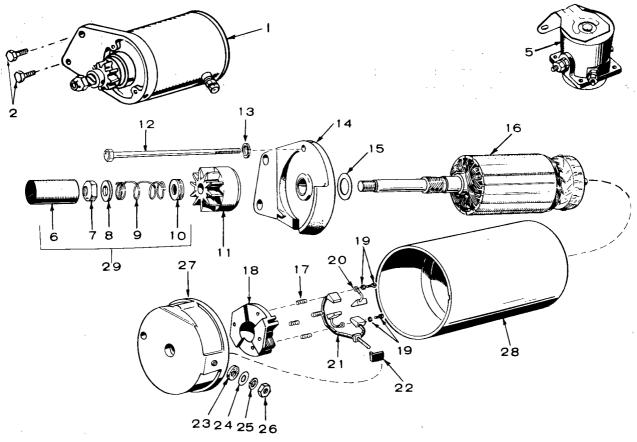
#### Breaker Box



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	,			<i>:</i> -			- 1
	160-1303	1	Breaker Box (Includes Parts Marked *)	8	802-0034	2	*Screw, Cap - Socket Head $(1/4-20 \times 3/4")$
1	802-0022	1	*Screw, Cap - Hex Socket	. 9	850-0040	2	*Washer, Lock (1/4")
		<u> </u>	$(#10-24 \times 1-1/2")$	10	160-1183	1	*Point Set, Breaker
2	509-0065	1	*Retainer ("O" Ring)	11	160-1219	1	*Base, Breaker
3	526-0008	1	*Washer, Flat (#10 Screw)	12	160-1150	1	*Gasket, Breaker Box
4	160-1285	1	*Cover, Breaker Box	14	336-2378	1	Lead, Breaker Box to Coil
5	815-0358	1	*Screw, Cap - Slotted (#8-32 x 5/16")	- '	160-1311	1	Tune Up Kit (Includes Points and Condenser)
7	312-0246	1	*Condenser		7		

<sup>\* -</sup> Parts Included in 160-1303 Breaker Box.

### Starter Motor



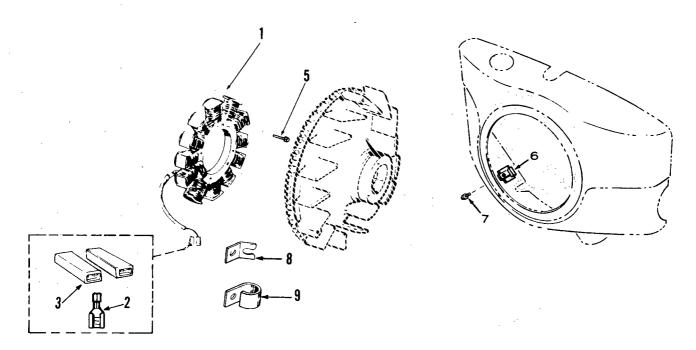
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USEC	PART DESCRIPTION
1	191-1171	1	Starting Motor, Complete	18	#	1	+Brush Holder
2	815-0570	2	Screw, Čap – Hex Washer Head	19	#	1	+Screw and Lock Washer
			$(5/16-18 \times 1")$	20	#	2	*+Brush, Ground
5	307-1031	1	Solenoid, Start - Relay	21	#	1	*+Stud and Brush Assembly, Input
6	#	1	xCover, Dust	22	#	1	+Bushing, Insulation
7	#	1	xNut, Stop	23	#	1	Washer, Insulation
8	# 7	1	xWasher, Flat	24	#	1	+Washer, Flat
9	· #	1	xSpring, Anti-Drift	25	#	1	+Washer, Lock
10	#	1	xSpacer, Dust Cover	26	#	1	+Nut
11	191-1156	1	Drive Assembly	27	191-1040	1	Cap Assembly, Commutator
12	191-1220	2	Screw, Cap - Hex Head				(Includes Parts Marked +)
13	850~0040	2	Washer, Lock - Spring (1/4")	28	#	1	Housing
14	191-1219	1	Cap Assembly, Drive End		191-1222	1	Repair Package (Includes
15	191-1038	1	Washer, Armature Thrust				Parts Marked *)
16	191-1221	1	Armature	29	191-1359	1	Dust Cover Assembly (Includes
17	#	4	*+Spring				Parts Marked x)

<sup>+ -</sup> Parts Included in 191-1040 Cap Assembly.
\* - Parts Included in 191-1222 Repair Package.
# - Not Sold Separately.
x - Parts Included in 191-1359 Dust Cover Assembly.

#### OPTIONAL EQUIPMENT SECTION

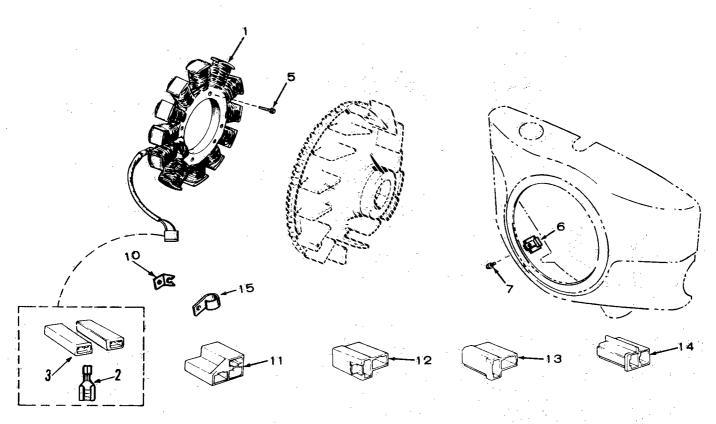
This section contains illustrated parts listing of factory installed options for these industrial engines. Options may not be applicable to all models; for field conversions additional parts are usually required. Optional parts listed in this section are in addition or in place of those shown in the standard engine parts section.

Option 1 Flywheel Alternator - 20 Ampere (Phelon)



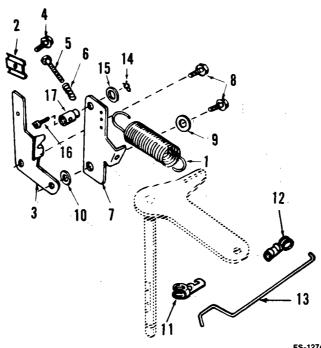
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	191-1276	1	Stator (Includes Terminals	6	191-1748	1	Regulator, Voltage
			and Connector Bodies)	7	821-0007	1	Screw, Cap - Hex Washer Head
2	332-2423	2	Terminal, Stator Leads			_	(1/4-20 × 1/4")
3	323-1257	2	Kit, Body Terminal Connector	8	167-0188	1	Clip, Cable
5	815-0470	3	Screw, Machine - Hex Head -	-	332-2319	1	Clamp, Wire - Alternator Leads

Option 2 Flywheel Alternator - 15 Ampere (Phelon)



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	191-1256	1	Stator (Includes Terminals and Connector Bodies)	10 11	167-0188 323-0853	1	Clip, Cable Body, Terminal Connector
2	332-2423	3	Terminal Stator Leads	12	323-1085	1	Body, Terminal Connector
3	323-1257	2	Kit, Body Terminal Connector	13	323-0892	1 .	Body, Terminal Connector
5	815-0593	3	Screw, Machine - Hex Head - Self-Lock (#10-32 x 1-3/8")		323-0890 332-2319	1 1	Body, Terminal Connector Clamp, Wire - Alternator
.6	191-1206	1	Regulator, Voltage				Leads
7	821-0007	1	Screw, Cap - Hex Washer Head $(1/4-20 \times 1/4")$	-			

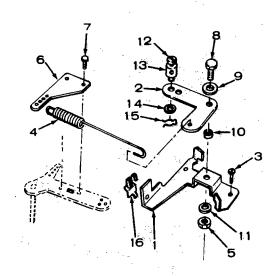
# Option 3 Governor Control - Variable Speed (Side Pull)



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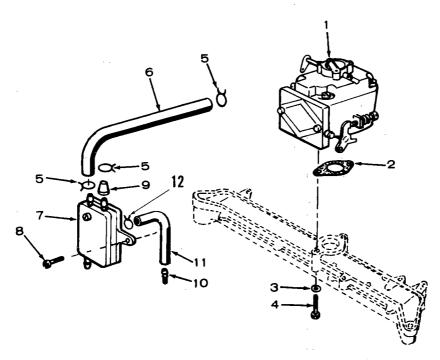
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION		
.1	150-1214 153-0514	1	Spring, Governor Clamp, Cable	9	526-0021	2	Washer, Flat (17/64" ID × 3/4" OD × 1/16")		
- 3	150-1725	1	Bracket, Cable	10	150-1269	1	Bushing, Control Arm		
4	815-0359	ī	Screw, Tapping - Hex Head (#10-32 x 7/8")	11	518-0406	1	Clip, Retaining - Control Rod to Governor Shaft		
5	815-0510	1	Screw, Tapping - Hex Head (#6-32 x 5/8")	12	518-0004	1	Clip, Retaining - Control Rod to Carburetor		
6	150~1398 `	1	Spring, Idle Setting	13	150-1924	1	Rod, Governor Control		
7	100 1000	-	Arm, Governor Control	14	516-0059	1	Pin, Cotter		
,	150-1345	1	Use With Swivel	15	526-0006	1	Washer, Flat (#12 Screw)		
8	150-1576 815-0436	1	Use Without Swivel Screw, Cap - Hex Washer Head	16	815-0104	1	Screw, Machine - Fillister Head (#8-32 x 5/16")		
0	010-0430	2	$(1/4-20 \times 1/2")$	. 17	152-0155	1	Swivel, Cable Holding		

# Option 4 Governor Control - Variable Speed (Front Pull)



REF NO.	PART NO.	QTY	PART DESCRIPTION	REF NO:		QTY USED	PART DESCRIPTION
1	150-1810	1	Bracket, Governor Control	9.	526-0021	1	Washer, Flat (1/4" Screw)
$\tilde{2}$	150-1366	1.	Link, Governor Control	10	150-1269	1	Bushing, Governor Control
3	815-0439	3	Screw, Cap - Hex Head Locking	11	850-0040	1	Washer, Lock - Spring (1/4")
•	010 0.00	. 7	$(#8 \times 1/2")$	12	815-0104	1	Screw, Machine - Fillister
4	150-1369	1	Spring, Governor		Ē		Head (#8-32 × 5/16")
5	862-0001	1	Nut, Hex (1/4-20)	13	152-0155	1	Swivel, Cable - Throttle
-6	150-1367	ī	Adapter, Governor Arm	14	526-0006	1	Washer, Flat (#12 Screw)
7	815-0181	2	Screw, Cap - Hex Head W/ET	15	516-0059	1	Pin, Cotter
	010 0101	-	(#10-32 × 1/2")	16	518-0176	1	Clip, Cable - Throttle
8	800-0004	1 .	Screw, Cap - Hex Head (1/4-20 x 5/8")				

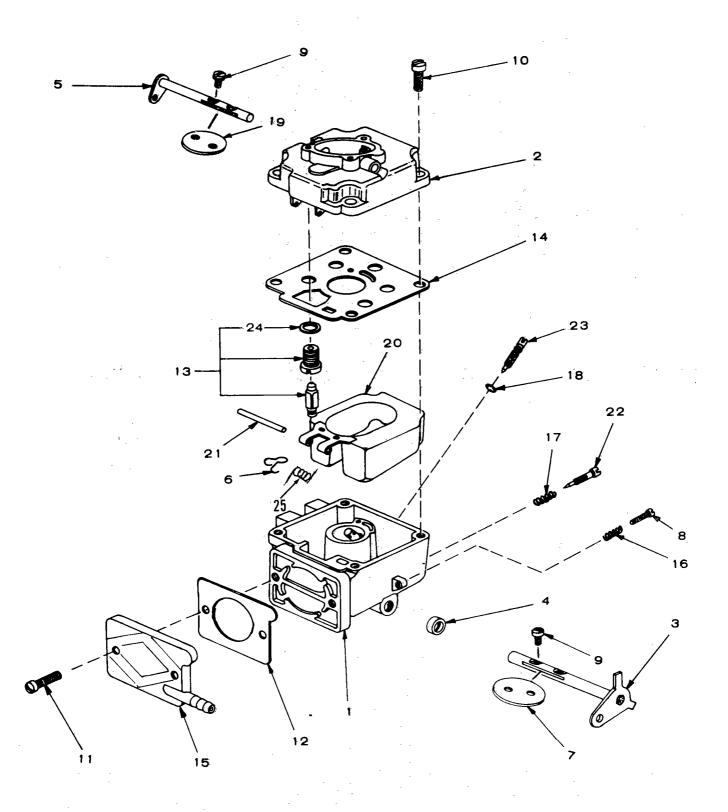
Option 5
Fuel System



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	142-0661	. 1	Carburetor Assembly - Gasoline	6	503-0664	1	Hose, Fuel $(1/4" \text{ ID} \times 11" \text{ Lg})$
			(See Separate Page for Components) (Includes	7	149-2187-01	1	Pump, Fuel (Includes Parts Marked *)
- 2			Mounting Gasket) (Includes Parts Marked +)	8	815-0555	2	Screw, Tapping - Pan Head (10-24 x 5/8")
2	145-0438	1	Gasket, Carburetor Mounting	9	149-1321	1	+Cap, Fuel Outlet
3	850-0040	2	Washer, Lock - Spring (1/4")	10	149-1299	1	Tube, Vacuum Port
4	800-0023	2	Screw, Cap - Hex Head	11	503-0663	1	Line, Impulse
			$(1/4-20 \times 1-3/8")$	12	503-0731	1	Clamp, Wire (1/2")
5	503-0731	3	+Clamp, Hose (7/16")				

<sup>+ -</sup> Parts Included in 142-0661 Carburetor Assembly Kit.

Option 6 Carburetor Components (Without Integral Fuel Pump)

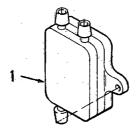


#### Option 6 Carburetor Components (Without Integral Fuel Pump)

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	142-0661	· 1	Carburetor, Gasoline (Includes	10	142-0539	4	Screw, Upper to Lower Body
			Mounting Gasket)	11	142-0539	2	Screw, Inlet Plate
	142-0592	1	Repair Kit (Includes Parts	12	142-0559	1	*Gasket, Inlet Plate
			Marked †)	13	142-0553	1	†Valve Assembly, Float
	142-0591	1	Gasket Kit (Includes Parts	14	142-0572	1	*Gasket, Carburetor Body
			Marked *)	15	149-1983	1	Plate, Inlet (Includes Cap
1		1	Body, Lower (Not Sold				and Clamp)
-		_	Separately)	16	142-0544	1	Spring, Throttle Stop
2		1	Body, Upper (Not Sold	17	142-0282	1	†Spring, Idle Needle
_			Separately)	18	142-0550	1	*O-Ring, Packing - Power Needle
3	142-0534	1	†Shaft, Throttle	19	142-0546	1 :	Fly, Choke
4	142-0535	1	*O-Ring, Packing - Throttle	20	146-0380	. 1	Float Assembly
			Shaft	21	142-0548	1	†Shaft, Float
5	142-0536	1	Shaft, Choke	22	142-0016	1	tNeedle, Idle
6	142-0554	1	Clip, Retaining - Float Valve	23	142-0549	1	Needle Assembly, Power
7	142-0538	ī	Fly, Throttle	24	142-0523	1	*Gasket, Float Valve Seat
8	142-0064	1	Screw, Throttle Stop	25	146-0379	1	Spring, Float Assist
9	142-0334	4	tScrew, Fly to Shaft				•

<sup>† -</sup> Parts Included in 142-0592 Repair Kit. \* - Parts Included in 142-0591 Gasket Kit.

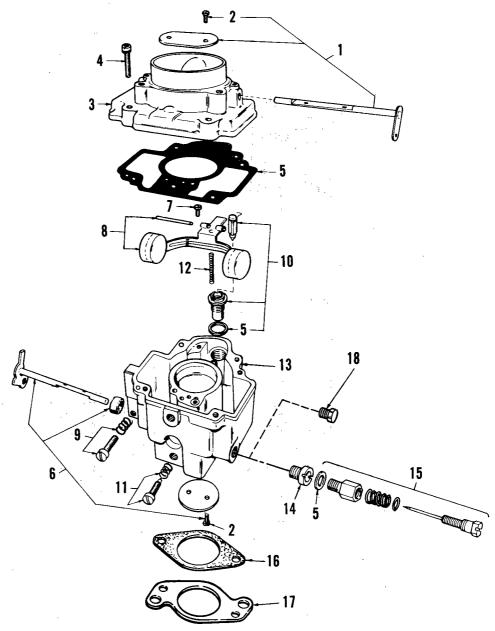
# Option 7 Fuel Pump



REF PART QTY PART REF PART QTY PART NO. NO. USED DESCRIPTION

1 149-2187-01 1 Pump, Fuel - Vacuum, Pulse

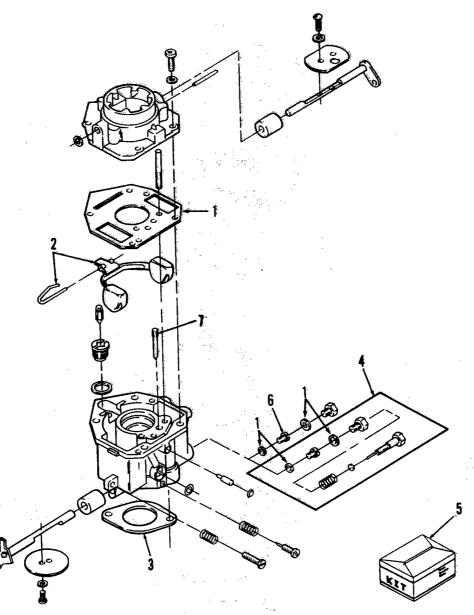
# Option 8 Carburetor Components (Adjustable Main Jet) (Fixed Main Jet)



055	PART	OTY	PART	REF	PART	QTY	PART
REF NO.	NO.	ÜSED	DESCRIPTION	NO.	NO.	ÜSED	DESCRIPTION
			Carburetor, Complete	10	146-0289	1	Valve and Seat Package
			(Includes Mounting Gasket)	11	146-0209	1	Idle Needle Package
	146-0309	1	Adjustable Main Jet	12	146-0208	- 1	Spring Buoyancy
	146-0344	ĩ	Fixed Main Jet	13		1	Body (Not Sold Separately)
1	146-0260	1	Choke Shaft Package	14			Jet, Power
2	146-0142	4	Screw, Valve Mounting	٠.	146-0238	1	Adjustable (Use on
3		1	Intake, Air (Not Sold				Carburetor 146-0309)
•		_	Separately)		146-0316	1	Fixed (Use on Carburetor
4	146-0247	4	Screw, Body to Intake				146-0344)
5	146-0220	1	Gasket Kit	15	146-0214	1	Power Needle Package
6	110 0220	_	Shaft, Throttle (Package)	16	154-0733	1	Gasket, Carburetor Mounting
·	146-0267	1	Use on Carburetor 146-0309	17	154-1977	1	Adapter, Carburetor - Use on
	146-0259	1	Use on Carburetor 146-0344				Carburetor 146-0344
7	146-0222	$-\bar{1}$	Screw, Lever Pin	18	146-0278	1	Screw, Plug - Fixed Main Jet
8	146-0262	1	Float Package	19	146-0228	1	Kit, Repair
9	146-0261	$\bar{1}$	Idle Speed Adjusting Screw				-
			Package	21			

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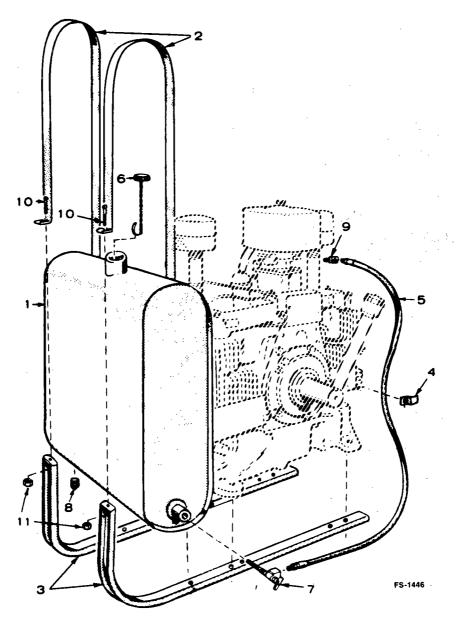
Option 8A Carburetor Components (Nikki) Fixed Main Jet



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	RE NO		QTY USED	PART DESCRIPTION
		"	Carburetor, Complete (Includes Mounting Gasket)	4	146-032	7 1	Kit, Variable Jet - Optional (High Altitude Application)
	146-0428	1 .	With Semi-Automatic Choke	. 5	146-0432	2, 1	Kit, Repair (Includes Parts
. 1	146-0438	1	+Kit, Gasket				Marked +)
2	146-0437	1	Kit, Float	6	146-0396	6 1	Jet, Power
3.	154-0733	2	+Gasket, Carburetor Mounting	7	146-0429	5 1	Jet, Idle

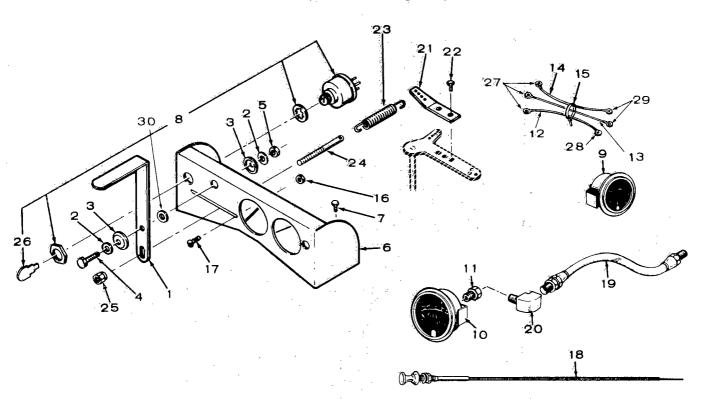
<sup>+ -</sup> Parts Included in 146-0432 Repair Kit.

Option 9
Fuel Tank (Side Mounted)



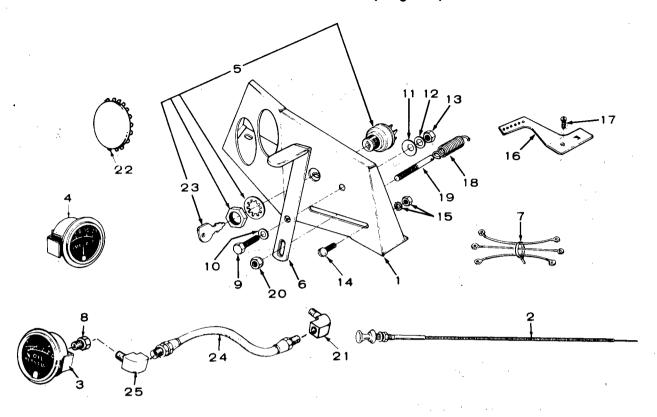
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	159-0597	1	Kit, Fuel Tank - Complete	7	504-0013	1	Valve, Shut-off
1	159-0981	1	Tank, Fuel (Less Cap)	8	505-0057	1	Plug, Tank Drain
2	159-0596	2	Strap, Fuel Tank	9	502-0020	1	Elbow, Carburetor Inlet
3	159-0595	2	Bracket, Fuel Tank	10	813-0108	2	Screw, Machine - Round Head
4	134-0599	1	Clip, Fuel Line				(#10-32 × 1-1/2")
5	501-0008	1	Line, Fuel	11	870-0053	2	Nut, Hex (#10-32)
6	159-0020	1	Cap. Fuel Tank				(, _ , , , , , , , , , , , , , , , , , ,

### Option 10 Control (Engine)



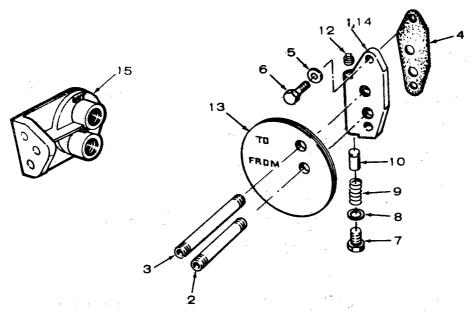
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
		0020		,,,,,,		7725	
1	152-0198	1	Lever, Throttle Control	15	332-0942	1	Tie, Cable
2	526-0015	2	Washer, Flat (1/4" Screw)	16	870-0131	2	Nut, Hex (10-32)
3	152-0041	2	Washer, Tension - Cup	17	815-0199	2	Screw, Machine - Fillister
4	800-0005	1	Screw, Cap - Hex Head				Head $(10-32 \times 5/16")$
			$(1/4-20 \times 3/4")$	18	153-0097	1	Cable, Choke
5	870-0065	1	Nut, Lock - Hex (1/4-20)	19	501-0004	1	Line, Oil - Flexible
6	301-4041	- 1	Panel, Control	. 20	502-0020	1	Elbow, Street (90°)
7	821-0009	2	Screw, Lock - Hex	21	150-1544	1	Adapter, Governor Arm
			$(1/4-20 \times 5/16")$	22	815-0194	2	Screw, Tapping $(10-32 \times 3/8")$
8	308-0385	1	Switch and Key, Ignition	23	150-0098	1 : .	Spring, Governor
9	302-0060	1	Ammeter, DC (20-0-20)	24	150-0096	1	Stud, Speed Adjusting
10	193-0005	1	Gauge, Oil Pressure	25	150-0621	1	Nut, Special - Speed
11	502-0017	1 .	Connector, Inverted Female				Adjusting Stud
12		1	Lead, Electrical - #16 Wire,	26	308-0490	1	Key, Ignition Switch
			26" Lg.	27	332-0325	1	Terminal, Ring
13		1	Lead, Electrical - Switch to	-28	332-1408	1	Terminal, Faston
			Coil - #16 Wire, 13" Lg.	29	332-1993	1	Terminal, Receptable
14	_ , -	1	Lead, Electrical - Switch to	30	526-0016	1	Washer, Flat (1/4" Screw)
			Ammeter - #16 Wine 7" da				

#### Option 10A Control (Engine)



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	301-5065	-1	Panel, Control	14	815-0199	2	Screw, Machine - Fillister
2	153-0097	1	Cable, Choke		-		Head (#10-32 × 5/16")
3	193-0005	1	Gauge, Oil Pressure	15	870-0131	2	Nut, Hex with ET (#10-32)
4	302-0060	1	Ammeter (20-0-20)	16	150-1749	. 1	Extension, Governor Arm
5	308-0385	1	Switch, Ignition	17	815-0181	1.	Screw, Tapping - Hex Head
6	152-0224	1	Lever, Throttle Control			the second second	with ET (#10-32 x 1/2")
7	338-1219	1	Harness, Wiring	18	150-1214	1	Spring, Governor
8	502-0051	. 1	Coupling, Female	19	152-0177	1	Stud, Speed Adjusting
9	800-0005	1	Screw, Cap - Hex Head	20	150-0621	1	Nut, Speed Adjusting Stud
			$(1/4-20 \times 3/4")$	21	502-0005	1	Elbow, Inverted - Female (90°)
10	526-0016	1	Washer, Flat (1/4" Screw)	22	517-0009	AR	Plug, Dot Button
11	152-0041	1	Washer, Tension - Cup	23	308-0490	1	Key, Ignition Switch
12	526-0015	2	Washer, Flat (1/4" Screw)	24	501-0009	1	Line, Oil - Flexible (36" Lg)
13	870-0065	1	Nut, Hex - Self Locking	25	502-0065	1	Elbow, Inverted - Male (45°)

#### Option 11 Oil Filter (Remote)

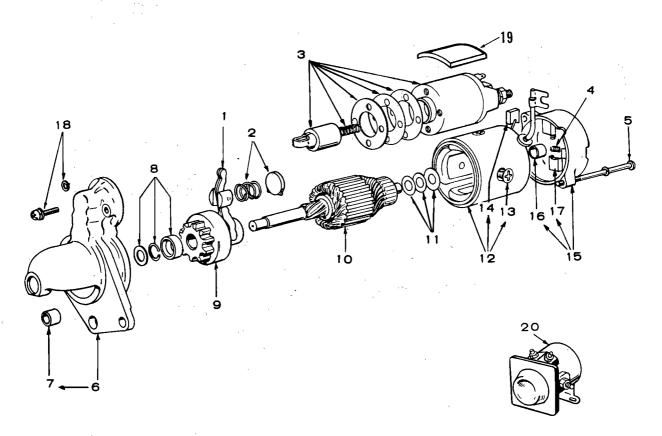


REF NO.	PART NO.		)TY JSED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
. 1	122-0369		1	+Adapter, Remote Oil Filter	8	526-0066	1	+Washer, Flat - Copper
2	505-0791		1	Nipple, Pipe $(1/4 \times 7")$				(3/8" Screw)
3	505-0776		1	Nipple, Pipe $(1/4 \times 6)$	9	120-0140	1	+Spring, By-Pass Valve
4	122-0375		1	Gasket, Adapter	10	120-0398	1	+Valve, By-Pass
5	526-0065	. *	2.	Washer, Flat - Copper	1.2	505-0057	1	+Plug, Pipe - Square Head
-				(5/16" Screw)	13	508-0184	1	Grommet, Air Seal
6		, .		Screw, Cap - Hex Head	- 14	122-0473	- 1	Adapter Assembly, Remote Oil
	800-0031		2	Prior to 6/86 (5/16-18 x 1-1/2")				<pre>filter (Includes Parts Marked +)</pre>
	800-0030		2	Begin 6/86 (5/16-18 x 1-1/4")	15	122-0476	1	Base Assembly, Remote Oil Filter
7	801-0047		1	+Screw, Cap - Hex Head				

+ - Parts Included in 122-0473 Adapter Assembly.

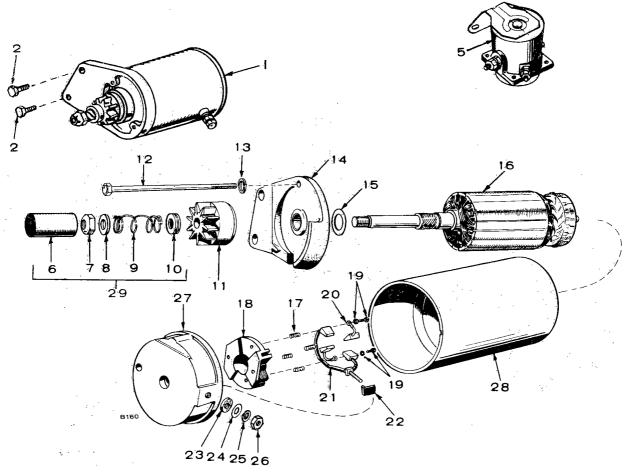
NOTE: Hoses vary with each installation.
Purchase locally, hoses with a minimum pressure rating of 150 PSI (1035 kPa).

#### Option 12 Starter Motor Components - Solenoid Shift



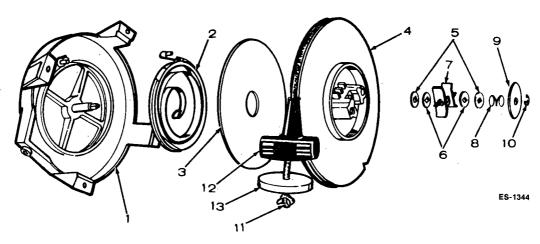
REF	PART	QTY	PART	REF	PART	QTY	PART
NO.	NO.	USED	DESCRIPTION	NO.	NO.	USED	DESCRIPTION
	191-0915	1	Motor, Starting	11	191-0975	1	Washer Set
1	191-0965	1	Lever Assembly	12	191-0976	1 ,	Yoke Assembly (Includes Brush and Screws)
2	191-0966	1	Spring Set Switch Assembly	13	191-0977	4	Screw, Flat Head Machine
3 . 4	191-0967 191-0968	2	Spring, Bush		191-0978	ì	Brush (+)
5	191-0969	2	Bolt, Through	15	191-0979	1	Rear Bracket Assembly
6	191-0970	1	Bracket Assembly, Front				(Includes Bearing and Brush)
			(Includes Bearing)	16	191-0980	1	Bearing, Rear
7	191-0971	1	Bearing Front	17	191-0981	1	Brush (-)
8	191-0972	1	Stopper Set, Pinion	18	191-0982	. 1	Screw Set
9	191-0973	1	Clutch Assembly	19	191-1076	1	Seal, Starter Air
10	191-0974	1	Armature	20	307-0845	1	Relay, Start Solenoid

Option 12A Start Motor Components (Heavy Duty)



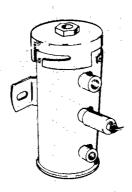
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USE	
1	191-0933	1	Motor, Starter (Complete)	20	≅ <b>§</b>	2	†*Brush, Ground
2	815-0570	2	Screw, Cap - Hex Washer Head	21	Ö	- 1	†*Stud and Brush Assembly, Input
		100	(5/16-18 × 1")	22	· §	1	†Brushing, Insulation - Input
5	307-1031	1	Relay, Start Solenoid	-			Stud
6	§	1	xCover, Dust	23	·§	. 1	†Washer, Insulation - Input
7 8	§ .	1	xNut, Stop				Stud
8	Š	. 1	xWasher, Stop Nut	. 24 -	· §	1	†Washer, Flat – Input Stud
9	Š	1	xSpring, Anti-drift	25	· §	1	†Washer, Lock – Input Stud
10	§ ·	1	xSpacer, Dust Cover	26	∕§	1	†Nut, Securing - Input Stud
11	191-1036	1	Drive Assembly	.27	191-1040	1	Cap Assembly, Commutator
12	191-1048	2	Screw, Hex Cap - Special		_		(Includes Parts Marked †)
13	850-0040	.2	Washer, Lock (1/4")	28	§	1	Housing, Starter Motor
14	191-1037	1	Cap Assembly, Drive End		191-1041	1	Répair Kit, Brush, Spring and
15	191-1038	1	Washer, Armature Thrust - Special				Stud (Includes Parts Marked *)
16	191-1039	1	Armature	29	191-1359	1	Dust Cover Assembly (Includes
17	\$	4 -	t*Spring, Brush				Parts Marked $x$ )
18	Š	1	tBrush Holder				
19	96	2	tScrew and Lockwasher				
	3			† -	Included	in the	191-1040 Cap Assembly.
				* _	Included Kit	in the	191-1041 Brush, Spring and Stud
				6 -	Not Sold	Separat	elv.
							1359 Dust Cover Assembly.

Option 13
Recoil Starter Components



REF NO.	PART NO	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PAR DESCRIP	
	192-0392	1	Starter, Recoil - Complete	7	192-0416	1	Shoe Assembly,	Friction
1	192-0422	1	Cover, Starter	8	192-0415	1	Spring, Brake	
2	192-0421	1	Spring, Rewind	9	526-0142	1	Washer, Flat	
3	192-0420	ī	Shield Spring	10	518-0205	1	Ring, Snap	
4	192-0419	ī	Rotor	11	192-0412	1	Cord, Pull	*1
5	192-0418	2	Washer, Steel	12	192-0411	1	Handle, Pull	
6	192-0417	2	Washer, Fibre	13	192-0410	1	Insert, Handle	

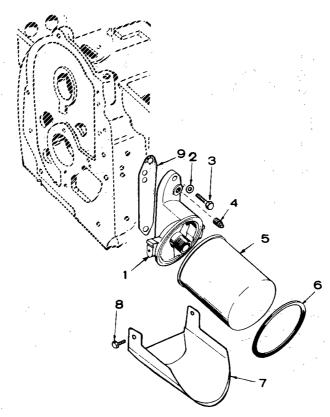
# Option 14 Fuel Pump (Electric)



REF PART QTY PART NO. NO. USED DESCRIPTION

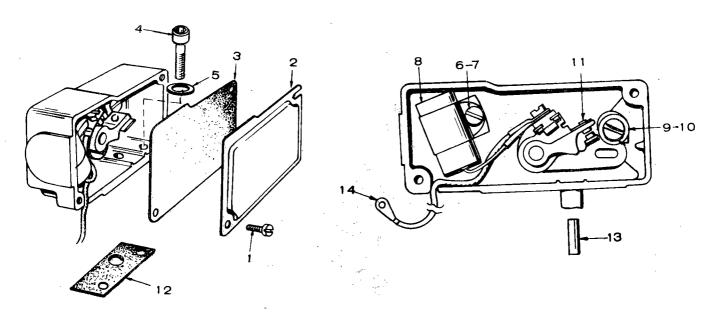
149-1828 1 Pump, Fuel

#### Option 15 Oil Filter (Spin-On)



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	122-0320	1	Adapter, Oil Filter	. 5 .	122-0645	1	Filter, Oil
2	526-0065	2	Washer, Flat - Copper	6	122-0347	1	Seal, Air - Filter to Housing
	and the second		(5/16" Screw)	7	122-0360	1	Drain, Oil Filter
3	800-0028	2	Screw, Cap - Hex Head (5/16-18 x 1")	8	815-0194	2	Screw, Cap - Hex Head w/ET (#10-32 x 3/8")
4	505-0057	1	Plug, Pipe (1/8")	9	122-0321	. 1	Gasket, Oil Filter Adapter

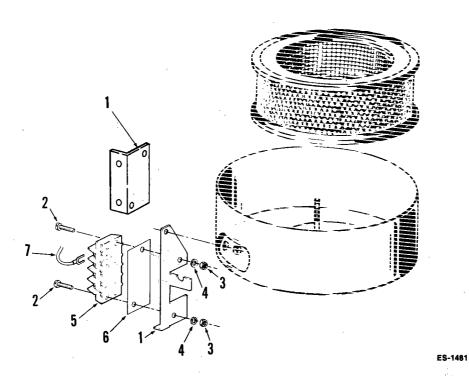
#### Option 16 Ignition Breaker Box (Side Adjustable)



REF NO.	PART NO.	QTY USED	PART DESCRIPTION		REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	160-1158	1	Box Assembly, Breaker		8.	312-0069	1	*Condenser, Ignition
	100 1100	-	(Includes Parts Marked *)		9	870-0221	1	*Nut, Hex with External Tooth
1	815-0358	2	*Screw, Tapping - Hex Head,	-				Lockwasher (#8-32)
~			Slotted (#8-32 x 5/16")		10	815-0405	1	*Screw, Machine - Pan Head,
2	160-1149	1	*Cover, Breaker Box					Cross-Recessed (#8-32 $\times$ 1/2")
$\tilde{3}$	160-1148	ī	*Gasket, Cover	**	- 11	160-1154	1	*Point Set, Breaker
4	802-0034	2	*Screw, Cap - Socket Head		12	160-1150	1	*Gasket
		_	$(1/4-20 \times 3/4")$		13	160-1151	1	Plunger, Breaker Points
5 .	850-0038	2	*Washer, Lock - Spring (1/4	")	14	336-2378	. 1	Lead, Breaker Box to Coil
	815-0403	ī	*Screw, Tapping - Pan Head (#8-32 x 5/16")	•		160-1161	1	Tune-Up Kit (Includes Points and Condenser)
7	850-0025	· 1	*Washer Lock - Spring (#8)					

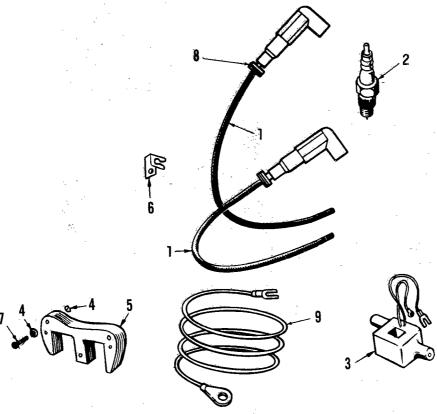
<sup>\* -</sup> Parts Included in 160-1158 Breaker Box Assembly.

#### Option 17 Support and Terminal Block Assembly



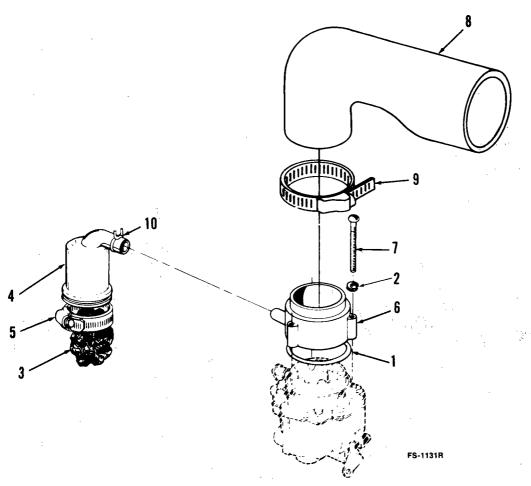
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	. "-	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1			Support, Air Cleaner		4	853-0005	2	Washer, Lock - ET (#8)
	140-1644	1	Units with Air Cleaner		5	332-0537	. 1	Block Terminal (4 Place)
			Housing		6	332-2208	1	Strip, Marker
	301-5936	1 .	Units without Air Cleaner		7		•	Lead Assembly
		_	Housing			336-4385	1	Alternator (Use Bulk #16
2	812-0081	2	Screw, Machine - Round Head					Wire)
-		_	(#8-32 × 5/8")			334-0028	1	Ignition
3	860-0008	2	Nut, Hex (#8-32)			-		

#### Option 18 Ignition (Magneto)



	•						
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	160-1306	1	Stator Assembly (Includes Parts Marked *)	5	160-0749 167-0188	1 4	*Pole Shoe, Stator - Magneto Clip, Spark Plug Cable
1	167-1595	2	Cable, Spark Plúg R.H.	7	815-0259	2	Screw, Hex Cap
2	167-0298	2	Spark Plug	. 8	508-0095	2	Grommet, Rubber
3 <b>4</b>	160-1305	. 1	*Coil, Magneto Stator Washer, Flat - Stator	9	336-8466	1	Lead, Magneto to Ignition Breaker
	526-0015	2	1/4" Screw				
	526-0184	2	17/64 ID × 5/8 0D × .1345" Thk)	*: =	Parts Incl	luded in	the 160-1306 Stator Assembly.

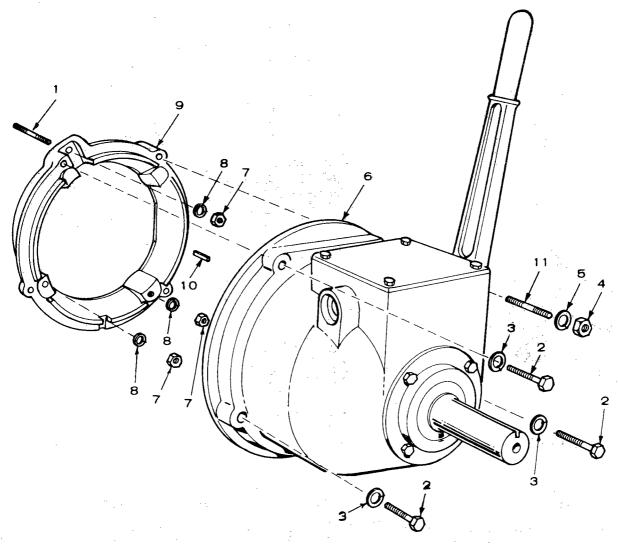
Option 19 Remote Air Cleaner Adapter



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	140-1915	1	Kit, Remote Air Cleaner	·-· 6	140-1714	1	*Adapter, Carburetor Air Intake
			Adapter (Includes Parts	7	813-0106	3	*Screw, Machine - Round Head
-			Marked *)				$(#10-32 \times 1-1/8")$
1	509-0145	1	Seal, O-Ring	8	140-1428	1	*Elbow, Air Intake
2	850-0030	3	*Washer, Lock - Spring (#10)	9	503-0274	1	*Clamp, Hose - Air Intake
3	123-1417	1	*Filter, Breather Tube	10	503-0171	1	*Clamp, Hose
4	123-1539	1	*Tube, Crankcase Breather	11	517-0151	· 1	*Plug, Dot Button - Blower
5	503-0107	. 1	Clamp, Breather Tube				Housing Air Hole

<sup>\* -</sup> Parts Included in 140-1915 Remote Air Cleaner Adapter Kit.

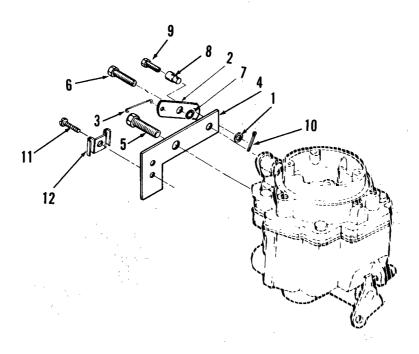
#### Option 20 Clutch



REF NO.	PART NO	QTY USED	PART DESCRIPTION	REF NO		QTY USED	PART DESCRIPTION
	190-0289	1	Kit, Clutch Assembly (Includes	5	850-0050	1	Washer, Lock - Spring (3/8") *Clutch Assembly
			All Parts Except Crankshaft)	6	190-0288	ī	
1	520-0739	3 .	Stud $(3/8-24 \times 3/8-16 \times 3")$	7	104-0091	3	Nut, Hex - Special
2	800-0075	. 3	Screw, Cap - Hex Head	8	850-0050	3	Washer, Lock - Spring (3/8")
-		_	$(7/16-14 \times 2")$	9	190-0171	1	Adapter, Clutch
3	850-0055	3	Washer, Lock - Spring (7/16")	10	515-0041	1	Key, Drive - Special
4	104-0091	1	Nut, Hex - Special	11	520-0738	1	Stud $(3/8-24 \times 3/8-16 \times 4")$

For Components, check nameplate and contact nearest Rockford Clutch Dealer.

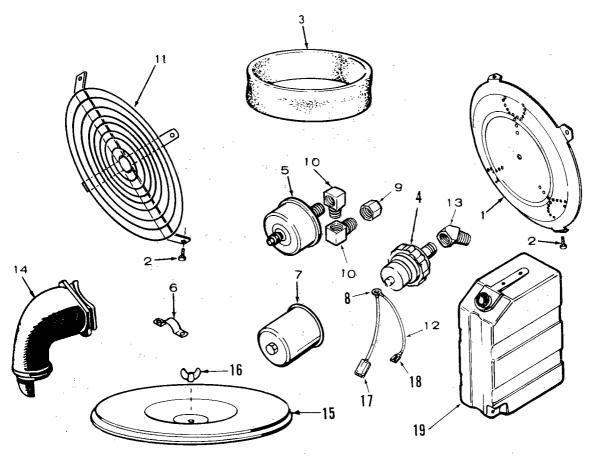
#### Option 21 Choke Control (Front Pull)



FS-1131R

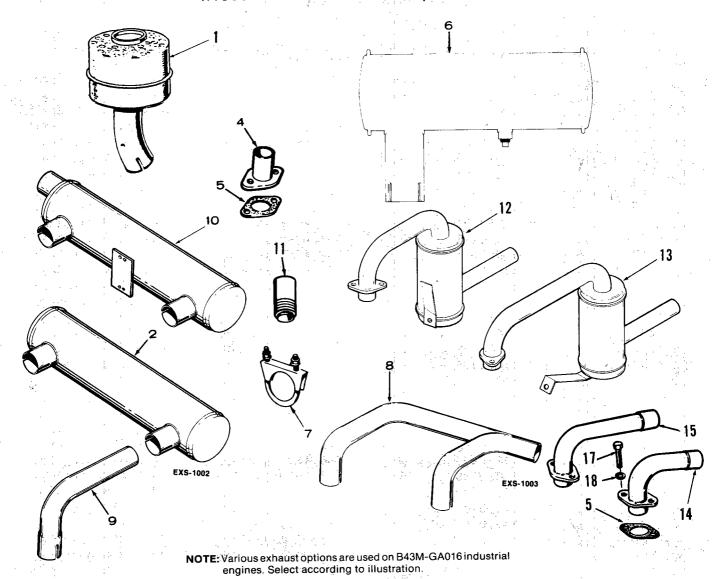
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	526-0140	1	Washer, Flat (#10 Screw)	8	152-0155	1.	Swivel, Choke Lever
2	153-0523	1	Lever, Choke	9	815-0693	-1	Screw, Machine - Hex Head
3	153-0500	1	Link, Choke		i		(#8-32 × .31")
4	153-0524	1	Bracket, Choke Cable	10	516~0059	1	Pin, Cotter
5	821-0002	. 1	Screw, Cap - Hex Washer Head (#10-32 x 1/4")	11	815-0359	1	Screw, Tapping - Slotted Hex Washer Head (#10-32 x 7/8")
6	815-0480	1		12	153-0514	1	Clip, Choke Cable
7	854-0010	1	Washer, Lock - IT (#10)				• •

## Miscellaneous Options



REF NO.	PART NO	QTY USED	PART DESCRIPTION	REF NO	PART NO.	QTY USED	PART DESCRIPTION
. 1	134-3213	1	Guard, Flywheel - Stationary	11			Guard, Flywheel - Stationary
2	815-0378	4	Screw, Tapping - Hex Head		•		(Wire Type)
			$(#14 \times 1/2")$		134-3527	1	Use without PTO
3	140-1218	1	Wrapper, Filter Element - Dry		134-4134	1	Use with PTO
			Type	12		1.	Lead Assembly, Low Oil
4			Switch, Low Oil Pressure				Pressure Switch - #16 Wire,
	309-0237	1	Close at 8-10 PSI at				12" Lg (2)
	000 0201	-	Lowering Pressure	13	502-0053	1	Elbow, Street - 45°
	309-0510	1	Open at 4.5-7.5 PSI on Increasing Pressure	14	140-1169	1	Tube, Air Intake with Debris Lip
5	193-0108	1	Sender, Electric Oil Pressure Gauge	15	140-1747	1	Cover, Air Cleaner - Moisture Proof
6	403-1021	2	Bracket, Lifting	16	140-1750	1	Knob, Air Cleaner - Moisture
7	122-0406	1	Filter, Oil (With Hex Nut)				Proof
8	332-0152	1	Terminal, Ring	17	332-1408	1:	Terminal, Receptable
9	502-0175	1	Adapter, Pipe	18	332-1279	1	Terminal, Spade
10	502-0020	2	Elbow, Street - 90°	19	159-1150	1	Tank, Fuel - Plastic (3.5 Gallon Capacity)

## Miscellaneous Exhaust Options



	· ·					牙匙 學 二九年二十		· ·
REF NO.	PART NO.	:	QTY USED	PART DESCRIPTION	REF NO	PART NO.	QTY USED	PART DESCRIPTION
1	155-1570		2	Muffler, Exhaust	q			Pipe, Exhaust (90°)
2	155-1692		1	Muffler, Exhaust	v	155-1703	1	Left
4	154-1958		2	Adapter, Exhaust (Flange		155-1704	$, \dots, \bar{I}_1 \cdots$	Right
			_	Type)	10	155-1848	1	Muffler, Crossover
5	154-1725		2	Gasket, Exhaust Adapter	11	1	!	Nipple, Half - Exhaust
6		- 7		Muffler, Exhaust - Raygun	1	505-0775	2	1" × 1-13/16"
•	155-1697		2	With Spark Arrestor		505-0755	2	1" × 3"
	155-1693	:	2	Without Spark Arrestor	12	155-1722	1	Muffler - RH
7				Clamp, Muffler	13	155-1723	1	Muffler - LH
	155-1256		2	1-1/4"	14	154-2128	1	Adapter, Exhaust - Right
	155-1257		2	1-3/8"				(1-1/4" OD Outlet)
8				Manifold, Exhaust - Crossover	15	154-2129	1	Adapter, Exhaust - Left
	154-1986		1	Left Rear Outlet				(1-1/4" OD Outlet)
	154-1669	. :	1	Left Front Outlet	17	800-0026	4	Screw, Cap - Hex Head
	154-1986		1	Right Front Outlet				$(5/16-18" \times 3/4")$
	154-1669	1	1	Right Rear Outlet	18	850-0045	. 4	Washer, Lock - Spring (5/16")

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2.4

## HARDWARE IDENTIFICATION

Illustrated hardware items are only for identification purposes. All hardware items listed throughout this parts catalog are steel SAE grade five (5) or lower (zinc plated with clear chromate dip) unless parts description indicates differently. All dimensions are in inches.

#### **WASHER TYPES**







INTERNAL TOOTI



EXTERNAL-INTERNAL TOOTH LOCK (EIT)



COUNTERSUNK EXTERNAL TOOTH LOCK



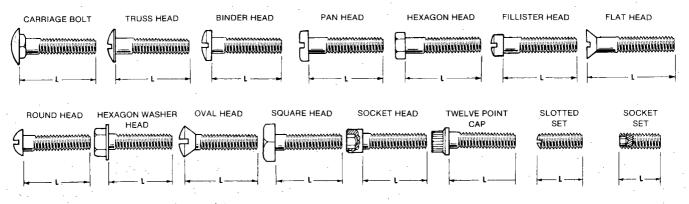
SPRING LOCK



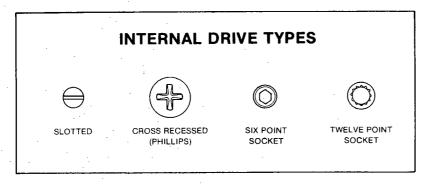
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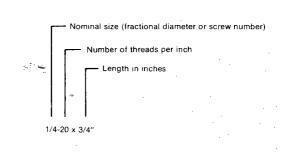
- Flat washer dimensions given are: Inside Diameter (ID), Outside Diameter (OD) and Thickness (Thk).

## **BOLT AND SCREW TYPES**



L - Measure length between these points.





## **NUT TYPES**













FULL HEXAGON

JAM HEXAGON

HEXAGON WASHER

SQUARE

WING

ACORN



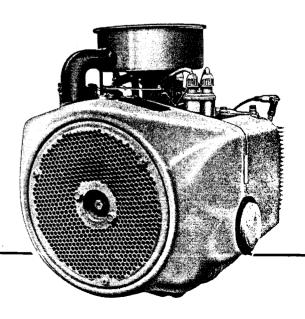
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Onan

# Parts Manual

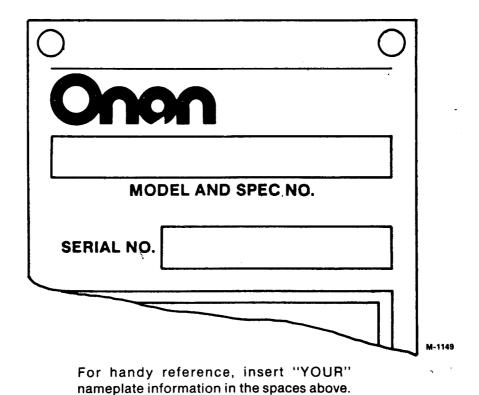
B48M-GA018 Industrial Engines



#### General Information

For parts or service, contact the dealer from whom you purchased this equipment or refer to your Nearest Authorized Onan Parts and Service Center.

To avoid errors or delay in filling your parts order, always give the MODEL, SPEC NO. and SERIAL NO. from the Onan nameplate.



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#### Introduct on

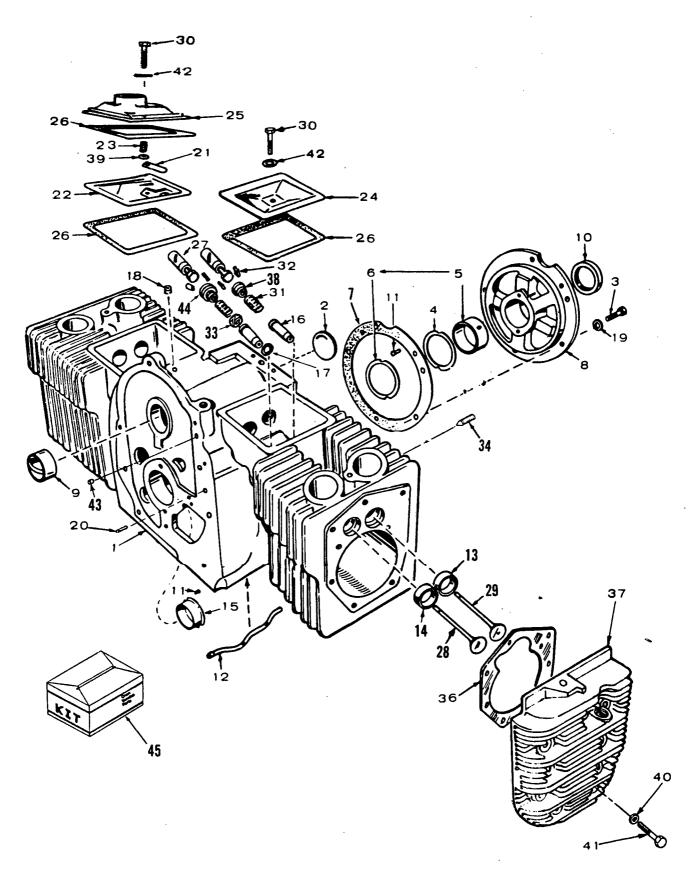
This catalog applies to the Standard B48M-GA018 Engines. Parts are arranged in groups of related items. Each illustrated part is identified by a reference number corresponding to the same reference number in the parts list for that group. Parts illustrations are typical. Using the MODEL and SPEC NO. from the nameplate, select the Parts that apply to your engine. Unless otherwise mentioned in the description, parts are interchangeable between models. Right and left sides are determined by facing the blower end (front) of the engine.

#### WARNING

This engine is not designed or intended for use in any type of aircraft. Use of this engine in aircraft may result in engine failure and cause serious bodily injury, death and/or property damage.

#### NOTICE!

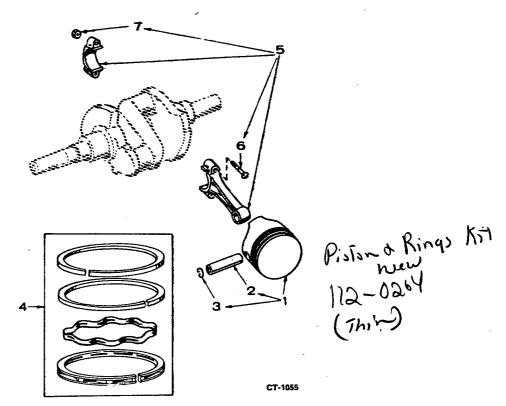
Items referenced as optional indicate part is factory installed and may not be applicable to all models. For field conversions additional parts are usually required.



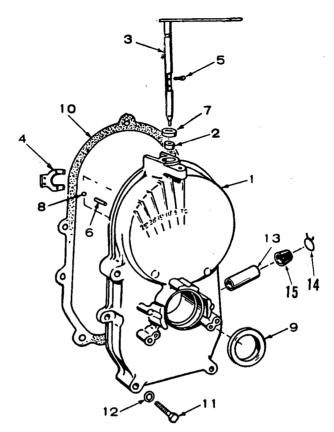
## Cylinder Block

î	REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	1			Block Assembly, Cylinder (All	17	110-0068	2	*Gasket Intake Valve Guide Vacuum Port
				Replacement Cylinder Block Assemblies Use Intake Valve	18	149-1299	1	Tube - Early Models
				Seals and Include Parts Marked *)		517-0120	i	Plug, Breather Hole - Later Models
		110-3148	1	Engines with Standard Rear	19	850-0050	5	*Washer, Lock - Spring (3/8")
				Bearing Plate	20	516-0141	2	*Pin, Gear Cover Alignment
		110-3151	1	Engines with 4 Boss Bearing	21	123-1175	1	Reed, Breather Valve
			_	Plate	22	123-1173	1	Baffle, Breather Valve
		110-3154	1	Engines with SAE A or SAE B	23	123-1174	1	Spring, Breather Valve
				Rear Bearing Plate (Does	24	110-1879	1	Cover, Valve - RH Cover, Valve - LH
				Not Include Rear Bearing Plate)	25 26	110-2274 110-1921	1 3	Gasket, Valve Cover
	2	517-0048	1	*Plug, Welch (1-5/8") Camshaft	27	110-1921	3	Tappet, Valve
	-	01. 0040	•	Opening	2.1	115-0006	4	Standard
	3	800-0051	5	*Screw, Cap - Hex Head		115-0006-02	4	.002" Oversize
				$(3/8-16 \times 1-1/4")$		115-0006-05	4	.005" Oversize
	4	104-0776	AR	*Shim, Crankshaft End Play	28	110-2368	2	Valve, Intake
				(.005")	29			Valve, Exhaust
	5			Bearing, Crankshaft - Rear		110-1955	2	Standard
		101 0450	4	(Includes Thrust Washer)		110-2438	2	Stellite
		101-0450 101-0450-02	1	*Standard .002" Undersize	30	800-0010	2	Screw, Cap - Hex Head
		101-0450-02	1	.010" Undersize	31	110-0539	4	(1/4-20 x 1-3/4") Spring, Valve
		101-0450-20	ī	.020" Undersize	32	110-0639	8	Lock, Valve Spring
		101-0450-30	ī	.030" Undersize	33	509-0168	2	Seal, Valve - Intake
	6	104-0575	2	*Washer, Thrust				(Optional)
	7	101-0415	1	*Gasket, Bearing Plate	34	803-0071	2	Screw, Socket - Set
	8			Plate, Bearing - Rear				(3/8-16 × 5/8")
		101-0439	1	*Standard	36	444 444	_	Gasket, Cylinder Head
		101-0551	1	Optional - 4 Boss		110-2287	2	Standard
		101-0430 101-0437 <b>-01</b>	1 1	Optional - SAE B	37	110-3181	2	Optional (Graphoil)
•	9	101-0405	2	Optional - SAE A *Bearing, Camshaft	31	110-2564	1	Head, Cylinder Right Side
'	10	509-0041	ī	Seal, Oil - Crankshaft Rear		110-2563	î	Left Side
	11	516-0072	4	*Pin, Drive - Bearing Stop	38	110-0904	4	Roto Cap - Valve
	12	120-0735	1	*Tube, Oil - Cylinder Block	39	526-0018	1	Washer, Flat (1/4" Screw)
	13			Insert, Valve Seat - Exhaust	40	526-0122	18	Washer, Flat (5/16" Screw).
		110-1824	2	*Standard	41			Screw, Cap - Hex Head (Special
		110-1824-02	2	.002" Oversize		800-0540	12	5/16-18 × 1-5/8"
		110-1824-05 110-1824-10	2 2	.005" Oversize .010" Oversize	42	800-0571 526-0063	6 - 2	2" Long   Washer, Flat - Copper
		110-1824-10	2	.025" Oversize	42	326-0063	* 2	(1/4" Screw)
	14	110 1024 20	•	Insert, Valve Seat - Intake	43	517-0067	1	Plug, Core Hole
		110-0197	2	*Standard	44	110-0893	2	Washer, Intake Valve Spring
		110-0197-02	2	.002" Oversize				Retainer (Optional)
		110-0197-05	2	.005" Oversize	45	•		Kit, Gasket
		110-0197-10	2	.010" Oversize		168-0140	1	Valve Grind/Carbon Removal
	15	110-0197-25	2	.025" Oversize		160-0102		(Standard Head Gaskets)
	15			Bearing, Crankshaft - Front Flanged		168-0183	1	Valve Grind/Carbon Removal (Graphoil Head Gaskets)
		101-0432	1	*Standard		168-0153	1	Gasket Kit, Complete
		101-0432-02	ĩ	.002" Undersize		200 0100	•	- (Standard Head Gaskets)
		101-0432-10	1	.010" Undersize		168-0162	1	Gasket Kit, Complete
		101-0432-20	1	.020" Undersize		-018K		(Graphoil Head Gaskets)
	10	101-0432-30	1	.030" Undersize		因数		
	16			Guide, Valve Engines w/o Intake Valve	* _	Parts Includ	ed in	the Cylinder Block Assembly.
		110 100	_	Seals				
		110-1807	2	Intake				
		110-1807	2	Exhaust	-			
		1935		Engines with Intake Valve Seals				
		110-1 <del>807</del>	2	*Exhaust				
		110-3161	2	*Intake				
						•		

## Piston and Red



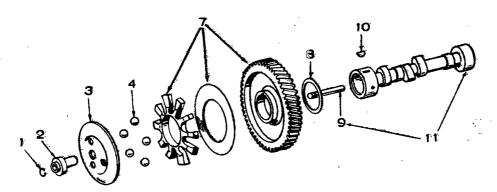
1	REF NO.	PART NO.	QTY USED	PART DESCRIPTION		REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	1			Piston and Pin (Inc Retaining Rings),	ludes	5			Rod, Connecting (Includes Bolt and Nut)
	112-0264	<del>112-0186</del>	2	Standard			114-0257	2	Standard
	•	112-0186-05	2	.005" Oversize			114-0257-10	0 2	.010" Undersize
i		112-0186-10	2	.010" Oversize			114-0257-20	0 2	.020" Undersize
		112-0186-20	2	.020" Oversize			114-0257-30	0 2	.030" Undersize
		112-0186-30	2	.030" Oversize		6	114-0240	4	Bolt, Connecting Rod (Special)
·		112-0186-40	2	.040" Oversize		7	870-0302	4	Nut, Hex - Crown Lock
	2	112-0229	2	Pin, Piston					(5/16-24)
•	3	518-0311	4	Ring, Retaining					(0, 20 2.)
,	4		-	Ring Set, Piston					• .
;		113-0189	2	Standard	113-0310	.72	32	N	STYLe) (Thin)
		113-0189-05	2	.005" Oversize		514	neare (	1020	side Civin
		113-0189-10	2	.010" Oversize					•
		113-0189-20	2	.020" Oversize					
		113-0189-30	2	.030" Oversize					*
		113-0189-40	2	.040" Oversize					



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	103-0738	1	Gearcase Assembly (Includes	9	509-0040	1	*Seal, Oil - Crankshaft
			Parts Marked *)	10	103-0408	1	Gasket, Gearcase Mounting
2	510-0105	1	*Bearing, Governor Shaft	11			Screw, Cap - Hex Head
3	150-1470	1	*Shaft and Arm, Governor		800-0032	4	5/16-18 × 1-3/4"
4	150-1187	1	*Yoke, Governor Shaft		800-0545	1	5/16-18 x 2-3/4" (Special
5	815-0046	2	*Screw, Machine - Pan Head (#8-32 x 3/8")	12	526-0065	5	Washer, Flat - Copper (5/16" Screw)
6	516-0130	1	*Pin, Dowel - Governor Cup	13	149-1299	1	*Tube, Vacuum Port
			Stop	14	503-0301	ī	*Clamp, Vacuum Port Cap
7	509-0008	· 1	*Seal, Oil - Governor Shaft	15	149-1321	ī	*Cap. Vacuum Port
8	510-0014	ī	*Ball, Bearing - Governor Shaft	10	1.0 1021	•	oup, radadii rort

<sup>\* -</sup> Parts Included in 103-0738 Gearcase Assembly.

## Camshaft



C-1084

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1 2	150-0078 150-1519	1	Ring, Retaining Hub, Governor Cup	7	105-0332	I.	Gear Assembly, Camshaft (Includes Plate and Spacer)
3 4	150-1520 510-0015 510-0015	1 5 10	Cup, Governor Ball, Governor 5 Ball Governor 10 Ball Governor		105-0541 150-0075 515-0001 105-0402	1 1 1	Washer, Thrust (Special) Pin, Center Key, Woodruff - Camshaft Gear Camshaft (Includes Center Pin)

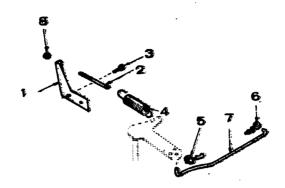
#### Crankshaft and Flywheel

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	REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
			JULD	DE001121 1 2011	110.	110.	OOLD	DESOUTE LTOM
	•							•
	1	104-0170	1	Screw, Cap - Hex Head	10	518-0014	1	Ring, Retaining
	L		1	Screw, Cap - Hex Head (Special)	10 11	518-0014 104-0043	1	Ring, Retaining Washer, Gear Retaining
	2	850-0055	1	(Special) Washer, Lock - Spring (7/16")	11	104-0043		Washer, Gear Retaining (Special)
	2	850-0055 526-0017	1 1	(Special) Washer, Lock - Spring (7/16") Washer, Flat (7/16" Screw)	11 12	104-0043 104-0032		Washer, Gear Retaining (Special) Gear, Crankshaft
	2	850-0055	1	(Special) Washer, Lock - Spring (7/16") Washer, Flat (7/16" Screw) Screw, Machine - Truss Head	11 12 13	104-0043 104-0032 515-0227	1 1 1	Washer, Gear Retaining (Special) Gear, Crankshaft *Key, Flywheel
	2 3 4	850-0055 526-0017 815-0400	1 1 3	(Special) Washer, Lock - Spring (7/16") Washer, Flat (7/16" Screw) Screw, Machine - Truss Head (1/4-20 x 1/2")	11 12 13 14	104-0043 104-0032 515-0227 515-0001	1	Washer, Gear Retaining (Special) Gear, Crankshaft *Key, Flywheel *Key, Crankshaft Geaf
	2	850-0055 526-0017	1 1	(Special) Washer, Lock - Spring (7/16") Washer, Flat (7/16" Screw) Screw, Machine - Truss Head (1/4-20 x 1/2") Screw, Cap - Hex Head Locking	11 12 13 14 15	104-0043 104-0032 515-0227 515-0001 515-0103	1 1 1 1	Washer, Gear Retaining (Special) Gear, Crankshaft *Key, Flywheel *Key, Crankshaft Geaf *Key, Crankshaft Stub
	2 3 4	850-0055 526-0017 815-0400	1 1 3	(Special) Washer, Lock - Spring (7/16") Washer, Flat (7/16" Screw) Screw, Machine - Truss Head (1/4-20 x 1/2") Screw, Cap - Hex Head Locking (5/16-18 x 1/2")	11 12 13 14	104-0043 104-0032 515-0227 515-0001 515-0103 515-0198	1 1 1 1	Washer, Gear Retaining (Special) Gear, Crankshaft *Key, Flywheel *Key, Crankshaft Geaf *Key, Crankshaft Stub Key, Crankshaft Stub
	2 3 4 5	850-0055 526-0017 815-0400 821-0014	1 1 3 4	(Special) Washer, Lock - Spring (7/16") Washer, Flat (7/16" Screw) Screw, Machine - Truss Head (1/4-20 x 1/2") Screw, Cap - Hex Head Locking	11 12 13 14 15 16	104-0043 104-0032 515-0227 515-0001 515-0103	1 1 1 1	Washer, Gear Retaining (Special) Gear, Crankshaft *Key, Flywheel *Key, Crankshaft Geaf *Key, Crankshaft Stub Key, Crankshaft Stub Sheave, Rope - Engines with
	2 3 4 5	850-0055 526-0017 815-0400 821-0014 134-3920 104-0779	1 1 3 4	(Special) Washer, Lock - Spring (7/16") Washer, Flat (7/16" Screw) Screw, Machine - Truss Head (1/4-20 x 1/2") Screw, Cap - Hex Head Locking (5/16-18 x 1/2") Guard, Flywheel	11 12 13 14 15 16	104-0043 104-0032 515-0227 515-0001 515-0103 515-0198	1 1 1 1	Washer, Gear Retaining (Special) Gear, Crankshaft *Key, Flywheel *Key, Crankshaft Geaf *Key, Crankshaft Stub Key, Crankshaft Stub Sheave, Rope - Engines with Magneto Ignition
	2 3 4 5	850-0055 526-0017 815-0400 821-0014 134-3920	1 1 3 4	(Special) Washer, Lock - Spring (7/16") Washer, Flat (7/16" Screw) Screw, Machine - Truss Head (1/4-20 x 1/2") Screw, Cap - Hex Head Locking (5/16-18 x 1/2") Guard, Flywheel Gear, Ring Flywheel (Includes Ring Gear) With Imbalance Weight -	11 12 13 14 15 16 17	104-0043 104-0032 515-0227 515-0001 515-0103 515-0198 192-0398	1 1 1 1 1 1 1	Washer, Gear Retaining (Special) Gear, Crankshaft *Key, Flywheel *Key, Crankshaft Geaf *Key, Crankshaft Stub Key, Crankshaft Stub Sheave, Rope - Engines with Magneto Ignition Screw, Cap - Hex Washer Hea (5/16-18" x 3/4")
	2 3 4 5	850-0055 526-0017 815-0400 821-0014 134-3920 104-0779	1 1 3 4 1 1	(Special) Washer, Lock - Spring (7/16") Washer, Flat (7/16" Screw) Screw, Machine - Truss Head (1/4-20 x 1/2") Screw, Cap - Hex Head Locking (5/16-18 x 1/2") Guard, Flywheel Gear, Ring Flywheel (Includes Ring Gear) With Imbalance Weight - Hi Flo (Identify by 1/2"	11 12 13 14 15 16 17	104-0043 104-0032 515-0227 515-0001 515-0103 515-0198 192-0398	1 1 1 1 1 1 1	Washer, Gear Retaining (Special) Gear, Crankshaft *Key, Flywheel *Key, Crankshaft Geaf *Key, Crankshaft Stub Key, Crankshaft Stub Sheave, Rope - Engines with Magneto Ignition Screw, Cap - Hex Washer Hea (5/16-18" x 3/4") Bearing, Sleeve - Units usi
	2 3 4 5	850-0055 526-0017 815-0400 821-0014 134-3920 104-0779	1 1 3 4 1 1	(Special) Washer, Lock - Spring (7/16") Washer, Flat (7/16" Screw) Screw, Machine - Truss Head (1/4-20 x 1/2") Screw, Cap - Hex Head Locking (5/16-18 x 1/2") Guard, Flywheel Gear, Ring Flywheel (Includes Ring Gear) With Imbalance Weight - Hi Flo (Identify by 1/2" Drilled Holes on Backside	11 12 13 14 15 16 17 18	104-0043 104-0032 515-0227 515-0001 515-0103 515-0198 192-0398	1 1 1 1 1 1 1	Washer, Gear Retaining (Special) Gear, Crankshaft *Key, Flywheel *Key, Crankshaft Geaf *Key, Crankshaft Stub Key, Crankshaft Stub Sheave, Rope - Engines with Magneto Ignition Screw, Cap - Hex Washer Hea (5/16-18" x 3/4") Bearing, Sleeve - Units usi Clutch Housing
	2 3 4 5	850-0055 526-0017 815-0400 821-0014 134-3920 104-0779 134-4734	1 1 3 4 1 1	(Special) Washer, Lock - Spring (7/16") Washer, Flat (7/16" Screw) Screw, Machine - Truss Head (1/4-20 x 1/2") Screw, Cap - Hex Head Locking (5/16-18 x 1/2") Guard, Flywheel Gear, Ring Flywheel (Includes Ring Gear) With Imbalance Weight - Hi Flo (Identify by 1/2" Drilled Holes on Backside of Flywheel)	11 12 13 14 15 16 17	104-0043 104-0032 515-0227 515-0001 515-0103 515-0198 192-0398 — 821-0016 190-0267	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Washer, Gear Retaining (Special) Gear, Crankshaft *Key, Flywheel *Key, Crankshaft Geaf *Key, Crankshaft Stub Key, Crankshaft Stub Sheave, Rope - Engines with Magneto Ignition Screw, Cap - Hex Washer Hea (5/16-18" x 3/4") Bearing, Sleeve - Units usi Clutch Housing PTO Shaft (2" Pilot)
	2 3 4 5	850-0055 526-0017 815-0400 821-0014 134-3920 104-0779	1 1 3 4 1 1	(Special) Washer, Lock - Spring (7/16") Washer, Flat (7/16" Screw) Screw, Machine - Truss Head (1/4-20 x 1/2") Screw, Cap - Hex Head Locking (5/16-18 x 1/2") Guard, Flywheel Gear, Ring Flywheel (Includes Ring Gear) With Imbalance Weight - Hi Flo (Identify by 1/2" Drilled Holes on Backside of Flywheel) Engines with Magneto	11 12 13 14 15 16 17 18	104-0043 104-0032 515-0227 515-0001 515-0103 515-0198 192-0398 — 821-0016 190-0267	1 1 1 1 1 1 1 1 1	Washer, Gear Retaining (Special) Gear, Crankshaft *Key, Flywheel *Key, Crankshaft Geaf *Key, Crankshaft Stub Key, Crankshaft Stub Sheave, Rope - Engines with Magneto Ignition Screw, Cap - Hex Washer Hea (5/16-18" x 3/4") Bearing, Sleeve - Units usi Clutch Housing PTO Shaft (2" Pilot) 1-7/16" Diameter
	2 3 4 5	850-0055 526-0017 815-0400 821-0014 134-3920 104-0779 134-4734	1 1 3 4 1 1	(Special) Washer, Lock - Spring (7/16") Washer, Flat (7/16" Screw) Screw, Machine - Truss Head (1/4-20 x 1/2") Screw, Cap - Hex Head Locking (5/16-18 x 1/2") Guard, Flywheel Gear, Ring Flywheel (Includes Ring Gear) With Imbalance Weight - Hi Flo (Identify by 1/2" Drilled Holes on Backside of Flywheel) Engines with Magneto Ignition - Electric Start	11 12 13 14 15 16 17 18 19	104-0043 104-0032 515-0227 515-0001 515-0103 515-0198 192-0398 — 821-0016 190-0267	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Washer, Gear Retaining (Special) Gear, Crankshaft *Key, Flywheel *Key, Crankshaft Geaf *Key, Crankshaft Stub Key, Crankshaft Stub Sheave, Rope - Engines with Magneto Ignition Screw, Cap - Hex Washer Hea (5/16-18" x 3/4") Bearing, Sleeve - Units usi Clutch Housing PTO Shaft (2" Pilot) 1-7/16" Diameter 1" Diameter
	2 3 4 5	850-0055 526-0017 815-0400 821-0014 134-3920 104-0779 134-4734	1 1 3 4 1 1	(Special) Washer, Lock - Spring (7/16") Washer, Flat (7/16" Screw) Screw, Machine - Truss Head (1/4-20 x 1/2") Screw, Cap - Hex Head Locking (5/16-18 x 1/2") Guard, Flywheel Gear, Ring Flywheel (Includes Ring Gear) With Imbalance Weight - Hi Flo (Identify by 1/2" Drilled Holes on Backside of Flywheel) Engines with Magneto Ignition - Electric Start - Hi Flo	11 12 13 14 15 16 17 18	104-0043 104-0032 515-0227 515-0001 515-0103 515-0198 192-0398 — 821-0016 190-0267 190-0546 190-0687	1 1 1 1 1 1 1 1 1 1 1	Washer, Gear Retaining (Special) Gear, Crankshaft *Key, Flywheel *Key, Crankshaft Geaf *Key, Crankshaft Stub Key, Crankshaft Stub Sheave, Rope - Engines with Magneto Ignition Screw, Cap - Hex Washer Hea (5/16-18" x 3/4") Bearing, Sleeve - Units usi Clutch Housing PTO Shaft (2" Pilot) 1-7/16" Diameter 1" Diameter Kit, Shaft
	2 3 4 5	850-0055 526-0017 815-0400 821-0014 134-3920 104-0779 134-4734	1 1 3 4 1 1	(Special) Washer, Lock - Spring (7/16") Washer, Flat (7/16" Screw) Screw, Machine - Truss Head (1/4-20 x 1/2") Screw, Cap - Hex Head Locking (5/16-18 x 1/2") Guard, Flywheel Gear, Ring Flywheel (Includes Ring Gear) With Imbalance Weight - Hi Flo (Identify by 1/2" Drilled Holes on Backside of Flywheel) Engines with Magneto Ignition - Electric Start - Hi Flo Engines with Magneto	11 12 13 14 15 16 17 18 19	104-0043 104-0032 515-0227 515-0001 515-0103 515-0198 192-0398 — 821-0016 190-0267 190-0546 190-0687 190-0577	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Washer, Gear Retaining (Special) Gear, Crankshaft *Key, Flywheel *Key, Crankshaft Geaf *Key, Crankshaft Stub Key, Crankshaft Stub Sheave, Rope - Engines with Magneto Ignition Screw, Cap - Hex Washer Hea (5/16-18" x 3/4") Bearing, Sleeve - Units usi Clutch Housing PTO Shaft (2" Pilot) 1-7/16" Diameter 1" Diameter Kit, Shaft Front PTO, 1-7/16" Diamet
	2 3 4 5	850-0055 526-0017 815-0400 821-0014 134-3920 104-0779 134-4734	1 1 3 4 1 1	(Special) Washer, Lock - Spring (7/16") Washer, Flat (7/16" Screw) Screw, Machine - Truss Head (1/4-20 x 1/2") Screw, Cap - Hex Head Locking (5/16-18 x 1/2") Guard, Flywheel Gear, Ring Flywheel (Includes Ring Gear) With Imbalance Weight - Hi Flo (Identify by 1/2" Drilled Holes on Backside of Flywheel) Engines with Magneto Ignition - Electric Start - Hi Flo	11 12 13 14 15 16 17 18 19 20	104-0043 104-0032 515-0227 515-0001 515-0103 515-0198 192-0398 — 821-0016 190-0267 190-0546 190-0687 190-0577 541-0222	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Washer, Gear Retaining (Special) Gear, Crankshaft *Key, Flywheel *Key, Crankshaft Geaf *Key, Crankshaft Stub Key, Crankshaft Stub Sheave, Rope - Engines with Magneto Ignition Screw, Cap - Hex Washer Hea (5/16-18" x 3/4") Bearing, Sleeve - Units usi Clutch Housing PTO Shaft (2" Pilot) 1-7/16" Diameter 1" Diameter Kit, Shaft Front PTO, 1-7/16" Diamet PTO, 1" Diameter
	2 3 4 5 6 7 8	850-0055 526-0017 815-0400 821-0014 134-3920 104-0779 134-4734	1 1 3 4 1 1	(Special) Washer, Lock - Spring (7/16") Washer, Flat (7/16" Screw) Screw, Machine - Truss Head (1/4-20 x 1/2") Screw, Cap - Hex Head Locking (5/16-18 x 1/2") Guard, Flywheel Gear, Ring Flywheel (Includes Ring Gear) With Imbalance Weight - Hi Flo (Identify by 1/2" Drilled Holes on Backside of Flywheel) Engines with Magneto Ignition - Electric Start - Hi Flo Engines with Magneto Ignition - Recoil Start - Hi Flo Clutch, Flywheel	11 12 13 14 15 16 17 18 19 20	104-0043 104-0032 515-0227 515-0001 515-0103 515-0198 192-0398 — 821-0016 190-0267 190-0546 190-0687 190-0577	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Washer, Gear Retaining (Special) Gear, Crankshaft *Key, Flywheel *Key, Crankshaft Geaf *Key, Crankshaft Stub Key, Crankshaft Stub Sheave, Rope - Engines with Magneto Ignition Screw, Cap - Hex Washer Hea (5/16-18" x 3/4") Bearing, Sleeve - Units usi Clutch Housing PTO Shaft (2" Pilot) 1-7/16" Diameter 1" Diameter Kit, Shaft Front PTO, 1-7/16" Diamet
	2 3 4 5	850-0055 526-0017 815-0400 821-0014 134-3920 104-0779 134-4734 160-1301	1 1 3 4 1 1 1	(Special) Washer, Lock - Spring (7/16") Washer, Flat (7/16" Screw) Screw, Machine - Truss Head (1/4-20 x 1/2") Screw, Cap - Hex Head Locking (5/16-18 x 1/2") Guard, Flywheel Gear, Ring Flywheel (Includes Ring Gear) With Imbalance Weight - Hi Flo (Identify by 1/2" Drilled Holes on Backside of Flywheel) Engines with Magneto Ignition - Electric Start - Hi Flo Engines with Magneto Ignition - Recoil Start - Hi Flo	11 12 13 14 15 16 17 18 19 20 21	104-0043 104-0032 515-0227 515-0001 515-0198 192-0398 — 821-0016 190-0267 190-0546 190-0587 190-0577 541-0222 515-0007	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Washer, Gear Retaining (Special) Gear, Crankshaft *Key, Flywheel *Key, Crankshaft Geaf *Key, Crankshaft Stub Key, Crankshaft Stub Sheave, Rope - Engines with Magneto Ignition Screw, Cap - Hex Washer Hea (5/16-18" x 3/4") Bearing, Sleeve - Units usi Clutch Housing PTO Shaft (2" Pilot) 1-7/16" Diameter 1" Diameter Kit, Shaft Front PTO, 1-7/16" Diamet PTO, 1" Diameter Key, Machine (1/4 x 2")
	2 3 4 5 6 7 8	850-0055 526-0017 815-0400 821-0014 134-3920 104-0779 134-4734 160-1301 160-1307	1 1 3 4 1 1 1	(Special) Washer, Lock - Spring (7/16") Washer, Flat (7/16" Screw) Screw, Machine - Truss Head (1/4-20 x 1/2") Screw, Cap - Hex Head Locking (5/16-18 x 1/2") Guard, Flywheel Gear, Ring Flywheel (Includes Ring Gear) With Imbalance Weight - Hi Flo (Identify by 1/2" Drilled Holes on Backside of Flywheel) Engines with Magneto Ignition - Electric Start - Hi Flo Engines with Magneto Ignition - Recoil Start - Hi Flo Clutch, Flywheel Crankshaft (Includes Parts Marked *)	11 12 13 14 15 16 17 18 19 20 21	104-0043 104-0032 515-0227 515-0001 515-0198 192-0398 — 821-0016 190-0267 190-0546 190-0587 190-0577 541-0222 515-0007	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Washer, Gear Retaining (Special) Gear, Crankshaft *Key, Flywheel *Key, Crankshaft Geaf *Key, Crankshaft Stub Key, Crankshaft Stub Sheave, Rope - Engines with Magneto Ignition Screw, Cap - Hex Washer Hea (5/16-18" x 3/4") Bearing, Sleeve - Units usi Clutch Housing PTO Shaft (2" Pilot) 1-7/16" Diameter 1" Diameter Kit, Shaft Front PTO, 1-7/16" Diamet PTO, 1" Diameter
	2 3 4 5 6 7 8	850-0055 526-0017 815-0400 821-0014 134-3920 104-0779 134-4734 160-1301 160-1307 104-0614	1 1 3 4 1 1 1	(Special) Washer, Lock - Spring (7/16") Washer, Flat (7/16" Screw) Screw, Machine - Truss Head (1/4-20 x 1/2") Screw, Cap - Hex Head Locking (5/16-18 x 1/2") Guard, Flywheel Gear, Ring Flywheel (Includes Ring Gear) With Imbalance Weight - Hi Flo (Identify by 1/2" Drilled Holes on Backside of Flywheel) Engines with Magneto Ignition - Electric Start - Hi Flo Engines with Magneto Ignition - Recoil Start - Hi Flo Clutch, Flywheel Crankshaft (Includes Parts Marked *) 1.125" Dia. Stub	11 12 13 14 15 16 17 18 19 20 21	104-0043 104-0032 515-0227 515-0001 515-0198 192-0398 — 821-0016 190-0267 190-0546 190-0587 190-0577 541-0222 515-0007	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Washer, Gear Retaining (Special) Gear, Crankshaft *Key, Flywheel *Key, Crankshaft Geaf *Key, Crankshaft Stub Key, Crankshaft Stub Sheave, Rope - Engines with Magneto Ignition Screw, Cap - Hex Washer Hea (5/16-18" x 3/4") Bearing, Sleeve - Units usi Clutch Housing PTO Shaft (2" Pilot) 1-7/16" Diameter 1" Diameter Kit, Shaft Front PTO, 1-7/16" Diamet PTO, 1" Diameter Key, Machine (1/4 x 2")
	2 3 4 5 6 7 8	850-0055 526-0017 815-0400 821-0014 134-3920 104-0779 134-4734 160-1301 160-1307 104-0614	1 1 3 4 1 1 1	(Special) Washer, Lock - Spring (7/16") Washer, Flat (7/16" Screw) Screw, Machine - Truss Head (1/4-20 x 1/2") Screw, Cap - Hex Head Locking (5/16-18 x 1/2") Guard, Flywheel Gear, Ring Flywheel (Includes Ring Gear) With Imbalance Weight - Hi Flo (Identify by 1/2" Drilled Holes on Backside of Flywheel) Engines with Magneto Ignition - Electric Start - Hi Flo Engines with Magneto Ignition - Recoil Start - Hi Flo Clutch, Flywheel Crankshaft (Includes Parts Marked *) 1.125" Dia. Stub 1-7/16" Dia. Stub	11 12 13 14 15 16 17 18 19 20 21	104-0043 104-0032 515-0227 515-0001 515-0198 192-0398 — 821-0016 190-0267 190-0546 190-0587 190-0577 541-0222 515-0007	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Washer, Gear Retaining (Special) Gear, Crankshaft *Key, Flywheel *Key, Crankshaft Geaf *Key, Crankshaft Stub Key, Crankshaft Stub Sheave, Rope - Engines with Magneto Ignition Screw, Cap - Hex Washer Hea (5/16-18" x 3/4") Bearing, Sleeve - Units usi Clutch Housing PTO Shaft (2" Pilot) 1-7/16" Diameter 1" Diameter Kit, Shaft Front PTO, 1-7/16" Diamet PTO, 1" Diameter Key, Machine (1/4 x 2")
	2 3 4 5 6 7 8	850-0055 526-0017 815-0400 821-0014 134-3920 104-0779 134-4734 160-1301 160-1307 104-0614 104-1351 104-1353 104-1352	1 1 3 4 1 1 1 1	(Special) Washer, Lock - Spring (7/16") Washer, Flat (7/16" Screw) Screw, Machine - Truss Head (1/4-20 x 1/2") Screw, Cap - Hex Head Locking (5/16-18 x 1/2") Guard, Flywheel Gear, Ring Flywheel (Includes Ring Gear) With Imbalance Weight - Hi Flo (Identify by 1/2" Drilled Holes on Backside of Flywheel) Engines with Magneto Ignition - Electric Start - Hi Flo Engines with Magneto Ignition - Recoil Start - Hi Flo Clutch, Flywheel Crankshaft (Includes Parts Marked *) 1.125" Dia. Stub 1-7/16" Dia. Stub Use with Clutch Flywheel	11 12 13 14 15 16 17 18 19 20 21	104-0043 104-0032 515-0227 515-0001 515-0198 192-0398 — 821-0016 190-0267 190-0546 190-0587 190-0577 541-0222 515-0007	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Washer, Gear Retaining (Special) Gear, Crankshaft *Key, Flywheel *Key, Crankshaft Geaf *Key, Crankshaft Stub Key, Crankshaft Stub Sheave, Rope - Engines with Magneto Ignition Screw, Cap - Hex Washer Hea (5/16-18" x 3/4") Bearing, Sleeve - Units usi Clutch Housing PTO Shaft (2" Pilot) 1-7/16" Diameter 1" Diameter Kit, Shaft Front PTO, 1-7/16" Diamet PTO, 1" Diameter Key, Machine (1/4 x 2")
	2 3 4 5 6 7 8	850-0055 526-0017 815-0400 821-0014 134-3920 104-0779 134-4734 160-1301 160-1307 104-0614 104-1351 104-1353 104-1352 104-1359	1 1 3 4 1 1 1 1	(Special) Washer, Lock - Spring (7/16") Washer, Flat (7/16" Screw) Screw, Machine - Truss Head (1/4-20 x 1/2") Screw, Cap - Hex Head Locking (5/16-18 x 1/2") Guard, Flywheel Gear, Ring Flywheel (Includes Ring Gear) With Imbalance Weight - Hi Flo (Identify by 1/2" Drilled Holes on Backside of Flywheel) Engines with Magneto Ignition - Electric Start - Hi Flo Engines with Magneto Ignition - Recoil Start - Hi Flo Clutch, Flywheel Crankshaft (Includes Parts Marked *) 1.125" Dia. Stub 1-7/16" Dia. Stub Use with Clutch Flywheel 1.530" Dia. Stub	11 12 13 14 15 16 17 18 19 20 21	104-0043 104-0032 515-0227 515-0001 515-0198 192-0398 — 821-0016 190-0267 190-0546 190-0587 190-0577 541-0222 515-0007	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Washer, Gear Retaining (Special) Gear, Crankshaft *Key, Flywheel *Key, Crankshaft Geaf *Key, Crankshaft Stub Key, Crankshaft Stub Sheave, Rope - Engines with Magneto Ignition Screw, Cap - Hex Washer Hea (5/16-18" x 3/4") Bearing, Sleeve - Units usi Clutch Housing PTO Shaft (2" Pilot) 1-7/16" Diameter 1" Diameter Kit, Shaft Front PTO, 1-7/16" Diamet PTO, 1" Diameter Key, Machine (1/4 x 2")
•	2 3 4 5 6 7 8	850-0055 526-0017 815-0400 821-0014 134-3920 104-0779 134-4734 160-1301 160-1307 104-0614 104-1351 104-1353 104-1352 104-1359 104-1349	1 1 3 4 1 1 1 1	(Special) Washer, Lock - Spring (7/16") Washer, Flat (7/16" Screw) Screw, Machine - Truss Head (1/4-20 x 1/2") Screw, Cap - Hex Head Locking (5/16-18 x 1/2") Guard, Flywheel Gear, Ring Flywheel (Includes Ring Gear) With Imbalance Weight - Hi Flo (Identify by 1/2" Drilled Holes on Backside of Flywheel) Engines with Magneto Ignition - Electric Start - Hi Flo Engines with Magneto Ignition - Recoil Start - Hi Flo Clutch, Flywheel Crankshaft (Includes Parts Marked *) 1.125" Dia. Stub 1-7/16" Dia. Stub Use with Clutch Flywheel 1.530" Dia. Stub 9 Tooth Spline	11 12 13 14 15 16 17 18 19 20 21	104-0043 104-0032 515-0227 515-0001 515-0198 192-0398 — 821-0016 190-0267 190-0546 190-0587 190-0577 541-0222 515-0007	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Washer, Gear Retaining (Special) Gear, Crankshaft *Key, Flywheel *Key, Crankshaft Geaf *Key, Crankshaft Stub Key, Crankshaft Stub Sheave, Rope - Engines with Magneto Ignition Screw, Cap - Hex Washer Hea (5/16-18" x 3/4") Bearing, Sleeve - Units usi Clutch Housing PTO Shaft {2" Pilot) 1-7/16" Diameter 1" Diameter Kit, Shaft Front PTO, 1-7/16" Diamet PTO, 1" Diameter Key, Machine (1/4 x 2")  Crankshaft Kit.
ì	2 3 4 5 6 7 8	850-0055 526-0017 815-0400 821-0014 134-3920 104-0779 134-4734 160-1301 160-1307 104-0614 104-1351 104-1353 104-1352 104-1359	1 1 3 4 1 1 1 1	(Special) Washer, Lock - Spring (7/16") Washer, Flat (7/16" Screw) Screw, Machine - Truss Head (1/4-20 x 1/2") Screw, Cap - Hex Head Locking (5/16-18 x 1/2") Guard, Flywheel Gear, Ring Flywheel (Includes Ring Gear) With Imbalance Weight - Hi Flo (Identify by 1/2" Drilled Holes on Backside of Flywheel) Engines with Magneto Ignition - Electric Start - Hi Flo Engines with Magneto Ignition - Recoil Start - Hi Flo Clutch, Flywheel Crankshaft (Includes Parts Marked *) 1.125" Dia. Stub 1-7/16" Dia. Stub Use with Clutch Flywheel 1.530" Dia. Stub	11 12 13 14 15 16 17 18 19 20 21	104-0043 104-0032 515-0227 515-0001 515-0198 192-0398 — 821-0016 190-0267 190-0546 190-0587 190-0577 541-0222 515-0007	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Washer, Gear Retaining (Special) Gear, Crankshaft *Key, Flywheel *Key, Crankshaft Geaf *Key, Crankshaft Stub Key, Crankshaft Stub Sheave, Rope - Engines with Magneto Ignition Screw, Cap - Hex Washer Hea (5/16-18" x 3/4") Bearing, Sleeve - Units usi Clutch Housing PTO Shaft (2" Pilot) 1-7/16" Diameter 1" Diameter Kit, Shaft Front PTO, 1-7/16" Diamet PTO, 1" Diameter Key, Machine (1/4 x 2")

(No Keys) 1.125" Dia. Stub - Tapered

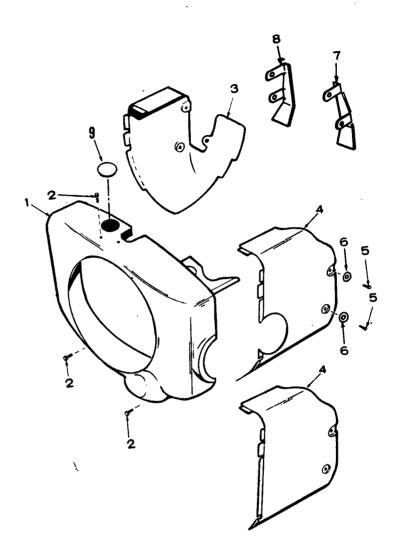
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#### Sovernor



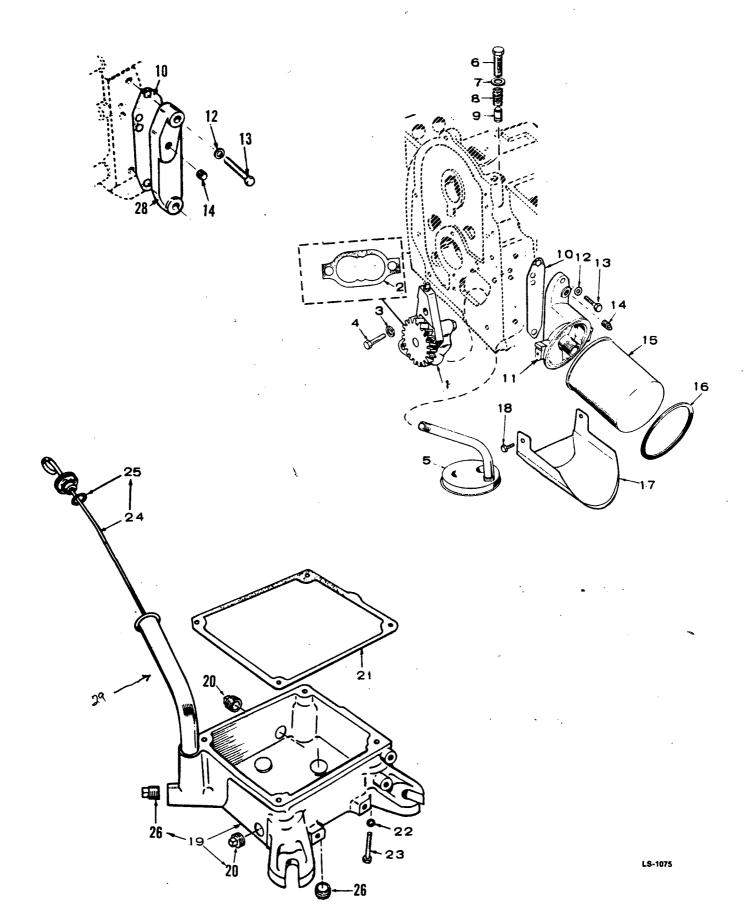
REF NO.		QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1:	150-1433	+	Bracket, Governor Control	•	950 0050	#	Olin Grandana Commandana
T.		1		٦	870-0278	1	Clip, Retaining - Control Rod
2	150-0694	1	Stud, Adjusting	€	518-0004	1	Clip, Retaining - Control Rod
3	821-0010	2:	Screw, Cap Hex Head Locking	7	150-1350	1	Rod, Control
. 4	****	4	$(1/4-20 \times 1/2")$	8	870-0131	1	Nut. Governor Adjusting
4	150-1214	ľ	Spring, Governor		•		

## Air Housing



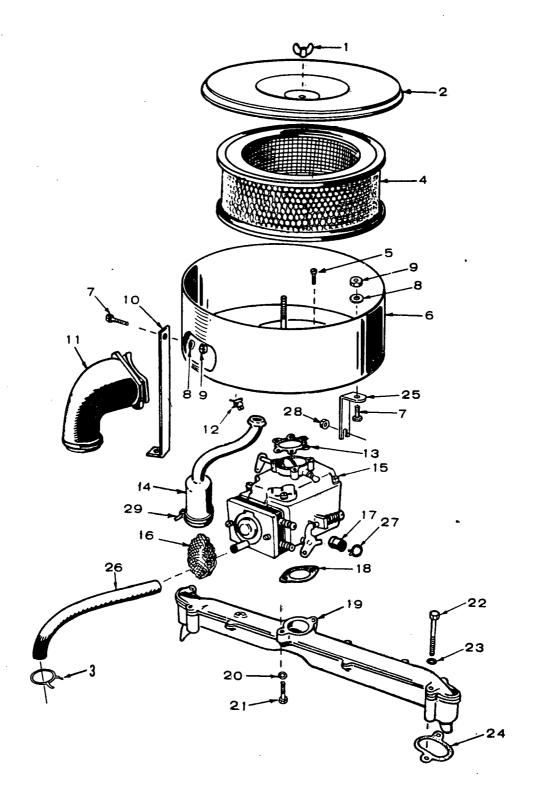
M-1463

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	134-3749	1	Housing, Blower Sets Without Oil Filter	5	815-0290	4	Screw, Cap - Hex Head (1/4-20 x 5/8")
	134-4400	1	Sets With Oil Filter	6	526-0021	4	Washer, Flat (1/4" Screw)
2	815-0261	3	Screw, Cap - Hex Head (1/4-20 x 7/16")	7	134-3582	1	Baffle, Cylinder Head - Right Side
3	134-4371	1	Housing, Cylinder Air - Left Side	8	134-3583	1	Baffle, Cylinder Head - Left Side
4			Housing, Cylinder Air (Right Side)	9	517-0129	1	Plug, Hole (Optional)
	134-3400	1	Use Sets without Oil Filter - Free Flo				
	134-3518	1	Use Sets with Oil Filter				



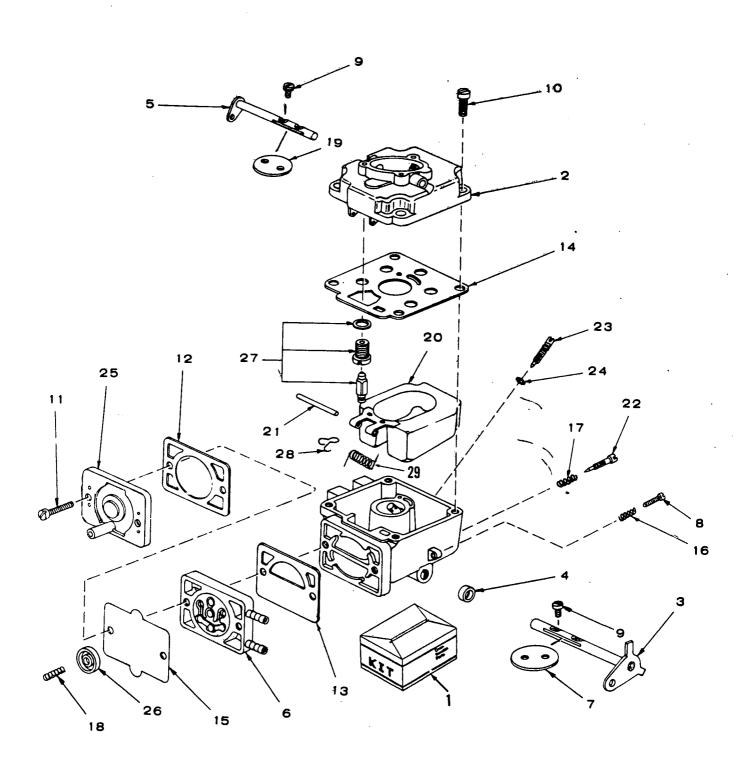
## Oil System

	REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
-	1	120-0491	1	Pump, Oil (Components Not Sold Separately)	13	800-0028	2	Screw, Cap - Hex Head (5/16-18 x 1")
	2	120-0161	1	Gasket Kit, Oil Pump	14	505-0057	1	Plug, Pipe
	3	850-0040	2	Washer, Lock Spring (1/4")	15	122-0645	1	Filter, Oil
	4	800-0007	2	Screw, Cap - Hex Head	16	122-0347	1	Seal, Air-Filter to Housing
				$(1/4-20 \times 1")$	17	122-0360	1	Drain, Oil Filter
	5	120-0713	1	Cup, Intake - Oil Pump	18	815-0194	2	Screw, Cap - Hex Head w/ET
	6	801-0050	1	Screw, Cap - Hex Head				(#10-32 × 3/8")
				$(3/8-24 \times 1")$	19	102-0850	1	Base, Oil
	7	526-0066	1	Washer, Flat - Copper (3/8" Screw)	20	505-0056	2	Plug, Pipe (1/2") Square Head - Oil Drain
	8	120-0140	- 1	Spring, Bypass Valve	21	102-1200	1	Gasket, Oil Base
	9	120-0398	1	Plunger, Bypass Valve	22	850-0050	4	Washer, Lock - Spring (3/8")
	10			Gasket, Oil Filter Adapter	23	800-0056	4	Screw, Cap - Hex Head
		122-0321	1	Use with Adapter 122-0320				$(3/8-16 \times 2-1/2")$
		122-0375	1	Use with Cover 122-0438	24	123-1292	1	Cap and Indicator, Oil Fill
	11	122-0320	1	Adapter, Oil Filter	25	509-0142	ī	Gasket, Oil Fill Cap ("O" Ring
	12	526-0065	2	Washer, Flat - Copper	26	505-0937	2	Plug, Socket Head (3/8")
				(5/16" Screw)	28	122-0438	1	Cover, Oil Filter Pad -
					29	123-1191	1	Optional



Fuel System

<u>ښې</u>	REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF	PART NO.	QTY USED	PART DESCRIPTION
في ا	1	865-0020	1	Nut, Wing (1/4-20)	16	123-1417		Files Ossether Teks
	ž	140-1168	ī	Cover, Air Cleaner	17	149-1321	1	Filter, Breather Tube
	3	503-0731	2	Clamp, Hose (1/2")			1	Cap, Fuel Outlet
	4	140-1216	1		18	145-0438	1	*Gasket, Carburetor Mounting
	•		1	Filter, Air (Paper)	19	154-2666	1.	Manifold, Intake
	5	815-0463	3	Screw, Machine - Slotted Head	20	850-0040	2 .	Washer, Lock - Spring (1/4")
				(#10-32 × 3/8")	21	800-0023	2	Screw, Cap - Hex Head
	-	140-1213	1	Housing, Air Cleaner				$(1/4-20 \times 1-3/8")$
•	7	800-0003	2	Screw, Cap - Hex Head (1/4-20 x 1/2")	22	800-0033	4	Screw, Cap - Hex Head (5/16-18 x 2")
	8	853~0013	3	Washer, Lock - ET (1/4")	23	850-0045	. 4	Washer, Lock - Spring (5/16")
	9	862-0001	2	Nut, Hex (1/4-20)	24	154-1744	2	Gasket, Manifold to Block
-	10	140-1198	1	Support, Air Cleaner (4.4" Lg)	25	140-1313	ī	Support, Air Cleaner - Front
	11	140-1549	1	Tube, Air Intake	20	140 1515		(2.37" Lg)
	12	518-0328	2	Clip, Cable	26	503-0707	-1	Hose, Fuel
	13	140-1215	1	*Gasket, Air Cleaner to	27		1	
		2.0 2020	-	Carburetor	_	503-0301	1	*Clamp, Hose
	14	123-1277	1			870-0257	· I	Nut, Hex - Self-lock (5/16-18)
	7		1	Tube, Crankcase Breather	29	332-0941	1	Tie, Breather Tube
	15	142-0660	1	Carburetor Assembly (See Separate Page for Components)				
				(Includes Parts Marked *)	*	Parts Incl	uded in	142-0660 Carburgton Kit Assembly

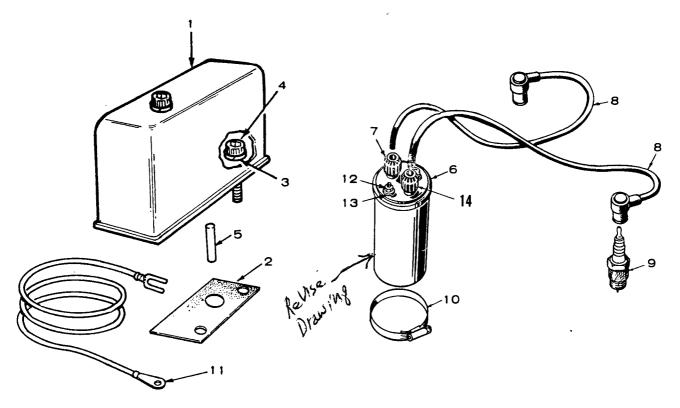


## Carbureter (With Integra Fuel Pump) Components (142-9660)

RE:		QTY USED	PART Description	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	142-0660	1	Carburetor, Complete (With Integral Fuel Pump)	12 13	142-0541 142-0542	1	†Gasket, Pump Cover †Gasket, Inlet Plate
	142-0571	1	*Gasket Set (Includes Parts Marked †)	14 15	142-0572 142-0555	1	†Gasket, Carburetor Body
-)	142-0570	1	Repair Kit (Includes Parts Marked *)	16 17	142-0544 142-0282	1	tDiaphragm, Fuel Pump Spring, Throttle Stop
		1	Body, Lower - Not Sold Separately	18 19	142-0545	1	*Spring, Idle Needle *Spring, Fuel Pump
2		1	Body, Upper - Not Sold Separately	20	142-0546 146-0380	1	Fly, Choke Float Assembly (Includes
3	142-0534	1	*Shaft, Throttle	21	142-0548	. 1	Assist Spring) *Shaft, Float
4	142-0535	1	t"O" Ring, Throttle Shaft Seal	22	142-0016	1	*Needle, Idle
5	142-0536	1	Shaft, Choke	23	142-0549	ī	Needle, Power
6	142-0537	1	*Valve Assembly, Reed Fuel Pump	24 25	142-0550 142-0551	1	t"O" Ring, Seal - Power Needle Cover, Pump
7	142-0538	1	Fly, Throttle	<b>-26</b>	142-0552	ī	*Plate, Drive - Fuel Pump
8	142-0064	1	Screw, Throttle Stop	27	142-0553	ī	*Valve, Assembly, Float
- 9	142-0334	4	*Screw, Fly to Shaft		142-0554	ī	Clip, Retaining - Float Valve
10 - 11	142-0539 142-0540	4 2	*Screw, Upper to Lower Body Screw, Pump Cover to Body	29	146-0379	ī	Spring, Float Assist

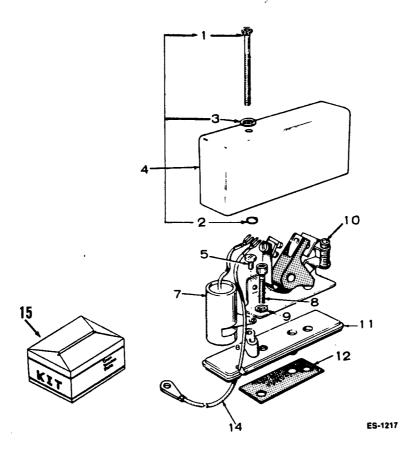
<sup>† -</sup> Parts Included in 142-0571 Gasket Set. \* - Parts Included in 142-0570 Repair Kit.

Ignition



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.		QTY USED	PART DESCRIPTION
1	160-1303	1	Box Assembly, Breaker (See Separate Page for Components)	9	167-1602 167-0298	2 2	Cable, Spark Plug Plug, Spark
2	160-1150	1	(Includes Mounting Gasket)	10		1	Clamp, Coil
5	850-0038	<u>.</u>	Gasket, Breaker Box Mounting	11	336-2378	1	Lead, Breaker Box to Coil
٥		2	Washer, Lock - Spring (1/4")	12	166-0554	2	Nut, Hex (Special) .
4	802-0034	2	Screw, Socket Head (1/4-20 x	13	850-2005	2	Washer, Lock - Spring (Metric)
-	100 1151		3/4")	14_	166-0614	2	Bushing, Rubber (Inside of
5	160-1151	1	Plunger, Breaker Points				Cap 166-0604)
6	166-0772	1	Coil, Ignition				4
7	166-0604	2	Cap, Coil Terminal (Part of Coil)	16	0-1376	p k	Converts Bresker- (anotion to Electronic)  PSB HSSC (Mis

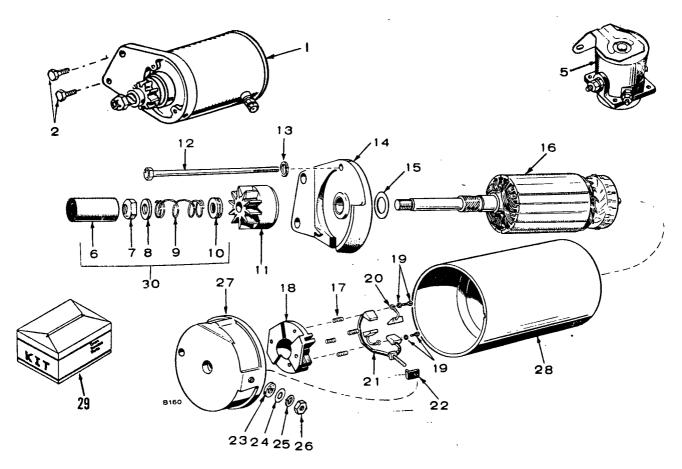
#### Breaker Box



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	160-1303	1	Box, Breaker (Includes Parts Marked *)	8	802-0034	2	*Screw, Cap - Socket Head (1/4-20 x 3/4")
1	802-0022	1	*Screw, Cap - Hex Socket	9	850-0040	2	*Washer, Lock (1/4")
			$(#10-24 \times 1-1/2")$	10	160-1183	1	*Point Set, Breaker
2	509-0065	1	*Retainer ("O" Ring)	11	160-1219	1	*Base, Breaker
3	526-0008	1	*Washer, Flat (#10 Screw)	12	160-1150	ī	*Gasket, Breaker Box
4	160-1285	1	*Cover, Breaker Box	14	336-2378	ī	Lead, Breaker Box to Coil
5	815-0358	1	*Screw, Cap - Slotted (#8-32 x 5/16")	15	160-1 <del>211</del> 1328	1	Fune Up Kit (Includes Point and Condenser)
7	312-0246	1	*Condenser		1200		

<sup>\* -</sup> Parts Included in 160-1303 Breaker Box.

Starter Motor Components (191-0933)



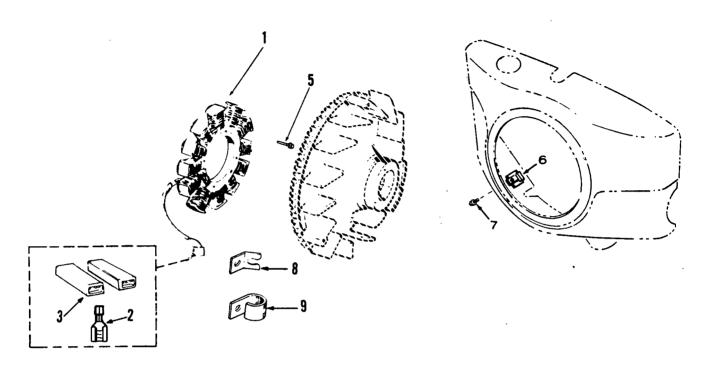
REF NO.	PART NO.	QTY USED	PART \ DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	191-0933	1	Motor, Starter (Complete)	19	§	2	tScrew and Lock Washer
2	815-0570	2	Screw, Cap - Hex Washer Head	20	- — Š	2	t*Brush, Ground
			$(5/16-18 \times 1")$	21	Š	1	t*Stud and Brush Assembly, Input
5	307-1031	1	Relay, Start Solenoid	22	Š	1	†Bushing, Insulation - Input
6	§	1	#Cover, Dust		•		Stud
7	Š	1	#Nut, Stop	23	§	1	tWasher, Insulation - Input
8	Š	1	#Washer, Stop Nut		_		Stud
9	Š	1	#Spring, Anti-Drift	24	§	1	tWasher; Flat - Input Stud
10	Š	1	#Spacer, Dust Cover	25	Š	1	†Washer, Lock - Input Stud
11	191-1036	1	Drive Assembly	26	Š	1	tNut, Securing - Input Stud
12	191-1048	2	Screw, Cap - Hex Head	27	191-1040	1	Cap Assembly, Commutator
13	850-0040	2	Washer, Lock - Spring (1/4")				(Includes Parts Marked 1)
14	191-1037	1	Cap Assembly, Drive End	28	6	1	Housing, Starter Motor
15	191-1038	1	Washer, Armature Thrust	29	191-1041	1	Repair Kit, Brush, Spring and
16	191-1039	1	Armature	•			Stud (Includes Parts Marked *)
17	§	4	t*Spring, Brush	30	191-1359	1	Dust Cover Assembly (Includes
18	Š	1	†Brush Holder				Parts Marked #)

<sup>† -</sup> Parts Included in 191-1040 Cap Assembly. \* - Parts Included in 191-1041 Brush, Spring, and Stud Kit.
# - Included in the 191-1359 Dust Cover Assembly.
§ - Not Sold Separately.

#### OPTIONAL EQUIPMENT SECTION

This section contains illustrated parts listing of factory installed options for these industrial engines. Options may not be applicable to all models; for field conversions additional parts are usually required. Optional parts listed in this section are in addition or in place of those shown in the standard engine parts section.

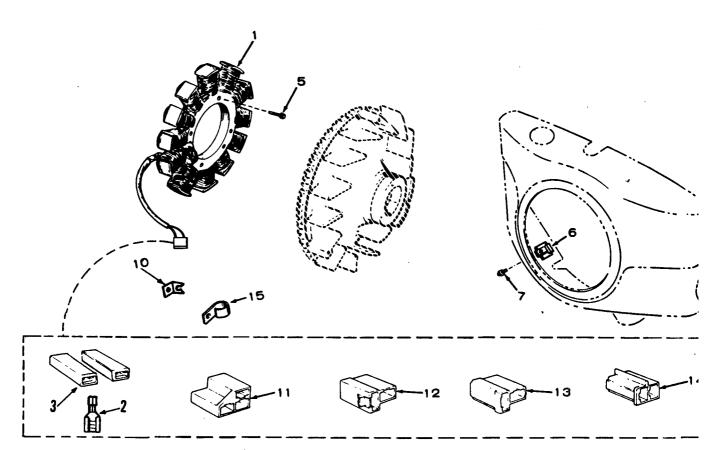
#### Option 1 Flywheel Alternator - 20 Ampere (Phelon)



REF ŅO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO. SAS (QL-2727)	QTY USED	PART DESCRIPTION
1	191-1276	1	Stator (Includes Terminals and Connector Bodies)		505 (91-777) 1 <del>91-1748</del> 821-0007	1	Regulator, Voltage Screw, Cap - Hex Washer Head
2	332-2423	2	*Terminal, Stator Leads	•	021 0001	•	$(1/4-20 \times 1/4")$
3	323-1257	2	Kit, Body Terminal Connector	8	167-0188	1	Clip, Cable
5	815-0470	3	(Includes Parts Marked *) Screw, Machine - Hex Head - Self Lock (#10-32 x 1-1/2")	9	332-2319	1	Clamp, Wire - Alternator Leads

<sup>\* -</sup> Parts Included in 323-1257 Alternator Connector Body Kit.

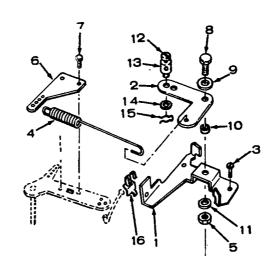
Opti 1 2 Flywheel Alternator - 15 Ampere (Phelon)



REF NO.	PART NO.	QTY USED	PÄRT DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	191-1256	1	Stator (Includes Terminals	10	167-0188	1	Clip, Cable
			and Connector Bodies)	11	323-0853	1	Body, Terminal Connector
2	332-2423	3	+Terminal Stator Leads	12	323-1085	1	Body, Terminal Connector
3	323-1257	2	Kit, Body Terminal Connector	13	323-0892	1	Body, Terminal Connector
			(Includes Parts Marked +)	14	323-0890	ī	Body, Terminal Connector
	815-0593 191-2227	3	Screw, Machine - Hex Head - Self-Lock (#10-32 x 1-3/8")	15	332-2319	ī	Clamp, Wire - Alternator
6	<del>191-1206</del>	1	Regulator, Voltage				
7	821-0007	1	Screw, Cap - Hex Washer Head				
			$(1/4-20 \times 1/4")$	+ -	Parts Incl	uded in	323-1257 Alternator Termina

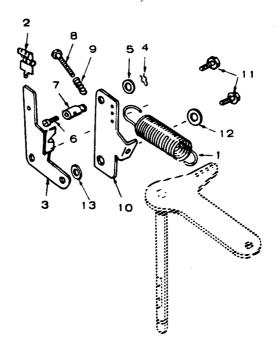
<sup>+ -</sup> Parts Included in 323-1257 Alternator Termina Connector Body Kit.

## Option 3 Governor Control - Variable Speed (Front Pull)



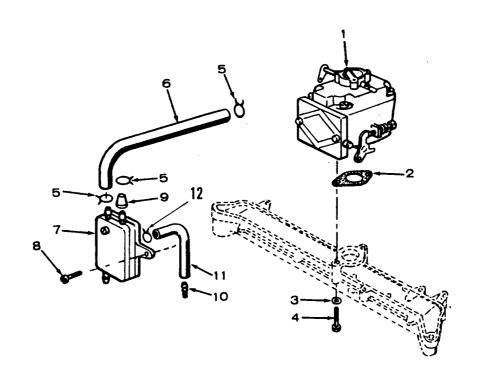
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	150-1368	1	Bracket, Governor Control	9	526-0021	1	Washer, Flat (1/4" Screw)
2	150-1366	1	Link, Governor Control	10	150-1269	1	Bushing, Governor Control
3	815-0439	3	Screw, Cap - Hex Head Locking	11	850-0040	1	Washer, Lock - Spring (1/4")
			(#8 x 1/2")	12	815-0104	1	Screw, Machine - Fillister
4	150-1369	1	Spring, Governor			_	Head (#8-32 $\times$ 5/16")
5	862-0001	1	Nut, Hex (1/4-20)	13	152-0155	1	Swivel, Cable - Throttle
6	150-1367	1	Adapter, Governor Arm	14	526-0006	ī	Washer, Flat (15/64" ID x
7	815-0181	2	Screw, Cap - Hex Head w/ET	-		-	1/2" OD × $3/64$ " Thk)
		_	(#10-32 × 1/2")	15	516-0059	1	Pin, Cotter
8	800-0004	1	Screw, Cap - Hex\Head (1/4-20 x 5/8")	16	518-0176	ī	Clip, Cable - Throttle

Option 4
Cavernor Control Variable Speed
(Side Full)



RÉF No.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART Ø DESCRIPTION
1	150-1214	1	Spring, Governor	9	150-1398	1	Spring, Idle Setting
2	518-0176	1	Clip, Cable	10			Arm, Governor Control
3	150-1725	1	Bracket, Cable		150-1345	1	Use With Swivel
4	516-0059	1	Pin, Cotter		150-1576	ī	Use Without Swivel
5	526-0006	1	Washer, Flat (#12 Screw)	11	815-0436	2	Screw, Self-Locking - Hex
6	815-0104	1	Screw, Machine - Fillister			-	Washer Head $(1/4-20 \times 1/2")$
			Head (#8-32 × 5/16")	12	526-0021	2	Washer, Flat (1/4" Screw)
7	152-0155	1	Swivel, Cable Holding		150-1269	ī	Bushing, Control Arm
8	815-0475	1	Screw, Machine - Hex Washer Head (#6-32 x 7/8")		322	-	

Option 5
Fuel System
(Carburetor W/O Integral Fuel Pump)

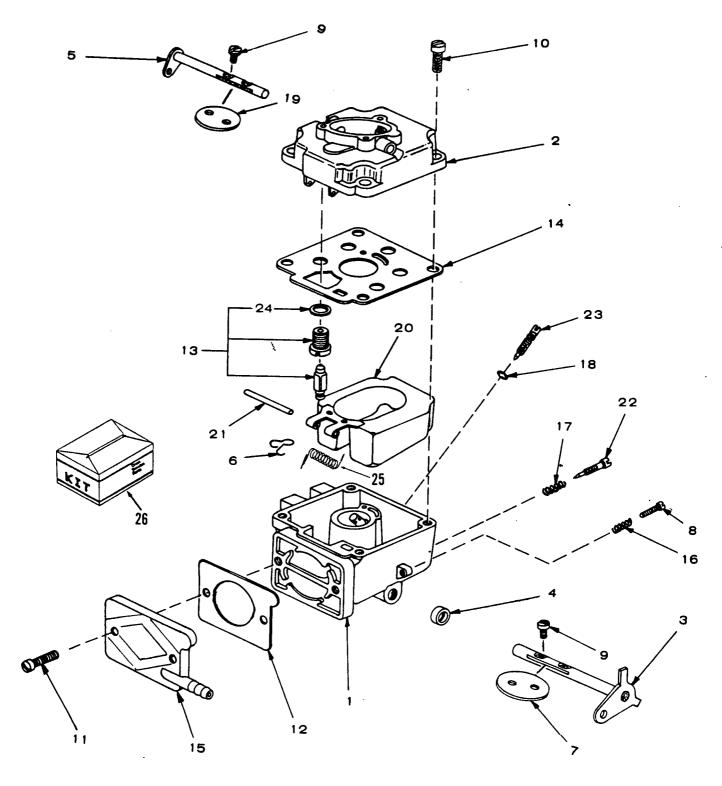


REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USE	PART D DESCRIPTION
1	142-0661	1	Carburetor Assembly - Gasoline (See Separate Page for Components) (Inàludes	7	149-1982	1	Pump, Fuel (See Separate Page for Components) (Includes Parts Marked *)
			Parts Marked +)	8	815-0555	2	Screw, Tapping - Pan Head
2	145-0438	1	+Gasket, Carburetor Mounting				$(10-24 \times 5/8")$
3	850-0040	2	Washer, Lock - Spring (1/4")	9	149-1321	1	+*Cap, Fuel Outlet
4	800-0023	2	Screw, Cap - Hex Head	10	149-1299	ī	Tube, Vacuum Port
			$(1/4-20 \times 1-3/8")$	11	503-0707	1	Line, Impulse
5	503-0301	3 -	+*Clamp, Hose (7/16")		503-0731	ī	Clamp, Wire (1/2")
6	503-0664	1	Hose, Fuel $(1/4" \text{ ID} \times 11" \text{ Lg})$		222 2101	•	0.0mp, 11110 (1/2 )

<sup>-</sup> Parts Included in 149-1982 Fuel Pump Kit. - Parts Included in 142-0661 Carburetor Assembly Kit.

• . **\** 

Option 6
Carburetor Components
(Without Integral Fuel Pump)
(142-0361)

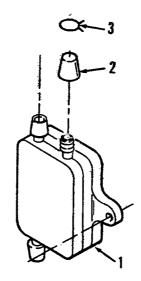


# Option 6 Carburetor Components (Without Integral Fuel Pump) (142-0661)

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	142-0661	1	Carburetor, Gasoline (Includes	12	142-0559	1	*Gasket, Inlet Plate
	140 0501		Mounting Gasket)	13	142-0553	1	tValve Assembly, Float
	142-0591	1	Gasket Kit (Includes Parts	14	142-0572	1	*Gasket, Carburetor Body
		_	Marked *)	15	149-1983	• 1	Plate, Inlet (Includes Cap
1		1	Body, Lower (Not Sold				and Clamp)
			Separately)	16	142-0544	1	Spring, Throttle Stop
2		1	Body, Upper (Not Sold	17	142-0282	1	tSpring, Idle Needle
			Separately)	18	142-0550	1	*O-Ring, Packing - Power Need
3	142-0534	1	†Shaft, Throttle	19	142-0546	1	Fly, Choke
4	142-0535	1	*O-Ring, Packing - Throttle Shaft	20	146-0380	ī	Float Assembly (Includes Assist Spring)
5	142-0536	1	Shaft, Choke	21	142-0548	1	tShaft, Float
6	142-0554	1	Clip, Retaining - Float Valve	22	142-0016	ī	tNeedle. Idle
7	142-0538	ī	Fly, Throttle	23	142-0549	ī	Needle Assembly, Power
8	142-0064	ī	Screw, Throttle Stop	24	142-0523	1	*Gasket, Float Valve Seat
g	142-0334	4	tScrew, Fly to Shaft	25	146-0379	1	Spring, Float Assist
10	142-0539	4				1	
11	142-0539	2	Screw, Upper to Lower Body Screw, Inlet Plate	26	142-0592	1	Repair Kit (Includes Parts Marked †)

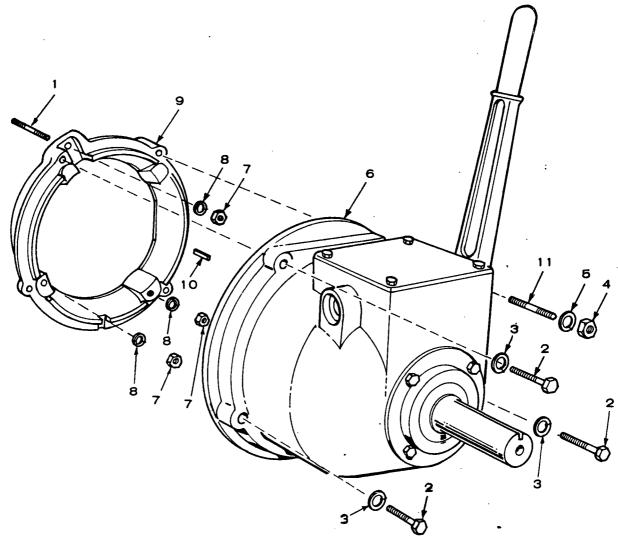
<sup>† -</sup> Parts Included in 142-0592 Repair Kit. \* - Parts Included in 142-0591 Gasket Kit.

Option 7
Fuel Pu 3



REF	PART	QTY	PART	REF	PART	QTY	PART
NO.	NO.	USED	DESCRIPTION	NO.	NO.	USED	DESCRIPTION
1	149-1982	<b>1</b>	Pump, Fuel - Vacuum, Pulse (Includes Cap and Clamp)		149-1321 503-0301	1	Cap, Fuel Fitting Clamp, Hose

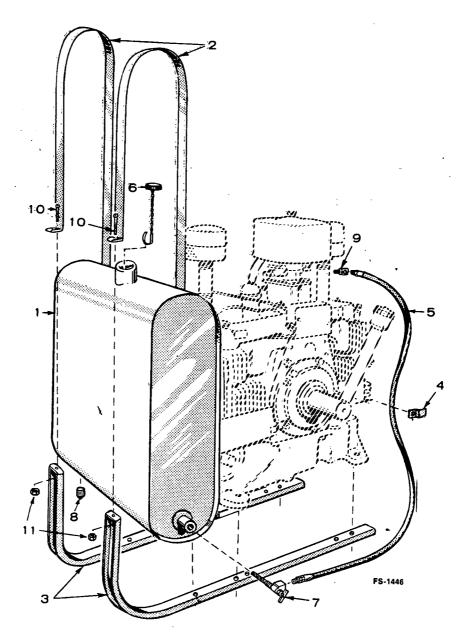
Option 8 Clucsh



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	190-0289	1	Kit, Clutch Assembly (Includes	5	850-0050	1	Washer, Lock - Spring (3/8
			All Parts Except Crankshaft)	6	190-0288	1	*Clutch Assembly
1	520-0739	3	Stud $(3/8-24 \times 3/8-16 \times 3")$	7	104-0091	3	Nut, Hex - Hardened (3/8-2
2	800-0075	3	Screw, Cap - Hex Head	8	850-0050	3	Washer, Lock - Spring (3/8
			$(7/16-14 \times 2")$	9	190-0171	· 1	Adapter, Clutch
3	850-0055	3	Washer, Lock - Spring (7/16")	10	515-0041	. 1	Key, Drive - Special
4	104-0091	1	Nut, Hex - Hardened (3/8-24)	11	520-0738	1	Stud $(3/8-24 \times 3/8-16 \times 4"$

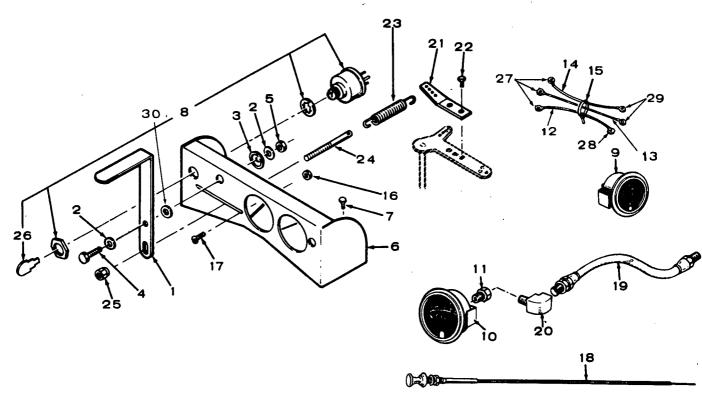
<sup>\* -</sup> For Components, check nameplate and contact nearest Rockford Clutch Dealer.

Option 9
Fuel Tank (Side Mounted)

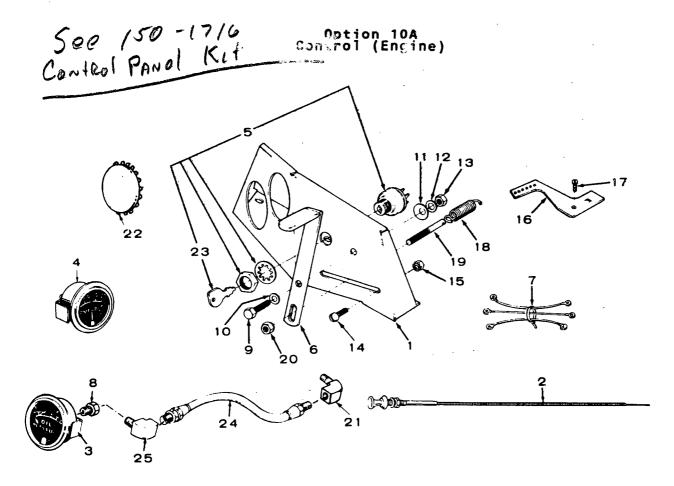


REF	PART	QTY	PART	REF	PART	QTY	PART
NO.	NO.	USED	:DESCRIPTION	NO.	NO.	USED	DESCRIPTION
	159-0597 159-0981 159-0596 159-0595 134-0599 501-0008 159-0020	1 1 2 2 1 1 1	Kit, Fuel Tank Tank, Fuel (Less Cap) Strap, Fuel Tank Bracket, Fuel Tank Clip, Fuel Line Line, Fuel Cap, Fuel Tank	10	504-0013 505-0057 502-0020 813-0108 870-0053	1 1 1 2	Valve, Shut-off Plug, Tank Drain Elbow, Carburetor Inlet Screw, Machine - Round Head (#10-32 x 1-1/2") Nut, Hex (#10-32)

Option 10 Control (Engine)

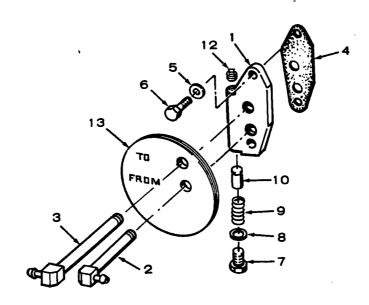


REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	152-0198	1	Lever, Throttle Control	15	332-0942	1	Tie, Cable
2	526-0015	2	Washer, Flat (1/4" Screw)	16	870-0131	2	Nut, Hex (10-32)
3	152-0041	2	Washer, Tension - Cup	17	815-0199	2	Screw, Machine - Fillister
4	800-0005	1	Screw, Cap - Hex Head			_	Head $(10-32 \times 5/16")$
			$(1/4-20 \times 3/4")$	18	153-0097	1	Cable, Choke
5	870-0065	1	Nut, Lock - Hex (1/4-20)	19	501-0004	1	Line, Oil - Flexible
6	301-4041	1	Panel, Control	20	502-0020	1	Elbow, Street (90°)
7	821-0009	2	Screw, Lock - Hex	21	150-1544	ī	Adapter, Governor Arm
			$(1/4-20 \times 5/16")$	22	815-0194	2	Screw, Tapping $(10-32 \times 3/8)$
8	308-0385	1	Switch and Key, Ignition	23	150-0098	1	Spring, Governor
9	302-0060	1	Ammeter, DC (20-0-20)	24	150-0096	ī	Stud, Speed Adjusting
10	193-0005	1	Gauge, Oil Pressure	25	150-0621	1	Nut, Special - Speed
11	502-0017	1	Connector, Inverted Female			-	Adjusting Stud
12		1	Lead, Electrical - #16 Wire,	26	308-0490	1	Key, Ignition Switch
			26" Lg.	27	332-0325	3	Terminal, Ring
13		1	Lead, Electrical - Switch to	28	332-1408	1	Terminal, Faston
			Coil - #16 Wire, 13" Lg.	29	332-1993	ž	Terminal, Receptacle
14		1	Lead, Electrical - Switch to Ammeter - #16 Wire, 7" Lg.	30	526-0016	ī	Washer, Flat (1/4" Screw)



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	301-5065	. 1	Panel, Control	15	870-0131	. 2	Nut, Hex with ET (#10-32)
2	153-0097	1	Cable, Choke	16	150-1749	ī	Extension, Governor Arm
3	193-0005	1	Gauge, Oil Pressure		815-0181	ī	Screw, Tapping - Hex Head
4	302-0060	1	Ammeter (20-0-20)		010	•	with ET (#10-32 $\times$ 1/2")
5	308-0385	1	Switch, Ignition	18	150-1214	1	Spring, Governor
6	152-0224	1	Lever, Throttle Control	19	152-0177	1	Stud, Speed Adjusting
7	338-1219	1	Harness, Wiring	20	150-0621	ī	Nut, Speed Adjusting Stud
8	502-0051	1	Coupling, Female	21	502-0005	i i	Elbow, Inverted - Female (90°)
9	800-0005	1	Screw, Cap - Hex Head	22	517-0009	ÂR	Plug, Dot Button
			$(1/4-20 \times 3/4")$	23	308-0490	1	Key, Ignition Switch
10	526-0016	1	Washer, Flat (1/4" Screw)	24	501-0009	ī	Line, Oil - Flexible (36" Lg)
11	152-0041	1	Washer, Tension - Cup	-	502-0065	ī	Elbow, *Inverted - Male (45*)
12	526-0015	2	Washer, Flat (1/4" Screw)		821-0010	4	Screw, Hex Washer Head -
13	870-0065	1	Nut, Hex - Self Locking (1/4-20)			7	Self-Lock (Not Shown) Mounts Control Panel to
14	815-0199	2	Screw, Machine - Fillister Head (#10-32 x 5/16")				Blower Housing $(1/4-20^{\circ} \times 1/2")$

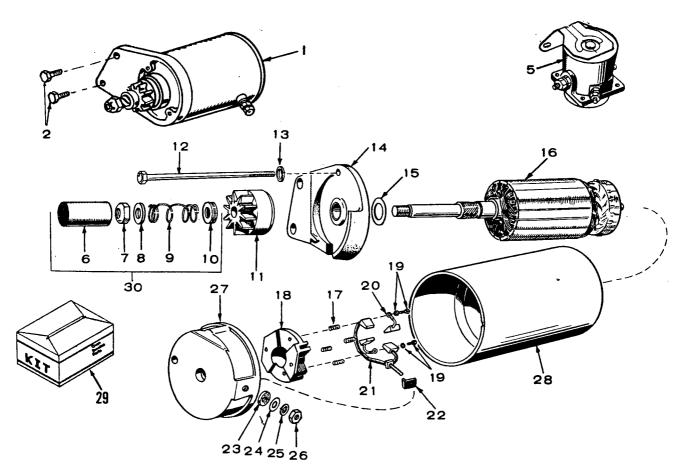
#### Option 11 Oil Filter (Remote)



REF No.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	122-0369	1	Adapter, Remote Oil Filter	7	801-0047	1	Screw, Cap - Hex Head
2	502-0580	1	Elbow, Adapter (90°)			_	(3/8-24 x 5/8")
3	502-0581	1	Elbow, Adapter (90°)	8	526-0066	1	Washer, Flat - Copper
4	122-0375	1	Gasket, Adapter`			_	(3/8" Screw)
5	526-0065	2	Washer, Flat, - Copper	9	120-0140	1	Spring, By-Pass Valve
			(5/16" Screw)	10	120-0398	ī	Valve, By-Pass
6			Screw, Cap - Hex Head	12	505-0057	1	Plug, Pipe - Square Head
	800-0031	2	Prior to 6/86 (5/16-18 x 1-1/2")	13	508-0184	ī	Grommet, Air Seal
	800-0030	2	Begin 6/86 (5/16-18 x				
			1-1/4")	NOT	E: Hoses va	ary with	each installation.

NOTE: Hoses vary with each installation.
Purchase locally, hoses with a minimum
pressure rating of 150 PSI (1035 kPa).

## Start Motor Components (Heavy Duty)

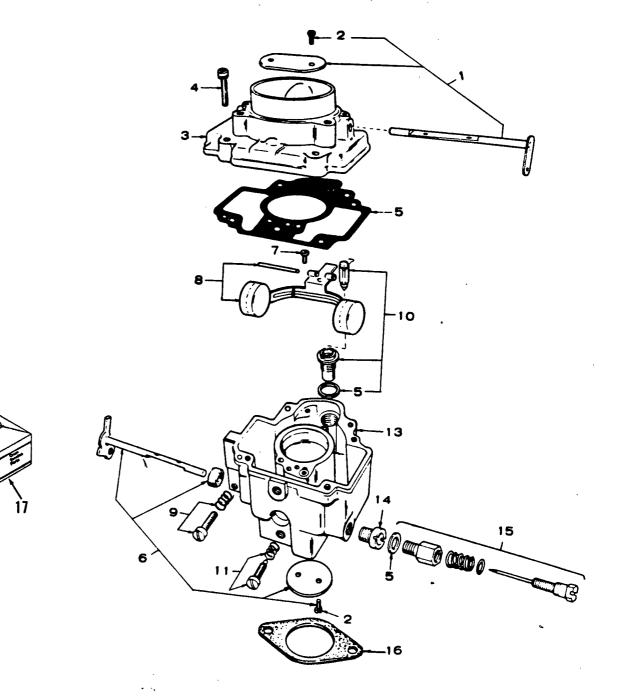


REF	PART	QTY	PART	REF	PART	QTY	PART
NO.	NO.	USED	DESCRIPTION	NO.	NO.	USED	DESCRIPTION
1 2 5 6 7 8 9 10 11 12 13 14 15 16 17 18	191-1205 815-0570 307-1031 \$ \$ \$ \$ 191-1156 191-1157 850-0040 191-1038 191-1154 \$	1	Motor, Starter (Complete) Screw, Cap - Hex Washer Head (5/16-18 x 1") Relay, Start Solenoid xCover, Dust xNut, Stop xWasher, Stop Nut xSpring, Anti-drift xSpacer, Dust Cover Drive Assembly Screw, Hex Cap Washer, Lock Cap Assembly, Drive End Washer, Armature Thrust Armature †*Spring, Brush †Brush Holder	20 21 22 23 24 25 26 27 28 29	\$ \$ \$ \$ 191-1155 \$ 191-1222		t*Brush, Ground t*Stud and Brush Assembly, Input tBushing, Insulation - Input Stud tWasher, Insulation - Input Stud tWasher, Flat - Input Stud tWasher, Lock - Input Stud tWasher, Lock - Input Stud tNut, Securing - Input Stud Cap Assembly, Commutator (Includes Parts Marked t) Housing, Starter Motor Repair Kit, Brush, Spring and Stud (Includes Parts Marked *) Dust Cover Assembly (Includes Parts Marked x)

<sup>† -</sup> Included in the 191-1155 Cap Assembly. \* - Included in the 191-1222 Brush, Spring and Stud Kit.

x - Included in 191-1359 Dust Cover Assembly. § - Not Sold Separately.

#### Option 13 Carburetor Components (Adjustable Main Jet)

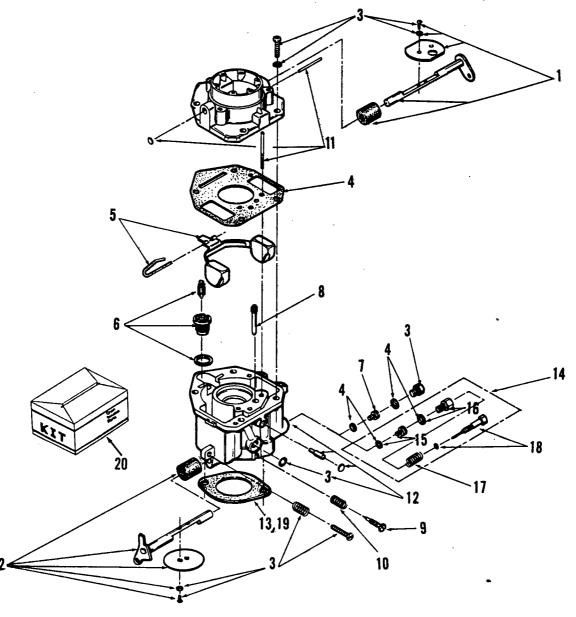


REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION	REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
	146-0311	1	Carburetor, Complete (Includes Mounting Gasket)	9	146-0261	1	Idle Speed Adjusting Screw Package
1	146-0281	1	Choke Shaft Package	10	146-0289	1	*Valve and Seat Package
2	146-0142	4	Screw, Valve Mounting	11	146-0209	i	*Idle Needle Package
3		1	Intake, Air (Not Sold Separately)	13		1	Body (Not Sold Separately)
4	146-0247	4	Screw, Body to Intake	14	146-0238	i	Jet Power
5	146-0220	1	Gasket Kit	15	146-0282	i	*Power Needle Package ( vox -
6	146-0259	1	Throttle Shaft Package	16	154-0733	1	Gasket, Carburetor Mounting
7	146-0222	1	*Screw, Lever Pin	17	146-0292	i	Kit, Repair (Includes
8	146-0262	1	Float Package			•	Parts Marked *)

<sup>\* -</sup> Parts Included in 146-0292 Repair Kit.

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Option 13A Carburgtor Components (Fixed Main Jet)

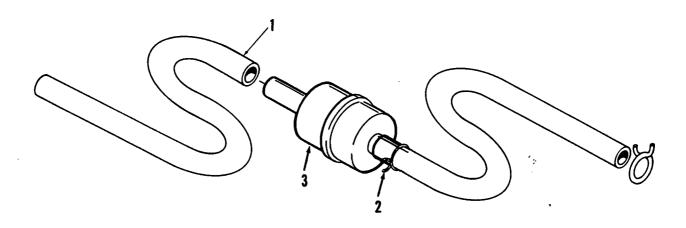


REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
ĺ	146-0381	1	Carburetor, Complete (Includes Mounting Gasket)	12 13	154-0733	158 <sup>1</sup> *	Body (Not Sold Separately) Gasket, Carburetor Mounting
1	146-0377	1	Choke, Shaft Kit	14	146-0327	4/L -	dasket, Carburetor Mounting
2	146-0324	ī	Throttle Shaft Kit	14	<b>40.65</b> 660	!「ノ	Variable Jet Kit - Optional
3	146-0322	ī	*Screw and Plug Kit		TJ.	ped	(High Altitude Application) (Includes Parts Marked +)
4	146-0326	ī	*Gasket Kit	15	146-0343		(Includes Parts Marked +) Power Jet, Variable
5	146-0325	ī	Float Kit	13	140 0343	1 7	
6	146-0329	1	*Valve and Seat Kit	16	146-0340	٠, ٧	(Includes Gasket)
7	146- <del>19994</del> 0396	1	Jet. Power	10	140 0340	1 +	Retainer, Power Needle
8	146-0337	ī	Jet. Idle	17	146-0341	٠, ٧	(Includes Gasket)
9	146-0335	1	*Needle, Idle Adjusting	18	146-0341	+ 1	Spring, Power Needle
10	146-0331	i	*Common Talle Adjusting			1 -	Needle, Complete - Power
	140 0001	1	*Spring, Idle Adjusting Needle	19	145-0438	1 *0	Gasket, Carburetor Mounting
11		1	Intake, Air (Not Sold Separately)	. 20	146-0356		Kit, Repair (Includes Parts Marked *)

<sup>\* -</sup> Parts Included in 146-0356 Repair Kit.

FS-1440

#### Option 14 Fuel Line Filter

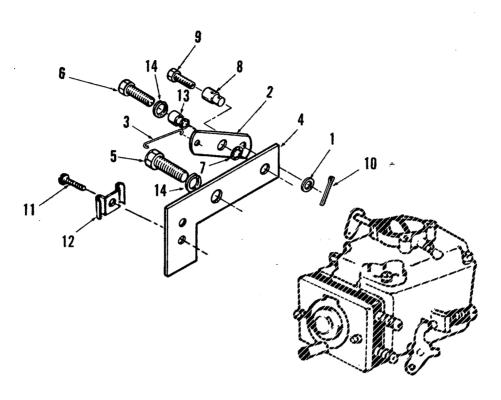


FS-1522

REF NO.	PART NO.	QTY USED	RART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	503-0707	2	Hose (1/4" ID $\times$ 7/16" OD $\times$ 12" Long)		503-0731 149-2 <b>39</b> 5	3 1	Clamp, Hose (7/16") Filter, Fuel
					2206-1	ol	

. .

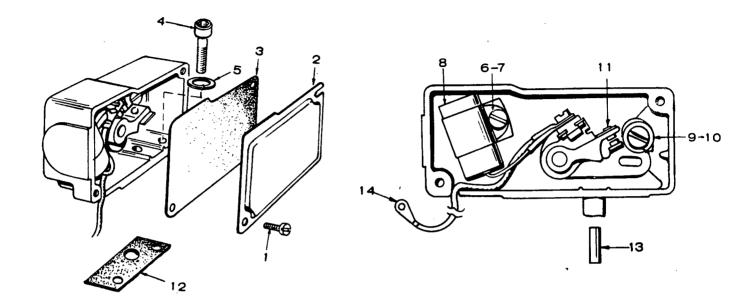
#### 95tion 15 Shoka Soperol (Front Pull) -



FS-1131-1

			`\				
REF NO.	PART NO.	QTY USED	PART Description	REF No.	PART NO.	QTY USED	PART DESCRIPTION
1	526-0140	1	Washer, Flat Use with Swivel 152-0155	7	854-0010	1	Washer, Lock - IT (#10) Use with Swivel 152-0155
	526-0108	2	Use with Choke Lever 153-0501	8 9	152-0155 815-0104	1	Swivel, Choke Lever Screw, Machine - Fillister
2	153-0523	1	Lever, Choke Use with Swivel 152-0155	10	516-0059	1	Head (#8-32 x .31")
3	153-0501 153-0500	1	Use without Swivel 152-0155 Link, Choke		815-0359	1	Pin, Cotter Screw, Tapping - Slotted Hex
4	1530524 812-0099	i	Bracket, Choke Cable		153-0514	1	Washer Head (#10-32 x 7/8") Clip, Choke Cable
6	012 0033	1	Screw, Round Head (10-24 x 7/16")	13	153-0502	1	Bushing, Flanged - Use with Choke Lever 153-0501
0	815-0480	1	Screw Pan Head (10-32 x .34") - Use with Choke Lever 153-0523	14	850-0030	2	Washer, Lock (#10) - Use with Choke Lever 153-0501
	812-0100	1	Round Head (10-24 x 1/2") - Use with Choke Lever 153-0501				

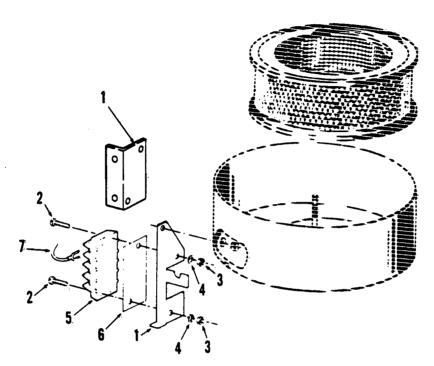
## Option 16 Ignation Breaker Box (Side Adjustable)



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF No.	PART NO.	QTY USED	PART DESCRIPTION
	160-1158	1	Box Assembly, Breaker	8	312-0069	1	*Condenser, Ignition
1	815-0358	2	(Includes Parts Marked *) *Screw, Tapping - Hex Head,	9	870-0221	1	*Nut, Hex with External Tooth Lockwasher (#8-32)
2	160-1149		Slotted (#8-32 x 5/16")	10	815-0405	1	*Screw, Machine - Pan Head,
-		Ţ	*Cover, Breaker Box				Cross-Recessed (#8-32 $\times$ 1/2
3	160-1148	1	*Gasket, Cover	11	160-1154	1	*Point Set, Breaker
4	802-0034	2	*Screw, Cap - Socket Head	12	160-1150	ī	*Gasket
_			$(1/4-20 \times 3/4")$	13	160-1151	1	Plunger, Breaker Points
5	850-0038	2	*Washer, Lock - Spring (1/4")	14	336-2378	1	Lead, Breaker Box to Coil
6	815-0403	1	*Screw, Tapping - Pan Head (#8-32 x 5/16")	•-	160-1161	1	Tune-Up Kit (Includes Points and Condenser)
7	850-0025	1	*Washer, Lock - Spring (#8)				and condenser;

<sup>\* -</sup> Parts Included in 160-1158 Breaker Box Assembly

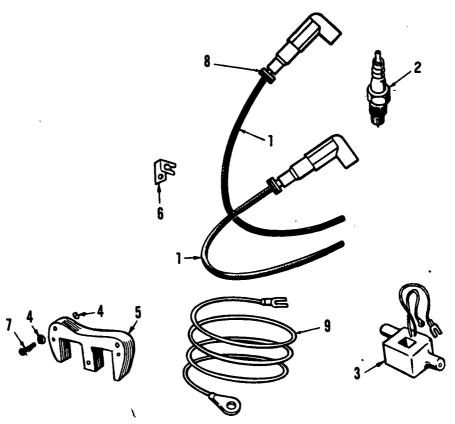
## Option 7 Support and Terminal Block Assembly



ES-1481

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1			Support, Air Cleaner	4	853-0005	2	Washer, Lock - ET (#8)
	140-1644	1	Units with Air Cleaner	5	332-0537	ī	Block Terminal (4 Place)
			Housing	6	332-2208	1	Strip, Marker
	3015936	1	Units without Air Cleaner	7		-	Lead Assembly
_			Housing		336-4385	1	Alternator
2	812-0081	2	Screw, Machine - Round Head (#8-32 x 5/8")		334-0028	1	Ignition
3	860-0008	2	Nut, Hex (#8-32)				

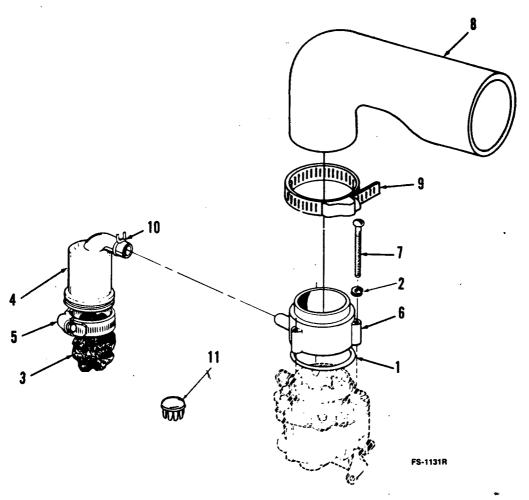
## Opti∈ก 18 Ignition (Magneto)



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	160-1306	1	Stator Assembly (Includes Parts Marked *)	5 6	160-0749 167-0188	1 4	*Pole Shoe, Stator - Magneto Clip, Spark Plug Cable
1	167-1595	2	Cable, Spark Plug R.H.	7	815-0259	2	Screw, Hex Cap
2	167-0298	2	Spark Plug	8	508-0095	2	Grommet, Rubber
3 4	160-1305 526-0015 526-0184	1 2 2	*Coil, Magneto Stator Washer, Flat - Stator 1/4" Screw 17/64 ID x 5/8 OD x	9	336-8466	1	Lead, Magneto to Ignition Breaker
	323 3204	-	.1345" Thk)	* _	Parts Inclu	ded in	the 160-1306 Stator Assembly

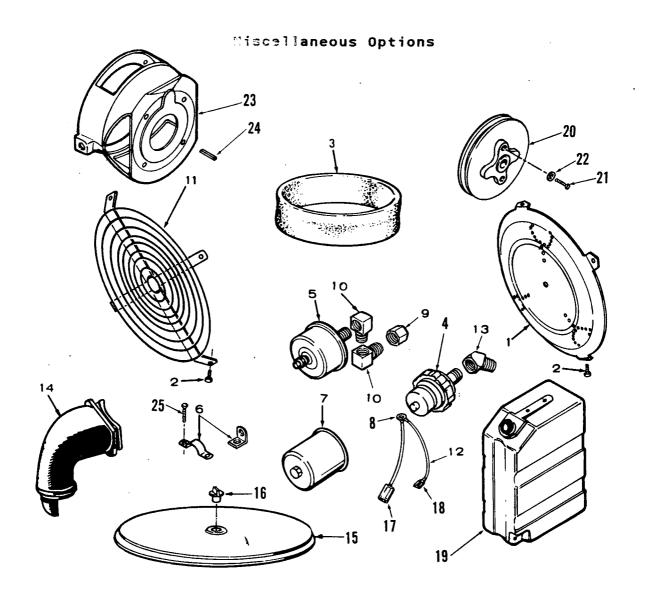
<sup>\* -</sup> Parts Included in the 160-1306 Stator Assembly

Option 19 Remote Air Cleaner Adapter ...



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	140-1915	1	Kit, Remote Air Cleaner Adapter (Includes Parts Marked *)	6 7	140-1714 813-0106	1 3	*Adapter, Carburetor Air Intake *Screw, Machine - Round Head (#10-32 x 1-1/8")
1 2 3 4 5	509-0145 850-0030 123-1417 123-1539 503-0107	1 3 1 1 1	Seal, O-Ring *Washer, Lock - Spring (#10) *Filter, Breather Tube *Tube, Crankcase Breather Clamp, Breather Tube	8 9 10 11	140-1428 503-0274 503-0171 517-0151	1 1 1	*Elbow, Air Intake *Clamp, Hose - Air Intake *Clamp, Hose *Plug, Dot Button - Blower Housing Air Hole

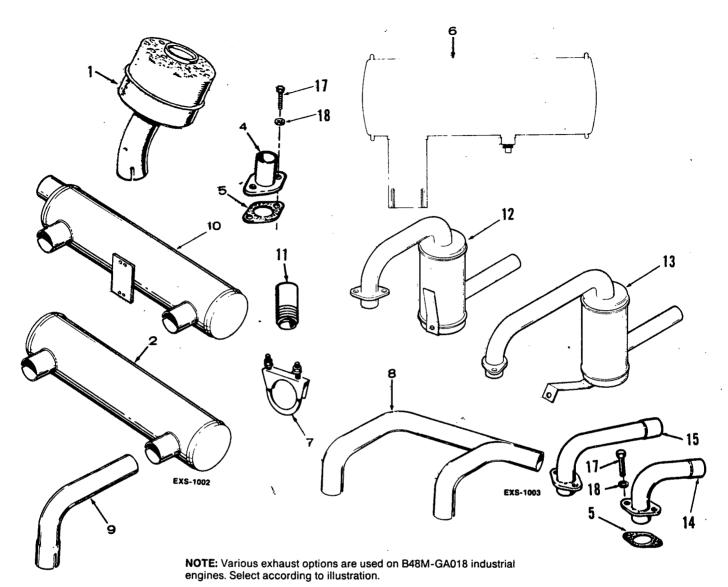
<sup>\* -</sup> Parts Included in 140-1915 Remote Air Cleaner Adapter Kit.



### Miscellaneo s Options

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	134-3213	1	Guard, Flywheel - Stationary	13	502-0053	1	Elbow, Street - 45°
2	815-0378	4	Screw, Tapping - Hex Head (#14 x 1/2")	14	140-1169	1	Tube, Air Intake with Debris
3	140-1218	1	Wrapper, Filter Element - Dry Type	15	140-1747	1	Cover, Air Cleaner - Moisture Proof
4	•		Switch, Low Oil Pressure	16	140-1750	1	Knob, Air Cleaner - Moisture
	309-0237	1	Close at 8-10 PSI at		140 1100	•	Proof
	ÿ		Lowering Pressure	17	332-1408	1	Terminal, Receptable
	309-0510	1	Open at 4.5-7.5 PSI on	18	332-1279	ī	Terminal, Spade
_			Increasing Pressure	19	159-1150	ī	Tank, Fuel - Plastic (3.5
5	193-0108	1	Sender, Electric Oil Pressure				Gallon Capacity)
			Gauge	20	191-1210	1	Pulley, Drive - Alternator
6	400 1400	_	Bracket, Lifting	21	800-0032	2	Screw, Hex Head Cap
	403-1490	2	One Mounting Hole				$(5/16-18 \times 1-3/4")$
	403-1021	2	Two Mounting Holes	22	850-0045	2	Washer, Lock (5/16")
7	122-0406	1	Filter, Oil (With Hex Nut)	23	190-0266	1	Housing, Clutch - Use with
8	332-0152	1	Terminal, Ring				Warner 3-speed
9	502-0175	1	Adapter, Pipe	24	515-0146	1	Key, Drive - Units with Clutc
10	502-0020	2	Elbow, Street - 90°	25		_	Screw, Cap - Hex Head
11			Guard, Flywheel - Stationary				(5/16-18 × 2-1/4")
			(Wire Type)		800-0034	2	One Mounting Hole Lifting
	134-3527	1	Use without PTO			_	Bracket
	134-4134	1	Use with PTO		800-0034	4	Two Mounting Holes Lifting
12		1	Lead Assembly, Low Oil Pressure Switch - #16 Wire, 12" Lg (2) or 15" Lg (1)			٠	Bracket

#### Miscellaneous Exhaust Options



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	155-1570	2	Muffler, Exhaust	9			Pipe, Exhaust (90°)
2	155-1692	1	Muffler, Exhaust	•	155-1703	1	Left -
4	154-1958	2	Adapter, Exhaust (Flange		155-1704	î	Right
			Type)	10	155-1848	1	Muffler, Crossover
5	154-1725	2	Gasket, Exhaust Adapter	11			Nipple, Half - Exhaust
6			Muffler, Exhaust - Raygun		505-0775	2	1" × 1-13/16"
	155-1697	2	With Spark Arrestor		505-0755	2	1" x 3"
	155-1693	2	Without Spark Arrestor		155-1381	- 2	1" x 3" (Includes Insert)
7			Clamp, Muffler	12	155-1722	1	Muffler - RH
	155-1256	2	1-1/4"	13	155-1723	ī	Muffler - LH
	155-1257	2	1-3/8"	14	154-2128	1	Adapter, Exhaust - Right
8			Manifold, Exhaust - Crossover	- '	10 . 1110	-	(1-1/4" OD Outlet)
	154-1986	1	Left Rear Outlet	15	154-2129	1	Adapter, Exhaust - Left
	154-1669	1	Left Front Outlet		104 2123	•	(1-1/4" OD Outlet)
	154-1986	1	Right Front Outlet	17	800-0026	4	Screw, Cap - Hex Head
	1541669	1	Right Rear Outlet	* '	000 0020	7	$(5/16-18" \times 3/4")$
				18	850-0045	4	Washer, Lock - Spring (5/16")

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### HARDWARE IDENTIFICATION

Illustrated hardware items are only for identification purposes. All hardware items listed throughout this pa catalog are steel SAE grade five (5) or lower (zinc plated with clear chromate dip) unless parts descripti indicates differently. All dimensions are in inches.

#### WASHER TYPES



EXTERNAL TOOTH LOCK (ET)



INTERNAL TOOTH LOCK (IT)



EXTERNAL-INTERNAL TOOTH LOCK (EIT)



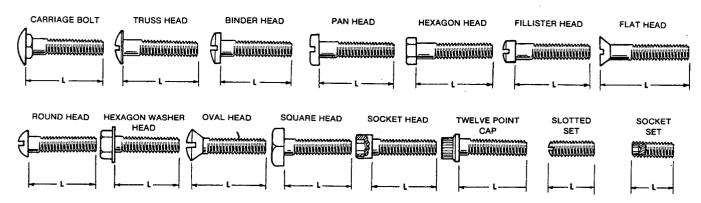
COUNTERSUNK EXTERNAL TOOTH LOCK **O** 

SPRING LOCK

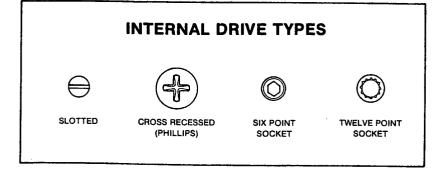


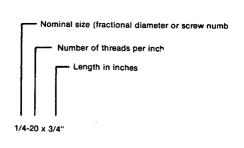
\*FLAT

#### **BOLT AND SCREW TYPES**



L - Measure length between these points.





#### **NUT TYPES**





**FULL HEXAGON** 

JAM HEXAGON

**HEXAGON WASHER** 

SQUARE

WING

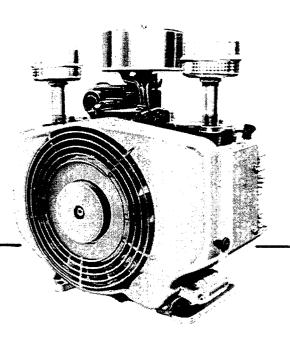
ACORN

<sup>\* -</sup> Flat washer dimensions given are: Inside Diameter (ID), Outside Diameter (OD) and Thickness (Thk).

# Onan

# Parts Manual

CCK/CCKA Industrial Engine



**927-0253 6-86 (SPEC A-J)**Replaces 6-81 (Spec A-J)
Printed in U.S.A.

#### MODEL IDENTIFICATION

To avoid errors or delay in filling your parts order, always give the MODEL, SPEC NO. and SERIAL NO. from the Onan nameplate.

For handy reference, insert your nameplate information in the spaces below.

MODEL AND SPEC NO.

SERIAL NO.

DIGITAL CONTROL SOFTWARE VERSION

AND DATE (IF APPLICABLE)

#### SAFETY PRECAUTIONS

The following symbols are used in Onan manuals to alert users to the potentially dangerous conditions relating to maintenance of equipment and replacement of parts. Please read and observe.

**A DANGER** 

This symbol warns of immediate hazards which will result in severe personal injury or death.

**△WARNING** 

This symbol refers to a hazard or unsafe practice which can result in severe personal injury or death.

**△CAUTION** 

This symbol refers to a hazard or unsafe practice which can result in severe personal injury or product or property damage.

#### PRODUCT SAFETY PRECAUTIONS

#### **△WARNING**

Service and repair of Onan equipment must be performed by trained, experienced personnel only. Improper service or repair may result in property damage, severe personal injury or death. Do not use this catalog as a guide to servicing your equipment. Read and follow the IMPORTANT SAFETY INSTRUCTIONS in the Service Manual appropriate for the equipment you are working on.

#### **△WARNING**

Contact with USED ENGINE OILS has been identified by a United States federal agency and some USA state agencies as causing CANCER or REPRODUCTIVE TOXICITY. When checking or changing engine oils take all necessary precautions not to ingest, breathe the fumes or contact the used oil.

#### **△WARNING**

Contact with ASBESTOS has been identified by a United States federal agency and some USA state agencies as causing CANCER or REPRODUCTIVE TOXICITY. When handling engine gaskets take all necessary precautions not to ingest, breathe or contact the dust from the gaskets! Use adequate ventilation and wear protective gloves, masks and clothing!

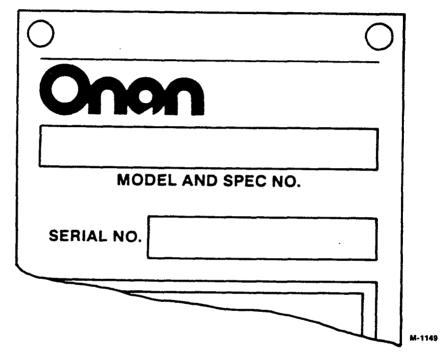
#### **△WARNING**

Contact with BENZINE and LEAD, found in gasoline, fuel additives and solvents has been identified by a United States federal agency and some USA state agencies as causing CANCER or REPRODUCTIVE TOXICITY. When checking, draining or adding gasoline and fuel additives or using solvents take all necessary precautions not to ingest, breathe the fumes or contact the liquids. Use adequate ventilation and wear protective gloves, masks and protective clothing!

#### **General Information**

For parts or service, contact the dealer from whom you purchased this equipment or refer to your Nearest Authorized Onan Parts and Service Center.

To avoid errors or delay in filling your parts order, always give the MODEL, SPEC NO. and SERIAL NO. from the Onan nameplate.



For handy reference, insert "YOUR" nameplate information in the spaces above.

#### **AWARNING**

TAKE ALL NECESSARY PRECAUTIONS WHEN CHECKING OR CHANGING ENGINE OIL NOT TO INGEST, BREATHE THE FUMES OR CONTACT THE OIL. USED ENGINE OILS HAVE BEEN IDENTIFIED BY FEDERAL AND SOME STATE AGENCIIES AS CAUSING CANCER.

#### **AWARNING**

TAKE ALL NECESSARY PRECAUTIONS WHEN HANDLING ENINGE GASKETS. DO NOT INGEST, BREATHE, OR CONTACT DUST FROM GASKETS. USE ADEQUATE VENTILATION AND WEAR PROTECTIVE GLOVES, MASK AND CLOTHING. ASBESTOS HAS BEEN IDENTIFIED BY FEDERAL AND SOME STATE AGENCIES AS CAUSING CANCER.

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#### INTRODUCTION

This catalog applies to the industrial CCK and CCKA Engines listed below and factory installed options. Parts are arranged in groups of related items. Each illustrated part is identified by a reference number corresponding to the same reference number in the parts list for that group. Parts illustrations are typical. Using the *MODEL* and *SPEC NO*. from the engine nameplate, select the Parts Key No. (1, 2, etc., in the last column) that applies to your Engine Model and Spec No. This Parts Key No. represents parts that differ between models. Unless otherwise mentioned in the description, parts are interchangeable between models. Right and left engine sides are determined by *facing* the blower end (front) of the engine.

#### **DATA TABLE**

MODEL AND SPEC NUMBER	FEATURES	PARTS KEY NUMBER
CCK-S/* CCK-F/* CCK-3G/* CCK-4G/*	Manual Start with Stub Shaft Manual Start with Optional Clutch Drive Manual Start with Optional 3.3 to 1 Gear Reduction Manual Start with Optional 4 to 1 Gear Reduction	1 1 1 1
CCK-MS/* CCK-MF/* CCK-3MG/* CCK-4MG/*	Electric Start with Stub Shaft Electric Start with Optional Clutch Drive Electric Start with Optional 3.3 to 1 Gear Reduction Electric Start with Optional 4 to 1 Gear Reduction	2 2 2 2
CCKA-S/* CCKA-F/*	Manual Start with Stub Shaft Manual Start with Optional Clutch Drive	3 3
CCKA-MS/* CCKA-MF/* CCKA-3MG/* CCKA-4MG/*	Electric Start with Stub Shaft Electric Start with Optional Clutch Drive Electric Start with Optional 3.3 to 1 Gear Reduction Electric Start with Optional 4 to 1 Gear Reduction	4 4 4 4

<sup>\* -</sup> The Specification Letter advances (A to B, B to C, etc.) with manufacturing changes.

NOTE: New model designations shown, begin during 1969. Previously a V was used in the model to designate Vacu-Flo (suction type) cooling.

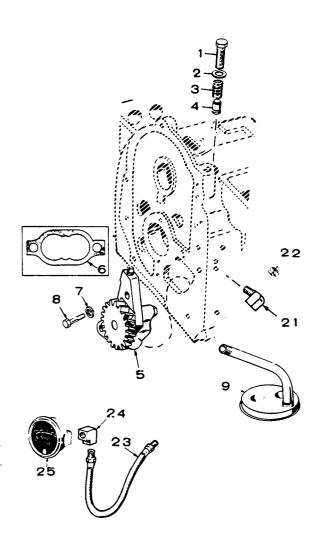
#### **NOTICE!**

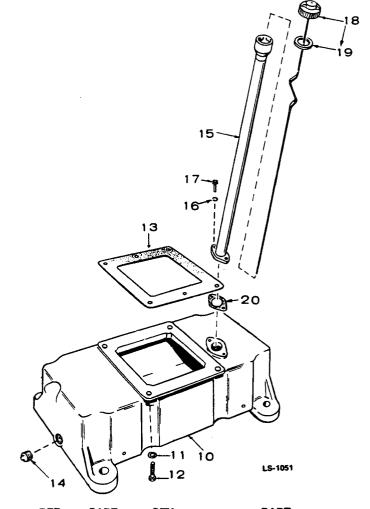
ITEMS REFERENCED AS **OPTIONAL** INDICATE PART IS FACTORY INSTALLED AND MAY NOT BE APPLICABLE TO ALL MODELS. FOR FIELD CONVERSIONS ADDITIONAL PARTS ARE USUALLY REQUIRED.

#### STANDARD ENGINE PARTS SECTION

This section contains the engine parts used on standard engines listed in the Engine Data table.

#### OIL SYSTEM

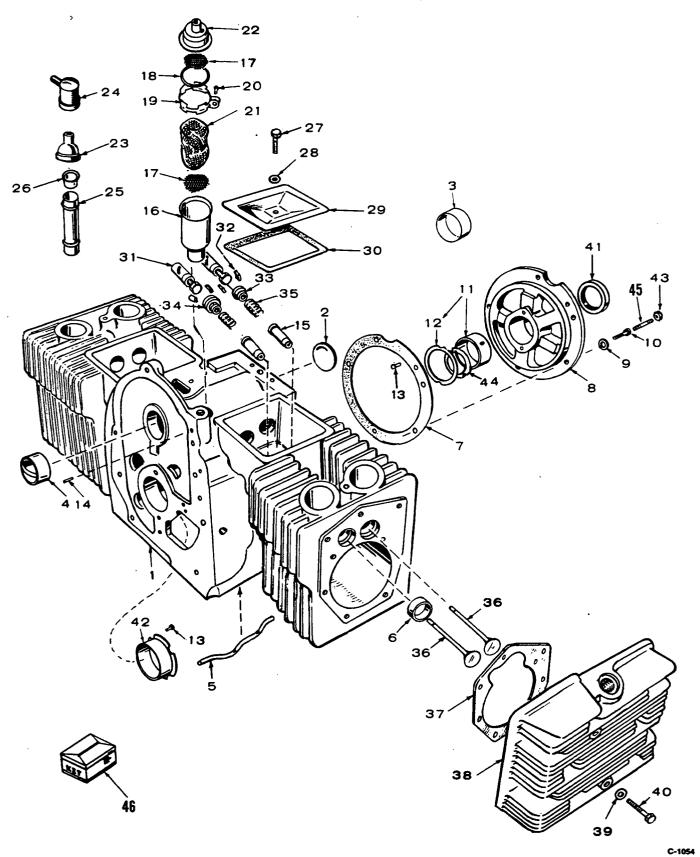




REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	801-0048	1	Screw, Oil By-Pass Valve
2	526-0066	1	Washer, Flat - Copper (25/64" ID x 9/16" OD x 1/16" Thk)
3	120-0140	1	Spring, Oil By-Pass Valve
4	120-0398	1	Valve, Oil By-Pass
5	120-0491	1	Pump, Oil (Internal Parts not Sold Separately)
6	120-0161	1	Gasket Kit, Oil Pump
7	850-0040	2 2	Washer, Lock - Spring (1/4")
8	800-0007	2	Screw, Cap - Hex Head (1/4-20 x 1")
9	CUP, OIL PL	MP INTAK	
	120-0413	1	Key 1 and 3
			Key 2 and 4
	120-0648	1	Begin Spec G
	120-0400	1	Spec A Through F
10	BASE, OIL		•
			Key 1 and 3
	102-0468	1	Begin Spec J
	102-0301	1	Spec A Through H
			Key 2 and 4
	102-0861	1	Begin Spec J
	102-0339	1	Spec C Through H
	102-0301	1	Spec A Through B
11		4	Washer, Lock - Spring (3/8")
12	102-0455	4	Screw, Cap - Hex Head (Special)
13	102-0158	1	Gasket, Oil Base

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
14	PLUG, OIL DRA	IN.	
	505-0110	1	3/8" Pipe (Used on Early Models)
	505-0056	1	1/2" Pipe (Used on Late Models)
15	TUBE, OIL FILL	•	
	123-0674	1	Begin Spec J
	123-0508	1	Spec A Through H
16	850-0040	2	Washer, Lock - Spring (1/4")
17	821-0018	2	Screw, Cap - Hex Head Locking (1/4-20 x 5/8")
18	CAPANDINDI	CATOR	
10	CAPANDINDI	JAION,	Key 1 and 3
	123-0762	1	Begin Spec J
	123-0506	1	Spec A Through H
			Key 2 and 4
	123-0694	1	Begin Spec J
	123-0527	1	Spec A Through H
19	123-0191	1	Gasket, Oil Fill Cap
20	141-0078	1	Gasket, Oil Fill Tube
21	502-0020	1	Elbow, Street - Oil Line
			Spec A Through H
22	505-0057	1	Plug, Oil Outlet in Block Begin Spec J
23	501-0004	1	Line, Oil - Spec A Through H
24	502-0005	1	Elbow, Oil Line to Gauge
			Spec A Through H
25	193-0005	1	Gauge, Oil Pressure - Spec A Through H

#### **CYLINDER BLOCK**

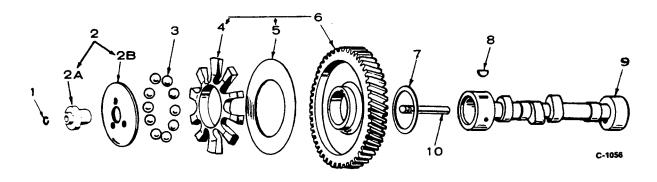


#### **CYLINDER BLOCK**

REF. NO.	PART NO.	QTY. USED		REI		QTY. USED	
1	<b>BLOCK ASSE</b>	MBLY.	CYLINDER	22	123-0954	1	Cap, Breather Tube - Begin Spec J
	110-0915	1	Engines with Stub Shaft (Includes Parts Marked *)	23	123-0073	1	Cap, Breather Tube - Spec D Through H
	110-0915	1	Engines with Clutch Drive (Includes Parts Marked *)	24	123-0293	1	Cap, Breather Tube - Spec A Through C
	110-1707	1	Engines with Gear Reduction	25	TUBE, BREATH	ER	····oug··· o
			(includes Parts Marked △)		123-0129	1	Spec D Through H (1 x 4-11/16")
2	517-0048	1	△*Plug, Expansion - Camshaft		123-0521	1	Spec A Through C (1 x 5-11/16")
			Opening in Block - Engines	26	123-0104	1	Valve, Breather - Spec A Through H
			Without Spark Advance	27	800-0012	2	Screw, Cap - Hex Head (1/4-20 x
3	110-1283	1	△*Cover, Camshaft Opening				2-1/4")
			in Block - Engines With Spark Advance	28	526-0063	2	Washer, Flat - Copper (17/64" ID x 7/16" OD x 1/32" Thk)
4	101-0367	2	Δ*Bearing, Camshaft (Precision)	29	110-0666	2	Cover, Valve Compartment
5	120-0386	1	∆*Tube, Crankcase Oil	30	110-0667	2	Gasket, Valve Compartment Cover
6	INSERT, EXH			31	TAPPET, VALVE		
	110-0872	2	Δ'Standard		115-0006	4	Standard
	110-0872-02	2	.002" Oversize		115-0006-05	4	.005" Oversize
	110-0872-05 110-0872-10	2 2	.005" Oversize .010" Oversize	32	110-0639	8	Lock, Valve Spring Retainer
	110-0872-10	2	.025" Oversize	33	110-0893	2	Washer, Intake Valve Spring
7	101-0115	1	Δ*Gasket Kit, Bearing Plate	34	110-0904	2	Retainer Rotocap, Exhaust Valve Spring
8		RING (F	XCLUDES BEARING)	34	110-0304	2	Retainer
Ū	101-0316	1	*Engines with Stub Shaft	35	110-0539	4	Spring, Valve
	.07 0070	•	Begin Spec F	36	VALVE	-	Spring, varie
	101-0258	1	Engines with Stub Shaft	50	110-0881	2	Intake
			Spec A Through E		110-0880	2	Exhaust
	101-0316	1	*Engines with Clutch Drive	37	110-0892	2	Gasket, Cylinder Head
			Begin Spec F	38	HEAD, CYLINDI	ER	•
	101-0258	1	Engines with Clutch Drive Spec A Through E		110-0890	1	Right Side (#2 Cylinder) - Key I and 2 (Low Compression)
	101-0390	1	ΔEngines with Gear Reduction Begin Spec F		110-0884	1 .	<ul> <li>Right Side (#2 Cylinder) - Key 3 and 4 (High Compression)</li> </ul>
	101-0232	1	Engines with Gear Reduction Spec A Through E		110-0891	1	Left Side (#1 Cylinder) ~ Key 1 and 2 (Low Compression)
9 10	850-0045 <b>800-0512</b>	5 <b>5</b>	△*Washer, Lock - Spring (5/16") △*Screw, Cap - Hex Head		110-0883	1	<ul> <li>Left Side (#1 Cylinder) - Key 3 and 4 (High Compression)</li> </ul>
			(Special)	39	526-0122	18	Washer, Flat
11			HAFT - BEGIN SPEC F				(11/21" ID x 23/21" OD x 10 Ga.)
	(Includes T 101-0450	nrust vv		40	SCREW, HEX H		
	101-0450-02	2	△ Standard 902" Undersize		110-0879	8	Special
	101-0450-02	2	010" Undersize		114-0022	10	Special
	101-0450-20	2	020" Undersize	41	509-0041	1	Seal, Oil (in Gasket Kit 168-0103) (Not used on
	101-0450-30	2	)30" Undersize				Engines with 4 to 1 Reduction
12	104-0575	2	Δ* Washer, Crankshaft Bearing Thrust				Gear Box)
			Begin Spec F	42	BEARING, CRA	NKSH	AFT - SPEC A THROUGH E
13	516-0072	4	Δ*Pin, Crankshaft Bearing Stop		101-0181	2	Standard
			(2 only Spec AThrough E)		101-0181-02	2	.002" Undersize
14	516-0141	2	Δ*Pin, Gearcover Align		101-0181-10	2	.010" Undersize
15	110-0902	4	Δ' Guide. Valve		101-0181-20	2	.020" Undersize
16	123-0953	1	Tube. Breather - Begin Spec J		101-0181-30	2	.030" Undersize
17	123-0958	2	Screen, Breather Tube - Begin Spec J	43	110-0445	5	Nut, Hex (Bearing Plate
18	509-0117	1	Seal. "O" Ring - Breather Tube Begin Spec J				Mounting - on Some Early Models) (Special)
19	123-0951	1	Clamp. Breather Tube - Begin Spec J	44	104-0776	1	Shim, Crankshaft Thrust Bearing
20	809-0035	1	Screw. Tapping - Pan Head (#8 x 3/4") Begin Spec J	45	520-0114	5	Stud, Rear Bearing Plate Mounting (On some early models)
21	123-0865	1	Baffle, Breather Tube - Begin Spec J	46	123-1600	1	Kit, Breather Icing (Optional)

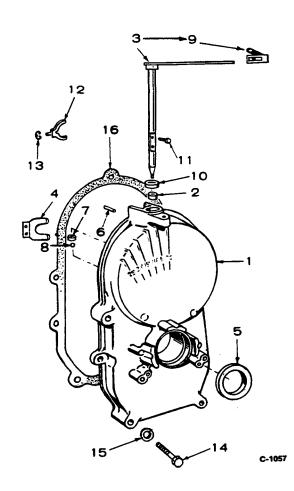
 <sup>\* -</sup> Parts Included in 110-0915 Cylinder Block Assembly.
 △ - Parts Included in 110-1707 Cylinder Block Assembly.
 • - Hi Compression head can be identified by a 3/32" radius boss on the underside of head on corner nearest the spark plug hole.

#### **CAMSHAFT**



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION	REF NO		QTY. USED	PART DESCRIPTION
1	150-0078	1	Ring, Retaining	9	CAMSHAFT		
2	150-1695	1	Kit, Governor Cup (Includes Hub and Cup)	·	105-0140	1	Key 1 and 2 (Includes Center Pin)
2A	150-1519	1	Hub, Governor Cup		105-0295	1	Key 3 and 4 - Begin Spec J
2B	150-1520	1	Cup, Governor		100 0200	•	(Includes Center Pin and
3	BALL, FLY -	<b>GOVERN</b>	OR				Spark Advance Mechanism
	510-0015	10	Key 1 and 2				Pins) (3/16" Pins)
	510-0015	5	Key 3 and 4		105-0234	1	Key 3 and 4, Spec A Through H
4	150-1257	1	Spacer, Governor Flyball		100 0204	•	(Includes Center Pin and
5	150-0077	1	Plate, Governor Flyball				Spark Advance Mechanism
6	105-0332	1	Gear, Timing (Includes				Pins) (1/8" Pins)
			Spacer and Plate)	10	150-0075	1	Pin. Camshaft Center
7	105-0541	1	Washer, Thrust		100 0070	'	· ···, oumonan oomoi
8	515-0001	1	Key, Camshaft Gear Mounting				

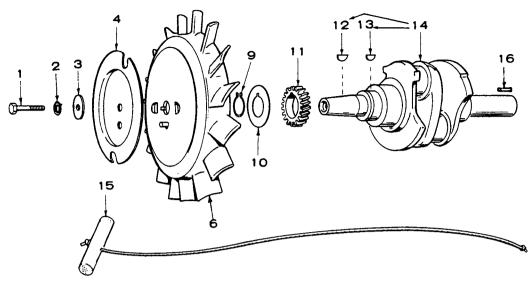
#### **GEARCASE**

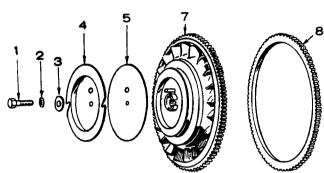


REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	<b>GEARCASE</b>	<b>ASSEMB</b>	LY
	103-0667	1	Begin Spec J (Includes Parts Marked †)
	103-0648	1	Specs A through H (Includes Parts Marked *)
2	510-0013	1	†*Bearing, Needle - Upper
2 3	SHAFT AND		SEMBLY, GOVERNOR
	150-1542	1	†Begin Spec J
	150-0710	1	*Spec A through H
4	150-1187	1	†Yoke, Governor Shaft - Begin Spec J
5	509-0040	1	†*Seal, Oil - Crankshaft
6	516-0130	1	†*Pin, Cup Stop
7	<b>BEARING N</b>		
	510-0013	1	†Begin Spec J
	510-0008	1	*Spec A through H
8	510-0014	1	†*Ball, Bearing
9	150-0678		†*Clip, Sensitivity Adjustment
10	509-0008		†*Seal, Oil
11	815-0046	2	†Screw, Machine - Pan Head
		-	(#8-32 x 3/8") - Begin Spec J
12	150-0620	1	*Yoke, Governor Shaft - Spec A through H
13	518-0129	1	*Ring, Governor Yoke Retaining - Spec A through H
14	SCREW, CA	P - HEX H	
• •	800-0032	4	5/16-18 x 1-3/4"
	800-0034	1	5/16-18 x 2-1/4"
15	850-0045	5	Washer, Lock - Spring (5/16")
16	103-0011	1	Gasket, Gearcase
+ - Par	rts Included i	103_066	7 Gearcase Assembly

- † Parts Included in 103-0667 Gearcase Assembly.
  \* Parts Included in 103-0648 Gearcase Assembly.

#### **CRANKSHAFT AND FLYWHEEL**

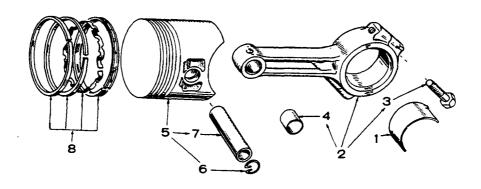


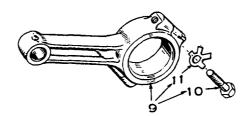


CT-1027

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION	REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	104-0170	1	Screw, Cap - Hex Head (Special)	8	134-0673	1	Gear, Ring - Flywheel - Key 2 and 4
2	850-0055	1	Washer, Lock - Spring (7/16")	9	518-0014	1	Ring, Retaining
3	WASHER, FI	LAT		10	104-0043	1	Washer, Gear Retaining
	526-0017	1	Key 1 and 3 (15/32" ID x	11	104-0032	1	Gear, Timing
			1-1/4" OD x 1/4" Thk)	12	515-0227	1	Key, Flywheel Mounting
	526-0128	1	Key 2 and 4 (15/32" ID x	13	515-0001	1	Key, Timing Gear Mounting
			1-1/2" OD x 1/4" Thk)	14	CRANKSHAF	T (Include	s Keys)
4	SHEAVE, RO	OPE				,	Begin Spec J
	192-0308	1	Key 1 and 2, Begin Spec E		104-1316	1	Engines with Stub Shaft
	160-0222	1	Key 1, Spec A through D		104-1316	1	Engines with Clutch Drive
	192-0308	1	Key 2, Spec A through D		104-1296	1	Engines with 4 to 1 Gear
	192-0308	1	Key 3 (Optional Key 4)				Reduction (Includes Pinion
5	192-0296	1	Backplate, Rope Sheave - Key 2 and 4 - Spec A through H	- q			Gear, Thrust Washer and Key)
6	FLYWHEEL		Key 1		104-0905	1	Engines with 3:3 to 1 Gear Reduction
	160-0937	1	Begin Spec G (Includes				Spec G through H
			Magnets)		104-1316	1	Engines with Stub Shaft
	160-0650	1	Spec E through F (Includes		104-1279	1	Engines with Clutch Drive
			Magnets)		104-1296	1	Engines with Gear Reduction
	160-0202	1	Spec A through D (Includes				Spec A through F
			Magnets)		104-1316	1	Engines with Stub Shaft
			Key 3		104-1316	1	Engines with Clutch Drive
	160-1072	1	†Begin Spec J (Includes		104-1296	1	Engines with Gear Reduction
			Magnets)		104-1323	1	Taper Shaft (Welders Only)
	160-0761	1	†Spec A through H (Includes	15	192-0083	1	Rope, Starting - Key 1 and 3
			Magnets)	16	515-0202	1	Key, Stub Shaft
7	FLYWHEEL	(Includes	Gear)				
	134-2728	1	Keys 2 and 4 - Begin Spec J				hrough Magnets use 526-0049 Brass
	134-0675	1	Key 2 - Spec A through H	W	asher to Shim.		
	134-1192	1	Key 4 - Specs A through H				

#### **PISTON AND ROD**

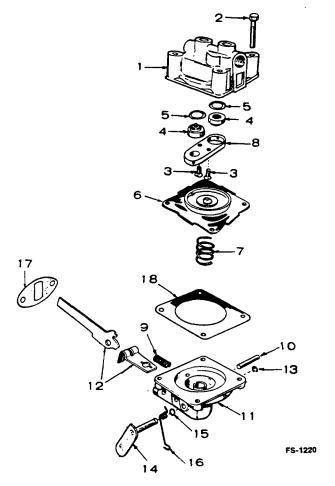




CT-1028

REF.	PART NO.	QTY. USED	PART DESCRIPTION	REI		PART NO.	QTY. USED	
1			NG ROD-BEGIN	8	RIN	G SET, PIS	TON	
	SPEC D (HA	ALF)						Key 1 and 2
	114-0145	4	Standard		113-	-0152	2	Standard
	114-0145-02	4	.002" Undersize		113-	-0152 <b>-</b> 05	2	.005" Oversize
	114-0145-10	4	.010" Undersize		113-	-0152-10	2	.010" Oversize
	114-0145-20	4	.020" Undersize		113-	-0152-20	2	.020" Oversize
	114-0145-30	4	.030" Undersize		113-	-0152-30	2	.030" Oversize
2	114-0203	2	Rod Assembly, Connecting		113-	-0152-40	2	.040" Oversize
			(Includes Bushing and Place					Key 3 and 4 (Chrome Plated Top
			Bolts) - Begin Spec D					Compression Ring)
3	805-0010	4	Bolt, Place (5/16-24 x 1-1/4")		113-	-0153	2	Standard
			Begin Spec D		113-	-0153-05	2	.005" Oversize
4	114-0036	2	Bushing, Connecting Rod - Begin		113-	-0153-10	2	.010" Oversize
			Spec D		113-	-0153-20	2	.020" Oversize
5	PISTON AND	PIN (Inc.	ludes Retaining Rings)		113-	-0153-30	2	.030" Oversize
	112-0179	2	Standard		113-	-0153-40	2	.040" Oversize
	112-0179-05	2	.005" Oversize	9	ROD	D, CONNEC	TING - S	SPECA
	112-0179-10	2	.010" Oversize		TI	HROUGH C	(Alumir	num)
	112-0179-20	2	.020" Oversize		114-	-0098	2	Standard
	112-0179-30	2	.030" Oversize		114-	-0098-10	2	.010" Undersize
	112-0179-40	2	.040" Oversize		114	-0098-20	2	.020" Undersize
6	112-0003	4	Ring, Retaining		114-	-0098-30	2	.030" Undersize
7	112-0069	2	Pin, Piston	10	110-	-0284	4	Screw, Cap - Hex Head (Hardened) Spec A Through C
				11	114	-0059	4	Washer, Lock Tab - Spec A Through C

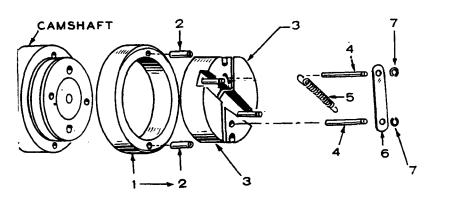
#### **FUEL PUMP PARTS**



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
	149-0693 149-0526	1	Pump, Fuel (Complete) Kit, Repair (Includes Parts Marked *)
1		1	Body, Upper (Not Sold Separately)
2	815-0148	4	Screw, Cap - Slotted Hex Head (#8-32 x 7/8")
3	815-0147	2	Screw, Machine - Oval Head Phillips (#6-32 x 5/8")
4	149-0096	2	*Valve and Cage
5	149-0095	2	*Gasket, Valve
6	149-0582	1	*Diaphragm Assembly
7	149-0672	1	*Spring
8	149-0539	1	Retainer, Valve Cage
9	149-0675	1	*Spring
10	516-0113	1	Pin, Rocker Arm
11		1	Body, (Not Sold Separately)
12	149-0710	1	Link and Arm Set, Rocker
13	518-0129	1	Ring, Retainer - Primer Lever
14	149-0551	1	Lever, Primer
15	509-0065	2	Seal, "O" Ring
16	149-0404	1	Spring, Primer Lever
17	149-0003	1	*Gasket, Pump Mounting
18	149-0858	1	*Gasket, Diaphragm (Air Lock Prevention)

ES-1139

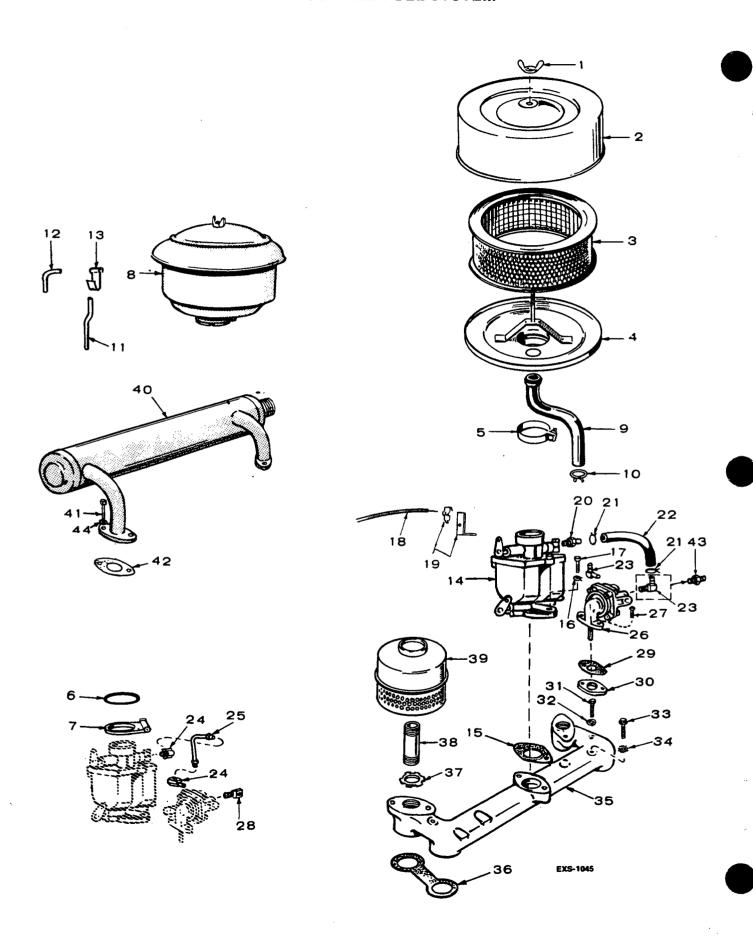
#### **SPARK ADVANCE MECHANISM - KEYS 3 AND 4**



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION	REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1 2 3	160-0791 516-0144 WEIGHT ASS 160-1049	1 4 SEMBLY ( 2	Cam Pin, Roll (7/16") INCLUDES PINS) Key 3, Begin Spec J	4	PIN GROOVE 516-0172 516-0146	2 2	.1935" Dia x 1/16" Lg. - Begin Spec J 1/8" Dia x 1-1/4" Lg.
	160-0789	2	(Magneto Ignition) Key 3, Specs A through H (Magneto Ignition)	5	SPRING 160-1051 160-0727	1	- Specs A through H  Begin Spec J  Specs A through H
	160-1198 160-0790	· 2	Key 4, Begin Spec J (Battery Ignition) Key 4, Specs A through H	6 7	160-0726 RING, RETAIN 518-0129	i ING 2	Retainer, Specs A through H Begin Spec J
			(Battery Ignition)		518-0185	2	Specs A through H

<sup>\* -</sup> Parts Included in 149-0526 Repair Kit.

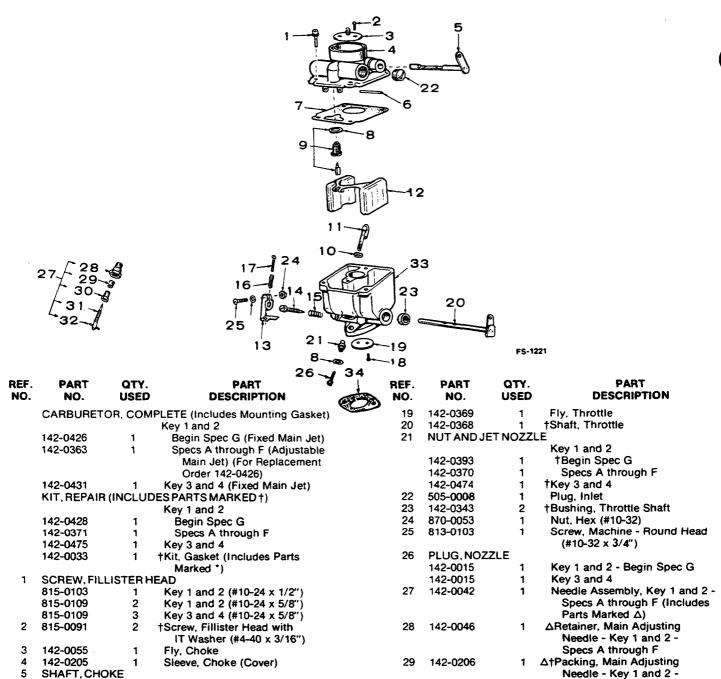
#### **EXHAUST AND FUEL SYSTEM**



#### **EXHAUST AND FUEL SYSTEM**

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION	REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	865-0020 1 Nut, Wing (1/4-20) - Begin Spec J		22	LINE, FUEL SPEC J	PUMP TO	CARBURETOR - BEGIN	
2	140-1295	1	Cover, Air Cleaner - Begin Spec J		503-0644 503-0694	1 1	Key 1 and 3 Key 2 and 4
3	140-1216	1	Element, Air Cleaner (Paper) -	23			EGIN SPEC J
4	BASE, AIR C		Begin Spec J				Fuel Pump Outlet - Key 1 and 3
	140-1344	1	Begin Serial Number 0975977797 During Spec J	24	502-0313 502-0002	1 2	Fuel Pump Inlet Elbow, Fuel Line to
	140-1356	1	Spec J through Serial Number 0975977796 During Spec J				Carburetor and Fuel Pump - Specs A through H
_			(Includes 503-0189 Clamp)	25	149-0611	1	Line, Fuel - Specs A through H
5	CLAMP, AIR			26	149-0693	1	Pump, Fuel (See Separate
	503-03 <b>9</b> 8	1	Begin Serial Number 0975977797 During Spec J	27	806-0009	2	Group for Components) Screw, Cap - Counterbore Head
	503-0019	1	Specs A through H	۲,	000-0003	_	Hardened (1/4-20 x 1-1/4")
6	509-0124	1	Seal, "O" Ring - Spec J	28	502-0020	1	Elbow, Fuel Pump Inlet -
			through Serial Number	29	140 0002	2	Specs A through H Gasket, Fuel Pump
7	140-1058	1	0975977796 During Spec J Clamp, Air Cleaner - Spec J	30	149-0003 149-0045	1	Spacer, Fuel Pump
•	140-1050	•	through Serial Number	31	800-0054	2	Screw, Cap - Hex Head
			0975977796 During Spec J	31	000-0054	-	(3/8-16 x 2")
8	CLEANER,	AIR (OIL BA	ATH)	32	850-0050	2	Washer, Lock - Spring (3/8")
	140-0283	1	Specs D through H	33	SCREW, INT		
	140-0494	1	Specs A through C		821-0004	1	Hex Head Self Locking
9	HOSE, BRE					_	(#10-32 x 5/8") - Begin Spec J
	123-1264	1	Begin Serial Number 0975977797 During Spec J		813-0098	1	Round Head Machine (#10-32 x 3/8") - Spec A
	123-1263	1	Spec J through Serial Number 0975977796 During Spec J	34	853-0008	1	through H Washer, Lock - ET (#10) -
10	503-0769	1	Clamp, Hose - Begin Spec J				Specs A through H
11	140-0471	1	Tube, Breather Cap to Air	35	154-0356	1	Manifold, Intake
		_	Cleaner - Specs D through H	36	154-0013	2	Gasket, Intake Manifold
12	123-0522	1	Tube, Breather Cap to Air Cleaner - Specs A through C	37	331-0053	2	Nut, Locking (1") - Begin Spec J
13	140-0459	1	Bracket, Breather Tube -	38	505-0331	2	Nipple, Pipe (1 x 4")
4.4	CARRURET	OD CASO	Specs D through H	39	155-0916	2	Spec J Muffler, Exhaust - Begin
14			LINE (See Separate Group udes Mounting Gasket)	33	155-0910	2	Spec J
	142-0426	1	Key 1 and 2 (Fixed Main Jet	40			'
	142.0420	•	With 21/32" Venturi)	40			- SPECS A THROUGH H
	142-0431	1	Key 3 and 4 (Fixed Main Jet		155-0480 155-0860	1 1	Key 1 and 2 Key 3 and 4
4-	4.44 0070		With 3/4" Venturi)	41	800-0028	4	Screw, Cap - Hex Head
15 16	141-0078 850-0040	1 2	Gasket, Carburetor Mounting Washer, Lock - Spring (1/4")				(5/16-18 x 1") - Specs A
17	800-0009	2	Screw, Cap - Hex Head (1/4-20 x 1-1/2")	42	154-0360	2	through H Gasket, Muffler - Specs A through H
18	153-0097	1	Rod, Choke	43	502-0395	1	Connector, Fuel Pump Outlet -
19	153-0263	1	Bracket and Clamp, Choke			•	Keys 2 and 4 - Begin Spec J
20	502-0395	1	Rod (Includes 518-0176 Clip) Connector, Fuel Line to		140-1427	1	Kit, Conversion, Oil Bath to Dry Type Air Cleaner -
		•	Carburetor - Begin Spec J				Specs A through H
21	503-0301	2	Clamp, Fuel Line - Begin Spec J	44	850-0045	4	Washer, Lock (5/16")

#### **CARBURETOR PARTS**



<sup>142-0217</sup> Key 1 and 2 142-0420 Key 3 and 4 6 142-0039 †Shaft, Float 142-0606 \*Gasket, Body GASKET 8 148-0017 \*Float Valve Seat 148-0017 \*Nozzle Plug - Begin Spec G 142-0049 †Valve and Seat Assembly 142-0032 10 Gasket, Nozzle 11 142-0285 Nozzle Assembly 12 142-0361 Float and Lever Assembly 13 145-0008 Lever, Idle Stop 14 142-0040 †Needle, Idle Adjusting 15 142-0282 Spring, Idle Needle 142-0035 Spring, Throttle Stop 16 1 17 812-0063 Screw, Machine - Round 1 Head (#6-32 x 1/2") 2 18 815-0072 †Screw, Oval - Head Machine (#4-40 x 1/4")

142-0045

142-0041

516-0027

141-0078

30

31

32

33

34

Specs A through F \( \Delta \text{Retainer}, \text{ Main Adjusting} \)

Specs A through F

△†Needle, Main Adjusting -

through F

through F

Key 1 and 2 - Specs A

△Pin, Main Adjusting Needle -

Body Assembly, Lower (Not Sold Separately)

\*Gasket, Carburetor Mounting

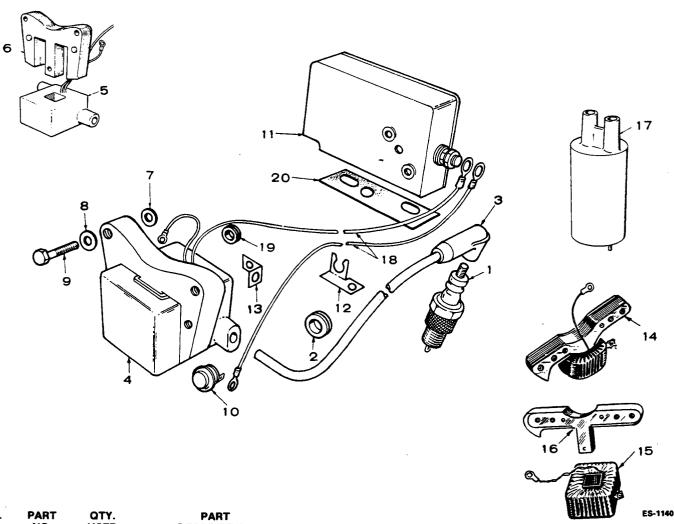
Key 1 and 2 - Specs A

Needle Packing - Key 1 and 2 -

Parts Included in Repair Kit. Parts With Δ symbol are included in 142-0371 Kit only.
 Parts Included in 142-0033 Gasket Kit.

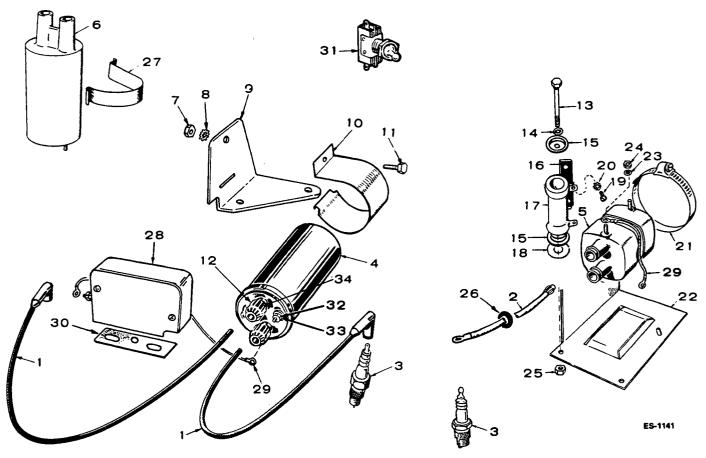
Δ - Parts Included in 142-0042 Needle Assembly.

#### IGNITION SYSTEM (MAGNETO) - KEYS 1 AND 3



REF. NO.	PART NO.	QTY. USED	PART				ES-1140
			DESCRIPTION				
1	PLUG, SPARK			REF.	PART	QTY.	PART
	167-0241	2	Non-Resistor Type	NO.	NO.	USED	DESCRIPTION
_	167-0237	2	Resistor Type			OOLD	
2	508-0095	2	Grommet, Spark Plug Cables - Begin Spec G	8	526-0184	2	Washer, Flat (17/64" ID x 5/8" OD x 10 Gauge Thk) -
3	CABLE, SPAF	RKPLUG					Begin Spec G
			Right Side	9	815-0259	2	Screw, Cap - Hex Head
			Begin Spec G (Rubber End Cap)				(1/4-20 x 1-1/4") - Begin
	167-1593	1	Non-Resistor Type				Spec G
	167-1595	1	Resistor Type	10	313-0018	1	Switch, Stop
	167-1308	1	Specs A through F	11	160-0257	1	Box Assembly, Breaker (See
			(Eye Type End)				Separate Group for Components)
			Left Side	12	167-0188	4	Clip, Spark Plug Cable -
			Begin Spec G (Rubber End Cap)				Begin Spec G
	167-1593	1	Non-Resistor Type	13	332-0273	1	Clip, Magneto Lead
	167-1595	1	Resistor Type	14	160-0722	1	Stator Assembly, Magneto
	167-1309	1	Specs A through F (Eye Type End)				- Specs A through F (Includes Coil and Pole Shoe)
4	160-0752	1	Stator Assembly, Magneto	15	160-0282	1	Coil, Magneto Stator -
			- Begin Spec G (Includes Coil		100-0202	•	Specs A through F
			and Pole Shoe)	16	160-0281	1	Pole Shoe, Magneto Stator -
5	160-0750	1	Coil, Magneto Stator -	, 10	100-0201	•	Specs A through F
	•		Begin Spec G	17	160-0792	1	Coil, Ignition - Specs A
6	160-0749	1	Pole Shoe, Magneto Stator -	••	100 07 52	•	through F
			Begin Spec G	18	334-0028	1	Lead ( 4 foot piece of wire)
7	526-0015	2	Washer, Flat (9/32" ID x	19	508-0002	į	Grommet, Magneto Lead
			9/16" OD x 1/16" Thk) - Begin Spec G	20	160-0043	i	Gasket, Breaker Box Mounting

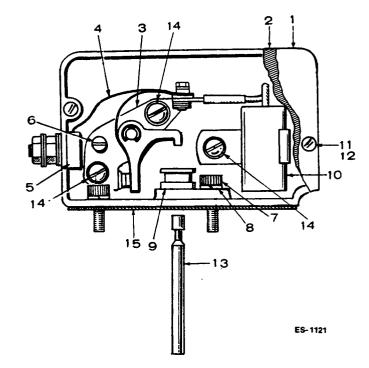
#### **IGNITION SYSTEM (BATTERY) - KEYS 2 AND 4**



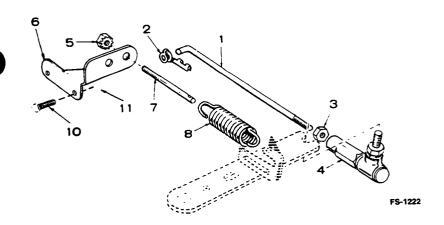
DEF	24.27						
REF.	PART NO.	QTY. USED	PART	REF.		QTY.	PART
			DE001111 11011	NO.	NO.	USED	DESCRIPTION
1	CABLE, SPARK	PLUG	(RUBBER END CAP) - BEGIN SPEC J	16	304-0610	1	Support, Resistor Terminal
	167-1595	1	Right Side			·	- Spec G
_	167-1596	_ 1	Left Side	17	RESISTOR		<b>GP00 G</b>
2	CABLE, SPARK	PLUG	(EYE TYPE END)		304-0060	1	12 Volt Engines, Spec A
			Right Side			•	through G (1.72 Ohm - 25 Watt)
	167-1308	1	Specs C through G (8-1/4")		304-0397	1	6 Volt Engines, Spec G
	167-1097	1	Specs A and B (9")	18	526-0179	1	Washer, Flat (7/32" ID x 5/8" OD
			Left Side			•	× 1/16" Thk) - Spec G
	167-1072	1	Spec G (15-1/2")	19	815-0201	2	Screw, Machine - Round Head
_	167-1309	1	Specs A through F (23-1/2")				W/ET (#8-32 x 3/8") - Specs A
3	PLUG, SPARK						through G
	167-0241	2	Non-Resistor Type	20	853-0005	2	Washer, Lock - ET (#8) - Spec G
	167-0237	2	Resistor Type	21	503-0514	1	Clamp, Coil - Spec G
4	166-0535	1	Coil, Ignition (12 Volt)	22	166-0376	1	Bracket, Coil - Spec G
			- Begin Spec J	23	854-0010	2	Washer, Lock - IT (#10) - Spec G
			(Includes Parts Marked +)	24	870-0053	2	Nut, Hex (#10-32) - Spec G
5	166-0346	1	Coil, Ignition (6 Volt) - Spec G	25	870-0053	1	Nut, Hex (#10-32) - Spec G
6	160-0792	1	Coil, Ignition (6 Volt) - Specs A	26	508-0005	ż	Grommet, Spark Plug Cable
_			through F			_	- Specs A through F
7	862-0001	1	Nut, Hex (1/4-20) - Begin Spec J	27	160-0488	1	Clamp, Coil - Specs A through F
8	856-0006	1	Washer, Lock - EIT (1/4") - Begin	28	160-0257	1	Box Assembly, Breaker
_			Spec J			•	(See Separate Group
9	166-0590	1	Bracket, Coil Mounting - Begin				for Components)
			Spec J	29	166-0702	1	Lead (Kit) (Includes Parts
10	166-0588	1	Clamp, Coil - Begin Spec J			•	Marked *)
11	800-0004	1	Screw, Cap - Hex Head	30	160-0043	1	Gasket, Breaker Box Mounting
			(1/4-20 x 5/8") - Begin Spec J	31	308-0002	1	Switch, Ignition - On-Off
12	166-0604	2	+Nut, Coil - Begin Spec J			•	- Specs A through E
13	813-0112	1	Screw, Machine - Round Head	32	166-0554	2	+Nut, Hex (Special)
			(#10-32 x 2-1/2") - Specs A	33	850-2005		**Washer, Flat (Special)
			through G	34	166-0614	2	+Bushing, Rubber (Inside
14	854-0010	1	Washer, Lock - IT (#10) - Spec G			_	Cap #166-0604)
15	304-0014	2	Washer, Resistor Centering				
			- Specs A through G	* - Pa	arts Included in	Replacer	nent Kit 166-0702.

#### **BREAKER BOX**

		,	
REF.	PART NO.	QTY. USED	PART DESCRIPTION
NO.	NU.	USED	DESCRIPTION
	160-0257	1	Box Assembly, Breaker - Complete (Includes Parts Marked *)
1	160-0930	1	*Cover, Breaker Box
2	160-0150	1	*Gasket, Cover
3	160-0002	1	*Point Set
4	160-0428	1	*Strap, Point Set to Terminal
5	160-0349	1	*Terminal and Block Assembly
6	160-0075	1	*Cam Point Adjusting
7	802-0034	2	*Screw, Cap - Socket Head (1/4-20 x 3/4")
8	850-0040	2	*Washer, Lock - Spring (1/4")
9	160-0264	1	*Guide, Plunger
10	312-0069	1	*Condenser
11	850-0025	2	*Washer, Lock - Spring (#8)
12	812-0077	2	*Screw, Machine - Round Head (#8-32 x 3/8")
. 13	160-0265	1	*Plunger
14	518-0049	3	*Screw, Machine - Round Head W/ET Washer (#8-32 x 1/4")
15	160-0043	1	Gasket, Breaker Box Mounting
	160-0836	1	Ignition Tune-Up Kit (Includes Points and Condenser)



#### **GOVERNOR**

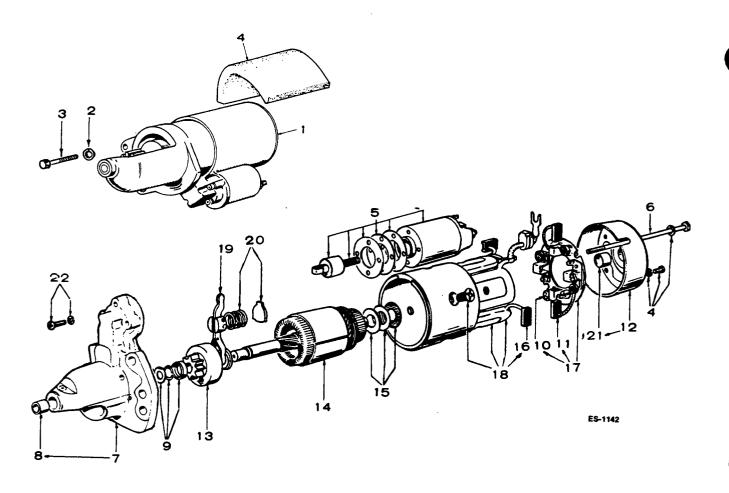




REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	150-0629	1	Rod, Control - Governor
2	518-0006	1	Clip, Link End
3	870-0053	1	Nut, Hex (#10-32)
4	150-0639	1	Joint, Ball
5	870-0131	2	Nut, Hex With ET Washer (#10-32)
6	150-0040	1	Bracket, Governor Speed Adjusting Stud
7	150-0096	1	Stud, Governor Speed Adjusting
8	150-0098	1	Spring, Governor Speed
9	150-0136	1	Screw, Governor Sensitivity - Spec A through D
10	815-0419	2	Screw, Machine - Hex Head Slotted (#8-32 x 1-1/4")
11	870-0221	2	Nut, Hex With ET (#8-32)

<sup>\* -</sup> Parts Included in 160-0257 Breaker Box Assembly.

#### STARTER - KEYS 2 AND 4 (BEGIN SPEC J)



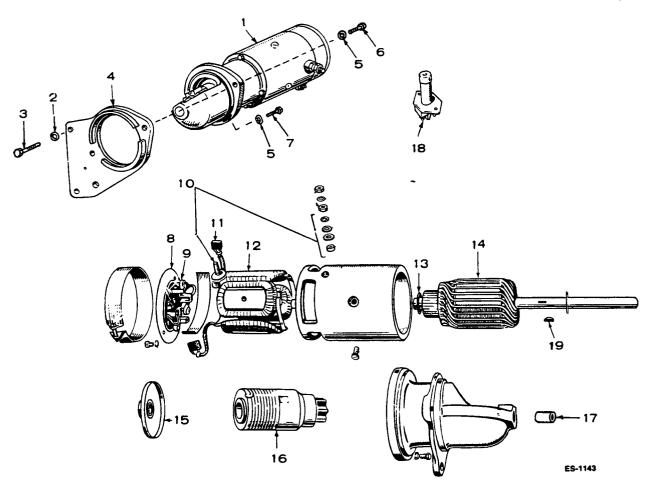
REF. NO.	PART NO.	QTY. USED		REF. NO.	PART NO.	QTY.	
1	191-1052	1	Motor, Starter - 12 Volt	13		-	
			Solenoid Shift (Includes Parts		191-1087	1	*Clutch Assembly
			Marked *)	14	191-1088	1	*Armature
2	850-0050	2	Washer, Lock - Spring (3/8")	15	191-0997	1	*Washer Set
3	800-0050	2	Screw, Cap - Hex Head	16	191-1005	2	*Brush, Positive
Ū	000-0000	2	(3/8-16 x 1")	17	191-1006	1	†*Holder Assembly, Brush
4	191-1076	1	Seal, Air	_			(Includes Spring and Brush)
5	191-0987	1	*Switch Assembly	18	191-1089	1	*Yoke Assembly (Includes
6	191-0988	2	*Bolt, Through				Frame, Pole Shoes, Field
7	191-1086	1	*Bracket Assembly, Front				Coil and Positive Brushes)
		•	(Includes Bearing)	19	191-0983	1	*Lever Assembly
8	191-0971	1	*Bearing, Front Bracket	20	191-0984	1	*Spring Set
9	191-0991	i	*Stopper Set, Pinion	21	191-1010	1	*Bearing, Rear Bracket
10	191-1007	3	* †Spring, Brush				Assembly
11	191-1008	-		22	191-1011	1	*Screw Set
		! '	+ †Brush, Negative				
12	191-1009	1	*Bracket Assembly, Rear				

(Includes Bearing)

<sup>\* -</sup> Parts Included in 191-1052 Starter Motor.

<sup>† -</sup> Early brush holder was equipped with two (2) negative brushes and four (4) brush springs. Completely interchangeable with current brush holder. When replacing negative brushes on early models only one (1) required, however two (2) may be used.

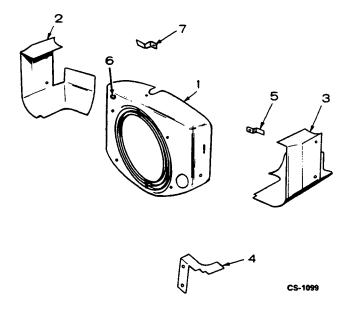
#### STARTER - KEYS 2 AND 4 (SPECS A THROUGH H)



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION	REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	MOTOR, ST	ARTER (12	PVOLT)	8	191-1018	1	*Head Assembly, Commutator End
	(INCLUDE	SPARTS	MARKED*)	9	191-1020	1	*Spring, Brush (Set of 4)
	191-0511	1	Spec G and H	10	191-1022	i i	*Stud, Terminal (Package)
	191-0150	1	Spec A Through F	11	191-0513	i	*Brush Set, Service
2	850-0050	3	Washer, Lock Spring (3/8")	12	191-1017	i	*Coil Assembly, Package, Field
3	102-0455	3	Screw, Cap - Hex Head (3/8-16 x 1-1/4") (Special)	13	191-1021	i	*Washer, Armature Thrust (Package)
4	FLANGE, MO	DUNTING	(are real tire ) (opecial)	14	191-0517	4	*Armature
	191-0508	1	Spec G and H	15	191-0317	1	*Bearing Assembly, Intermediate
	191-0129	1	Spec A Through F	16	191-0271	1	*Drive Assembly
5	850-0050	2	Washer, Lock - Spring (3/8")	17	191-0735	1	*Bearing, Drive End
6	800-0050	1	Screw, Cap - Hex Head (3/8-16 x 1")	18	308-0028	1	Switch, Start - Spec A Through F
7	800-0049	1	Screw, Cap - Hex Head (3/8-16 x 7/8")	19	515-0094	1	*Key, Woodruff (#6)

<sup>\* -</sup> Included in 191-0511 and 191-0150 Starter Motors.

#### **AIR HOUSING**



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	HOUSING.		2200 1.0.1
•		DECTIENT	Key 1 and 3
	134-2830	1	Begin Spec J
	134-1579	1	Specs G and H
	134-0569	1	Specs & and H Specs A through F
	104-0505	, T	Key 2 and 4
	134-2798	1	•
	134-2750	1	Begin Spec J
			Specs G and H
	134-0705	1	Specs A through F
	134-3907	1	Spec J - Sets with Pulse Pump
2	134-0589	1	Housing, Cylinder Air (Left)
3	HOUSING,	<b>CYLINDER</b>	
	134-2237	1	Sets with Spin-on Oil Filter
	134-0588	1	Key 1 and 3
			Key 2 and 4
	134-2791	1	Begin Spec J
	134-0674	1	Specs A through H
4	134-0670	1	Baffle, Air - Key 2 and 4 - Specs A through H
5	134-0599	1	Clip, Cylinder Air Housing - Right Side - Specs A through H
6	508-0005	1 .	Grommet, Rubber - Use with Housing #134-3907 (7/16" ID x 3/4" OD)
7	134-2108	1	Clip, Cylinder Air Housing - Left Side - Specs A through H

#### SERVICE KITS AND MISCELLANEOUS

PART QTY. **PART** NO. USED **DESCRIPTION** 

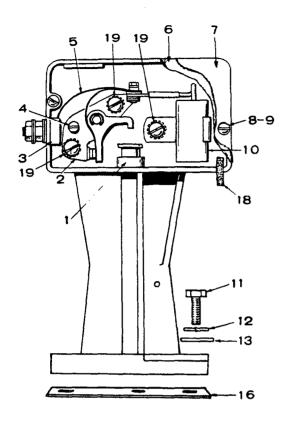
NOTE: For other kits, refer to the group for the part in question.

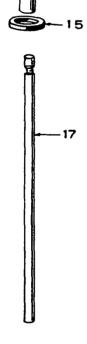
98-1100 1 Kit, Decal 168-0095 1 Kit, Gasket - Carbon Removal 168-0103 1 Kit, Gasket - Engine PAINT, TOUCH-UP (Pressurized Can) 525-0305 1 Non-Metallia C Non-Metallic Green (13 oz.) Metallic Green (13 oz.) Wrench, Carburetor Adjusting 525-0137 420-0169

#### **OPTIONAL EQUIPMENT PARTS SECTION**

This section contains illustrated parts listing of factory installed options for these Industrial Engines. Options may not be applicable to all models; for field conversions additional parts are usually required. Some parts listed in the standard engine parts section for parts keys 3 and 4 are also applicable as optional parts for parts keys 1 and 2. Optional parts listed in this section are in addition or in place of those shown in the standard engine parts section.

# OPTIONAL NUMBER 1 BREAKER BOX (HIGH PROFILE)

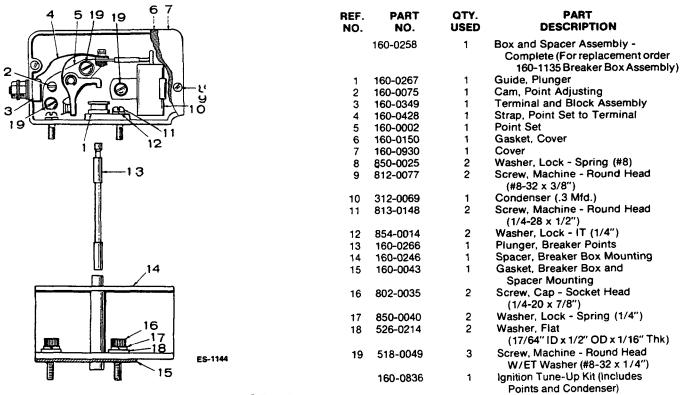




REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
	160-1135	1	Box Assembly, (Includes Parts Marked *)
1	160-0931	1	*Guide, Plunger
2	160-0002	1	*Point Set
3	160-0349	1	*Terminal and Block Assembly
4	160-0075	1	*Cam, Point Adjusting
5	160-0428	1	*Strap, Point Set to Terminal
6	160-0150	1	*Gasket, Cover
7	160-0930	1	*Cover, Breaker Box
8	850-0025	2	*Washer, Lock - Spring (#8)
9	812-0077	2	*Screw, Machine - Round Head (#8-32 x 3/8")
10	312-0069	1	*Condenser (.3 Mfd)
11	802-0035	2	*Screw, Socket Head (1/4-20 x 7/8")
12	850-0040	2	*Washer, Lock - Spring (1/4")
13	526-0214	2	*Washer, Flat (17/64" ID x 1/2" OD x 1/16" Thk)
14	BUSHING.	SUIDE	
	160-1041	1	*Begin Spec J
	160-0929	1	Spec A through H
15	160-1040	1	*Gasket, Mounting - Begin Spec J
16	160-0043	1	Gasket, Spec A through H
17	160-0723	1	*Plunger, Breaker
18	160-0261	1	*Wick
19	815-0285	3	*Screw, Machine - Round Head W/ET Washer (#8-32 x 5/16")
	160-0836	1	Ignition Tune-Up Kit (Includes Points and Condenser)

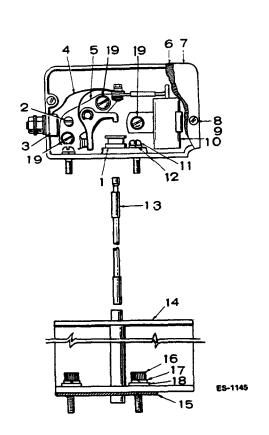
<sup>\* -</sup> Parts Included in 160-1135 Breaker Box Assembly.

### OPTIONAL NUMBER 2 BREAKER BOX (1-3/4" SPACER)

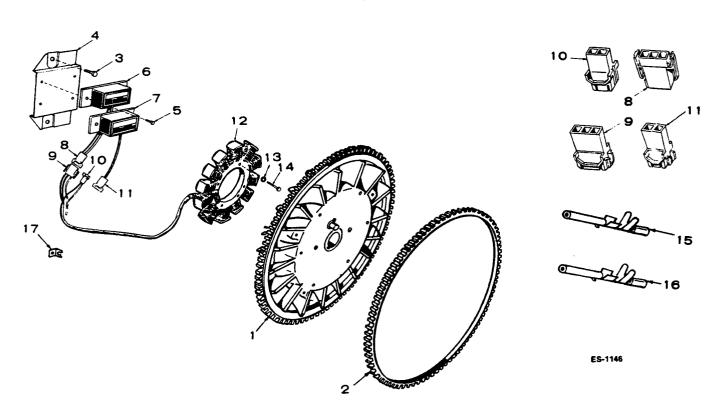


#### OPTIONAL NUMBER 3 BREAKER BOX (4" SPACER)

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
	160-0642	1	Box and Spacer Assembly - Complete (For replacement order 160-1135 Breaker Box Assembly)
1	160-0267	1	Guide, Plunger
2	160-0075	1	Cam, Point Adjusting
3	160-0349	1	Terminal and Block Assembly
4	160-0428	1	Strap, Point Set to Terminal
5	160-0002	1	Point Set
6	160-0150	1	Gasket, Cover
7	160-0930	1	Cover
8	850-0025	2	Washer, Lock - Spring (#8)
9	812-0077	2	Screw, Machine - Round Head (#8-32 x 3/8")
10	312-0069	1	Condenser (.3 Mfd.)
11	813-0148	2	Screw, Machine - Round Head (1/4-28 x 1/2")
12	854-0014	2	Washer, Lock - ÍT (1/4")
13	160-0723	1	Plunger, Breaker Points
14	160-0633	1	Spacer, Breaker Box Mounting
15	160-0043	1	Gasket, Breaker Box and Spacer Mounting
16	802-0035	2	Screw, Cap - Socket Head (1/4-20 x7/8")
17	850-0040	2	Washer, Lock - Spring (1/4")
18	526-0214	2	Washer, Flat (17/64" ID x 1/2" OD x 1/16" Thk)
19	518-0049	3	Screw, Machine - Round Head W/ET Washer (#6-32 x 1/4")
	160-0836	1	Ignition Tune-Up Kit (Includes Points and Condenser)

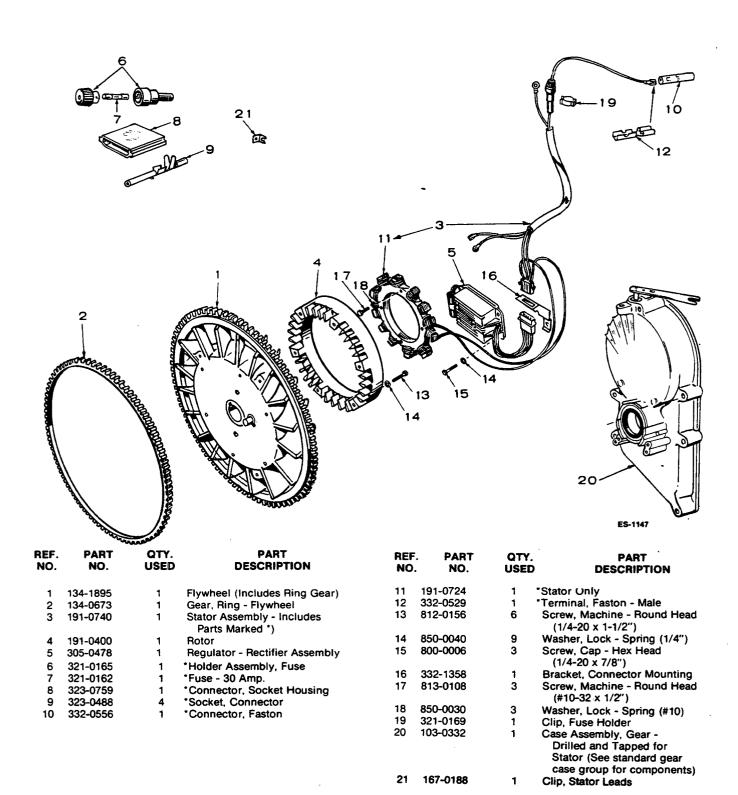


# OPTIONAL NUMBER 4 ALTERNATOR, FLYWHEEL - 20 AMPERE (SYNCRO) - KEYS 2 AND 4 BEGIN SPEC J



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION	REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	134-2642	1	Flywheel (Includes Ring Gear)	11	323-0880	1	Plug, Connector (2 Female
2	134-0673	1	Gear, Ring - Flywheel				Contacts)
3	821-0010	2	Screw, Cap - Hex Head Locking	12	191-0937	1	Stator, Alternator
			(1/4-20 x 1/2")	13	850-0030	3	Washer, Lock - Spring (#10)
4	191-1107	1	Bracket, Regulator and Rectifier Mounting	14	813-0108	3	Screw, Machine - Round Head Cross Recessed
5	815-0181	4	Screw, Cap - Hex Head W/ET				(#10-32 x 1-1/4")
			Lockwasher (#10-32 x 5/16")	15	323-0488	5	Contact, Connecting - Female
6	191-0938	1	Rectifier, Current	16	323-0496	5	Contact, Connecting - Male
7	191-0939	1	Regulator, Voltage	17	167-0188	2	Clip, Stator Leads
8	323-0882	1	Plug, Connector (3 Female Contacts)	••	107-0100	-	Onp, Glator Leads
9	323-0881	1	Cap. Connector (3 Male Contacts)				
10	323-0879	1	Cap, Connector (2 Male Contacts)				

### OPTIONAL NUMBER 5 ALTERNATOR, FLYWHEEL (WICO) - KEYS 2 AND 4 (SPECS A THROUGH H)

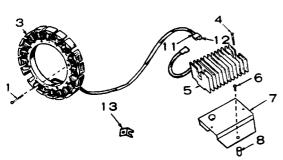


<sup>\* -</sup> Parts Included in 191-0740 Stator Assembly.

#### **OPTIONAL NUMBER 6**

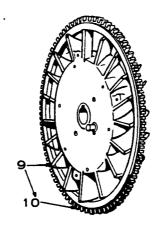
ALTERNATOR, FLYWHEEL - 15 AMPERE (PHELON) - KEYS 2 AND 4 -

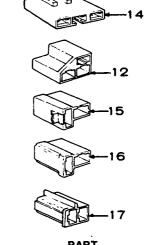
**BEGIN SPEC J** 



			U
REF.	PART	QTY.	PART
NO.	NO.	USED	DESCRIPTION
1	815-0593	3	Screw, Machine - Hex Head (#10-32 x 1-3/8")
3	191-1256	1	Stator Assembly, Alternator (Includes Parts Marked *)
	191-1254	1	*Stator, Alternator
4	821-0018	2	Screw, Cap - Hex Head - Self Locking (1/4-20 x 5/8")
5	191-0886	1	Regulator, Voltage
6	821-0012	2	Screw, Cap - Hex Head - Self Locking (1/4-20 x 1-1/8")
7	191-1107	1	Bracket, Regulator Mounting
8	134-2100	2	Spacer, Regulator Mounting
9	FLYWHEEL (	Includes R	ing Gear)
	134-2621	1	Engines With Rope Sheave or Machined PTO
	134-3019	1	<b>Engines Without Rope Sheave</b>

191-0659





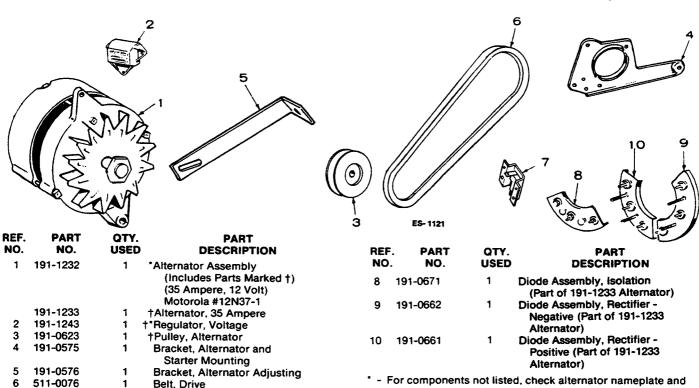
.eads
or
or -
or -
or -
or -

<sup>\* -</sup> Parts Included in 191-1256 Alternator Stator Assembly.

contact your nearest Motorola dealer.

† - Parts Included in 191-1232 Alternator Assembly.

### OPTIONAL NUMBER 7 ALTERNATOR (AUTOMOTIVE TYPE - RIGHT SIDE MOUNTED)

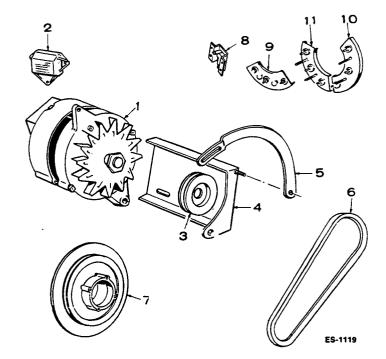


Brush and Holder (Part of

191-1233 Alternator)

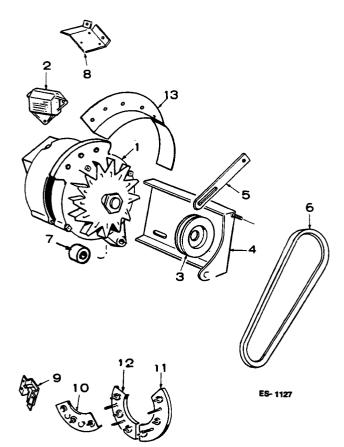
#### **OPTIONAL NUMBER 8 ALTERNATOR (AUTOMOTIVE TYPE - LEFT SIDE MOUNTED)**

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	191-1232	1	*Alternator Assembly (35 Ampere, 12 Volt) Motorola #12N37-1 (Includes Parts Marked †)
	191-1233	1	†Alternator, 35 Ampere
2	191-1243	1 -	†*Regulator, Voltage
2 3	191-0623	1	†Pulley, Alternator
4	BRACKET,	<b>ALTERNA</b>	TOR MOUNTING
	191-0537	1	Pressure Cooled Engine
	191-0539	1	Vacu-Flo Cooled Engine
5	191-0535	1	Bracket, Alternator Adjusting
6	511-0051	1	Belt, Drive
7	191-0134	1	Pulley, Drive - Vacu-Flo Cooled Engine
8	191-0659	1	Brush and Holder Assembly (Part of 191-1233 Alternator)
9	191-0671	1	Diode Assembly, Isolation (Part of 191-1233 Alternator)
10	191-0662	1	Diode Assembly, Rectifier - Negative (Part of 191-1233 Alternator)
11	191-0661	1	Diode Assembly, Rectifier - Positive (Part of 191-1233 Alternator)



<sup>\* -</sup> For components not listed, check alternator nameplate and contact your nearest Motorola dealer.
† - Parts Included in 191-1232 Alternator Assembly.

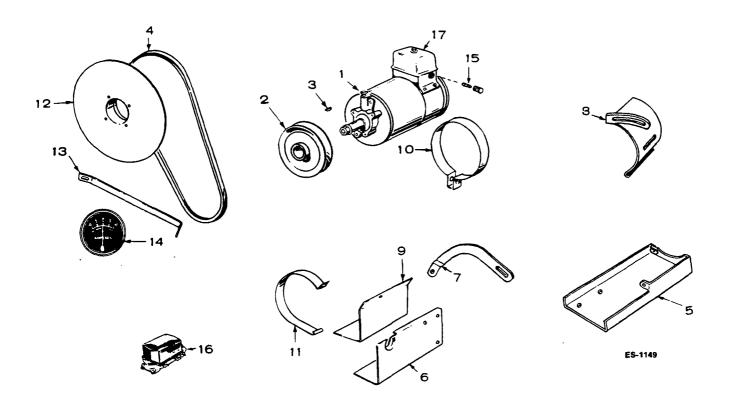
#### **OPTIONAL NUMBER 9 ALTERNATOR (AUTOMOTIVE TYPE - TOP MOUNTED)**



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	191-0543	1	*Alternator (35 Ampere,
			12 Volt) - Motorola
			#A12N-451
2	191-0642	1	*Regulator, Voltage
3	191-0623	1	Pulley, Alternator
4	191-0636	1	Bracket, Alternator Mounting
5		LTERNA	TOR ADJUSTING
	191-1168	1	Pressure Cooled Engines -
			Begin Serial Number
			992673 During Spec J
	191-0637	1	Pressure Cooled Engines -
			Spec A through Serial Number
			992673 During Spec J
	191-0637	1	Vacu-Flo Cooled Engines
6	BELT, DRIVE		
	511-0090	1	Pressure Cooled Engines -
			Begin Serial Number
			992673 During Spec J
	511-0067	1	Pressure Cooled Engines -
			Spec A through Serial Number 992673 During Spec J
	511-0067	1	Vacu-Flo Cooled Engines
7	191-0640	1	Spacer, Alternator Bracket
7 8	191-0638	1	Bracket, Regulator Mounting
9	191-0659	i	Brush and Holder Assembly
3	151-0055	•	(Part of 191-0543 Alternator)
10	191-0663	1	Diode Assembly, Isolation
	131 0000	•	(Part of 191-0543 Alternator)
11	191-0662	1	Diode Assembly, Rectifier -
		-	Negative (Part of 191-0543
			Alternator)
12	191-0661	1	Diode Assembly, Rectifier -
			Positive (Part of 191-0543
			Alternator)
13	191-0725	1	Guard, Belt

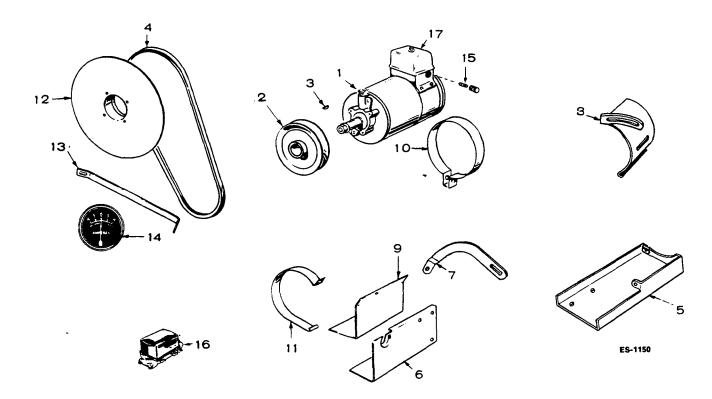
<sup>\* -</sup> For Components not listed, check alternator nameplate and contact your nearest Motorola dealer.

# OPTIONAL NUMBER 10 GENERATOR (AUTOMOTIVE TYPE - 6 VOLT)



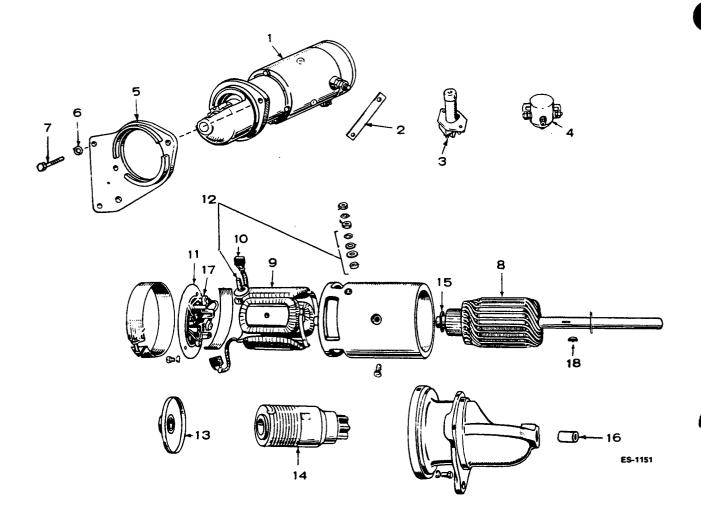
REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION	REF. NO.		QTY. USED	PART DESCRIPTION
1	GENERATO	R,6VOLT		10	191-0242	1	Band, Generator Mounting -
	191-0308	1	†Begin Spec F (Includes			·	Spec E
			Pulley, Excludes Regulator) - Delco Remy # 1100055	11	191-0157	1	Band, Generator Mounting - Spec A through D
	191-0199	1	*Specs A through E (Includes	12	191-0134	1	Pulley, Generator Drive -
			Regulator, Excludes Pulley) -				Vacu-Flo Cooled Engine
			Prestolite # GAS-4175	13	BRACE, GEN	ERATOR	MOUNTING BRACKET - VACU-FLO
2	191-0162	1	Pulley, Generator - Specs		COOLED EN		
			A through E		191-0305	1	Begin Spec F
3	515-0105	1	Key, Pulley - Specs A		191-0158	1	Specs A through D
			through E	14	302-1361	1	Ammeter, Specs A through E
4	511-0051	1	Belt, Drive				(Includes Mounting Clamp)
5	BRACKET, C	BENERAT	ORMOUNTING	15	321-0094	1	Fuse (5 Ampere) - Spec A
			Begin Spec F				through E
	191-0279	1	Pressure Cooled Engine	16	191-0309	1	†Regulator, Voltage - Begin
	191-0304	1	Vacu-Flo Cooled Engine				Spec F
			Spec E	17	191-0382	1	*Regulator, Voltage - Specs
	191-0240	1	Pressure Cooled Engine				A through E
	191-0241	1	Vacu-Flo Cooled Engine				•
6		BENERAT	OR MOUNTING - SPECS A THROUGH D	t - For	r components of	check nai	meplate and contact your
	191-0155	1	Pressure Cooled Engine	nea	arest Delco-Re	my deale	r.
	191-0172	1	Vacu-Flo Cooled Engine	* - Fo	r components of	check nar	meplate and contact your
7	191-0280	1	Bracket, Adjusting - Begin Spec F	nea	arest Prestolite	dealer.	
8	191-0239	1	Bracket, Adjusting - Spec E				
9	191-0156	1	Bracket, Adjusting - Specs A through D				

# OPTIONAL NUMBER 11 GENERATOR (AUTOMOTIVE TYPE - 12 VOLT)



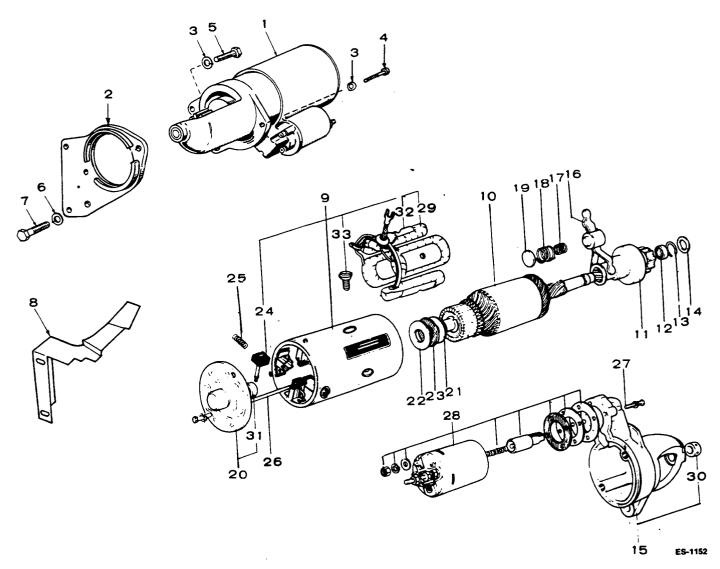
REF. NO.	PART NO.	QTY. USED	PART Description	REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	GENERATOR	, 12 VOL	.Т	8	191-0239	1	Bracket, Adjusting - Spec E
	191-0813	1	†Begin Spec F (Excludes Pulley, Excludes Regulator)-	9	191-0156	1	Bracket, Adjusting - Specs A through D
	191-0159	1	Delco Remy #1100337 *Specs A through E (Includes	10	191-0242	1	Band, Generator Mounting - Spec E
			Regulator, Excludes Pulley) - Prestolite #GDY-4107	11	191-0157	1	Band, Generator Mounting - Spec A through D
2	PULLEY, GEN	NERATO	Ř	12	191-0134	1	Pulley, Generator Drive -
_	191-0229	1	Begin Spec F				Vacu-Flo Cooled Engine
			(No Longer Available,	13	BRACE, GE	NERATOR	R MOUNTING BRACKET -
			customer use off old		VACU-FLO	COOLED	ENGINE
			Generator Assembly)		191-0305	1	Begin Spec F
	191-0164	1	Specs A through E		191-0158	1	Specs A through D
3	515-0105	1	Key, Pulley - Specs A through E	14	302-1360	1	Ammeter, Specs A through E (10 Ampere) - (Includes
4	511-0051	1	Belt, Drive				Mounting Clamp)
5	5 BRACKET, GENERATOR MOUNTING  Begin Spec F			15	321-0094	1	Fuse (5 Ampere) - Spec A through E
	191-0279	1	Pressure Cooled Engine	16	191-0386	1	†Regulator, Voltage - Begin
	191-0304	1	Vacu-Flo Cooled Engine				Spec F
			Spec E	17	191-0278	1	*Regulator, Voltage - Specs A
	191-0240	1	Pressure Cooled Engine				through E
	191-0241	1	Vacu-Flo Cooled Engine				_
6	BRACKET, G	ENERAT	OR MOUNTING - SPECS A THROUGH	ID † - Fo	r component	s check na	meplate and contact your nearest
	191-0155	1	Pressure Cooled Engine	De	Ico-Remy de	aler.	
	191-0172	1	Vacu-Flo Cooled Engine	* - Fo	r component	s check na	meplate and contact your nearest
7	191-0280	1	Bracket, Adjusting - Begin Spec F	Pre	estolite deale	r.	

#### OPTIONAL NUMBER 12 STARTER (GEAR ENGAGING - 6 VOLT) - KEYS 2 AND 4 -SPECS A THROUGH H



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION	REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1 2	MOTOR, S1 191-0526 191-0198 332-0570	TARTER (I 1 1 1	NCLUDES PARTS MARKED *) Specs G and H Spec A through F Jumper, Starter Motor to	10 11 12 13	(P) 17-33 (P) 19-28 191-1022	1 1 1	*Brush Set *Head Assembly, Commutator End *Stud, Terminal (Package)
3	308-0028 307-1046	1	Switch Switch, Start Solenoid, Start	13 14 15	191-1019 191-0271 191-1021	1	*Bearing Assembly, Intermediate *Drive Assembly *Washer, Armature Thrust
5	FLANGE, S 191-0508 191-0129	TARTER N	MOTOR MOUNTING Specs G and H Specs A through F	16 17 18	191-0735 191-1020 515-0094	1 1	(Package) *Bearing, Drive End *Spring, Brush (Set of 4) *Key, Woodruff (#6)
6 7	850-0050 102-0455	3 3	Washer, Lock - Spring (3/8") Screw, Cap - Hex Head (Special)	* - Inc	cluded in 191-		191-0198 Starter Motors.
8 9	(P) 16-47 (P) 20-42	1	*Armature *Coil Assembly, Field	<b>NOTE:</b> Order Prestolite Parts (P) from your nearest Prestolite Dealer, giving part number, full description and Starter Motor number.			

#### **OPTIONAL NUMBER 13** STARTER (SOLENOID SHIFT - 12 VOLT) - KEYS 2 AND 4 -SPECS A THROUGH H

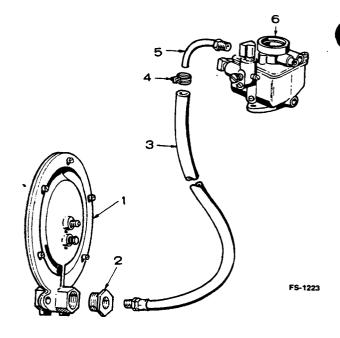


REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION	REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	191-0790	1	Motor, Starter (Includes Parts	15	191-0808	1	£*Bracket Assembly, Front
			Marked *)	16	191-0749	1	*Lever Assembly
2	191-0508	1	Flange, Starter Motor	17	191-0750	1	*Spring, Lever
3	850-0050	2	Washer, Lock - Spring (3/8")	18	191-0751	1	*Spring, Lever
4	800-0049	1	Screw, Cap - Hex Head	19	191-0752	1	*Holder, Spring
			(3/8-16 x 7/8")	20	191-0809	1	£*Bracket Assembly, Rear
5	800-0050	1	Screw, Cap - Hex Head	21	191-0754	1	*Washer, Plain
			(3/8-16 x 1")	22	191-0755	1	*Washer, Plain
6	850-0050	2	Washer, Lock - Spring (3/8")	23	191-0756	1	*Washer, Insulation
7	102-0455	2	Screw, Cap - Hex Head	24	191-0757	4	∆*Brush
			(Special)	25	191-0758	1	*Spring, Brush
8	134-2131	1	Baffle, Air	26	191-0759	2	*Bolt, Through
9	191-0806	1	Yoke Assembly (Frame) -	27	191-0760	3	*Screw, Machine
			Includes Parts Marked △	28	191-0761	1	*Switch Assembly, Solenoid
10	191-0743	1	*Armature	29	191-0762	1	*∆Coil Assembly, Field
11	191-0744	1	*Clutch	30	191-0763	1	*Bearing, Front
12	191-0745	1	*Stop, Pinion	31	191-0764	1	*Bearing, Rear
13	191-0746	1	*Ring	32	191-0765	4	*∆Pole Shoe
14	191-0806	1	*Washer, Plain	33	191-0766	4	*∆Screw

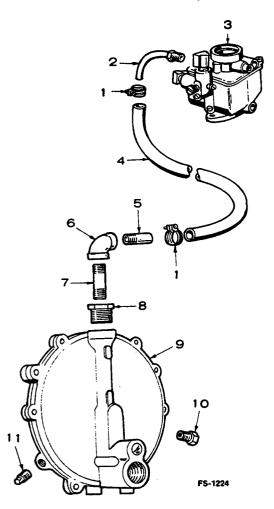
Included in 191-0790 Starter Motor.
 Included in 191-0806 Yoke Assembly.
 No Longer Available - Replace with 191-0790 Starter.

# OPTIONAL NUMBER 14 FUEL SYSTEM (GAS-GASOLINE - ENSIGN REGULATOR)

REF.	PART NO.	QTY. USED	PART DESCRIPTION
			Basislatan Can Basasius
1	148-0428		Regulator, Gas Pressure
2	505-0021	1	Bushing, Regulator Outlet
3	501-0025	1	Line, Fuel - Regulator to Carburetor
4	503-0027	1	Clamp, Hose
5	148-0147	1	Pipe, Carburetor Inlet
6	CARBURET	OR (Gas-C	Sasoline) (Includes Mounting
	Gasket See	Separate 6	Group For Components)
	142-0367	1	Key 1 and 2
	142-0436	1	Key 3 and 4
	KIT, REPAIR	R - REGUL	ATOR
	148-0300	1	For Ensign Model F
	148-0522	1	For Ensian Model F1



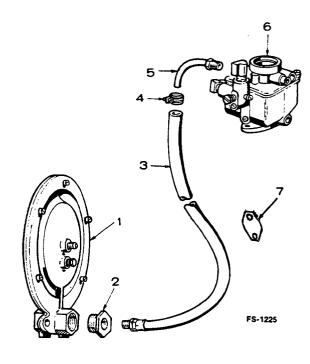
## OPTIONAL NUMBER 15 FUEL SYSTEM (GAS-GASOLINE - GARRETSON REGULATOR)



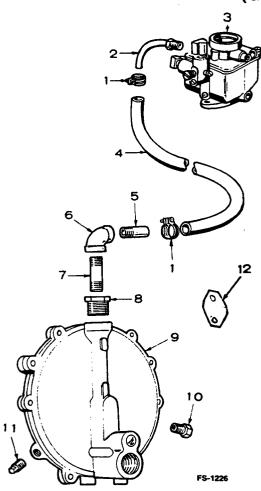
REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	503-0032	2	Clamp, Hose
2	148-0147	1	Pipe, Fuel - Carburetor Inlet
3	CARBURET	OR (GAS-	GASOLINE) (Includes Mounting
		•	Group For Components)
	142-0367	1	Key 1 and 2
	142-0436	1	Key 3 and 4
4	503-0315	1	Hose, Fuel (1/2" ID x 2 Ft)
5	505-0302	1	Nipple, Half
6	505-0038	1	Elbow, Pipe
7	505-0099	1	Nipple, Pipe
8	505-0017	1	Bushing, Regulator Outlet
9	148-0311	1	Regulator, Gas Pressure
10	148-0107	1	Vent, Regulator
11	505-0057	1	Plug, Regulator
	148-0390	1	Kit, Repair - Garretson Regulator

## OPTIONAL NUMBER 16 FUEL SYSTEM (GAS - ENSIGN REGULATOR)

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	148-0428	1	Regulator, Gas Pressure
2	505-0021	1	Bushing, Regulator Outlet
3	501-0025	1	Line, Fuel - Regulator to Carburetor
4	503-0027	1	Clamp, Hose
5	148-0147	1	Pipe, Carburetor Inlet
6	CARBURET	OR (GAS (	ONLY) (Includes Mounting
	Gasket) (See	Separate	Group For Components)
	142-0372	1	Keys 1 and 2
	142-0472	1	Keys 3 and 4
	KIT, REPAIR	- REGUL	
	148-0300	1	For Ensign Model F
	148-0522	1	For Ensign Model F1
7	149-0136	1	Plate, Fuel Pump Hole Cover



## OPTIONAL NUMBER 17 FUEL SYSTEM (GAS - GARRETSON REGULATOR)

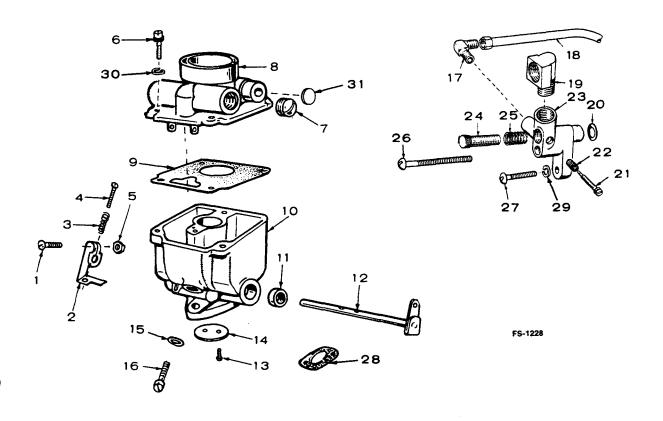


REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	503-0032	2	Clamp, Hose
2		1	Pipe, Fuel - Carburetor Inlet
3	CARBURET	OR (GAS	ONLY) (Includes Mounting
	Gasket See	Separate 0	Group For Components)
	142-0372	1	Keys 1 and 2
	142-0472	1	Keys 3 and 4
4	503-0315	1	Hose, Fuel (1/2" ID x 2 FT)
5	505-0302	1	Nipple, Half
6	505-0038	1	Elbow, Pipe
7	505-0099	1	Nipple, Pipe
8	505-0017	1	Bushing, Regulator Outlet
9	148-0311	1	Regulator, Gas Pressure
10	148-0107	1	Vent, Regulator
11	505-0057	1	Plug, Regulator
	148-0390	1	Kit, Repair - Garretson Regulator
12	149-0136	1	Plate, Fuel Pump Hole Cover

## OPTIONAL NUMBER 18 CARBURETOR PARTS (GAS-GASOLINE)

REF. NO.	PART NO.	QTY. USE	D DESCRIPTION	1 - 2 4
	CARBURET	OR, CO	MPLETE (Includes Mounting Gasket)	46 - 6
	142-0367	1	Key 1 and 2	46-0
	142-0436	1	Key 3 and 4	
	KIT, REPAIR			
	142-0371	1	Kit, Repair (Includes Parts	<u> </u>
			Marked †)	
	142-0033	1	†Kit, Gasket (Includes Parts	8 ~ `7
		o	Marked *)	
1			- FILLISTER HEAD	
	815-0103	. 1	#10-24 x 1/2" #10-24 x 5/8"	10 0
2	815-0109 142-0055	1	#10-24 x 5/6 Fly, Choke	10
2 3	815-0091	2	†Screw, Machine - Fillister Head	
3	813-0091	2	(#4-40 x 3/16")	
4	SHAFT ASSE	FMRI Y		
•	142-0217	1	Key 1 and 2	11
	142-0420	1	Key 3 and 4	
5	505-0008	1	Plug, Pipe (1/8")	
6			, CHOKE (Cover)	12
	142-0205	1	Sleeve Assembly, Choke (Cover)	
7	142-0039	1	†Shaft, Float	<b>₽</b>
8	142-0031	1	*Gasket, Body to Sleeve	13 🛶
9	148-0017	2	*Gasket	30 29
10	142-0049	1	†Valve and Seat Assembly	
11	142-0361	1	Float and Lever	31-11-1
12	142-0285	1	Nozzle	£10-0 <sup>26</sup> 2711 16
13	142-0032	1	*†Gasket, Nozzle	18
14		1	Body Assembly (Not Sold	
			Separately)	28
15	142-0369	1	Fly, Throttle	
16	142-0343	2	Bushing, Throttle Shaft	32 19 📲 👀 15
17	815-0072	2	Screw, Machine - Oval Head	o • 1
			(#4-40 x 3/16")	17
18	142-0368	1 NO7	†Shaft, Throttle	
19	NUT AND JE			20 - 22-3 48
20	142-0370	1 1	†Nut and Jet, Nozzle	-23-6
20	142-0042	'	Needle Assembly (Includes Parts Marked △)	
21	142-0046	1	△Retainer, Main Adjusting	
21	142-0040	•	Needle	25
22	142-0206	1	†∆Packing, Main Adjusting	44
			Needle	
23	142-0045	1	△Retainer, Main Adjusting	
			Needle Packing	
24	142-0041	1	†∆Needle, Main Adjusting	34
25	516-0027	1	△Pin, Main Adjusting Needle	20 41
26	142-0040	2	†Needle, Idle Adjusting	42
27	142-0282	2	Spring, Idle Adjusting Needle	35 40
28	813-0103	1	Screw, Machine - Round Head	26
	070 0050	_	(#10-32 × 3/4")	38 39
29	870-0053 812-0063	1 1	Nut, Hex (#10-32) Screw, Machine - Round Head	44
30	012-0003	J		
31	142-0035	1	(#6-32 x 1/2") Spring, Throttle Stop	45 470 27
31	142-0033	ı	Adjusting Screw	2 - 2 - 6
32	145-0008	1	Lever, Throttle Stop	26 FS-1227
33	502-0034	i	Elbow, Idle Line to Adapter	37
34	149-0030	1	Line, Idle	
35	502-0074	1	Elbow, Adapter	
36	509-0091	1	Gasket, Adapter Mounting	
37	148-0126	1	Adapter, Gas	43 142-0015 1 Plug, Body
38	148-0131	1	Screw, Adapter Adjusting	44 812-0088 1 Screw, Round Head Machine
39	148-0010	1	Spring, Adapter Adjusting Screw	(#8-32 x 1-3/4")
40	148-0038	1	Nut, Hex - Float Lock (Used	45 812-0125 1 Screw, Round Head Machine
			only on early models with	(#12-24 x 1/2")
			metal float)	46 850-0030 1 Washer, Lock - Spring (#10)
41	148-0135	1	Lock Assembly, Float (Used	47 850-0038 1 Washer, Lock - Spring (1/4")
			only on early models with	48 141-0078 1 *Gasket, Carburetor Mounting
	440.000=		metal float)	† - Parts Included in 142-0371 Repair Kit.
42	148-0017	1	*Gasket, Float Lock (Used	* - Parts Included in 142-037 Fnepair Kit.
			only on early models with metal float)	△ - Parts Included in 142-0033 Gasket Rtt.
			metal livaty	

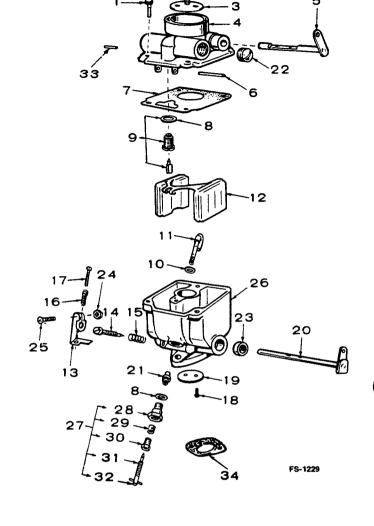
#### OPTIONAL NUMBER 19 CARBURETOR PARTS (GAS)



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION	REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
		OR, COM	IPLETE (Includes Mounting Gasket)	13	815-0072	2	Screw, Machine - Oval Head
	142-0372	1	Key 1 and 2				(#4-40 x 1/4")
	142-0472	1	Key 3 and 4	14	142-0369	1	Fly, Throttle
	142-0033	1	Kit, Gasket (Includes Parts	15	148-0017	1	*Gasket, Plug
			Marked *)	16	142-0015	1	Plug, Body
1	813-0103	1	Screw, Machine - Round Head	17	502-0034	1	Elbow, Idle Line to Adapter
			(#10-32 x 3/4")	18	149-0030	1	Line, Idle
2	145-0008	1	Lever, Idle Stop - Throttle	19	502-0074	1	Elbow, Adapter
3	142-0035	1	Spring, Throttle Stop	20	509-0091	1	Gasket, Adapter Mounting
			Adjusting Screw	21	142-0040	1	Needle, Idle Adjusting
4	812-0063	1	Screw, Machine - Round	22	142-0282	1	Spring, Idle Adjusting Needle
			Head (#6-32 x 1/2")	. 23	148-0126	1	Adapter, Carburetor
5	870-0053	1	Nut, Hex (#10-32)	24	148-0131	1	Screw, Adapter Adjusting
6	SCREW, MA	CHINE -	FILLISTER HEAD	25	148-0010	1	Spring, Adapter Adjusting Screw
	815-0103	1	#10-24 x 1/2"	26	812-0088	1	Screw, Round Head Machine
	815-0109	2	#10-24 x 5/8"				(#8-32 x 1-3/4")
7	505-0008	1	Plug, Pipe (1/8")	27	812-0125	1	Screw, Round Head Machine
8	142-0205	1	Cover, Carburetor				(#12-24 x 1/2")
9	142-0031	1	*Gasket, Cover to Body	28	141-0078	1	*Gasket, Carburetor Mounting
10		1	Body, Carburetor (Not Sold	29	850-0038	1	Washer, Lock - Spring (1/4")
			Separately)	30	850-0030	1	Washer, Lock - Spring (#10)
11	142-0343	2	Bushing, Throttle Shaft	31	517-0010	2	Plug, Welsh - Brass (1/4")
12	142-0368	1	Shaft Assembly, Throttle	• -	Parts Include	d in 142-0	033 Gasket Kit.

#### **OPTIONAL NUMBER 20** CARBURETOR PARTS (GASOLINE WITH ADJUSTABLE MAIN JETS)

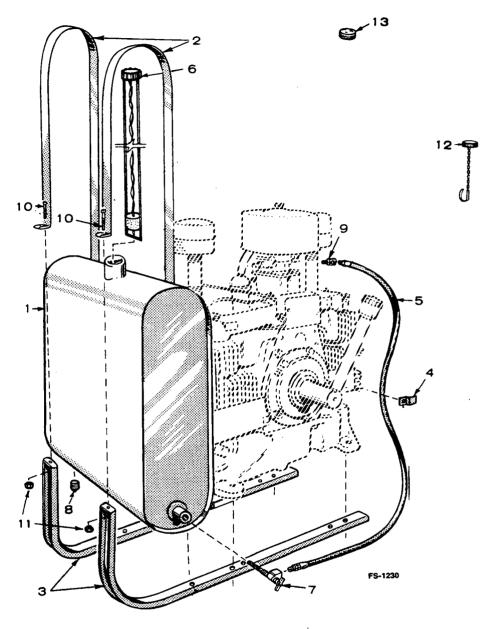
REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
	142-0416	1	Carburetor Complete (Includes Mounting Gasket - 3/4" Venturi)
	142-0371	1	Kit, Repair (Includes Parts Marked †)
	142-0033	1	†Kit, Gasket (Includes Parts Marked *)
1	SCREW F	ILLISTER H	
•	815-0103	1	#10-24 x 1/2"
	815-0109	2	#10-24 x 5/8"
2	815-0091	2	†Screw, Fillister Head with IT Washer (#4-40 x 3/16")
3	142-0055	1	Fly, Choke
4	142-0205	1	Sleeve, Choke (Cover)
5	142-0420	1	Shaft, Choke
6	142-0039	1	†Shaft, Float
7	142-0031	1	*Gasket, Body
8	GASKET		•
	148-0017	1	*Float Valve Seat
	148-0017	1	*Needle Assembly
9	142-0049	1	†Valve and Seat Assembly
10	142-0032	1	*Gasket, Nozzle
11	142-0285	1	Nozzle Assembly
12	142-0361	1	Float and Lever Assembly
13	145-0008	1	Lever, Idle Stop - Throttle
14	142-0040	1	†Needle, Idle Adjusting
15	142-0282	1	Spring, Idle Needle
16	142-0035	1	Spring, Throttle Stop
17	812-0063	1	†Screw, Machine - Round Head (#6-32 x 1/2")
18	815-0072	2	†Screw, Oval-Head Machine (#4-40 x 1/4")
19	142-0369	1	Fly, Throttle
20	142-0368	1	†Shaft, Throttle
21	142-0370	1	Nut and Jet, Nozzle
22	505-0008	1	Plug, Inlet
23	142-0343	2	Bushing, Throttle Shaft
24	870-0053	1	Nut, Hex (#10-32)
25	813-0103	1	Screw, Machine - Round Head (#10-32 x 3/4")
26		1	Body Assembly, Lower (Not Sold Separately)
27	142-0042	1	Needle Assembly (Includes Parts Marked △)
28	142-0046	1	△Retainer, Main Adjusting Needle
29	142-0206	1	ƠPacking, Main Adjusting Needle
30	142-0045	1	△Retainer, Main Adjusting Needle Packing
31	142-0041	1	ƠNeedle, Main Adjusting
32	516-0027	1	△Pin, Main Adjusting Needle
33	142-0227	1	Pin, Choke Stop
34	141-0078	1	*Gasket, Carburetor Mounting



<sup>† -</sup> Parts Included in Repair Kit. Parts with  $\triangle$  symbol are included in 142-0371 kit only.

Parts Included in 142-0033 Gasket Kit.
 △ Parts Included in 142-0042 Needle Assembly.

#### OPTIONAL NUMBER 21 FUEL TANK (SIDE MOUNTED)

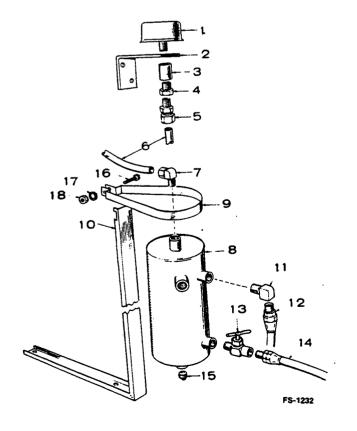


REF. NO.	PART NO.	QTY. USEC		REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
	159-0984	1	Kit, Fuel Tank with Gauge (Includes Parts Marked *)	7 8	504-0013 505-0057		Valve, Shut-off Plug, Tank Drain
	159-0597	1	Kit, Fuel Tank Without Gauge (Includes Parts Marked †)	9 10	502-0020 813-0108		Elbow, Carburetor Inlet Screw, Machine - Round Head (#10-32 x 1-1/2")
1 2 3 4	159-0981 159-0596 159-0595 134-0599	1 2 2 1	t*Tank, Fuel (Less Cap) t*Strap, Fuel Tank t*Bracket, Fuel Tank t*Clip, Fuel Line	11 12	870-0053 159-0020	1 †	Nut, Hex (#10-32)  Cap, Fuel Tank (For 2-5/16"  Filler Neck) - Late Models  Cap, Fuel Tank (For 1-3/4"
5 6	501-0008 193-0207	1 1	†*Line, Fuel *Cap and Gauge, Fuel Tank (For 2-5/16" Filler Neck) - Late Models		159-0007  Included in 1 Included in 1	159-0597 Fu	Filler Neck) - Early Models el Tank Kit.

#### OPTIONAL NUMBER 22 RESERVOIR (DAY) TANK - ONE QUART

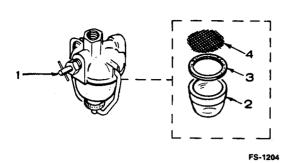
REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION	1
	159-0591	1	Kit, Tank (Includes all	2
4	159-0041	4	parts in this group)	∬ <b>∭</b> 3
2	415-0055	1	Cap, Vent	
3	505-0028		Bracket, Vent Cap	
4	505-0028	1	Coupling, Pipe	5
5	502-0116	1	Bushing, Reducer (3/8 to 1/8") Connector, Compression	5
6	159-0345	4	Tubing, Copper (5/16 x 12")	Л
7	502-0024	4	Elbow, Compression (90°)	6 4
8	159-0294	i	Tank, Reservoir	
9	159-0556	1	Band, Reservoir Tank	·- 16 60-7
10	159-0612	•	Bracket, Reservoir Tank	17
	100 0012	٠.	Mounting	18 00
11	502-0020	1	Elbow, Street (90°)	9
12	501-0005	i	Line, Fuel - to Fuel Pump	10 - 1
	00. 0000		(18")	
13	504-0086	1	Valve, Shut-off	
14	501-0007	i	Line, Fuel - to Carburetor	8
		·	(24")	11
15	505-0057	1	Plug, Tank Drain	(a) The second s
16	812-0156	1	Screw, Machine - Round	
			Head (1/4-20 x 1-1/2")	12
17	850-0040	1	Washer, Lock - Spring (1/4")	13 💆 12
18	861-0011	1	Nut, Square (1/4-20)	
			,	<b>6 3</b> 14
				The state of the s
				<del>9-</del> -15
				FS-1231

## OPTIONAL NUMBER 23 RESERVOIR (DAY) TANK - TWO QUART



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
	159-0942	1	Kit, Tank (Includes all parts in this group)
1	159-0041	1	Cap, Vent
2	415-0055	1	Bracket, Vent Cap
	505-0028	1	Coupling, Pipe
4	505-0016	1	Bushing, Reducer (3/8 to 1/8")
5	502-0116	1	Connector, Compression
	159-0345	1	Tubing, Copper (5/16 x 12")
	502-0024	1	Elbow, Compression (90°)
8	159-0746	1	Tank, Reservoir
9	159-0936	1	Band, Reservoir Tank
10	159-0612	1	Bracket, Reservoir Tank Mounting
11	502-0020	1	Elbow, Street (90°)
12	501-0005	1	Line, Fuel - to Fuel Pump (18")
. 13	504-0086	1	Valve, Shut-off
14	501-0007	1	Line, Fuel - to Carburetor (24")
15	505-0057	1	Plug, Tank Drain
16	812-0156	1	Screw, Machine - Round Head (1/4-20 x 1-1/2")
17	850-0040	1	Washer, Lock - Spring (1/4")
18	861-0011	1	Nut, Square (1/4-20)

### OPTIONAL NUMBER 24 FUEL FILTER

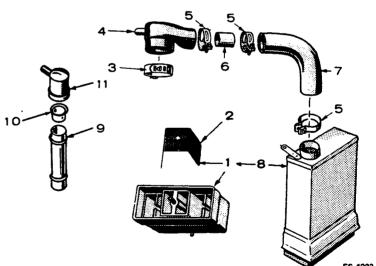


REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	149-0079	1	Bowl Assembly, Sediment - Complete (Includes Parts Marked *)
2	149-0150	1	*Bowl Only
3	149-0149	1	*Gasket, Bowl Mounting
4	149-0202	1	*Screen

<sup>\* -</sup> Parts Included in 149-0079 Sediment Bowl Assembly.

## OPTIONAL NUMBER 25 RECTANGULAR AIR CLEANER AND BREATHER

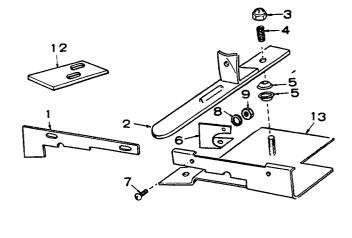
REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION		
1	140-0403	1	Kit, Cup and Screen (Part of 140-0399 Air Cleaner)	4	9
2	140-0068	1	Screen, Air Cleaner (Part of 140-0399 Air Cleaner)	S 3-	(60 8)
3	503-0107	1	Clamp, Hose	10	
4	145-0080	1	Inlet, Carburetor Air		
5	503-0280	3	Clamp, Hose		
6	140-0211	1	Sleeve, Air Cleaner Hose		
7	503-0480	1	Hose, Air Inlet (3/4" ID x 8-1/4")	9	
8	140-0399	1	Cleaner, Air		<b>#</b>
9	123-0129	1	Tube, Breather	11	- 1
10	123-0104	1	Valve, Breather	Į <b>U</b> ,	•
11	123-0293	1	Cap, Breather Tube	<b>9</b>	



### OPTIONAL NUMBER 26 GOVERNOR CONTROL - VARIABLE SPEED (152-0147)

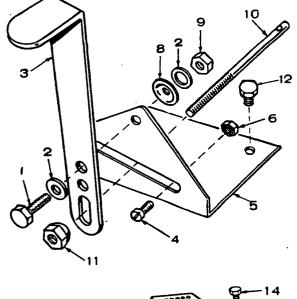
REF.		QTY.	PART
NO.	NO.	USED	DESCRIPTION
	152-0147	1	Bracket and Control Arm Assembly Complete (Includes Parts Marked*)
1	152-0152	1	*Plate, Adjusting
2	152-0145	1	*Lever, Adjusting
3	870-0065	1	*Nut, Self Locking (1/4-20)
4	150-1012	1	*Spring, Throttle Lever
5	152-0041	2	*Washer, Tension
6	152-0153	1	*Stiffener, Control Bracket
7	812-0077	2	*Screw, Machine - Round Head (#8-32 x 3/8")
8	853-0005	2	*Washer, Lock - ET (#8)
9	860-0008	2	*Nut, Machine - Hex (#8-32)
10	150-1009	1	Stud, Speed Adjusting
11	870-0200	1	Nut, Machine - Hex With ET (#10-32)
12	152-0144	1	Adapter, Throttle Stop
13	152-0146	1	*Bracket, Mounting

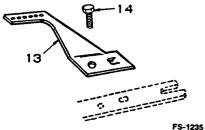






## OPTIONAL NUMBER 27 GOVERNOR CONTROL - VARIABLE SPEED (152-0085)

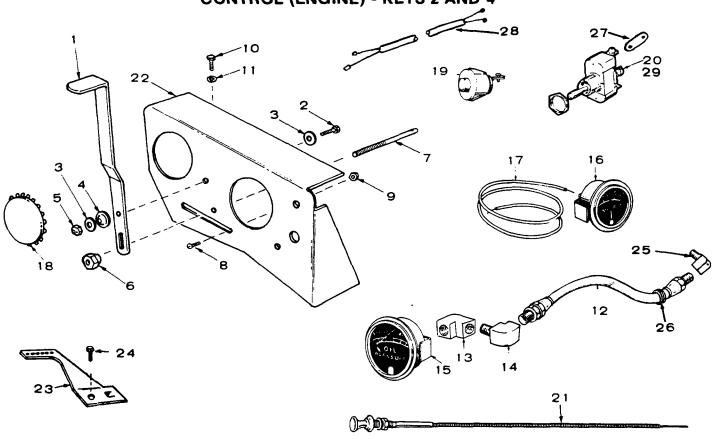




REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
	152-0085	1	Bracket and Control Arm Assembly Variable Speed - Complete (Includes Parts Marked *)
1	800-0005	1	*Screw, Cap - Hex Head (1/4-20 x 3/4")
2	526-0015	2	*Washer, Flat (9.32 ±D x 9.16" ()D × 1/16" Thk)
3	152-0083	1	Lever, Control
4	815-0199	2	'Screw, Machine - Hillister Head (#10-32 x 5/16")
5	152-0086	1	*Bracket, Mounting
6	870-0131	2	*Nut, Hex with ET Lock Washer (#10-32)
8	152-0041	1	*Washer, Tension
9	870-0065	1	*Nut, Hex - Self Locking (1/4-20)
10	152-0090	1	Stud, Speed Adjusting
11	150-0621	1	Nut, Special - Speed Adjusting Stud
12	821-0008	2	Screw, Cap - Hex Head Locking (1/4-20 x 5/16")
13	150-1000	1	Extension, Governor Arm
14	815-0181	1	Screw, Cap - Hex Head with ET Lock Washer (#10-32 x 1/2")

- Parts Included in 152-0085 Bracket and Control Arm Assembly.

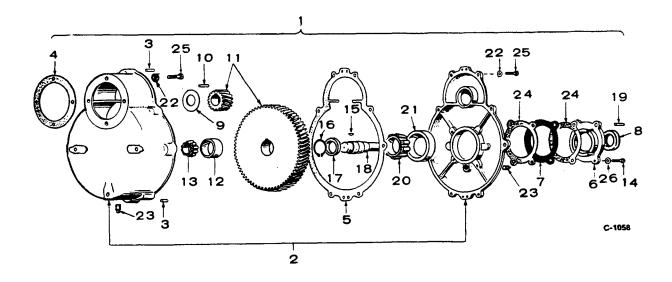
#### OPTIONAL NUMBER 28 CONTROL (ENGINE) - KEYS 2 AND 4



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION	REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
	NOTE: Thes	e controls	consist of various combinations	11	850-0040	2	Washer, Lock - Spring (1/4")
			ssarily consist of all parts shown in	12	501-0203	1	Line, Oil
	thisg	roup.		13	502-0055	1	Elbow, Pipe (90°)
1	152-0164	1	Lever, Throttle Control	14	502-0002	1	Elbow, Inverted Male (90°)
2	800-0005	1	Screw, Cap - Hex Head	15	193-0005	1	Gauge, Oil Pressure
			(1/4-20 x 3/4")	16	AMMETER (	Select Ac	cording to Scale) (Includes
3	526-0015	2	Washer, Flat (9/32" ID x 9/16" OD		Mounting Ci		3
			× 1/16" Thk)		302-1361	1	Scale Reads 20-0-20
4	152-0041	1	Washer, Tension		302-1363	1	Scale Reads 45-0-45
5	870-0065	1	Nut, Hex Self Locking (1/4-20)	17	334-0028	1	Lead (4 foot piece of wire)
6	150-0621	1	Nut, Special - Speed Adjusting	18	517-0009	1	Plug, Dot Button
			Stud	19	308-0029	1	Switch, Start
7	150-0147	1	Stud, Speed Adjusting	20	308-0232	1	Switch, Stop
8	815-0199	2	Screw, Machine - Fillister Head	21	153-0328	1	Cable, Choke
		_	(#10-32 x 5/16")	22	301-2780	1	Bracket, Engine Control
9	870-0131	. 2	Nut, Hex with ET Lock Washer	23	150-1000	1	Extension, Governor Arm
			(10-32)	24	815-0181	1	Screw, Cap - Hex Head W/ET
10	800-0002	2	Screw, Cap - Hex Head (1/4-20 x				(#10-32 x 1/2")
			3/8")	25	502-0020	1	Elbow, Street - Oil Line to Cylinder Block
				26	508-0084	1	Grommet, Oil Line
				27	332-0592	1	Jumper
				28	338-0565	1	Harness, Start and Run
				29	308-0140	1	Switch, Start-Run-Stop (Toggle)

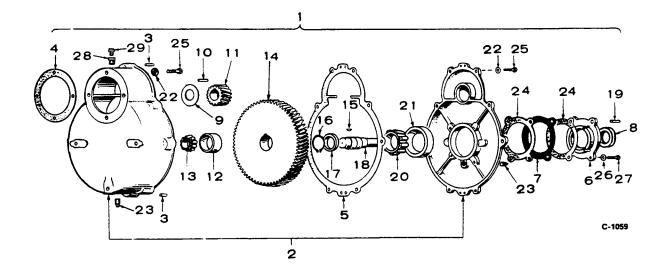
SC-1193

## OPTIONAL NUMBER 29 REDUCTION GEARBOX (3.3:1)



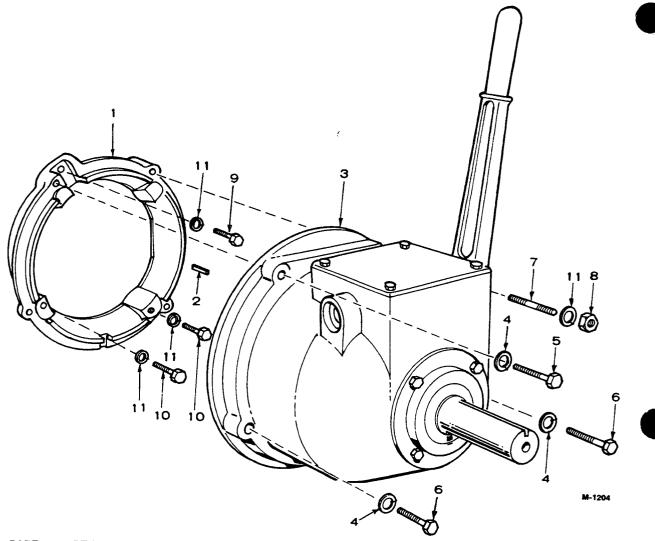
REF.	PART NO.	QTY. USED	PART DESCRIPTION	REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	REDUCTION	N GEAR AS	SSEMBLY	14	800-0007	4	Screw, Cap - Hex Head
	190-0444 190-0440	1	Mounted Left Side Horizontal Mounted Right Side Horizontal	15 16 17	515-0159 518-0013 190-0202	1 1 1	(1/4-20 x 1") Key, Driven Gear Ring, Retainer Spacer, Bearing
2	190-0050	1	Housing - Includes Cover (Also	18 19	190-0192 515-0103	1	Shaft, Take-Off Key, Take-Off Shaft
3 4 5 6 7	516-0012 190-0020 190-0021 190-0016 190-0115	2 1 1 1	Order 2 #516-0012 Pins) Pin, Dowel Gasket, Housing to Engine Gasket, Cover to Housing Plate, Bearing Retainer Shim Set, End Play Adjustment	20 21 22 23 24	510-0023 510-0024 850-0045 505-0054 190-0306	1 1 12 3 2	Cone, Roller Bearing Cup, Roller Bearing Washer, Lock - Spring (5/16") Plug, Pipe (1/4) Gasket, Bearing Plate to Housing
8	509-0016	1	Seal, Oil	25	800-0028	16	Screw, Cap - Hex Head (5/16-18 x 1")
9 10 11 12 13	190-0195 515-0142 190-0447 510-0022 510-0021	1 1 1 1	Washer, Pinion Gear Key, Pinion Gear Gear, Set (Pinion and Driven) Cup, Roller Bearing Cone, Roller Bearing	26	526-0063	4	Washer, Flat - Copper (17/64" ID x 7/16" OD x 1/22" Thk)

## OPTIONAL NUMBER 30 REDUCTION GEARBOX (4:1)



REF.	PART NO.	QTY. USED	PART DESCRIPTION	REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	REDUCTION	GEAR A	SSEMBLY	16	518-0013	1	Ring, Retainer
•	190-0193	1	Mounted Left Side Horizontal	17	190-0202	1	Spacer, Bearing
	190-0299	1	Mounted Right Side Horizontal	18	190-0192	1	Shaft, Take-Off
	190-0255	1	Mounted Vertical Down	19	515-0103	1	Key, Take-Off Shaft
•	190-0050	1	Housing - Includes Cover	20	510-0023	1	Cone, Roller Bearing
2	190-0050	,	(Also Order 2 #516-0012 Pins)	21	510-0024	1	Cup, Roller Bearing
•	540 0040	2	Pin. Dowel	22	850-0045	12	Washer, Lock - Spring (5/16")
3	516-0012	2	Gasket, Housing to Engine	23	PLUG, PIPE	(1/4)	
4	190-0020	1	Gasket, Housing to Engine Gasket, Cover to Housing		505-0054	` 3	Mounted Left Side and Mounted
5	190-0021	1					Right Side Gear Box
6	190-0016	1	Plate, Bearing Retainer		505-0054	2	Mounted Vertical Down Gear Box
7	190-0115	1	Shim Set, End Play Adjustment	24	190-0306	2	Gasket, Bearing Plate to Housing
8	509-0016	1	Seal, Oil	25	800-0028	16	Screw, Cap - Hex Head
9	190-0195	1	Washer, Pinion Gear		000 0020		(5/16-18 x 1")
10	515-0142	1	Key. Pinion Gear	26	526-0063	4	Washer, Flat - Copper
11	190-0447	1	Gear, Pinion	20	320-0003	-	(17/64" ID x 7/16" OD x 1/32"Thk)
12	510-0022	1	Cup, Roller Bearing	27	800-0007	4	Screw, Cap - Hex Head (1/4-20 x
13	510-0021	1	Cone, Roller Bearing	21	000-0007	-	1")
14	190-0190	1	Gear, Driven	20	EOE 0007	4	Bushing, Reducer - Mounted
15	515-0159	1	Key, Driven Gear	28	505-0007	•	Vertical Down Gear Box
				29	518-0172	1	Vent, Mounted Vertical Down Gear

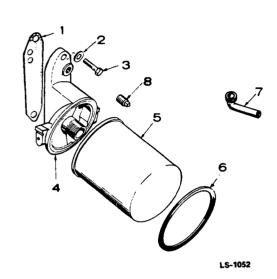
## OPTIONAL NUMBER 31 CLUTCH



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
	190-0178	1	Kit, Clutch - Complete
1	190-0171	1	Adapter, Clutch to Engine
2	515-0041	1	Key, Clutch
3	190-0174	1	*Clutch Assembly
4	850-0055	3	Washer, Lock - Spring (7/16")
5	800-0074	1	Screw, Cap - Hex Head (7/16-14 x 1-3/4")
6	800-0075	2	Screw, Cap - Hex Head (7/1-14 x 2")
7	520-0126	1	Stud (3/8 x 3-7/8")
8	104-0091	1	Nut, Hex (Special)
9	800-0053	1	Screw, Cap - Hex Head (3/8-16 x 1-3/4")
10	800-0054	2	Screw, Cap - Hex Head (3/8-16 x 2")
11	850-0050	4	Washer, Lock - Spring (3/8")

<sup>\* -</sup> For components, check Clutch nameplate and contact your nearest Rockford dealer.

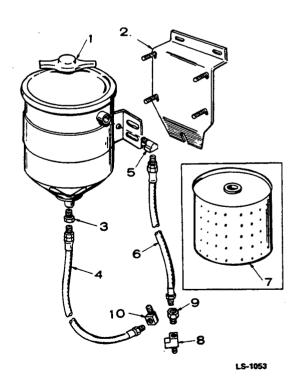
#### OPTIONAL NUMBER 32 SPIN ON OIL FILTER - BEGIN SPEC G



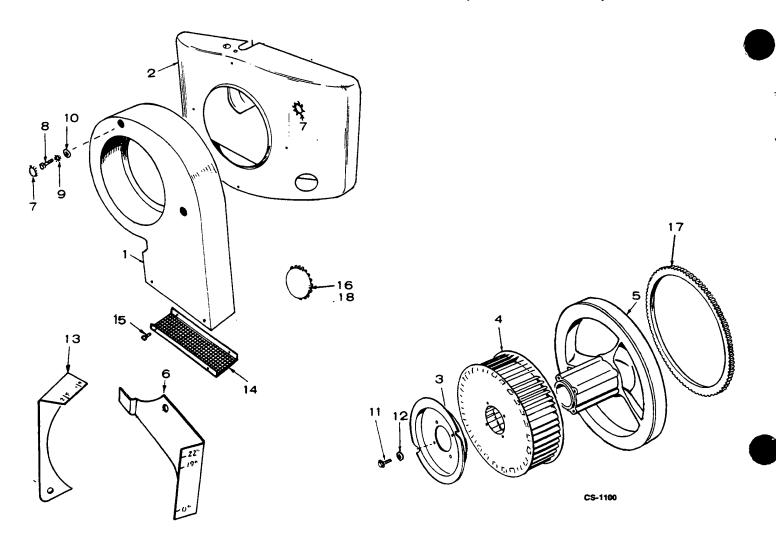
REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	122-0321	1	Gasket, Filter Adapter
2	526-0065	2	Washer, Flat - Copper
_		_	(21/64" ID x 9/16" OD x 1/16" Thk)
3	800-0028	2	Screw, Cap - Hex Head (5/16-18 x 1")
4	122-0320	1	Adapter, Filter
5	122-0445	1	Filter, Spin-On
6	122-0347	1	Seal, Air
7	122-0345	1	Tube, Oil Drain
8	505-0057	1	Plug, Adapter Outlet (1/8")

## **OPTIONAL NUMBER 33 CARTRIDGE TYPE OIL FILTER**

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	122-0091	1	Filter, Oil (Includes Cartridge)
2	122-0088	1	Bracket, Filter Mounting
3	502-0003	1	Connector, Oil Filter Outlet
4	501-0005	1	Line, Oil Filter Return
5	502-0002	1	Elbow, Oil Filter Inlet
6	501-0008	1	Line, Oil Filter Inlet
7	122-0037	1	Cartridge, Oil Filter
8	502-0058	1	Tee, Oil Pressure Line
9	502-0003	1	Connector, Oil Pressure Line
10	502-0002	1	Elbow, Oil Return Line

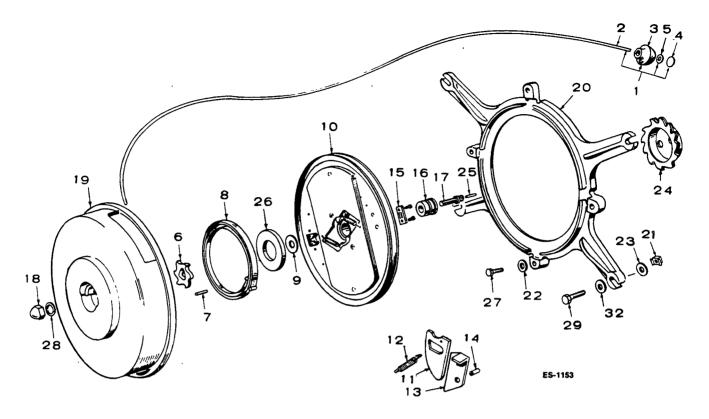


## OPTIONAL NUMBER 34 AIR HOUSING - VACU FLO COOLING (AND FLYWHEEL)



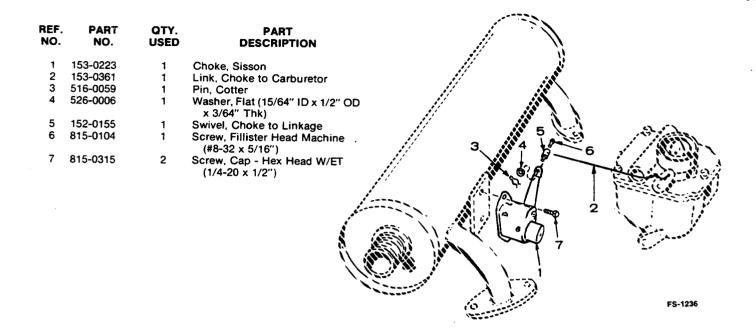
REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION	REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	SCROLL, Al	R DISCHA	RGE (Includes Guard)	7	517-0021	3	Plug, Dot Button (7/8")
	134-3103	1	Mounted in 6 o'clock position	8	800-0002	4	Screw, Cap - Hex Head (1/4-20 x 3/8")
	134-3070	1	Mounted in 9 o'clock	9	853-0013	4	Washer, Lock - ET (1/4")
			position	10	526-0015	4	Washer, Flat (9/32" ID x
	134-3041	1	Mounted in 3 o'clock				9/16" OD x 1/16" Thk)
			position or 12 o'clock position	11	800-0010	4	Screw, Cap - Hex Head (1/4-20 x 1-3/4")
2	HOUSING, E	BLOWER	·	12	850-0040	4	Washer, Lock - Spring (1/4")
	134-2795	1	Begin Spec J Key 2	13	160-0500	1	Bracket, Timing - Key 2 and 4 Spec A through D
	134-2796	1	Key 4	14	134-2956	1	Guard, Scroll Outlet
	134-1576	1	Spec G and H	15	815-0421	4	Screw, Cap - Hex Head
	134-1284	1	Spec A through F	.0	010.0421	•	(#10-16 x 1/2")
3	192-0272	1	Sheave, Rope	16	517-0035	1	Plug, Dot Button (Timing
4	WHEEL, BLO	OWER			011 0000	•	Hole)
	134-0565	1	Spec A through G	17	134-0673	1	Gear, Ring - Flywheel
	134-0753	1	Begin Spec J	18	517-0009	1	Plug, Dot Button -
5	FLYWHEEL	(Includes I	Ring Gear)			-	Spec G and H
	104-0302	` 1	Key 2				open a amon
	104-0491	1	Key 4				
6	INDICATOR	, IGNITIO	N TÍMING - BEGIN SPEC E				
	166-0519	1	Right Side				
	166-0555	1	Left Side				

## OPTIONAL NUMBER 35 REDI-PULL STARTER - KEYS 1 AND 3

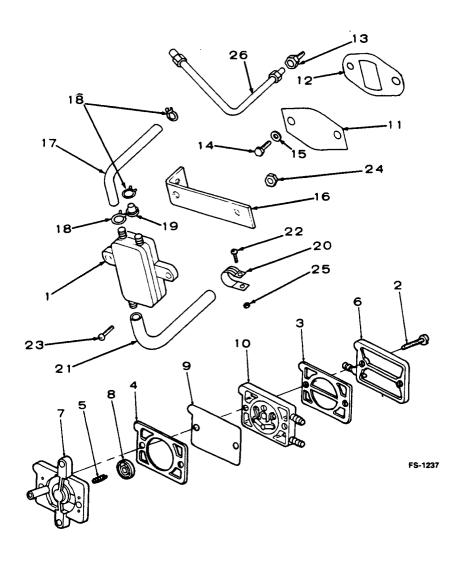


REF. NO.	PART NO.	QTY USE		REF. NO.	PART NO.	QTY. USED	
	KIT, START	ER-CO	MPLETE	21	870-0110	4	†∆Nut, Speed Grip (1/4-20)
	192-0325	1	Begin Spec E (Includes Parts Marked †)	22	526-0180	4	†∆Washer, Flat (17/64" ID x 7/8" OD x 1/8" Thk)
	192-0215	1	Specs A through D (Includes Parts Marked △)	23	526-0130	4	†∆Washer, Flat (17/64" ID x 1" OD x 1/16" Thk)
1	192-0045	1	†∆Rope and Grip Assembly	24	192-0309	1	†Wheel, Ratchet - Begin Spec E:
			(Includes Parts Marked □)	25	516-0132	i	†∆Pin, Spiral - Brass
2	192-0043	1	†∆□Rope	26	526-0168	1	†∆Washer, Flat (1-15/32" ID x
3	192-0044		†Δ□Grip		020 0.00	•	3" OD x .047" Thk)
4	517-0025	1	†Δ□Plug, Grip	27	815-0137	4	†∆Screw, Cap - Hex Head
5	526-0021	1	†∆□Washer, Flat (17/64" ID x		0.000.0.	•	(1/4-20 x 1-1/4")
_			3/4" OD x 1/16" Thk)	28	850-0050	1	†∆Washer, Lock - Spring (3/8")
. 6	192-0153	1	†∆Wheel, Cog	29	800-0007	4	†∆Screw, Cap - Hex Head
7	516-0138	1	†∆Pin, Roll			•	(1/4-20 x 1-1/4")
8	192-0039	1	†∆Spring, Recoil	31	815-0137	2	†∆Screw, Cap - Hex Head
9	526-0123	1	†∆Washer, Thrust	٥.	0.0 0.0.	-	(1/4-20 x 1-1/4")
10	192-0180	1	†∆Sheave, Rope (Includes Parts Marked *)	32	526-0158	4	†∆Washer, Flat (.261" ID x 1" OD x 1/8" Thk)
11	192-0172		†∆*Pawi	33	526-0015	2	†∆Washer, Flat (9/32" ID x
12	192-0165		†Δ*Spring, Pawl	-	020 00.0	-	9/16" OD x 1/16" Thk)
13	192-0168		†Δ*Arm, Ratchet	34	192-0170	1	∆Wheel, Ratchet - Specs A
14	516-0110	4	†Δ*Pin, Roll (2) Pawl (2) Ratchet Arm				through D
15	192-0167	1	†∆*Clamp, Rope	35	192-0218	2	△Screw, Cap - Hex Head -
16	192-0163	1	†∆Bearing, Sheave Hub				Specs A through D
17	192-0323	1	†∆Screw, Cap - Socket Head				
			(Special)	† - Pa	arts Included i	in 102_03	25 Startor Kit
18	862-0003	1	†∆Nut, Hex (3/8-16)		arts included i		
19	192-0152	1	†∆Cover, Starter				45 Rope and Grip Assembly.
20	192-0186	1	†∆Ring, Mounting				80 Rope Sheave.

#### OPTIONAL NUMBER 36 CHOKE (SISSON)

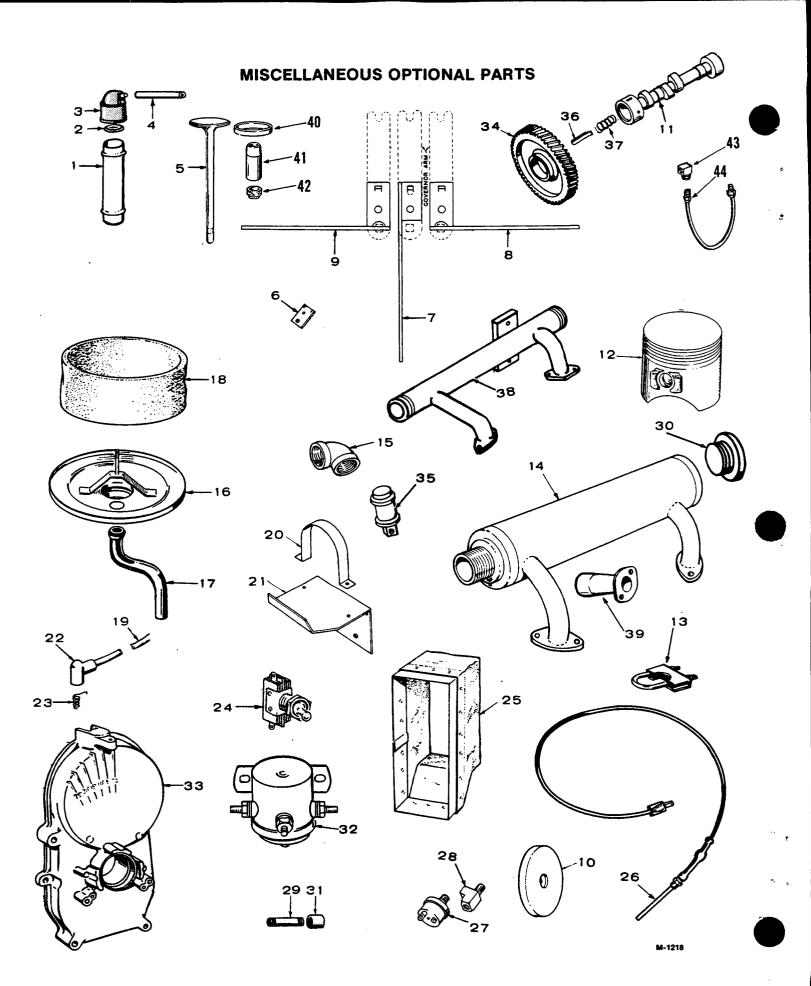


# OPTIONAL NUMBER 37 FUEL PUMP - VACUUM PULSE KEY 4 - SPEC J



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION	REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	149-1982	1	Pump, Fuel - Vacuum, Pulse (Includes Parts Marked*)	15	526-0063	2	Washer (Copper) - Hole Cover Plate (17/64" ID x
2	142-0540	2	*Screw - Pump Cover to Body				7/16" OD x 1/32" Thk)
3	149-1323	1	*Gasket - Cover to Valve Assembly	16	149-1329	1	Bracket, Mounting - Pulse
4	142-0541	1	*Gasket - Pump Cover	-			Pump
5	142-0545	1	*Spring - Fuel Pump	17	503-0573	1	Hose, Fuel - Upper
6	149-1983	1	*Cover, Pump (Includes				(1/4" ID x 16")
_			Cap and Clamp)	18	503-0301	3	*Clamp, Hose (7/16")
7	149-1324	1	*Base, Pump	19	149-1321	1	*Cap. Fuel Fitting
8	142-0552	1	*Plate, Drive - Fuel Pump	20	332-0051	2	Clip, Wire (7/16")
9	142-0555	1	*Diaphragm - Fuel Pump	21	503-0385	1	Hose, Fuel - Lower
10	142-0537	1	*Valve Assembly, Reed				(1/4" ID x 8")
			- Fuel Pump (Includes Cap and Clamp)	22	812-0061	4	Screw, Round Head - Machine (#6-32 x 3/8")
11	149-0136	1	Plate - Fuel Pump Hole Cover	23	813-0102	2	Screw, Round Head -
12	149-0003	2	Gasket, Fuel Pump Hole Cover			_	Machine (#10-32 x 5/8")
13	502-0018	1	Fitting - Pulse Pump	24	870-0131	2	Nut, Hex (W/ET 10-32)
14	800-0004	2	Screw, Cap - Hex Head	25	870-0183	4	Nut, Hex (W/ET 6-32)
			- Fuel Pump Hole Cover (1/4-20 x 5/8")	26	149-1330	1	Line, Pulse Pump

<sup>\* -</sup> Parts Included in 149-1982 Fuel Pump.



#### MISCELLANEOUS OPTIONAL PARTS

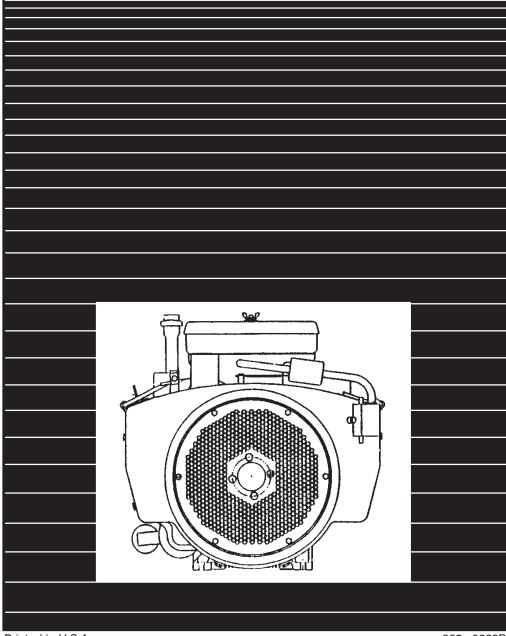
REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION	REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	123-0810	1	Tube, Breather (1-9/16" Diameter x 4-7/8" Long) - Specs A through H		167-1343	1	Left Side 23-1/2" Long - Rubber Covered Terminal -
2	123-0315	1	Valve, Breather (1-9/16"  Diameter) - Specs A through H		167-1071	1	Spec A through F 7-1/4" Long - Eye Type
3	123-0787	1	Cap, Breather Tube (1-9/16" Diameter) - Specs A through H		107-1071	,	Terminal - Engine with Top Mounted Coil - Spec A through F
4	123-0853	1	Hose, Breather Cap Extension (Use with 1-9/16" Diameter Cap) - Specs A through H		167-1315	1	7-1/2" Long - Rubber Covered Terminal - Engine with Top Mounted Coil -
5	110-1037	2	Valve, Intake - Chrome Cobalt				Spec A through F
6	150-0635	1	Arm, Extension - Governor Arm (Rear Pull)	20	160-0624	1	Clamp, Coil - Top Mounted - Specs A through F
7	150-0755	1	Arm, Extension - Governor Arm (Front Pull)	21	160-0625	1	Bracket, Coil - Top Mounted - Spec A through F
8	150-0752	1	Arm, Extension - Governor Arm (Right Side Pull)	22	166-0250	2	Cover, Spark Plug Terminal - Specs A through H
9	150-0790	1	Arm, Extension - Governor	23	166-0253	2	Spring, Contact - Spark Plug
10	134-2824	1	Arm (Left Side Pull) Guard, Flywheel Capscrew	24	308-0140	1	Cover - Specs A through H Switch, Ignition on-off -
11	105-0238	i	Camshaft - Key 4 Without				Begin Špec F
12	PISTON AND	D PIN ASS	Spark Advance Mechanism EMBLY (Piston Has Round Holes	25	405-1059	1	Anti-Vibration Package - Vacu-Flo Cooled Engines
			d Top Groove is	26	102-0558	1	Heater Assembly, Oil Base
	9/32" from to	•	<u>.</u>	27	309-0237	1	Switch, Low Oil Pressure (Also A sending Unit)
	112-0170 112-0170-05	2 2	Standard Size .005" Oversize	28	502-0058	1	Tee, Low Oil Pressure
	112-0170-10	2	.010" Oversize		502 0000	·	Switch
	112-0170-20	2	.020" Oversize	29	NIPPLE, OIL	DRAIN	
	112-0170-30	2	.030" Oversize		505-0342	1	3/8 x 5-1/2" (Early Models)
	112-0170-40	2	.040" Oversize		505-0081	1	1/2 x 5-1/2" (Late Models)
13	155-1239	2	Clamp, Muffler (1-5/8")	30	CAP, PIPE		
			(Use With Ray Gun Muffler)		505-0618	1	Use With Muffler 155-1253
14	MUFFLER, E	XHAUST			505 0000		(1-1/2") - Spec J
	155 0510		Right Side Outlet		505-0329	1	Use With Exhaust Manifold
	155-0510	1 1	3" Diameter x 15-7/8" Long	21	COUPLING.	OIL DBA	154-1909 (1-1/4") - Spec J
	155-0859	1	3-1/2" Diameter x 16-1/2"	31	505-0028	1	3/8" (Early Models)
			Long Left Side Outlet		505-0028	ì	1/2" (Late Models)
	155-0550	1	3" Diameter x 15-7/8"	32	307-0367	1	Solenoid, Start (12 Volt)
	155-0550	'	Long	33	103-0387	i	Gearcase (Includes Oil Seal) -
	155-0859	1	3-1/2" Diameter x 16-1/2" Long	00	100 0001	•	Manual Speed Controlled Engines
	155-1660	2	3.24" Dia x 6.3" Long (Ray Gun)	34	105-0030	1	Gear, Timing - Manual Speed Controlled Engines
	155-1698	2	Spark Arrestor (Ray Gun)		105-0150	1	Key 1 and 2
	155-1253	ī	3-1/2" Dia x 19-3/16" Long		105-0233	1	Key 3 and 4 (Includes Spark
			(Crossover Left and Right				Advance Mechanism Pins)
			Outlet)	35	313-0018	1	Switch, Push Button (Stop)
15	505-0041	1	Elbow, Pipe - Exhaust	36	105-0058	1	Plunger, Camshaft Thrust -
16	140-1348	1	Base, Air Cleaner (Long				Manual Speed Controlled
			Mounting Tube for Higher				Engines
			Elevation above Carburetor) -	37	105-0059	1	Spring, Camshaft Plunger -
			Begin Spec J				Manual Speed Controlled
17	123-1284	1	Hose, Breather (Use with Tall				Engines
			Air Cleaner Base) - Begin	38	154-1909	1	Manifold - Exhaust - Crossover
			Spec J		454 4757	•	Spec J
18	140-1218	1	Wrapper - Air Cleaner Element (Polyurethane) - Begin Spec J	39	154-1757	2	Adapter Assembly, Manifold Use with 155-1660 Muffler
19	CABLE, SPA	RK PLUG					And 155-1698 Spark Arrestor - Spec J
	167-1594	1	Right Side Kit - Non-Resistor		\	_	
	107-1354	•	Specs A through F	40	110-1000	2	Insert, Intake (Stellite)
	167-1330	1	17-1/2" Long - Eye Type	41	110-1827	2	Guide, Intake Valve
	.0000	•	Terminal - Engine with	42	509-0090	2	Seal, Oil - Intake Valve
			Top Mounted Coil -	40	E02 0000	4	(Includes Ret. Rings)
			Spec A through F	43	502-0020	1	Elbow, Street - Oil Line
	167-1460	1	17-3/4" Long - Rubber	44	501-0005	1	Line, Oil
		•	Covered Terminal - Engine with Top Mounted Coil - Spec A through F				
			eper				



# Engine

## Parts Catalog

P216G OL16 LX720 P218G OL18 LX770 P220G OL20 LX790



Printed in U.S.A.

#### MODEL IDENTIFICATION

To avoid errors or delay in filling your parts order, always give the MODEL, SPEC NO. and SERIAL NO. from the Onan nameplate.

For handy reference, insert your nameplate information in the spaces below.

MODEL AND SPEC NO.

SERIAL NO.

DIGITAL CONTROL SOFTWARE VERSION AND DATE (IF APPLICABLE)

#### SAFETY PRECAUTIONS

The following symbols are used in Onan manuals to alert users to the potentially dangerous conditions relating to maintenance of equipment and replacement of parts. Please read and observe.

**▲ DANGER** 

This symbol warns of immediate hazards which will result in severe personal injury or death.

**△WARNING** 

This symbol refers to a hazard or unsafe practice which can result in severe personal injury or death.

**△CAUTION** 

This symbol refers to a hazard or unsafe practice which can result in severe personal injury or product or property damage.

#### PRODUCT SAFETY PRECAUTIONS

#### **△WARNING**

Service and repair of Onan equipment must be performed by trained, experienced personnel only. Improper service or repair may result in property damage, severe personal injury or death. Do not use this catalog as a guide to servicing your equipment. Read and follow the IMPORTANT SAFETY INSTRUCTIONS in the Service Manual appropriate for the equipment you are working on.

#### **△WARNING**

Contact with USED ENGINE OILS has been identified by a United States federal agency and some USA state agencies as causing CANCER or REPRODUCTIVE TOXICITY. When checking or changing engine oils take all necessary precautions not to ingest, breathe the fumes or contact the used oil.

#### **△**WARNING

Contact with ASBESTOS has been identified by a United States federal agency and some USA state agencies as causing CANCER or REPRODUCTIVE TOXICITY. When handling engine gaskets take all necessary precautions not to ingest, breathe or contact the dust from the gaskets! Use adequate ventilation and wear protective gloves, masks and clothing!

#### **△WARNING**

Contact with BENZINE and LEAD, found in gasoline, fuel additives and solvents has been identified by a United States federal agency and some USA state agencies as causing CANCER or REPRODUC-TIVE TOXICITY. When checking, draining or adding gasoline and fuel additives or using solvents take all necessary precautions not to ingest, breathe the fumes or contact the liquids. Use adequate ventilation and wear protective gloves, masks and protective clothing!

#### Introduction

This parts manual applies to the standard Performer horizontal engine as listed in the Engine Data Table. Parts are arranged in groups of related items and each illustrated part is identified by a reference number corresponding to the same reference number in the parts list. Parts illustrations are typical. Throughout this manual, left and right sides are determined by facing the oil cooler (front) end of the engine.

Using the MODEL and SPECIFICATION NUMBER from the nameplate, consult the SALES OPTION CODE TABLE in the back of the book to identify factory installed parts that are unique to your engine (Note: The diagonal line (/) in the model and specification number separates engine characteristics from the specification number/letter. The specification number denotes customer requested features. The specification letter advances [A to B, B to C, etc] with major manufacturing changes.)

#### **Engine Data Table**

MODEL	RATING
P216G-I/*	16 Horse Power
P218G-I/*	18 Horse Power
P220G-I/*	20Horse Power
OL16/*	16 Horse Power
OL18/*	18 Horse Power
OL20/*	20 Horse Power
LX720/*	16 Horse Power
LX770/*	18 Horse Power
LX790/*	20 Horse Power

Adapter Air Intake Carburator 30	Capacitor, 37, 39
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Adapter, Plate – Bearing, 7	Cleaner, Air – Remote, 38
Adapter, Pump – Hydraulic, <b>9</b>	Clip, Cable – Choke, <b>33</b> , <b>34</b>
Alternator, 15	Clip, End – Rod, <b>25</b> , <b>32</b> , <b>45</b>
Arm Assy, Control – Governor, <b>43</b>	Clip, Lock – Remote Choke, <b>35</b>
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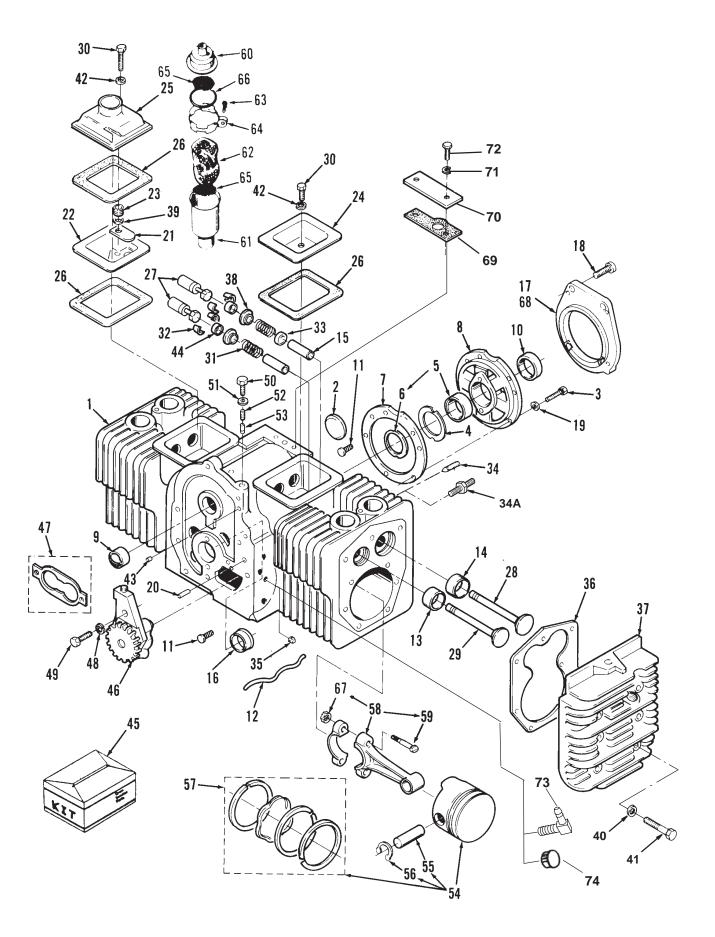
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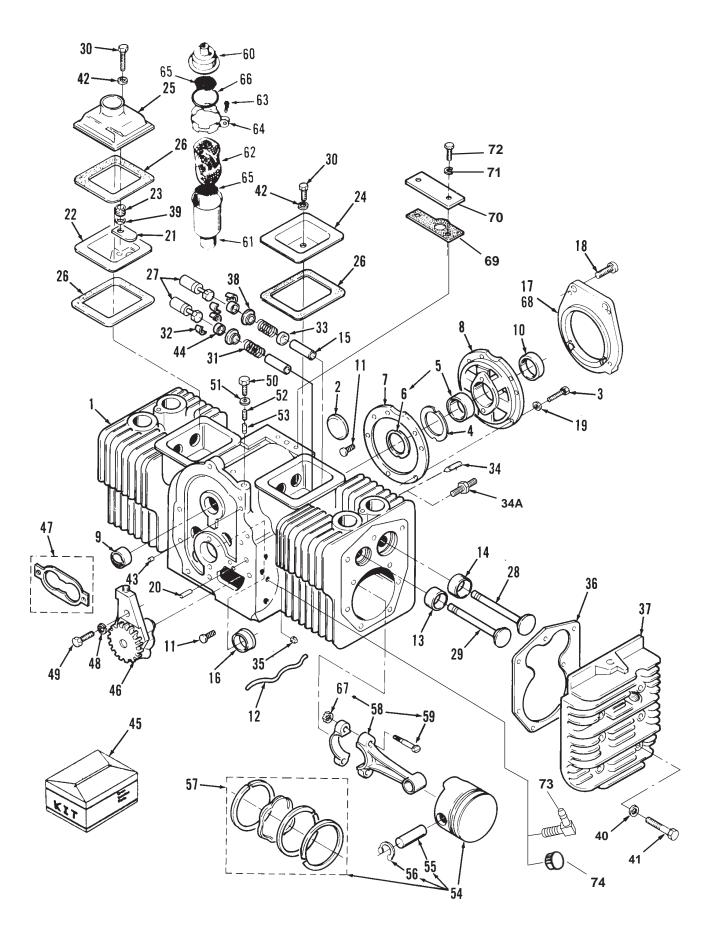
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REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1		1	Block, Cylinder (See Short	19	526-0402	5	Washer, Flat (.395 Screw)
2	517-0048-01	1	Block Catalog #932–0109) Plug, Camshaft Welch	20 21	516–0141 123–1175	2 1	Pin, Gear Cover Alignment Reed, Breather Valve
2	317-0046-01	ı	Opening (1–5/8")	۷1	123-1173	'	Specs A, B
3	800-0051	5	Screw, Hex Head Cap	22	123–1173	1	Baffle, Breather Valve
4			(3/8–16 x 1–1/4") Shim, Crankshaft End Play	23	123–1174	1	Specs A, B Spring, Breather Valve
·			(Use as Required)			•	Specs A, B
	104-0776	1	.005"	24	110-1879-01	1	Cover, RH Valve – Spec A,B
5	104–0776–01	1	.003" Bearing, Rear Crankshaft	25	110–3637–01	1	Cover, LH Valve – Begin Spec C – Zinc–Plated
Ŭ			(Includes Thrust Washer)	26			Gasket, Valve Cover
	101–0804	1	Standard		110–3709	3	Spec A, B
	101-0804-02	1	.002" Undersize	07	110–3709	2	Begin Spec C
	101–0804–10 101–0804–20	1 1	.010" Undersize .020" Undersize	27 28	115–0006 110–3479	4 2	Tappet, Standard Valve Valve, Intake
	101-0804-20	1	.030" Undersize	29	110–3480	2	Valve, Exhaust
6	104–0575	1	Washer, Thrust	30	800-0010	2	Screw, Hex Head Cap
7	101-0809	1	Gasket, Bearing Plate				(1/4-20 x 1-3/4")
8	404 0400 04		Plate, Rear Bearing	31	110–3485	4	Spring, Valve
	101–0439–01	1	Cadmium Plated	32 33	110–3511 509–0289	8 2	Lock, Valve Spring Seal, Intake Valve
	101-0551-01	1	Code 11AH,11AV 4 Boss – Code 11AK	34	803-0269	2	Screw, Set Socket
	101–0437–01	1	SAE-A - Zinc Plated -	0-1	000 0071	_	(3/8–16 x 5/8") (Use W/O
			Code 11AP				Remote Oil Filter)
9	101–0405	2	Bearing, Camshaft	34A	520-0820	2	Stud, Mounting
10	509-0041	1	Seal, Crankshaft Rear Oil				(3/8–16 x 1–11/16) (Use with
11 12	516–0072 120–1320	4 1	Pin, Bearing Stop Drive Tube, Oil	35	505-0057	1	Remote Oil Filter) Plug, Pipe – Code 17CE
13	120-1320	ļ	Insert, Exhaust Valve Seat	36	110–3181	2	Gasket, Cylinder Head
. •	110-1824	2	Standard	37		_	Head, Cylinder
	110-1824-02	2	.002" Oversize		110-3509	1	Right Side
	110-1824-05	2	.005" Oversize	00	110–3508	1	Left Side
	110–1824–10 110–1824–25	2 2	.010" Oversize .025" Oversize	38 39	110–3487 526–0018	4 1	Washer, Valve Spring Retaining Washer, Flat (1/4" Screw)
14	110-1624-25	2	Insert, Intake Valve Seat	40	526-0122	18	Washer, Flat (1/4 Screw) Washer, Flat (5/16" Screw)
	110-0197	2	Standard	41	800–0571	18	Screw, Hex Head Cap
	110-0197-02	2	.002" Oversize				(Special) 2.0" Long
	110-0197-05	2	.005" Oversize	42	526-0063	2	Washer, Copper Flat
	110-0197-10	2 2	.010" Oversize	40	F47 0007	4	(1/4" Screw)
15	110-0197-25	2	.025" Oversize Guide, Valve	43 44	517–0067 110–3510	1 4	Plug, Core Hole (Specs A, B) Cap, Valve
10	110-3527	2	Exhaust	45	110 0010	•	Kit, Gasket
	110-3526	2	Intake		168-0187	1	Engine, Complete
16			Bearing, Front Crankshaft		168–0189	1	Valve Grind/Carbon Removal
	101 0005	4	(Flanged)	46	120–0491	1	Pump, Oil (Components Not
	101–0805 101–0805–02	1 1	Standard .002" Undersize	47	120-0161	1	Sold Separately) Gasket Kit, Oil Pump
	101-0805-02		.010" Undersize	48	740–1004	2	Washer, Flat (M6)
	101-0805-20		.020" Undersize	49	800-0007	2	Screw, Hex Head Cap
	101-0805-30	1	.030" Undersize				(1/4–20x1")
17	101–0761	1	Adapter, Bearing Plate Code 11BH	50	801–0049	1	Screw, Hex Head Cap (3/8-24 x 7/8")
18			Screw	51	526-0066	1	Washer, Copper Flat
	815-0682	4	Socket Head (Special)				(3/8" Screw)
	800–0515	5	Code 11BH Cap, Hex Head (Special)	52 53	120–0140 120–0398	1 1	Spring, Bypass Valve Plunger, Bypass Valve
	000 5-1-		Code 11BF				
	800–0515	4	Cap, Hex Head (Special) Code 11BE, 11AR				

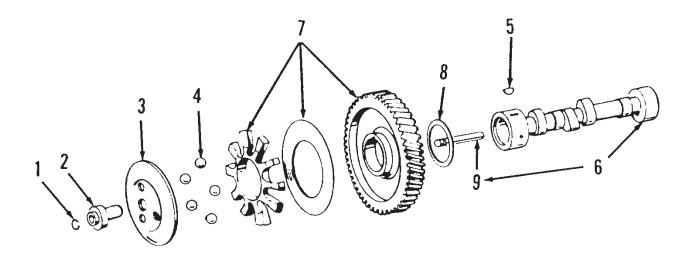


REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
54			Piston (Includes Pin and	61	123-0952	1	Tube, Breather – Begin Spec C
			Retaining Rings)	62	123-1871	1	Baffle, Breather Tube (Begin
	112-0264	2	Standard				Spec C)
	112-0264-05	2	.005" Oversize	63	809–0035	1	Screw, Round Head Tapping
	112-0264-01	2	.010" Oversize	0.4	100 0054		(#8 x 3/4") – Begin Spec C
	112-0264-02	2	.020" Oversize	64 65	123-0951	1 2	Clamp, Loop – Begin Spec C
EE	112-0264-03	2 2	.030" Oversize	65	123–0958	2	Screen, Breather Tube
55 56	112–0229 518–0311	4	Pin, Piston Ring, Retaining	66	509-0117	1	Begin Spec C Seal, Breather Cap O-Ring
57	310-0311	4	Kit, Piston Ring	00	509-0117	'	Begin Spec C
31			Specs A–C	67			Nut
	113-0314	2	Standard	01	870-0302	4	Hex. Crown Lock
	113-0314-05	2	.005" Oversize		870-0533	4	Flange, Hex
	113-0314-10	2	.010" Oversize	68	0.0 0000	•	Adapter, Hydraulic Pump
	113-0314-20	2	.020" Oversize		101-0766-01	1	Code 11BE
	113-0314-30	2	.030" Oversize		101-0766-02	1	Code 11BF
			Begin Spec D		517-0120	1	Plug, Breather Hole – Begin
	113-0310	2	Standard				Spec C (Not Shown) (Use W/O
	113-0310-05	2	.005" Oversize				Fuel Pump)
	113-0310-01	2	.010" Oversize	69	160-1368	1	Gasket, Plate
	113-0310-02	2	.020" Oversize	70	160-1345-01	1	Plate, Ignition Plunger
	113-0310-03	2	.030" Oversize				Cover – Zinc Plated
58			Rod, Connecting (Includes	71	740–1004	2	Washer, Flat (M6)
			Bolt and Nut) P216	72	800–0004	2	Screw, Cap Hex Head
	114-0394	2	Standard	73	502-1252	1	(1/4–20 x 5/8") Elbow
	114-0394-10	2 2	.010" Undersize	73 74	517–0120	1	Plug, Breather Hole
	114-0394-10	2	.020" Undersize	74	317-0120	'	ridg, breather riole
	114-0394-30	2	.030" Undersize				
	114 0004 00	_	P218, P220				
	114-0397	2	Standard				
	114-0397-10	2	.010" Undersize				
	114-0397-20	2	.020" Undersize				
	114-0397-30	2	.030" Undersize				
59	114–0392	4	Bolt, Connecting Rod (Special)				
60	123–0954	1	Cap and Valve, Breather Begin Spec C				

P216/18/20G

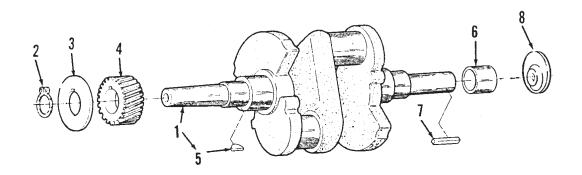
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#### Camshaft



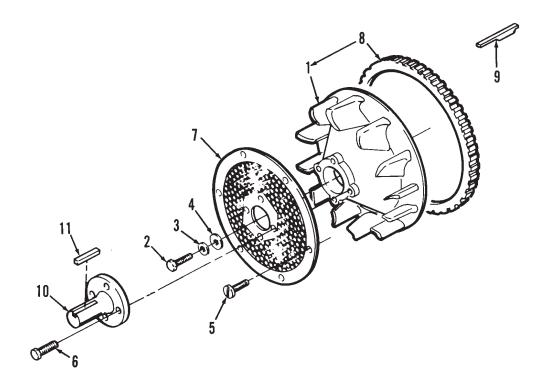
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	150-0078	1	Ring, Retaining	6			Camshaft (Includes Center Pin)
2	150-1519	1	Hub, Governor Cup		105-0637	1	P216, P218
3	150-1520	1	Cup, Governor				P220
4			Ball, Governor		105-0639	1	All Specs Except 11212
	510-0015	5	Codes 13BG, 13BM, 13BN,		105-0718	1	Spec 11212 Only
			13BP, 13BR, 13BS, 13BT,	7	105-0700	1	Gear, Camshaft (Includes Gear,
			13BV, 13BW 13CB, 13CE,				Spacer and Plate)
			13CM,13CR, 13DB	8	105-0541	1	Washer, Special Thrust
	510-0015	10	Code 13CH (Use with 13CF)	9	150-0075	1	Pin, Center
5	515-0001	1	Key, Camshaft Gear Woodruff				

#### Crankshaft



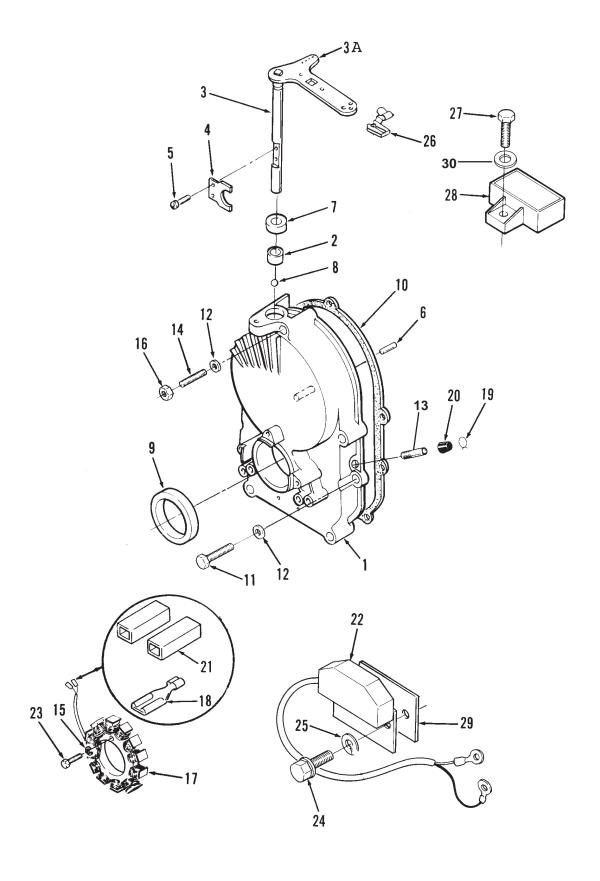
REF NO.	PART NO.	QTY USED		PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1			Cr	ankshaft	2	518-0014	1	Ring, Retaining
				P216	3	104-0043	1	Washer, Gear Retaining
	104-1887	1	*	Code 45BB				Special
	104-1332	1	*	Code 45BC	4	104-0032	1	Gear, Crankshaft
	104-1699	1	*	Code 45BD,45BE,45BW	5	515-0001	1	Key, Crankshaft Gear
	104-1331	1	*	Code 45BF	6	190-0267	1	Sleeve, Bearing - Code 45BP
	104–1621	1		Code 45BG	7			Key
	104–1535	1		Code 45BH		515–0198	1	Square (3/8 x 3/8 x 2-1/2")
	104–1333	1	*	Code 45BS				Code 45BW
	104–0901	1		Code 45BT		515–0103	1	Woodruff (1/4 x 1/4 x 2")
	104–0900	1		Code 45BU				Code 45BC, 45BS, 45BT
	104–1432	1	*	Code 45BZ		515-0230	1	Square, Code 45BD, 45BW
	104–1330	1	*	Code 45CA				(3/8 x 3/8 x 2")
				P218, P220		515–0263	1	Kit, Key – Code 45BC, 45BF,
	104–1351	1	*	Code 45BB				45BH, 45BP, 45BS, 45BT,
	104–1443	1	*	Code 45BC				45BZ, 45CA, 45CE
	104–1700	1	*	Code 45BD,45BE		515–0146	1	Woodruff, #18 (1/4 x 1–1/8")
	104–1348	1	*	Code 45BF				Code 45BP
	104–1693	1		Code 45BG		515-0301	1	Code 45CE
	104–1502	1	*	Code 45BH	8	104–1712	1	Weight, Balance - Code 45BL
	104–1735	1		Code 45BJ				
	104–1352	1	*	Code 45BP	* Ino	ludes Keys.		
	104–1349	1	*	Code 45BS	IIIC	iuues neys.		
	104–1364	1	*	Code 45BT				
	104–1167	1		Code 45BU				
	104–1575	1		Code 45BY				
	104–1354	1	*	Code 45CA				
	104-0983-01	1		Code 45CC				
	104–1768	1	*	Code 45CE				
	104–1787	1		Code 45EA				
	104–1871	1		Code 45ED				
	104–1873	1		Code 45EE				
	104–1939	1		Code 45EH				

#### **Blower Wheel With Screen**



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	134–4633	1	Flywheel (Includes Ring Gear) Code 31AZ, 31BC, 23DJ,	6	800-0030	4	Screw, Hex Head Cap (5/16–18 x 1.25") – OEM Supplied On Code 23EL
	134-4033	Į.	23DC, 23EF, 31BD	7	134-4553-50	1	Screen, Air Inlet
	134-4705	1	Code 23DD	•		•	Code 31AZ, 23DC, 23EF –
2	104-0170	1	Screw, Hex Head Cap				Painted
			(Special)	8	104-0779	1	Gear, Ring
3	526-0356	1	Washer, Flat (7/16" Screw)	9	515-0284	1	Key, Flywheel
4	526-0017	1	Washer, Flat (7/16" Screw)	10	190-0687	1	Shaft, PTO – 1" Diameter
5	815–0687	6	Screw, Flange Lock Head (#10–24 x 3/8")	11	515-0007	1	Key, Machine (1/4 x 2")

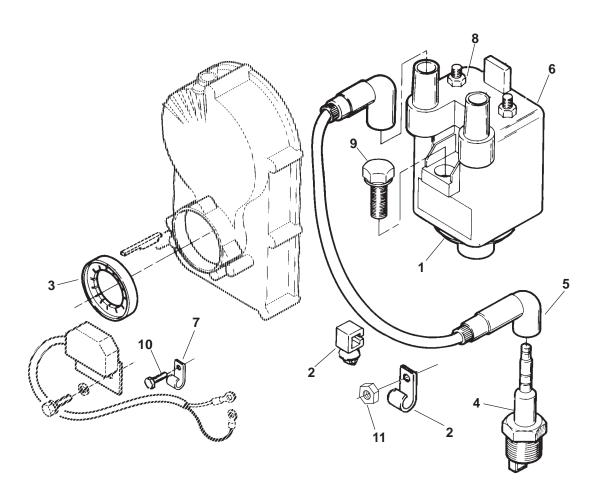
# Gearcase, Ignition Control, Alternator and Regulator



# Gearcase, Ignition Control, Alternator and Regulator

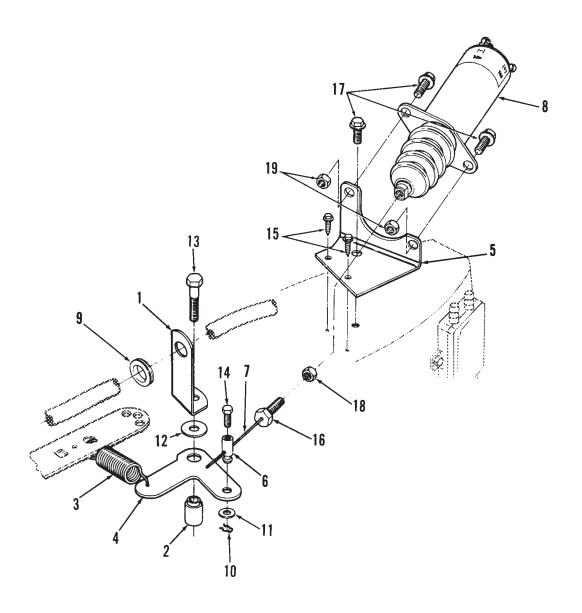
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	110.	OOLD	DESCRIPTION	110.	110.	OOLD	DEGGINI FIGH
1			Gearcase (Kit) (Includes Parts	18	332-2423	3	Terminal, Stator Leads
			Marked*)				Code 31AZ,47AW – Use Qty. 2
	103–0791	1	W/Sleeve Bearing	19	503-0301	1	*Clamp, Vacuum Port Cap
	103–0799	1	W/Needle Bearing	20	149–1321	1	*Cap, Vacuum Port – Spec A,B
2	510-0105	1	*Bearing, Governor Shaft	21	191–2104	2	Body, Terminal Connector
3			*Shaft and Arm, Governor				Kit (Includes Terminals)
	150–1470–01	1	Case Hardened				Code 31AZ
	150–1422	1	Code 31AZ, 31BD Begin	22			Control, Ignition
			Spec C		166–0785	1	12 Volt
3A	150–1007	1	Arm, Governor Spec A,B		166–0800	1	24 Volt – Code 31BD
4	150–1187	1	*Yoke, Governor Shaft	23	815–0172	3	Screw, Hex Head Machine
5	815–0046	2	*Screw, Pan Head Machine				Self-Lock (#10-32 x 1")
_			(8–32 x 3/8")			_	Code 31AZ,31BC
6	516–0130	1	*Pin, Governor Cup Dowel	24	815–0340	2	Screw, Hex Washer Head
-	F00 0000		Stop	0.5	054 0040	0	(10–32 x 3/8")
7	509-0008	1	*Seal, Governor Shaft Oil	25	854-0010	2	Washer, IT Lock (#10)
8	510-0014	1	*Ball, Governor Bearing	26	518–0637	1	Clip, Control Retaining
0	509-0040	4	Shaft	27	004 0045	4	Rod To Governor Shaft
9		1	*Seal, Crankshaft Oil	27	821–0015	1	Screw, Lock Head
10 11	103–0810 114–0022	1 4	Gasket, Gearcase Mounting Screw, Hex Head Cap	28			(1/4–20 x 1/2") Regulator, Voltage
11	114-0022	4	(5/16–18 x 1–3/4")	20	191–1847	1	35 Ampere – Code 31BC
12	526-0065	5	Washer, Copper Flat		191–1047	1	20 Ampere – Code 31BC
12	520-0005	5	(5/16" Screw)		191-2200	1	31AZ, 23EH
13	149–1299	1	*Tube, Vacuum Port (1.5" Long)	29	166–0786	1	Insulator, Module Ignition
14	520-0933	1	Stud, Gear Cover	30	853-0013	1	Washer, ET Lock
15	850-0030	3	Washer, Lock (#10) – Code	00	000 0010	'	vadioi, ET Look
10	000 0000	J	31AZ				
16	862-0015	1	Nut, Hex (5/16–18)	* – P	arts Included	in Gearc	ase.
17	002 0010	•	Stator (Includes Terminals)				
••	191–1276	1	Code 31BC (35A)				
	191–1456	1	Code 31AZ (20A)				
		•					

# **Electronic Ignition**



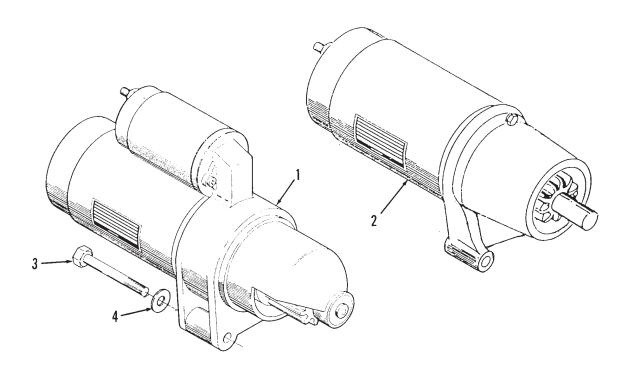
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1			Coil, Battery Ignition (Includes Nuts)	6	166–0770	1	Nut, Hex Flange (M4 Positive Terminal)
	166-0761	1	Spec A-G	7	518-0515	2	Clip, Wire
	166-0820	1	Begin Spec H	8	166–0771	1	Nut, Hex Flange (M5 Negative
2			Clip, Wire (Attach To				Terminal)
			Spark Plug Wire)	9	815–0650	2	Screw, Hex Washer Head
	332–2904	1	Square				(1/4–20 x 1")
	332-2650	1	Loop	10	114-0022	2	Screw, Hex Head Cap
3	166-0767	1	Rotor, Ignition				(5/16-18 x 1-3/4")
4	167-0272	2	Plug, Spark	11	870-0212	1	Nut, Self Lock
5			Cable, Spark Plug				
	167-1615-01	1	9" Long				
	167-1615-04	1	18.5" Long				

# Two Speed Governor



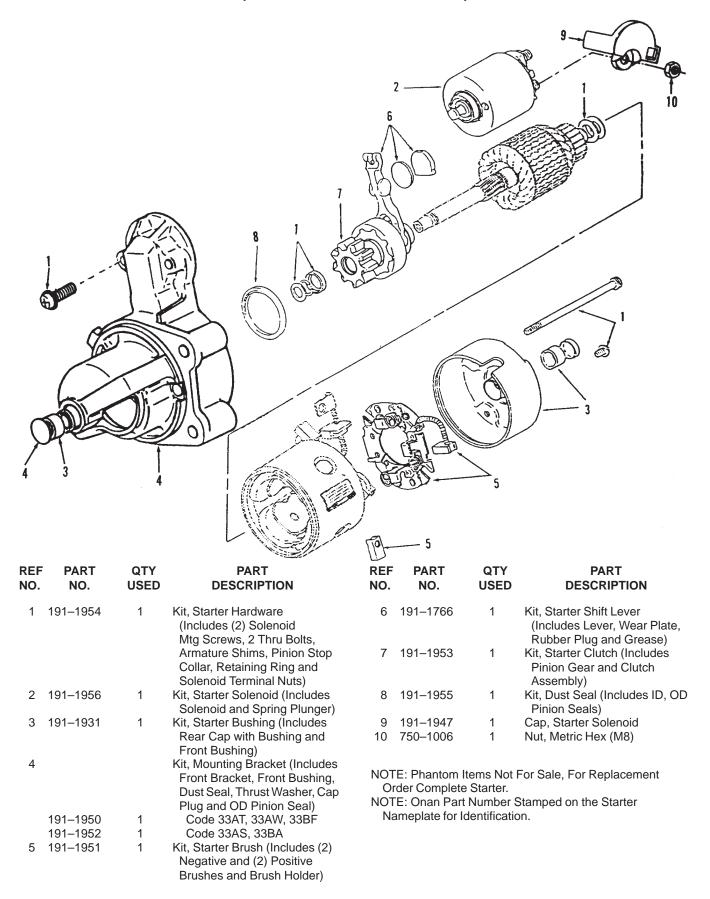
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	149–2366	1	Bracket, Fuel Line	13	114–0023	1	Screw, Hex Head Cap
2	150-1727	1	Bushing, Governor Control				(Special)
3	150-1740	1	Spring, Governor	14	800-4072	1	Screw, Hex Head Machine
4	150-2498	1	Bracket, Governor				(M4)
5	150-2499	1	Bracket, Solenoid Mounting	15	815-0439	2	Screw, Hex Washer Head Cap
6	153-0632	1	Swivel, Choke Lever				(#8-15 x 1/2")
7	153-0678	1	Cable (Includes Bolt)	16	815-0800	1	Screw, Hex Head – Grade 5
8	307-2758	1	Solenoid, 2 Speed Governor				(1/4–28 x 1")
9	508-0021	1	Grommet, Rubber	17	821-0010	3	Screw, Lock Head
10	516-0059	1	Pin, Cotter				(1/4–20 x 1/2")
11	526-0006	1	Washer, Flat (#12 Screw)	18	115-0025	1	Nut, Hex (1/4–28)
12	526-0021	1	Washer, Flat (1/4" Screw)	19	870-0212	2	Nut, Lock (1/4-20)

#### Starter

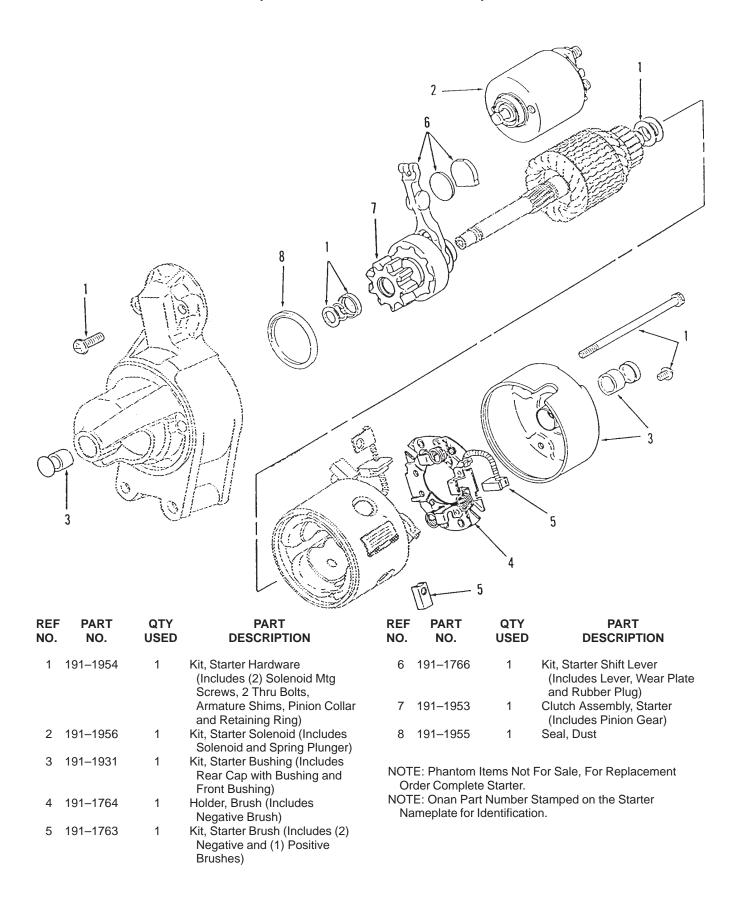


REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1			Starter, Solenoid Shift (See Separate Page for	3	800-0595	2	Screw, Cap Hex Head (5/16–18 x 3–1/2")
	191–1949–04 191–1949–05 191–1949–07	1	Components) Code 33AT, 33BF Code 33AS,33BA Code 33AW	4	526–0122	2	Washer, Flat (5/16" Screw) Inside Mounting Bolt
2	191–1828	1	Starter, Inertia (Bendix) Type (See Separate Page For Components) – Code 33AV		E: Onan Part ameplate for lo		Stamped on the Starter on.

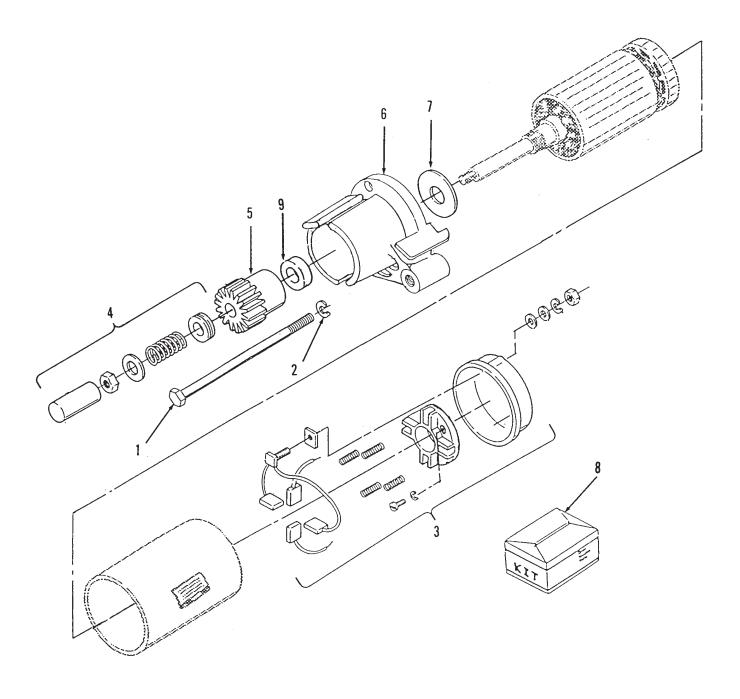
# Starter Components (191–1949–05 & 191–1949–07)



# Starter Components (191–1808–04 & 191–1808–05)

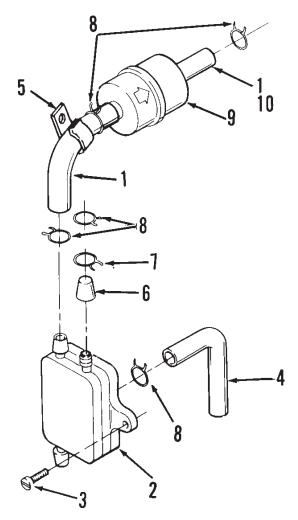


# Starter Components (191–1828)



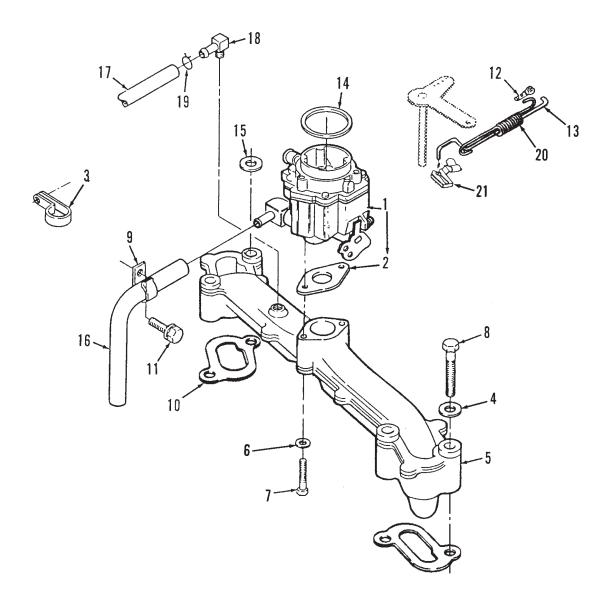
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	191–1048	2	Bolt, Hex Head	7	191–1038	1	Washer, Thrust
2	870-0438	2	Retainer, Bolt	8	191-1841	1	Kit, Repair (Includes Brush with
3	191–1532	1	Cap Assy, End (Includes				Stud, Springs and Brushes)
			Cap, Brusholder, Springs, Brushes, Terminal Hardware)	9	191–1534	1	Seal, Dust
4	191–1359	1	Cover Assy (Includes Dust Cover, Spring, Spacer, Nut and Washer)	Oı	der Complete	Starter.	For Sale, For Replacement
5	191–1156	1	Gear, Drive				Stamped on the Starter
6	191–1671	1	Plate, Front End Cap	Na	ameplate for l	dentification	on.

# Fuel Pump and Filter



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1			Hose (Cut to Length)	6			Cap, Fuel Fitting
	503–0707 503–1016	1 1	12", 9.5" 8" (Code 13DA Only)		149–1321	1	Code 13BJ, 13CG, 15AZ, 15BL
2		-	Pump, Fuel		517-0165	1	Code15CM
			Code 15AZ, 15BA, 15BL, 15BR	7	503-0301	1	Clamp, Hose – Code 15AZ, 15BL, 13BJ
	149-1982	1	Top or Bottom Inlet,	8			Clamp, Hose (1/2")
			Top Outlet		503-0731	6	With Fuel Filter
	149–2187–02	1	Top Inlet, Top Outlet		503-0731	4	Without Fuel Filter
			Code 15CY	9			Filter, Fuel
	149-2501-00	1	Top Inlet, Bottom Outlet		149-2206-01	1	Code 15BZ
	149–2501–01	1	Bottom Inlet, Bottom Outlet		149–2206–01	1	Code 15BA, 15BL, 15BB,
3	815–0555	2	Screw, Pan Head Tapping				15BZ, 15CM
			(10-24 x 5/8") Code 15AZ,	10			Hose, Fuel
			15BA, 15BL, 15BM		503–1199	1	21" (Code 13BJ)
4			Line, Pulse		503-0707	1	5-1/2" (Code 13DA, 15CM)
	503-0707	1	Cut to 7" Long (Code 13CD,	11	503-1593	1	Hose, Fuel (Out)
			13CG, 15AZ, 15BA 15BL,	12	149–1308	3	Spring, Hose
			15BM)	13	149–2500	1	Bracket, Mounting
	503-1865-01	1	10–1/4" (Code 15CY)				
5	518–0515	1	Clip, Wire – Code 15BZ, 15AZ, 15BL, 13CD, 13BJ				

# Fuel System Gasoline

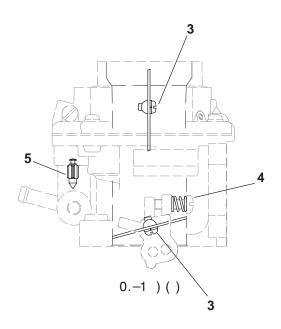


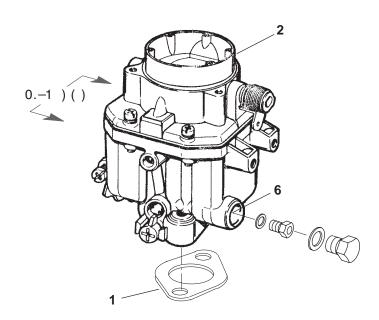
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# Fuel System Gasoline

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1			Kit, Carburetor (Includes	9	518-0515	1	Clip, Fuel Line Wire
			Mounting Gaskets) (See	10	154-2495	2	Gasket, Manifold To Block
			Separate Page for Components)	11	815–0474	1	Screw, Hex Washer Head (1/4–14 x 1/2")
			P216, P218 Spec A–F	12	518-0004	1	Clip, Retaining – Control Rod To Carburetor (Use only with Old
	146-0495	1	All Specs Except 11140				Governor Rod)
			(Also Includes Elbow	13	150 0100		Rod, Governor Control
	4.40 0500		and O-Ring)		150-2460	1	Zinc Plated – P216, P220
	146–0506	1	Spec 11140 Only (Does		150-2364	1	P218
	146–0659	1	Not Includes Gaskets) Begin Spec G		150–2593–02	1	P218 – Code 15CL/P216 – Code 15BD,19BC
			P220 .	14	509-0145	1	O–Ring
			Spec A–F	15	526-0113	1	Washer, Flat (5/16" Screw)
	146-0496	1	All Specs Except 11212	16			Hose, Fuel
			(Also Includes Elbow and O-Ring)		503–1548	1	17" Long – Code 15AZ, 15BR, 15BD
	146-0613	1	Spec 11212 Only		503-1577	1	30" Long - Code 15BL, 19AS
			Begin Spec G		503-1443	1	15" Long – Code 15BD,15CL
	146-0660	1	All Specs Except 11212	17			Hose, Breather
	146-0661	1	Spec 11212 Only		503-1574	1	Code 19AU,19BA - Specs
2	154-0733	1	Gasket, Carburetor				A,B,C
3	332–1554	1	Clamp, Insulated (Fits 1/2" Diameter Tube) – Code 23DZ		503-1606-01	1	Code 19AS, 19AU, 19AW, 19BA – Begin Spec C –
4	740-1006	4	Washer, Flat (M8) - Code 15BD,				3.25" Long
			15CB, 15CL	18		1	Fitting, Barbed
5			Kit, Intake Manifold (Includes		502-1038	1	Code 19AU, 19BA
			Carburetor Mounting Screws		502-0313	1	Code 19BC
			and Washers)	19			Clamp, Hose
	541-0428	1	W/O Tapped Hole		503-0731	2	1/2" Diameter - Code 19BA,
	541-0429	1	W/Tapped Hole				15CL, 15AZ
6	526-0122	2	Washer, Flat (5/16")		503-1133	1	.44" Diameter - Code 19AS,
7			Screw, Hex Head Cap				19AW, 19AU, 19BA – Begin
	114–0022	2	(5/16–18 x 1–3/4")				Spec C
	800–0193	2	(5/16–18 x 1–7/8") Floodlighter P218 –	20 21	150–2550	1	Spring, Governor Rod Clip, Rod End
			Spec C		518-0406	1	Old
8	800-0033	4	Screw, Hex Head Cap (5/16–18 x 2")		518–0637	1	New

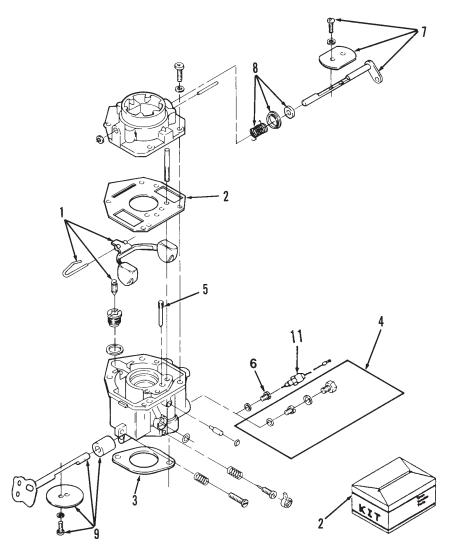
### Carburetor Components Gasoline





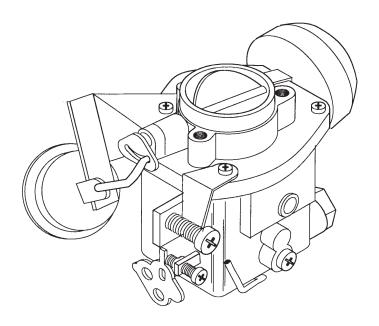
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
			Kit, Carburetor (Includes Mounting Gasket and Carburetor)		146–0502	1	Kit, Solenoid Valve Repair (Includes Main Plug Gasket and Solenoid Valve Assy
	146-0659	1	P216, P218		146-0657	1	Kit, Carburetor Repair (Includes
	146-0660	1	P220				Mounting Gasket, Air Horn
1 2	154–0733	1	Gasket, Carburetor Mounting Carburetor (Includes Parts Marked *)				Gasket and Set Screws [M4 x 16mm], Float Valve, Float Pin, Float Assy, Main
	146-0697	1	P216, P218				Plug Gasket and O'Ring)
	146-0698	1	P220		146-0658	1	Kit, Carburetor Repair (Includes
3	146-0338	4	*Screw, Valve Set				Carburetor Mounting Gasket,
4	146-0331	1	*Spring, Adjustment Screw				Diaphragm Stopper Screw,
5 6	146–0423	1	*Valve, Float *Jet, Main Fuel (Altitude)				O'Ring, Stop Ring, Accelerator Pump Valve and Diaphragm
	146-0652	1	P216, P218				Assy, Accelerator Diaphragm
	146-0694	1	P220				Spring, Check Valve Assy,
	146–0650	1	Package, Carburetor Repair (Includes Air Horn Gasket and Set Screws [M4 x 16mm], Float Valve, Float Pin, Float Assy, Main Plug Gasket and O'Ring)	* – F	Parts Include	d in Carbu	Check Valve Spring and Cover Set Screws retor.
	146–0649	1	Package, Accelerator Pump Repair (Includes Diaphragm Stopper Screw, O'Ring, Stop Ring, Accelerator Pump Valve Accelerator Diaphragm Spring and Diaphragm Assy, Check Valve Assy, Check Valve Spring, Cover Set Screw				

# Carburetor Components Gasoline (Spec A–F)



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
			Carburetor, Complete (Includes	5			Jet, Idle
			Mounting Gasket)		146-0425	1	P216, P218
	146-0495	1	P216, P218		146-0420	1	P220
			P220	6			Jet, Power
	146-0496	1	All Specs Except 11212		146-0396	1	P216, P218
	146-0613	1	Spec 11212		146-0391	1	P220
1	146-0437	1	Kit, Float (Includes Float, Pin	7	146-0433	1	Kit, Choke Shaft (Includes
			and Valve)				Choke Valve, Valve Set Screw
2	146-0500	1	Kit, Repair (Includes Screw and				and Air Filter)
			Plug Package, Gasket	8			Kit, Choke Lever (Includes
			Package, Float Valve, Idle				Choke Lever Ring, Choke
			Adjust Needle and Spring,				Spring and Choke Collar)
			Mounting Gaskets, Idle Limit		146–0434	1	P216, P218
			Cap)		146–0435	1	P220
3	154–0733	2	Gasket, Carburetor	9	146–0503	1	Kit, Throttle Shaft (Includes
4			Jet, Fixed Power – Optional (High Altitude Application)				Valve Set Screw, Air Filter and Throttle Valve)
	146-0458	1	P216, P218	11	146-0502	1	Solenoid, Fuel Cut-off
	146-0347	1	P220				Code 15CJ

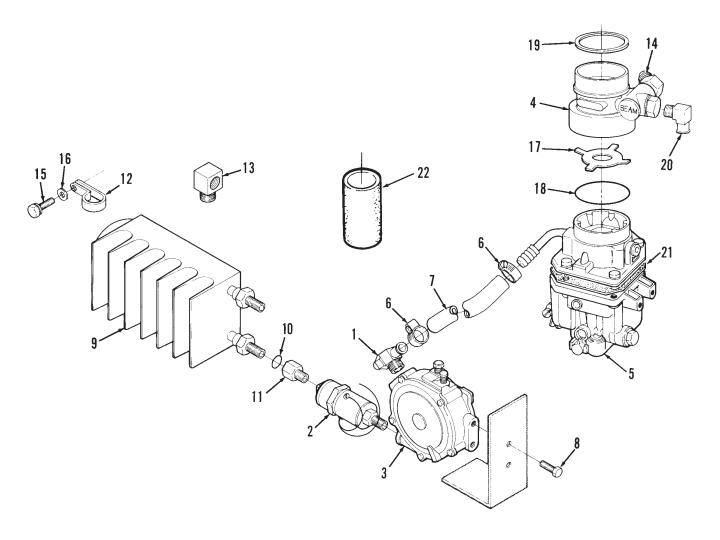
# Carburetor Components Gasoline Auto Choke



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	146-0506	1	Carburetor, Complete	8	146-0437	1	Kit, Float (Includes Float, Valve
1	146-0425	1	Jet, Idle				and Pin)
2	146-0343	1	Jet, Power	7	146-0503	1	Kit, Throttle Shaft (Includes
3	146-0441	1	Cap, Idle Limiter				Valve Set Screw, Throttle
4	146-0341	1	Spring, Power Needle				Shaft, Air Filter and Throttle
5	146-0342	1	Needle, Complete Power				Valve)
6	146–0498	1	Kit, Screw and Plug (Includes Screws, Gaskets, Plugs and Idle Adjust Spring)	9	146–0499	1	Kit, Gasket (Includes Air Horn, Gasket, Power Plug Gasket (2) and O–Ring)

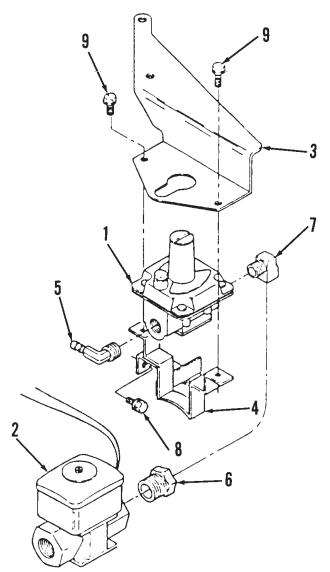
28

Fuel System LP Gas



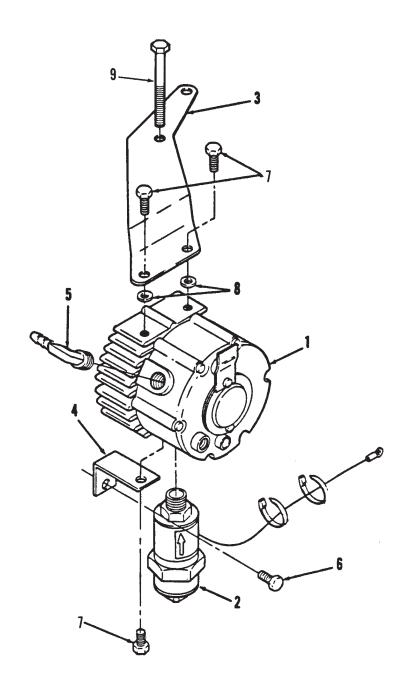
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	148-0907	1	Elbow, 90° Main Jet	9	148-0914	1	Vaporizer, LP Gas
2	307-2754	1	Valve, Fuel Shut-Off	10	509-0035	2	O-Ring (1/2" ID)
3			Regulator, LP Gas	11	502-0126	2	Connector, Inverted Male
	148-0909	1	Spec A–F	12	332-1554	1	Clamp, Insulated (Fits 1/2"
	148-1025	1	Begin Spec G				Diameter Tube)
4			Adapter, LP Gas	13	502-0054	1	Elbow, 90°
	148-0918-01	1	LP Only	14	502-0575	1	Elbow, 45° - Dual Fuel Adapter
	148-0908-01	1	Dual Fuel Carburetor	15	800-0011	2	Screw, Hex Washer Head
5			Carburetor, LP Gas (Includes				(1/4-20 x 2")
			Gasket)	16	526-0018	2	Washer, Flat (1/4" Screw)
	146-0495	1	Spec A-F	17	148-0911	1	Deflector, Carburetor
			Begin Spec G	18	509-0145	1	O-Ring (2" ID)
	146-0678	1	P216, P218	19	140-2279	1	Gasket, Air Cleaner – Dual
	146-0679	1	P220				Fuel
6	503-0183	2	Clamp, Hose (7/8" Diameter)	20	502-0237	1	Elbow, Hose (Male ) 90° Dual
7	503-1048	1	Hose, Fuel				Fuel
8	821-0009	2	Screw, Hex Washer Head	21	146-0520	1	Gasket, Air Horn
			Self-Locking (1/4-20 x 3/8")	22	503-1882-02	1	Tube, Air Intake

# Natural Gas Regulator



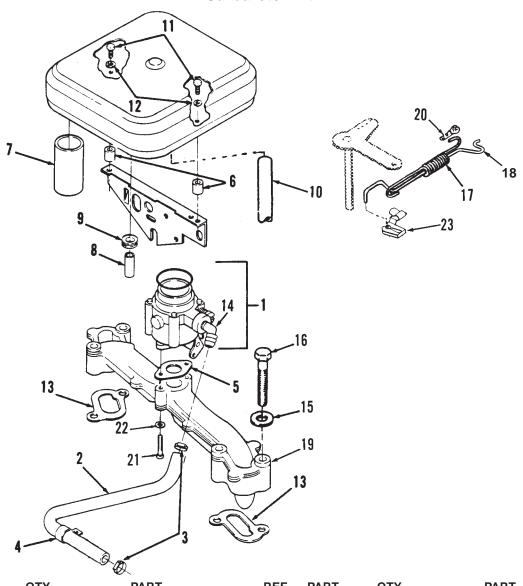
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1			Regulator, Natural Gas	6	502-0029-08	1	Bushing, Reducer (3/4 x 1/2")
	148-0977	1	Spec A-F	7	502-0133	1	Elbow, 90° Street
	148-1026	1	Begin Spec G				(1/2" NPT)
2	307-0312	1	Valve, Magnetic	8	815-0293	1	Screw, Hex Washer Head
3	148-0971	1	Bracket, Regulator Mounting				(1/4-20 x 3/4")
4	148-0972	1	Strap, Regulator Mounting	9	821-0010	2	Screw, Hex Washer Head
5	502-1145	1	Elbow, 90° Brass				(1/4-20 x 1/2")

## **LP Converter Kit**



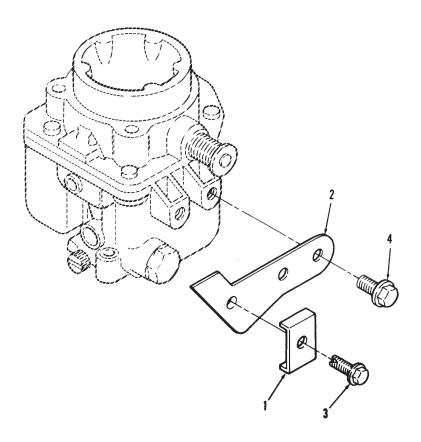
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	148-0941	1	Regulator	6	815-0293	1	Screw, Hex Washer Head
2	307-2754	1	Valve, Shut Off				Thread Forming (1/4–20 x .75)
3			Bracket, Upper	7	821-0018	3	Screw, Hex Head Cap
	148-0937-02	1	R.H. Mount				(1/4-20 x .625)
	148-0942	1	L.H. Mount	8	526-0018	2	Washer, Flat (1/4" Screw)
4			Bracket, Lower	9	800-0034	2	Screw, Hex Head Cap
	148-0938-02	1	R.H. Mount				(5/16-18 x 2-1/4")
	148-0943	1	L.H. Mount				
5	502–1145	1	Elbow, 90° Brass (1/2" NPT – 3/8 Barb)				

## **LP Carburetor Kit**



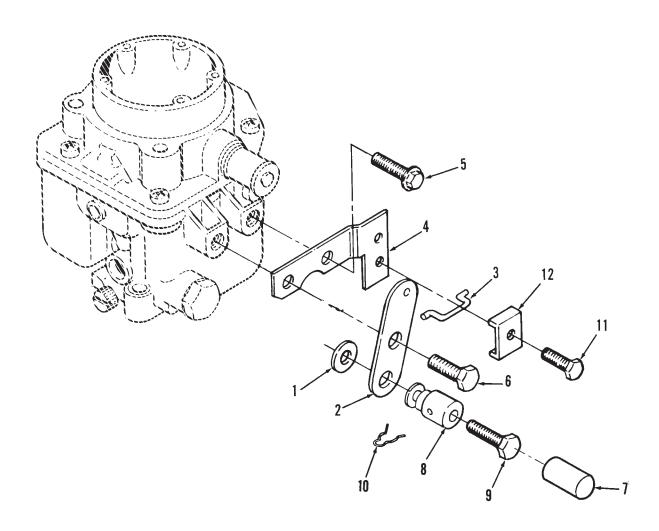
PART NO. 146–0562	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
-	USED		NO.	NO.	USED	DESCRIPTION
46–0562						DEGORII HOIY
46-0562		Carburetor, LP	12	526-0018	2	Washer, Flat (1/4" Screw)
	1	Spec A-F	13	154-2495	2	Gasket, Intake Manifold
		Begin Spec G	14	502-1146	1	Elbow, 45° Brass
46-0678	1	P216	15	740-1006	4	Washer, Flat (M8)
46-0679	1	P218/220	16	800-0033	4	Screw, Hex Head Cap
503–1798	1	Hose (3/8" I.D x 18" Long)				(5/16–18 x 2")
503–1133	2	Clamp, Hose	17	150-2550	1	Spring, Governor Rod
332-1356	1	Clamp, Loop	18	150-2593-02	1	Rod, Governor Control
41-0281	1	Gasket, Carburetor	19	541-0428	1	Manifold, Intake
40-2722-01	2	Spacer, Air Cleaner	20	518-0004	1	Clip, Control Rod Retaining
503-1882-02	1	Hose Air Inlet				to Carburetor
23-1484-01	1	Tube, Copper Breather	21	800-0193	2	Screw, Hex Head Cap
508-0021	1	Grommet, Rubber				(5/16–18 x 1–7/8")
503-1606-02	1	Hose, Breather (3.75" Lg) -	22	526-0397	2	Washer, Flat (.34" Screw)
		Begin Spec C	23			Clip, Rod End
321-0013	2	Screw, Hex Head Cap		518-0406	1	Old
		(1/4–20 x 1)		518-0637	1	New
55	46–0678 46–0679 603–1798 603–1133 632–1356 41–0281 40–2722–01 603–1882–02 23–1484–01 608–0021 603–1606–02	46-0678 1 46-0679 1 503-1798 1 503-1133 2 32-1356 1 41-0281 1 40-2722-01 2 503-1882-02 1 23-1484-01 1 508-0021 1 503-1606-02 1	Begin Spec G  46–0678	Begin Spec G 14 46–0678 1 P216 15 46–0679 1 P218/220 16 603–1798 1 Hose (3/8" I.D x 18" Long) 603–1133 2 Clamp, Hose 17 632–1356 1 Clamp, Loop 18 41–0281 1 Gasket, Carburetor 19 40–2722–01 2 Spacer, Air Cleaner 20 603–1882–02 1 Hose Air Inlet 23–1484–01 1 Tube, Copper Breather 21 608–0021 1 Grommet, Rubber 603–1606–02 1 Hose, Breather (3.75" Lg) – 22 8egin Spec C 23 621–0013 2 Screw, Hex Head Cap	Begin Spec G 14 502–1146 46–0678 1 P216 15 740–1006 46–0679 1 P218/220 16 800–0033 603–1798 1 Hose (3/8" I.D x 18" Long) 603–1133 2 Clamp, Hose 17 150–2550 632–1356 1 Clamp, Loop 18 150–2593–02 41–0281 1 Gasket, Carburetor 19 541–0428 40–2722–01 2 Spacer, Air Cleaner 20 518–0004 603–1882–02 1 Hose Air Inlet 23–1484–01 1 Tube, Copper Breather 21 800–0193 608–0021 1 Grommet, Rubber 603–1606–02 1 Hose, Breather (3.75" Lg) – 22 526–0397 Begin Spec C 23	Begin Spec G 14 502–1146 1 46–0678 1 P216 15 740–1006 4 46–0679 1 P218/220 16 800–0033 4 603–1798 1 Hose (3/8" I.D x 18" Long) 603–1133 2 Clamp, Hose 17 150–2550 1 632–1356 1 Clamp, Loop 18 150–2593–02 1 41–0281 1 Gasket, Carburetor 19 541–0428 1 40–2722–01 2 Spacer, Air Cleaner 20 518–0004 1 603–1882–02 1 Hose Air Inlet 23–1484–01 1 Tube, Copper Breather 21 800–0193 2 608–0021 1 Grommet, Rubber 603–1606–02 1 Hose, Breather (3.75" Lg) – 22 526–0397 2 Begin Spec C 23 621–0013 2 Screw, Hex Head Cap 518–0406 1

# Choke Control (Rear Pull)



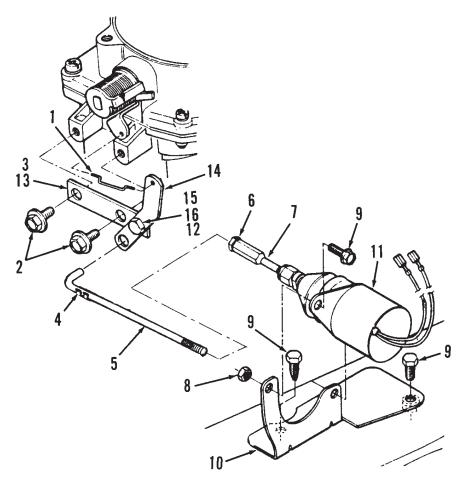
REF	PART	QTY	PART	REF	PART	QTY	PART
NO.	NO.	USED	DESCRIPTION	NO.	NO.	USED	DESCRIPTION
2 1	53–0514 53–0686–02 315–0359	1 1 1	Clip, Choke Cable Bracket, Choke Cable Screw, Tapping Slotted Hex Washer Head (#10–32 x 7/8")	4	821–0004	2	Screw, Hex Washer Head Cap (10-32 x 5/16")

### Choke Control (Front Pull)

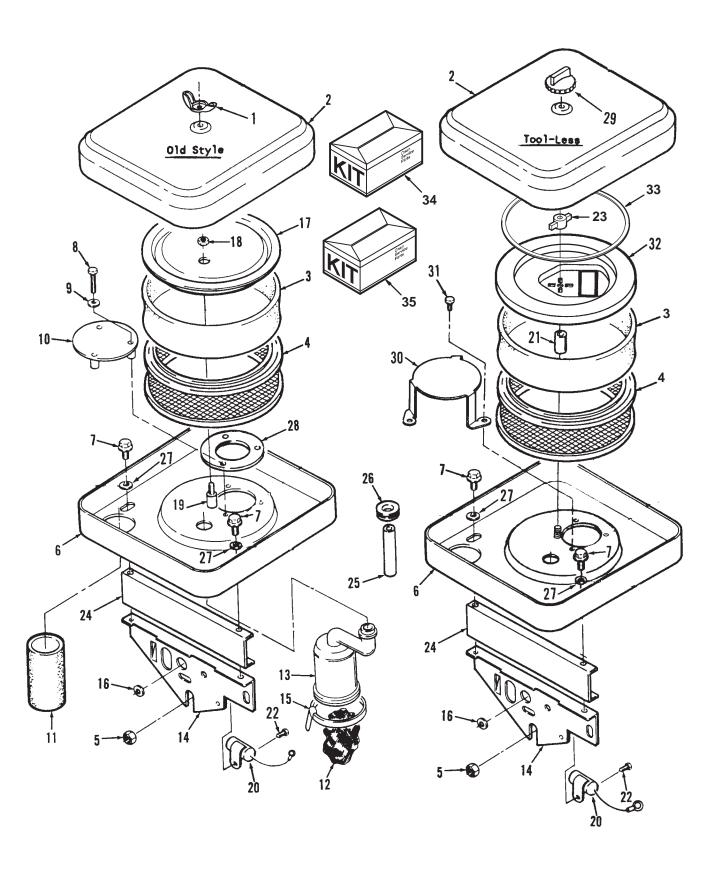


REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	526-0140	1	Washer, Flat (#10 Screw)	8	152-0155	1	Swivel, Choke Lever
2	153-0523	1	Lever, Choke	9	815-0693	1	Screw, Hex Head Machine
3	153-0500	1	Link, Choke				(#8-32 x .375")
4	153-0524	1	Bracket, Choke Cable	10	516-0059	1	Pin, Cotter
5	821–0004	1	Screw, Hex Washer Cap Head (#10-32 x 1/4")	11	815–0359	1	Screw, Tapping Slotted Hex Washer Head
6	815-0820	1	Screw, Shoulder (#10-32 x .38")				(#10-32 x 7/8")
7	517-0177	1	Plug, Cap	12	153-0514	1	Clip, Choke Cable

# Remote Choke Spec D



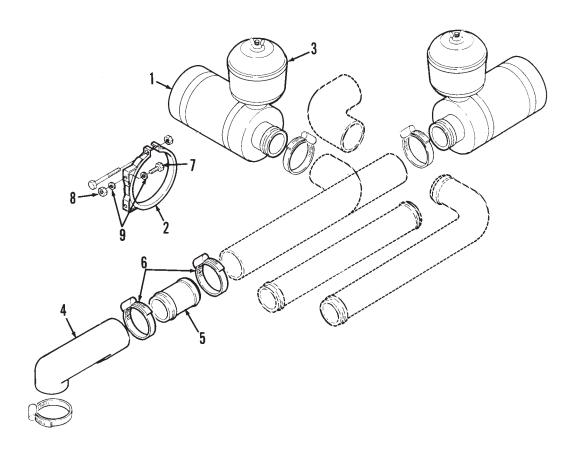
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	153-0500	1	Link, Choke	11	307-2750	1	Solenoid, 12 Volt
2	821-0004	2	Screw, Lk H (10-32 x 3/8)	12	821-0010	2	Screw, Lock Head Flange
3	153-0642	1	Bracket Assy, Choke (Includes				(1/4-20 x 1/2")
			Parts Marked *)	13	150-2480	1	*Bracket, Choke
4	518-0006	1	Clip, Lock	14	150-2531	1	*Lever, Choke
5	150-2478	1	Rod, Choke	15	815-0820	1	*Screw, Pan Head Shoulder
6	870-0053	1	Nut, Hex Mach (10-32)				(10–32)
7	150-2481	1	Swivel, Link	16	870-0298	1	*Nut, Lock (10-32)
8	870-0212	2	Nut, Self Lk (1/4-20)	17	526-0008	1	*Washer, Flat (#10 Screw)
9	815-0290	4	Screw, Hex Washer Head				,
			Thread Form (1/4-20 x 5/8)				
10	307-2751	1	Bracket, Solenoid	* – F	arts Included	in Choke	Bracket Assy.



#### **Air Cleaner**

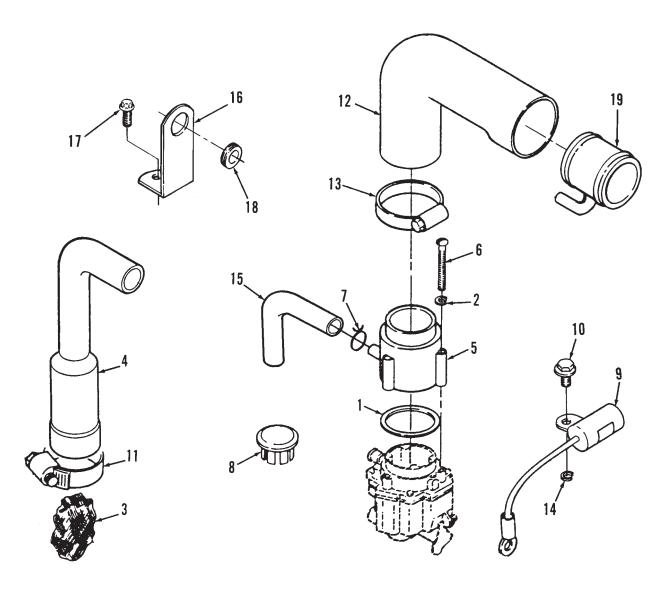
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1 2	865-0020	1	Nut, Wing (1/4–20) Cover, Air Cleaner	13	123–1429	1	Tube, Crankcase Breather – Specs A, B
	140–2005–50	1	Painted – Code 19AS, 19AW, 19BA (Standard Capacity)	14 15	140–2017–50 503–1752	1 1	Support, Air Cleaner – Painted Clamp, Breather Tube – Spec
	140-2005-02	1	Chromed – Code 19BB				A and B
	140–1913–50	1	Painted – Code 19AU (Hi Capacity)	16 17	508–0001 541–0459	1 1	Grommet, Rubber (1/2" Hole) Cover, Element
3			Wrapper, Air Cleaner Element	18	870-0365	1	Nut, Hex (1/4-20)
	140-1496-01	1	Standard Svc and XSL	19	301-0458	1	Spacer, Air Cleaner Stud
			Code 19AS,19BA	20	312-0256	1	Capacitor (Placed Horizontal)
	140–1912–01	1	High Capacity – Code 19AU	21			Spacer, Air Cleaner Stud
4			Element, Air Cleaner		140-2536-01	1	1" Long – Standard
	140–2628–01	1	Standard Capacity –		140-2536-02		2–3/4" Long – High Capacity
			Code 19AS,19BA	22	815–0178	1	Screw, Hex Washer Head
	140–2628–02	1	High Capacity – Code 19AU				Thread Form (10-32 x 5/8")
5	870–0399	1	Nut, Hex Washer Head	23	140–2786	1	Spacer, Nylon
6			Flanged (5/16–18) Housing, Air Cleaner	24	140–2202–02	1	Spacer, LP Gas – Painted (Early Systems)
	140–2493–53	1	Code 19AS,19BA – Begin Spec C – Use with Standard	25	123–1484–01	1	Tube, Breather (Copper) LP Gas
	140–2493–51	1	Filter Code 19AS – Spec A,B – Use	26	508-0021	1	Grommet, Rubber (1/2" ID) LP Gas
	140–2539–53	1	with Standard Filter Code 19AU – Begin Spec C –	27	526-0018	2	Washer, Flat (1/4" Screw) LP Gas
	140 2000 00		Use with High Capacity Filter	28	140–2278	1	Plate, Support – Dual Fuel Units
	140–2539–51	1	Code 19AU – Spec A,B – Use with High Capacity Filter		140–2204	1	Gasket, Hose Fitting – Code 19BA – Not Shown
7			Screw		870-0346	1	Nut, 6 Point Self-Lock
	815–0261	2	Hex Washer Head Tapping (1/4–20 x 1/2") Gasoline				(1/4–28) Code 19BA – Not Shown
	800-0011	2	Hex Head Cap (1/4–20 x 2")	29	140-2761	1	Knob (1/4–20)
8			LP Screw, Hex Head Machine	30	145–0614	1	Plate, Air Deflector, High Capacity (Spec A–F)
U	815-0470	2	Gasoline Fuel				Code 19AU
	010-0-70	۷	(#10–32 x1–1/2")	31	815-0463	3	Screw, Hex Washer Slotted
	815–0516	3	LP Gas – Dual Fuel Units				Head (#10-32 x 3/8")
0	F0C 0004	2	(#10–32 x 2–1/4")	32	140–2942	1	Cover, Element
9	526-0234	3	Washer, Flat (#10 Screw)	33	140–2789	1	Gasket, Air Cleaner
10	145–0521	1	Plate, Air Deflector – Gasoline	34	E44 04E7 04		Kit, Air Cleaner
11	140-2025-01	1	Tube, Air Intake 4.12" Long		541–0457–01	1	Standard Capacity High Capacity
	503-1882-03	1	5.12" Long		541-0458-01	1	Spec A,B
	503-1882-01	1	3.5" Long		541-0458-02		Begin Spec D
12	123–1871	1	Filter, Breather Tube – Specs A and B	35	541–0459	1	Kit, Air Cleaner (Inner Cover)

#### **Remote Air Cleaner**



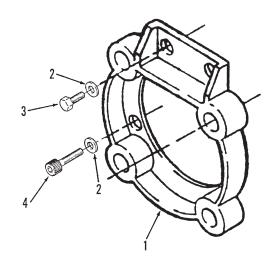
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	140-0721	1	Cleaner, Air (Includes Element	5	140-2173	1	Tube, Air Induction (Steel)
			#140–0765)	6	503-1141	4	Clamp, Hose (2-3/8" Dia.)
2	140-0722	2	Band, Air Cleaner	7	800-0004	4	Screw, Hex Head Cap
3	140-0723	1	Pre-Cleaner, Air				(1/4-20 x 5/8")
			(Plastic)	8	870-0065	4	Nut, Self-Lock (1/4-20)
4	140-1428	1	Elbow, Air Inlet	9	526-0018	8	Washer, Flat (1/4" Screw)

# Remote Air Cleaner Adapter



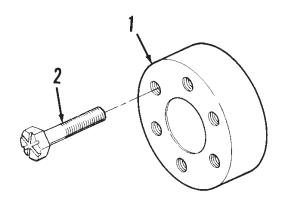
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	509-0145	1	Seal, O-Ring	11	503-0398	1	Clamp, Breather Tube
2	850-0030	3	Washer, Spring Lock (#10)				(1–5/8" Diameter)
3	123–1871	1	Filter, Breather Tube – Spec A,B	12	140–1428	1	Elbow, Air Inlet
4	123-1539	1	Tube, Crankcase Breather	13			Clamp, Hose
			Spec A,B		503-1142	3	1.81-2.75" - P220 -
5	140-1714	1	Adapter, Carburetor Air Intake				Code 19CK
6	813-0106	3	Screw, Round Head Machine		503-1141	1	1.56 – 2.5" – Code 19AV
			(#10-32 x 1-1/8")	14	853-0013	1	Washer, ET Lock (1/4")
7			Clamp, Hose (11/16" Dia.)	15	503-1396	1	Hose, Breather
	503-0769	1	Spec A,B	16	149-2242	1	Bracket, Fuel Line – P218,
	503-0769	2	Begin Spec C				P220 – Begin Spec C
8			Plug, Dot Button – Blower	17	815-0261	1	Screw, Hex Washer Head
			Housing Air Hole				(1/4–20 x 1/2")
	517-0252	1	Unplated	18	508-0021	1	Grommet, Rubber - P218, P220
	517-0174	1	Tapered				<ul><li>Begin Spec C</li></ul>
9	312-0256	1	Capacitor	19	140-2668-01	1	Tube, Air Induction – P220 –
10	815–0389	1	Screw, Hex Washer Head (1/4–20 x 3/8")				Code 19C

# **Clutch Adapter**



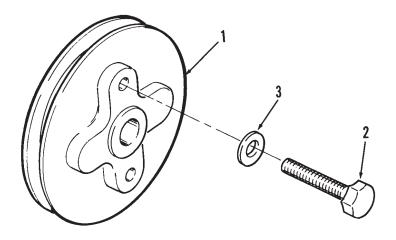
REF	PART	QTY	PART	REF	PART	QTY	PART
NO.	NO.	USED	DESCRIPTION	NO.	NO.	USED	DESCRIPTION
1 2 3	190–0597 526–0245 800–0051	1 4 2	Adapter, Electric Clutch Washer, Flat (3/8" Screw) Screw, Hex Head Cap (3/8–16 x 1–1/4")	4	802-0073	2	Screw, Socket Head (3/8–16 x 1–1/4")

#### **Drive Plate Hub**



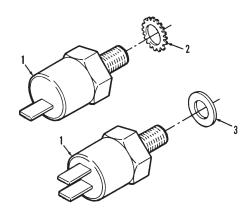
REF	PART	QTY	PART
NO.	NO.	USED	DESCRIPTION
1 2	104–1674 805–0019	1 6	Hub, Drive Plate Bolt, Place – Grade 8 (3/8–16 x 1–7/16")

# Pulley (Single Groove)

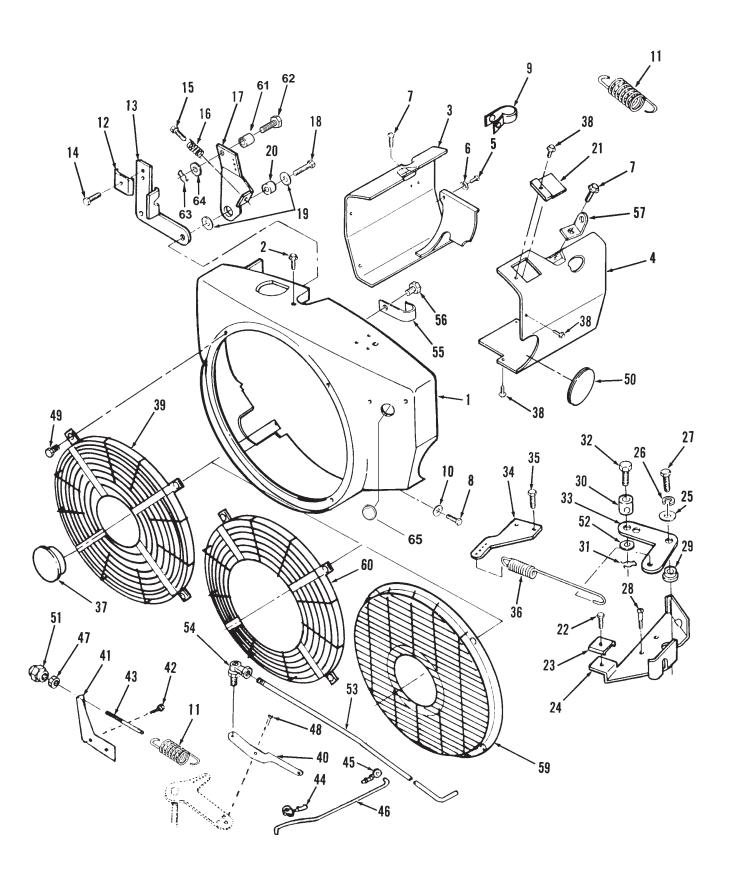


REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	191-1210	1	Pulley, Alternator Drive
2	114–0022	4	Screw, Hex Head Ca-p (5/16–18 x 1–3/4")
3	740-1006	4	Washer, Flat (M8)

# High Temperature Switch Cut-Off

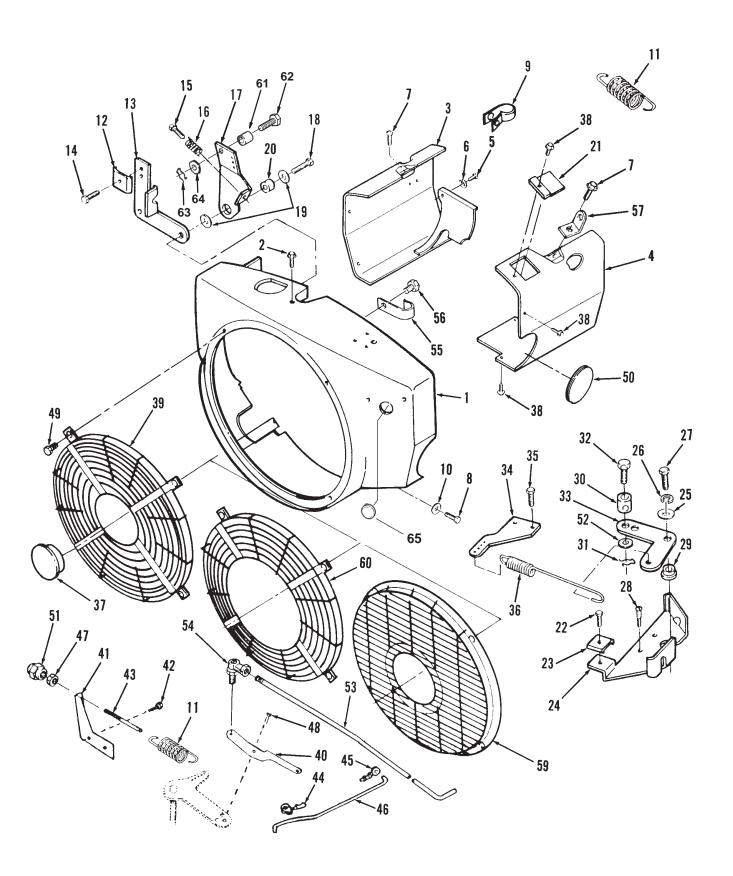


REF	PART	QTY	PART	REF	PART	QTY	PART
NO.	NO.	USED	DESCRIPTION	NO.	NO.	USED	DESCRIPTION
2	309–0559 309–0592 853–0013	1 1 1	Switch, High Temperature 1 Terminal 2 Terminal Washer, ET Lock (1/4")	3	526-0021	1	Washer, Flat – 2 Terminal Switch (1/4" Screw)



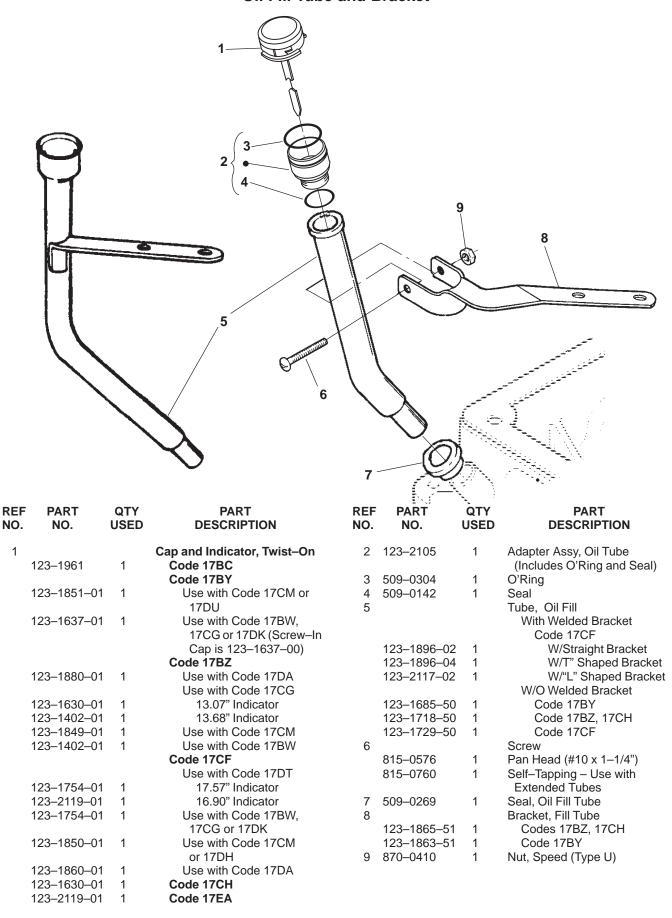
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1			Housing, Blower	13			Bracket, Cable
	134-5179-02	1	Standard – Used on all		150-2345-02	1	Code 13BJ, 13CK
			Models Except ones with		150-1725-01	1	Begin Spec D – Code 13BJ
			the Following Codes:	14	815-0359	1	Screw, Hex Head Tapping
	134–5184–02		Code 13CK (Spec 10608)				(#10-32 x 1/2") - Code 13BJ
	134–5185–02		Code 17DA (W/Oil Cooler)	15	815–0510	1	Screw, Hex Head Tapping
	134–4902–02	1	Code 17BC (Spec 10876,				(#6-32 x 5/8") - Code 13BJ,
			Floodlighter)(This Part To	4.0	150 1000		13CK
			Be Used With the Following	16	150–1398	1	Spring, Idle Setting –Code
	134-4907-02	4	Not Illustrated Parts) Tray, Housing	17			13BJ, 13CK Arm Assy, Governor Control
	134-4908-02	1 1	Housing, Transition (RH)	17			(Includes Spring and Screws)
	134-4909-02	-	Housing, Transition (KH)				Code 13BJ (Without Swivel)
	134–4906–02		Backplate		150-2360	1	Spec A–C
2	815–0261	2	Screw, Hex Washer Tapping		150–1761	1	Spec D
			Head (1/4-20 x 7/16")		150-2360	1	Code 13CK (Without Swivel)
3			Housing, LH Cylinder Áir		150-2584	1	Code 13DA (With Swivel and
	134-4615-50	1	Code 31AZ, 31BD, 31BC -				Pin)
			Painted		150–1761–01	1	Code 13DD
	134–4610–50	1	Code 23DK – With 31AZ –	18			Screw (1/4-20 x 1/2")
	404 4005 00		With Weld Nuts – Painted		821–0010	2	Lock Head
	134–4885–02		Floodlighter – Code 13CG	40	815–0436	2	Hex Washer Head
4	134–4956–50	1	Code 23EF – P218 – Painted	19	526-0021	2	Washer, Flat (1/4" Screw)
4	134-4798-50	1	Housing, RH Cylinder Air Code 23DK – With 31AZ –	20	150–1269	1	Code 13BJ, 13CD, 13CG Bushing, Control Arm –Code
	134-4790-30	1	With Weld Nuts – Painted	20	150-1209	ı	13BJ, 13CK
	134-4352	1	Floodlighter – Code 13CG	21	134-3626-50	1	Cover, Voltage Regulator
	134–4824	1	Code 23DC		.0. 00_0 00	•	Painted – Code 31BD, 23EF
	134–4796–50	1	Code 31AZ, 31BC, 31BD – Painted	22	815–0391	1	Screw, Hex Head Tapping (#10–32 x 1/2")
	134-4957-50	1	Code 23EF – P218 – Painted	23	153-0514	1	Clamp, Throttle Cable
5	815-0290	2	Screw, Hex Washer Tapping	24			Bracket, Governor Control
			Head (1/4-20 x 5/8")				Mounting - Zinc Plated
6	526-0021	2	Washer, Flat (1/4" Screw)		150-1726-01	1	All Specs Except 11215
7	821–0016	2	Screw, Hex Washer Cap		150–2570	1	Spec 11215 Only
_			Head (5/16–18 x 3/4")	25	740–1004	1	Washer, Flat (M6)
8			Screw, Hex Washer Tapping	26	850-0040	1	Washer, Spring Lock (1/4")
	815-0290	4	Head	27	800–0007	1	Screw, Hex Head Cap
	815–0290	4 4	(1/4–20 x 5/8") (1/4–20 x 3/4") Units With	28	815-0439	3	(1/4–20 x 1") Screw, Hex Washer Head
	015-0557	4	3 Quart Oil Base – Code	20	013-0433	3	Tapping (8–15 x 1/2")
			17CM	29	150-1727	1	Bushing, Governor Control
9	332-2319	1	Clamp, Alternator Wire	30	152–0155	1	Swivel, Throttle Lever
		-	Leads (5/16" Diameter)	31	516-0059	1	Pin, Cotter
10	526-0018	4	Washer, Flat (1/4" Screw)	32	815-0693	1	Screw, Hex Head Machine
11			Spring, Governor	33			Link, Governor Control
	150-1214	1	5 Ball – Code 13BJ, 13CK		150-1366	1	All Specs Except 11215
			<ul> <li>Code 13CG, 13BF (Use</li> </ul>		150-2571	1	Spec 11215 Only
		_	with Code 13CB)	34	150–1754–01	1	Adapter, Governor Arm
	150–1740	1	10 Ball – Code 13CH – P218		0.4.5.0		(Zinc Plated)
	150–2550	1	5 Ball – Code 13CG (Use with 13CC)	35	815–0555	2	Screw, Hex Head Tapping W/ET (#10-32 x 1/2")
12	153–0514	1	Clamp, Cable – Code 13BJ, 13CK	36	150–1755	1	Spring, Governor – Code 13BK, 39AG

43

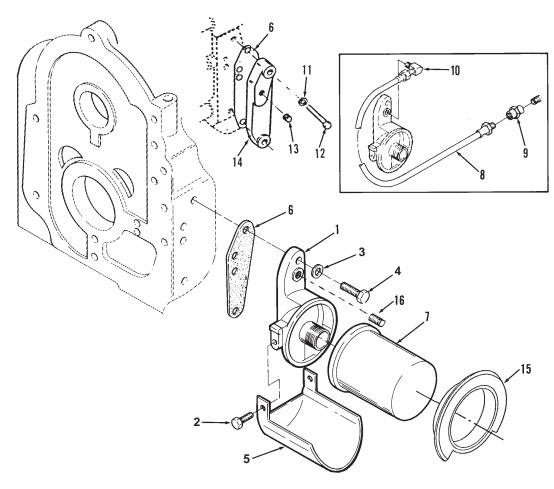


REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
37			Plug, Black Nylon	49			Screw
٠.	517-0261	1	Code 23DE – 2" Dia.		815-0575	4	Hex Washer Head
	517-0136	1	Code 13BJ,15BB,23DH -				(1/4-20 x 3/8")
			(59/64" Dia.)		815-0721	4	Pan Head Taptite (Special)
	99–2393	1	Logo, Nameplate – Code 23DN (2.475" Dia.)				Code 23DN,13BJ,13CG, 13DA
	99-2389	1	Logo, Nameplate (Wheelhorse)	50	508-0273	1	Grommet, Air Seal - Code 17CE
			Supplied by Onan	51	150-0621	1	Nut, Acorn Governor
38	821-0008	4	Screw, Hex Washer Head Cap				Code 23DE, 23DC, 13CG
			(1/4–20 x 5/16")	52	526-0006	1	Washer, Flat (#12 Screw)
39	134-4560-50	1	Guard, Stationary – Painted				Code 13BK, 13DA
			(See Illustration) Code 23DE	53	150-0629	1	Rod, Governor – Code 13CH
40			Lever, Governor – Code 13CC	54	150-0639	1	Joint, Ball – Code 13CH
	150-2427-02	1	Zinc Plated	55	518–0515	1	Clip, Wire – Code 13BJ, 13BK,
	150–2408–02	1	Spec B – P216, P220				13CD, 13CG, 13DA
	150–2388	1	Spec C – P218	56	815–0474	1	Screw, Hex Washer Head
	150-2524-02	1	Zinc Plated – Code 13CY				(1/4–14 x 1/2") Code 13BJ,
			Begin Spec H		400 4000 00		13BK, 13CD, 13CG, 13DA
	450 0000 00		Code 13CC	57	403–4202–02	2	Bracket Lifting
	150-2688-02	1	Miller	59			Guard, Stationary (See
	150-2695-02	1	Lincoln, Hobart		404 4000	4	Illustration)
44	150-2524-02	1	Code 13CY		134–4689	1	No Center Hole – Code 13BJ,
41	150–2264	1	Bracket, Governor Adjust – Code 13CG,13BJ, 13BF				13CE, 23DE, 23DH, 23DN, 23ED, 23EJ, 23EK
42	821–0010	2	Screw, Lock Head		134–4689–02	1	Center Hole Dia. 3.88"
			(1/4–20 x 1/2") Code 13CG, 13BJ				Code 23DH, 23DN, 23ED, 13DA
43	150-0694	1	Stud, Adjusting – Code 13CG	60	134–4556–01	1	Guard, Stationary (See
44	518–0637	1	Clip, Rod End – Code 13CG				Ilustration) – Code 23DH
45	518-0004	1	Clip, Retaining – Control Rod	61	153–0632	1	Swivel, Choke Lever
			Code 13CG, 13CH		800–4072	1	Screw, (Special)
46	150–2460	1	Rod, Control – Code 13CG –	63	516–0059	1	Pin, Cotter
			Zinc Plated	64	526-0006	1	Washer, Flat
47	870–0131	1	Nut, Governor Adjusting Hex	65	517–0136	1	Plug
			(W/ET 10-32) - Code 13CG				
48			Screw, Thread Cutting – Hex				
	045 0404	0	Head W/ET				
	815-0194	2	10–32 x 3/8"				
	815–0181	2	10–32 x 1/2"				

#### Oil Fill Tube and Bracket

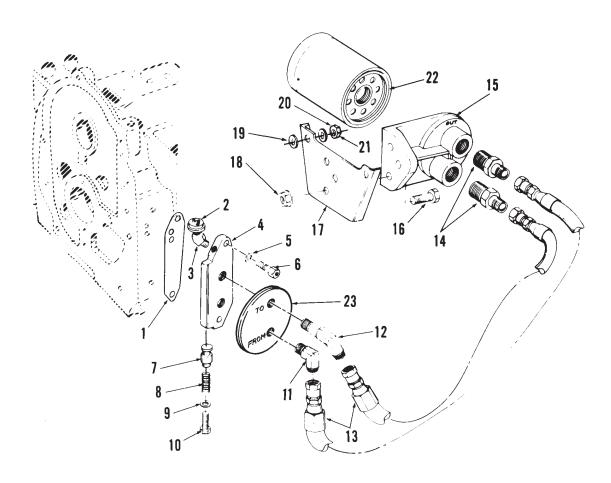


# Oil Filter



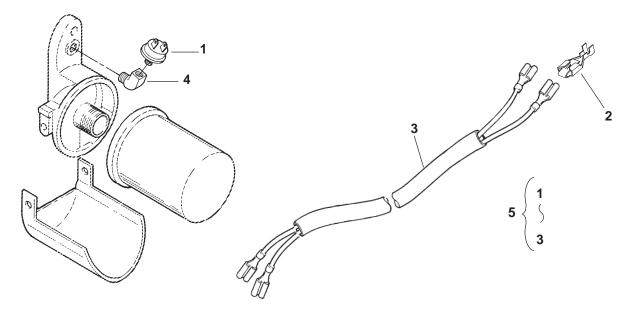
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	122-0814	1	Adapter, Oil Filter (Includes	8	501-0008	1	Line, Flex Oil
			Screws)	9	502-0017	1	Connector
2	815-0194	2	Screw, Hex Head ET Cap	10	502-0020	1	Elbow, Street 90°
			(#10-32 x 3/8")	11	526-0065	2	Washer, Copper Flat
3	526-0065	2	Washer, Copper Flat				(5/16" Screw)
			(5/16" Screw)	12	800-0028-01	2	Screw, Hex Head Cap
4	800-0028	2	Screw, Hex Head Cap				(5/16–18 x 1")
			(5/16–18 x 1")	13	505-0057	1	Plug, Countersunk (1/8")
5	122-0360-50	1	Drain, Oil Filter (Painted)	14	122-0438	1	Cover, Oil Filter Pad
6	122-0771	1	Gasket, Oil Filter Adapter				Code 11AZ,17CE
7			Filter, Oil	15	122-0502	1	Gasket, Oil Filter (Code
	122-0645	1	With-Out Hex Nut				17CD,17CV,17DF,17DG
			Code 17CD (3-1/2" Long)	16	505-1426		Plug, Countersunk (1/8")
	122-0800	1	Without Hex Nut - Code				
			17CD,17DF (4-3/16" Long)				
	122-0469	1	With Hex Nut – Code 17CV				
			(4.64" Long)				
	122-0406	1	With Hex Nut - Code 17DG				
			(3.8" Long)				

## **Remote Oil Filter**



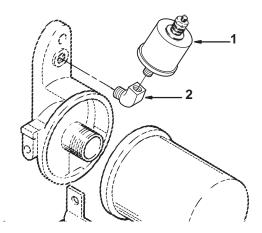
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	122-0771	1	Gasket, Oil Filter Adapter	14	502-0804	2	Connector, Male – Code 17CJ
2	309-0641-18	1	Switch, LOPKO 2 Terminal, Normally Open	15	122–0476	1	Base, Remote Oil Filter Code 17CJ
	000 0011 10	·	Code 17CK,35AV	16	800-0027	3	Screw, Hex Head Cap
	309-0546	1	1 Terminal, Normally Closed				(5/16–18 x 7/8")
			Code 17AS,17CJ,35AU	17	122-0559	1	Bracket, Remote Oil Filter
3			Elbow, Street				Code 17CJ
	502-0053	1	45° – Code 17AS, 17CJ	18	870-0257	3	Nut, Self-Lock (5/16-18")
	505-0049	1	90° – Code 17CK	19	526-0030	2	Washer, Flat (3/8" Screw)
4	122-0369	1	Adapter, Oil Filter	20	526-0174	2	Washer, Flat (13/32" ID x
5	526-0065	2	Washer, Copper Flat				25/32" OD x .1345 Thk)
			(5/16" Screw)	21	862-0003	2	Nut, Hex (5/16–18")
6	802-0056	2	Screw, Socket Head Cap	22	122-0469	1	Filter, Oil – Code 17CJ
			(5/16–18 x 1–1/4")	23			Grommet, Air Seal
7	120–0398	1	Plunger, Bypass		508-0249	1	W/Oil Line Holes
8	120-0140	1	Spring, Bypass Valve		508-0273	1	W/O Oil Line Holes
9	526-0066	1	Washer, Flat (3/8" Screw)		505-0057	1	Plug, Square Head – Units
10	801–0047	1	Screw, Hex Head Cap (3/8–24" x 5/8")				Without Lopko Switch (Not Shown)
11	502-0805	1	Elbow, Male (From Filter) 90°				,
12	502-0806	1	Elbow, Male (To Filter) 90°				
13			Hose, Oil				
	501-0498	2	Specs A, B – Code 17CJ				
	501-0440	2	Begin Spec C – Code 17CJ				

#### Low Oil Pressure Cut-Off Switch



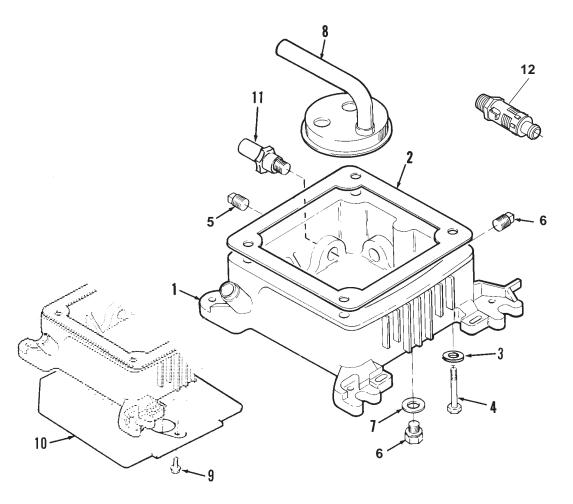
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USEI	
1			Switch, LOPKO Spec A–D		309-0646-01	1	Code 35AH, 1 Terminal – Normally Open 2.06"
	309–0546	1	Code 35AU, 1 Terminal – Normally Closed – 2.01" Long		309-0646-04	1	Long Code 35BV, 3 Terminal – One Terminal Normally
	309-0641-18	1	Code 35AV, 2 Terminal – Normally Open – 1.87" Long				Open, One Terminal  Normally Closed with  External Common
	309-0558	1	Code 35BW, 2 Terminal -				Ground
			One Terminal – Normally		309-0661	1	Code 35DL
			Open, One Terminal –	2	332-2301	2	+*∙Tab, Faston
			Normally Closed and	3			Harness, LOPKO
			Internally Grounded –		338-2211	1	Spec A–D
			2" Long		338–3183	1	+*• Begin Spec E
	309-0641-17	1	Code 35AH, 1 Terminal – Normally Open 2.06" Long	4	502-0053	1	Elbow, 45° Street (Spec A–D) Code 17DF, 35AV, 35BW, 35AH, 35BV
	309-0583	1	Code 35BV, 3 Terminal –	5			Kit, LOPKO
			One Terminal Normally Open, One Terminal Normally Closed with		541-0235	1	1 Terminal LOPKO (Includes Parts Marked *) 2 Terminal LOPKO
			External Common Ground		541–0319	1	1 Open, 1 Closed (Includes Parts Marked +)
	309–0615	1	Begin Spec E  * Code 35AU, 1 Terminal – Normally Closed – 2.01" Long		541–0236	1	Both Open (Includes Parts Marked •)
	309-0646-02	1	<ul> <li>Code 35AV, 2 Terminal –         Normally Open – 1.87"     </li> </ul>				erminal LOPKO Kit. erminal (1 Open, 1 Closed) LOPKO
	309-0646-03	1 -	Code 35BW, 2 Terminal – One Terminal – Normally Open, One Terminal – Normally Closed and Internally Grounded – 2" Long	• -	Parts Included	in 2 T€	erminal (Both Open) LOPKO Kit.

## Oil Pressure Sender



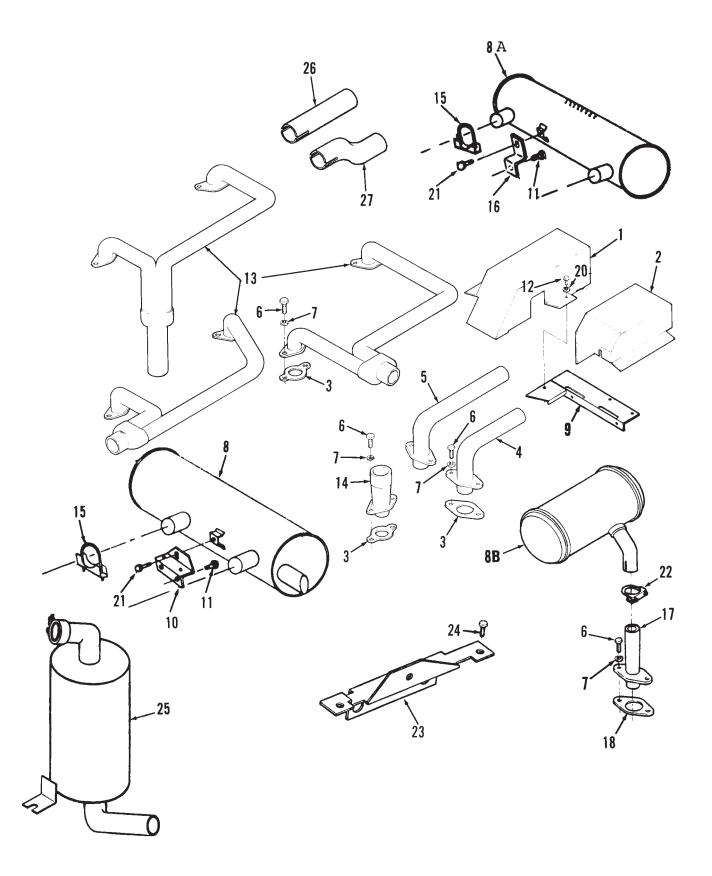
REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1			Sender, Oil Pressure Gauge (40 P.S.I.)
	193-0389	1	`Spec A-D
	309-0646-0	1 1	Begin Spec E
2	502-0053	1	Elbow, 45° Street

# Oil Base



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1			Base, Oil (Includes All Plugs and Plug Gasket)	6	102-0938	1	Plug, Hex Head (Special) Code 17CM, 17DA, 17DE, 17DM
	102–1325	1	1.75 Quart – Code 17BW, 17CG, 17DE, 17DK, 17DM, 17DT	7	102–0743	1	Gasket, Hex Head Plug – Code 17CM, 17DA, 17DE, 17DM
	102-1338	1	2.5 Quart – Multi Drain	8			Cup, Oil Pump Intake
			Code 17CM, 17DH, 17DL, 17DU		120–0713	1	Code 17BW, 17CG, 17DE, 17DK
	102-1286	1	4 Quart – Code 17BC		120-1215	1	Code 17CM, 17DH, 17DL
	102-1384	1	3 Quart – Code 17DA		120-1230	1	Code 17DA
2	102-1387	1	Gasket, Oil Base		123-1616	1	Code 17BC
3 4	526–0251	4	Washer, Flat (3/8" Screw) Screw, Hex Head Cap	9	815–0340	2	Screw, Hex Washer Head (10–32 x 3/8") – Code 23DV
	800-0061	4	(3/8-16 x 3-3/4") Code	10	134-3864-50	1	Baffle, Oil Base Code 23DV
	800-0200-01	4	17BW, 17CG, 17DE, 17DK (3/8–16 x 5–3/4") Code	11	309–0625	1	Switch, Oil Temperature – Open 345° – Code 17DE, 17DM
			17CM, 17DH, 17DL	12	504-0186	1	Valve, Shutoff
	800-0302	4	(3/8-16 x 5-1/2") Code 17DA				,
	800-0058	4	(3/8–16 x 3") Code 17BC				
5	505–0110	2	Plug, Square Head (3/8") Code 17BW, 17CG, 17CM,				
	FOF 0440	4	17DA				
	505–0110 505–1475	1 1	Code 17DE, 17DH, 17DM Code 17DK, 17DL				

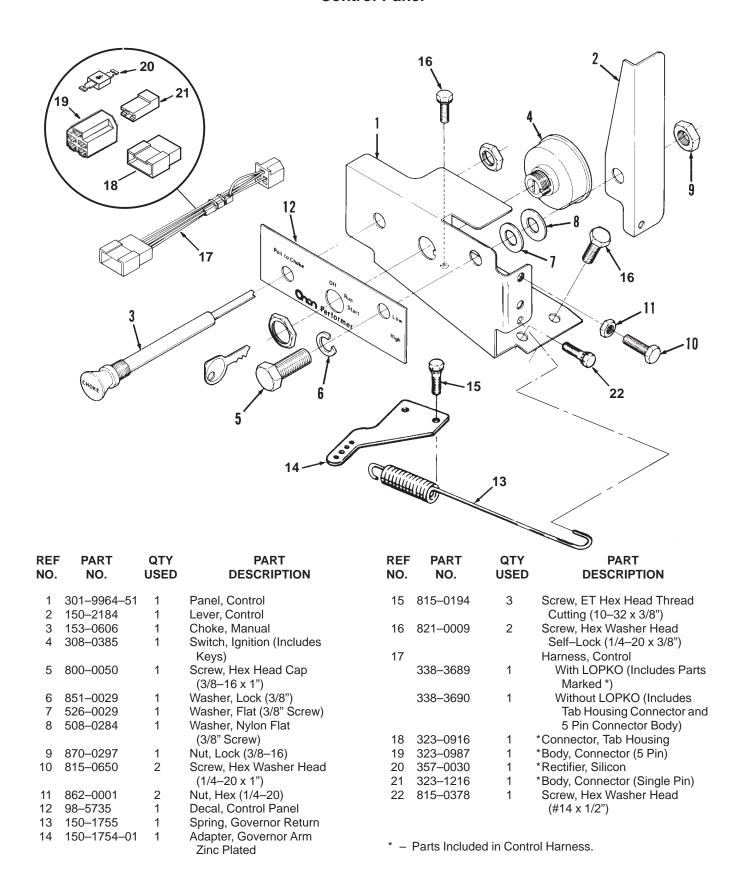
### **Exhaust System**



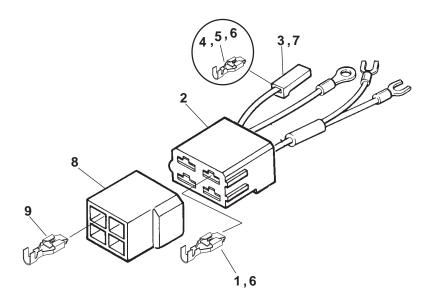
### **Exhaust System**

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1			Cover, LH Exhaust Tube	11			Screw, Lock Head (3/8 x 3/4")
	134–4254–50	1	Code 21AW, 21BE, 21BH, 21BJ, 21BM – Painted		821–0029	2	Code 21BF – Use with Muffler – 155–2320
	134-3891-50	1	Code 21CE, 21BB - Painted		821-0029	1	Use with Muffler #155-2255,
	134-4672-50	1	Code 21BF – Painted				155–2321
2	134–4655–50	1	Cover, RH Exhaust Tube Painted – Code 21BB, 21BE,	12	821–0009	2	Screw, Hex Washer Self-Lock Head (1/4-20 x 3/8") - Code
			21BF, 21BH, 21BM, 21BW, 21CE	13			21BB, 21BE, 21BM, 21BH
2	154–2746	2	Gasket, Exhaust	13	154-2178-50	1	Manifold, Exhaust Rear Right Down
3 4	154-2740	2	Adapter, RH Exhaust		154-2176-50		Rear Outlet
4	154-2343-50	1	1–1/4" OD Outlet – Painted		154-2613-50		Right Outlet
	104 2040 00	'	Code 21AW, 21BE, 21BJ,		541–0377	1	Crossover – Code 21BG,
			21BM		3 <del>+</del> 1-0377	'	21BH, 21CA
	154-2128-50	1	1–1/4" OD Outlet – Painted	14	154-1958-50	2	Adapter, Exhaust (Flange
			Code 21BB, 21BD, 21CE				Type) - Code 21AG (1.28" OD
	154–2709	1	1.405" OD Outlet Code 21BF				Tapers to 1.13"OD, 4-1/2"
5			Adapter, LH Exhaust				Long)
	154–2344–50	1	1–1/4" OD Outlet – Painted	15	155–1257	2	Clamp, Muffler – (1–3/8" Dia)
			Code 21AW, 21BE, 21BJ, 21BM	16	155–2302–01	1	Support, Muffler – Use with Muffler 155–2255, 155–2321
	154–2129–50	1	1–1/4" OD Outlet – Painted Code 21BB, 21BD, 21CE	17	154–2713–50	2	Adapter, Exhaust Manifold – Painted – (1.12" OD,
	154-2710	1	1.405" OD Outlet Code 21BF				4-1/4" Long) Code 21AG,
6	800-0026	4	Screw, Cap Hex Head				21BZ
			(5/16–18 x 3/4")	18	154–2746	2	Gasket, Exhaust Manifold
7			Washer	19	800–0512	4	Screw, Hex Head Cap
	850-0045	4	Lock 5/16" - Code 21BJ,				(5/16–18 x 1")
			21BK, 21BW	20	850-0045	2	Washer, Lock – Code 21BH
_	740–1006	4	Flat (M8) – All Others				(3/8")
8 8A	155–2320	1	Muffler, Exhaust – 16.55" Long Muffler, Exhaust – 2 Inlets	21	821–0014	1	Screw, Lock Head (5/16–18 x 1/2")
0/1			Mounts Horizontal	22	155–1256	2	Clamp, Muffler (1–1/8")
	155–2255	1	Rear, Center Exhaust –	23	155-2264-50	1	Bracket, Muffler Support –
	100 2200	•	15" Long	20	100 2201 00	•	Code 21BF – Painted
	541-0379	1	End, Discharge Tube – (Kit)	24	821-0008	2	Screw, Lock Head
			16" Long – P216, P220				(1/4-20 x 5/16") Code 21BF
8B	155-2300	2	Muffler (Use in Pairs) – Use With	25	155–2521	1	Muffler, Exhaust - Single Inlet -
0			Adapter 154–2713	00	454 0040	4	Mounts Vertically
9	101 1000 50	4	Support, Exhaust Cover	26	154–2840	1	Tube, Exhaust – Straight Use
	134-4983-50	1	Code 21BB – Painted	27	154 2044	1	with Muffler Kit 541–0379
10	134–4445–50 155–2329–50	1 1	Code 21BH,21BE – Painted Bracket, Muffler Support – Code	27	154–2841	1	Tube, Exhaust – Offset – Use with Muffler Kit 541–0379
10	100-2029-50	ı	21BF, 21BM – Use with Muffler 155–2320 – Painted				with Muller Nit 541-05/9
			100 2020 I dilited				

#### **Control Panel**



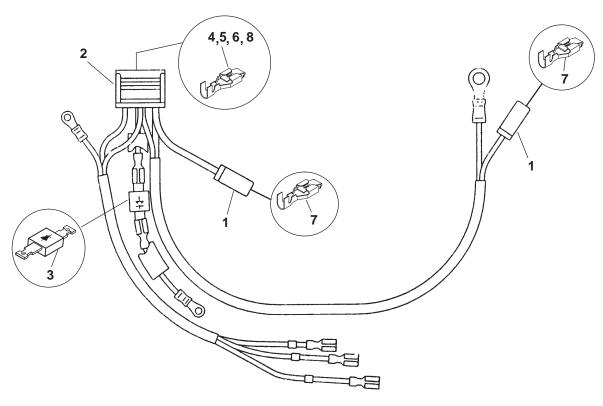
# Engine Harness (Code 35BB, 35BD, 35BH, 35CG)



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USEI	
3	338–2390	1	Harness, Engine W/O LOPKO (2 Wire, 4 Pin) (Code 35BB, 35CG) (Includes Parts Marked *) With LOPKO (4 Wire, 4 Pin) Spec A–D Code 35BD	1 2 3 4 5 6	332–2890 323–1381 323–1216 332–2870–02 332–2870–01 332–2715	1	•+Terminal, Tab  *•+Housing, 4–Way Receptacle •+Housing, Receptacle +Terminal, Receptacle (.25) •Terminal, Receptacle (.25)  *Terminal, Receptacle (Qty 2,4,5)
3	338–2075	1	14–15" LOPKO Leads (Includes Parts Marked *)	7 8 9	332–0819 323–1382	1 1	*Housing, Receptacle Housing, 4–Way Tab Terminal, Tab
3	338–2162	1	24–25" LOPKO Leads (Includes Parts Marked +)		332–2301 332–1503	4 1	20A Charging System 35A Charging System
٤	338–2075	1	Code 35BB, 35BH (Includes Parts Marked *)  Begin Spec E Code 35BD 15–16" LOPKO Leads (Includes Parts Marked *)	+ -	338–3179, 33 Parts Included	8–335 in Har	rness 338–2390, 338–2075, 58. rness 338–2162, 338–3181. rness 338–3357.
	338–3179 338–3358	1 1	5" VR Lead 14" VR Lead				
	338–3181	1	25–26" LOPKO Leads 11" VR Lead				
`	550-5101	'	(Includes Parts Marked +)				
3	338–3357	1	22" VR Lead (Includes Parts Marked ∙)				
3	338–3179	1	Code 35BB, 35BH (Includes Parts Marked *)				

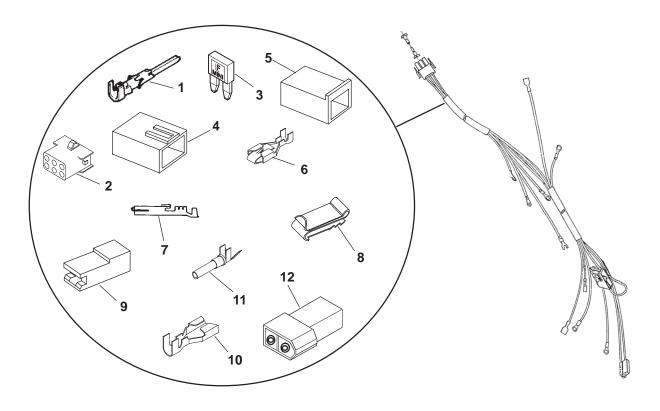
55

# Engine Harness (Code 35BC, 35BZ, 35CC, 35CH, 35CJ, 35DB)



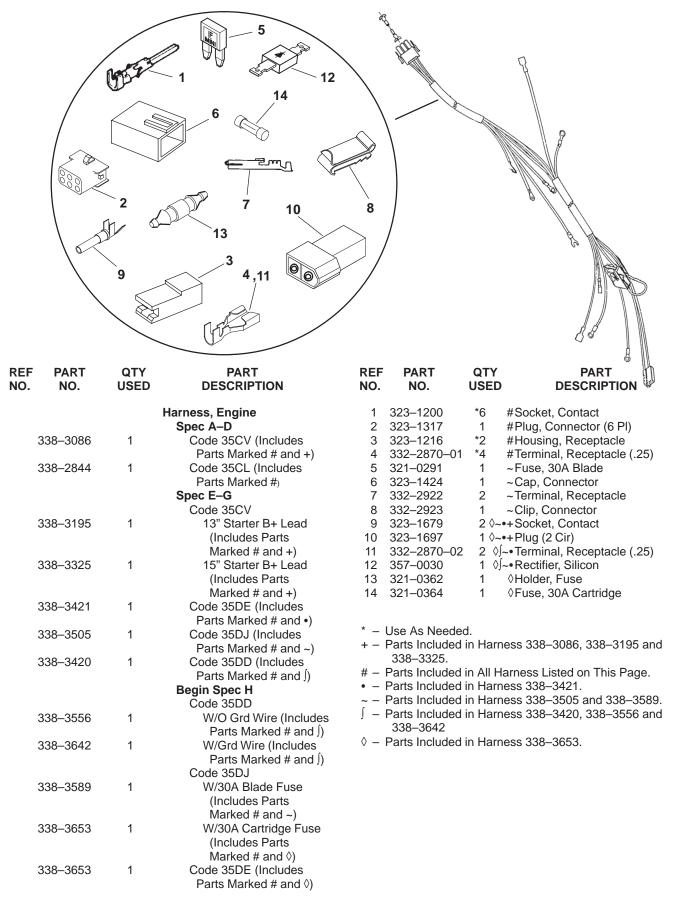
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	338–2104–02 338–2805 338–3178–02	1	Harness, Engine With LOPKO Spec A–D (Code 35BC, 35BZ) W/O Rectifier (Includes Parts Marked +) W/Rectifier (Includes Parts Marked *) Begin Spec E Code 35BC, 35BZ,	1 2 3 4 5 6 7 8	332–0819 323–1386 323–0987 357–0030 332–2073 332–3165 332–3143 332–2715 332–2890	1 +• 1 *• 1 *• 1 *• 1 *F 1 *F 1 *F 2 +*•	Housing, Receptacle Housing, 6–Way Receptacle Code 35CC Code 35BC, 35BZ Rectifier, Silicon Receptacle, Lock Receptacle, Lock Receptacle, Lock Terminal, Receptacle Terminal, Receptacle
	338–3186	1	35CH (W/O Rectifier) (Includes Parts Marked +) Code 35BC, 35BZ, 35DB (W/Rectifier) (Includes Parts Marked *) Without LOPKO Spec A-D	• –	Parts Included 338–3185–0 Parts Included	d in Harness d in Harness on. d in Harness	ses 338–2805, 338–3186. ses 338–2804–01, ses 338–2104–01, 8–01, 338–3178–02.
	338–2104–01	1	Code 35BL, 35CH, 35CJ (Includes Parts Marked +)				
	338–2804–01	1	Code 35CC (Includes Parts Marked •) Begin Spec E				
	338–3178–01 338–3185–01	1	Code 35BC, 35BZ 35CH, 35CJ (Includes Parts Marked +) Code 35CC (Includes Parts Marked •)				

### Engine Harness (Code 35BE)

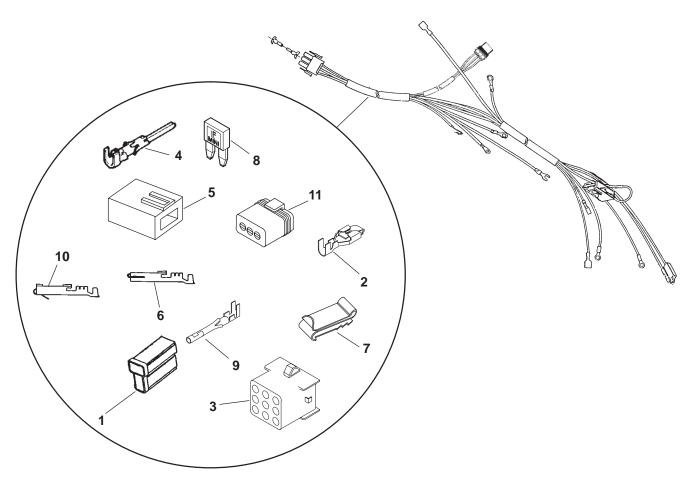


REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QT\ USE				
		1	Harness, Engine	1	323–1200	*6	#•+Socket, Contact			
	338–2216	1	Spec A-D W/30A Blade Fuse (Includes Parts Marked+)	2 3 4	323–1317 321–0291 323–1424	1	#•+Plug, Connector (6 PI) +Fuse, 30A Blade +Cap, Connector			
	338–2843	1	W/O Fuse (Includes Parts Marked #)	5	332–0819 332–2715	1	+Housing, Receptacle Terminal +Terminal, Receptacle			
	338–3192	1	Spec E–G W/30A Blade Fuse	7 8	332–2922 332–2923	2 1 *2	+Terminal, Receptacle +Clip, Connector			
	338–3193	1	(Includes Parts Marked+) W/O Regulator Lead (Includes Parts Marked #)	9 10 11	323–1216 332–2870–01 323–1679		#•Housing, Receptacle #•Terminal, Receptacle (.25) •Socket, Contact			
	338–3194	1	W/Oil Temp Switch Lead (Includes Parts Marked #)	12	323–1697	1	• Plug (2 Cir)			
	338–3325	1	W/Ground Lead (Includes Parts Marked •) Begin Spec H		Use As Neede Parts Included		rness 338–2216 and 338–3192.			
	338–3551	1	W/30A Blade Fuse (Includes Parts Marked+)	# -	Parts Included 338–3194 and	in Ha d 338-	rness 338–2843, 338–3193, –3552.			
	338–3552	1	W/O Fuse (Includes Parts Marked #)	<ul> <li>- Parts Included in Harness 338–3325.</li> <li>- Parts Included in Harness 338–3551.</li> </ul>						

### Engine Harness (Code 35CL,35CV 35DD, 35DE, 35DJ)

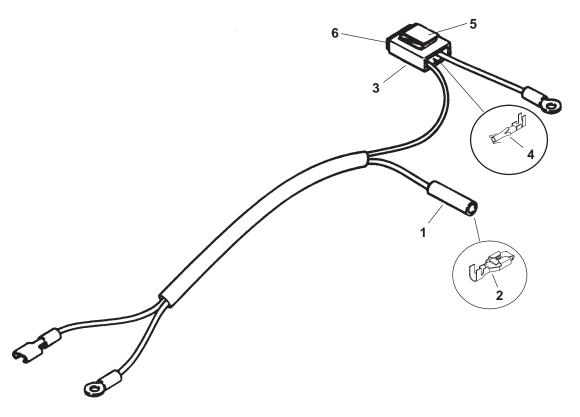


### Engine Harness (Code 35BK)



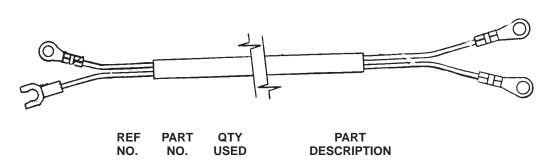
REF NO.	PART NO.	QT\ USE		REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	338–2175	1	Harness, Engine Spec B (Includes Parts	5 6	323–1424 332–2922	1 2	*Cap, Connector *Terminal, Receptacle
	330-2173	'	Marked *)	7	332-2923	1	*Clip, Connector
	338–2504	1	Spec C, D (Includes Parts	8	321–0291	1	*Fuse, 30 Ampere
	338–3191		Marked +) Spec E-G (Includes Parts	9 10	323–1199 332–3096–01	9 3	Pin, Contact • Socket, Terminal
			Marked +)	11	323–1774	1	•Connector, Sealed
	338–3631		Begin Spec H (Includes Parts Marked •)				
1	323-1085	1	+•*Connector, Male		Parts Included		
2	332–2073	1	+•*Terminal, Lock – Receptacle		Parts Included Parts Included		C-G Harnesses.
3 4	323–1291 323–1200	1 9	+•*Cap, Connector +*Socket, Contact	• –	rans included	iii Spec	п пашезз.

## Engine Harness (Code 35BJ)



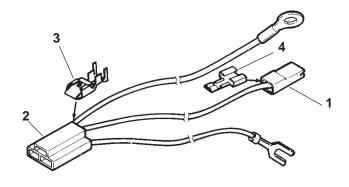
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	338-2259	1	Harness, Engine	4	332-2922	2	Terminal, Receptacle
1	323-1296	1	Connector, Male	5	332-2923	1	Clip, Connector
2	332-2073	1	Terminal, Receptacle Lock	6	321-0291	1	Fuse, 30A
3	323-1424	1	Cap, Connector				

# Engine Harness (Code 35AZ)



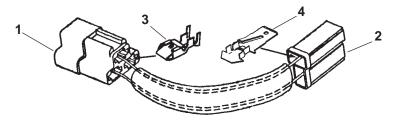
338–2516 1 Harness, Engine

### Interface Harness (Code 35AW)



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
			Harness, Interface (3 Pin)	1	323-1216	1	Connector, Body
	338-2638	1	Spec A-D (Includes	2	323-1254	1	Connector, Body
			Connectors)	3	332-2073	3	Terminal, Lock Receptacle
	338–3180	1	Begin Spec É (Includes Connectors and Terminals)	4	332–2423	1	Terminal, Recpetacle

### Interface Harness (Code 47AW)



NO.	NO.	USED	PART DESCRIPTION	REF NO.	NO.	USED	PART DESCRIPTION
	338-2174	1	Harness, Wiring	3	332-2073	2	Terminal, Lock Receptacle
1	323-1417	1	Body, Connector	4	332-2238	2	Terminal, Tab
2	323-0892	1	Body, Connector				

### Labels, Paint, Thread Sealant and Gasket Kits

98-6802-01	3	Label, Performer - P216 (Red	110–3709	3	+Gasket, Valve Box
		and White)	110-3181	2	+Gasket, Cylinder Head
		Label, Model Ident	154-2746	2	+Gasket, Exhaust Manifold
98-6802-01	2	P216	154-2495	2	+Gasket, Intake Manifold
98-6802-02	2	P218	509-0289	2	+Seal, Valve Stem
98-6802-03	2	P218	168-0187	1	Kit, Gasket - Complete Engine
98-6664	1	Label, Air Cleaner –			(Includes Parts Marked #)
		Maintenance	101-0809	1	#Gasket, Rear Bearing Plate
		Label, Periodic - Maintenance	102-0743	1	#Gasket, Oil Drain
98-5969-01	1	Standard Oil Base - No Oil	103-0810	1	#Gasket, Gearcase
		Filter	110-3709	3	#Gasket, Valve Box
98-5969-02	1	Standard Oil Base - With	110-3181	2	#Gasket, Cylinder Head
		Oil Filter	120-0161	1	#Gasket Kit, Oil Pump
98-5969-03	1	High Capacity Oil Base –	122-0771	1	#Gasket, Oil Filter Adapter
		With Oil Filter	154-0733	1	#Gasket, Adapter to Carburetor
98-5969-04	1	Extra High Capacity Oil	154-2495	2	#Gasket, Intake Manifold
		Base with Oil Filter	154-2746	2	#Gasket, Exhaust Manifold
518-0452	1	Sealant, Thread (50cc Bottle)	160-1368	1	#Gasket, Breaker Box
518-0347	1	Loctite, Bottle (250cc)	509-0008	1	#Seal, Oil (Governor Shaft)
525-0305	1	Paint, Enamel Touch-Up Green	509-0040	1	#Seal, Oil (Gearcase)
		(Non-Metallic) 13 Ounce	509-0041	1	#Seal, Oil (Bearing Plate)
		Pressurized Can	509-0142	1	#O-Ring (Oil Fill Cap)
525-0454	1	Paint, Enamel Touch-Up	509-0145	1	#O-Ring (Air Cleaner to
		Greige – 13 Ounce			Carburetor)
		Pressurized Can	509-0289	2	#Seal, Valve Stem
525-0394	1	Paint, Enamel – Touch–Up –	102-1387	1	#Gasket, Oil Base
		Flat Black – 16 Ounce	509-0269	1	#Seal, Fill Tube
		Pressurized Can			
525-0614	1	Paint, Enamel – Forest Green	D	0	1 5 10 1 16
		3 oz. Pressurized Can		-	arbon Removal Gasket Kit.
168–0189	1	Kit, Gasket – Carbon Removal	# - Parts Include	ea in C	omplete Engine Gasket Kit.
		(Includes Parts Marked +)			

SALES OPTION CODE NUMBERS	11AH 11. 11AV 11. 13BG 11! 13BN 13 13BJ 13 13BV 13 15AZ 15 15BD 15 15BL 17 17BW 17 17CD 19 19AS 21 21AW 23 23DC 23 23DK 31 23DV 31 31AY 33 31AZ 35 33AT 35 35AU 45 35AW 47	#462 10463 AH 11AH AV 11AV BJ 13BG BG 13BJ BJ 13BY BY 15BA BA 15BD 15BK BK 17BY BW 17CG BY 17CJ CD 19AU AS 21AW AW 23DC DC 23DJ DJ 31AY AY 31AZ AZ 33AT AS 35AU AU 35AW AW 45BD BD 47AL AL 47AR AR	10464 11AH 13BG 13BJ 13BY 15BA 15BD 15BK 17BW 17CE 19AS 21AW 23DC 23EL 31AY 31AZ 33AS 35AU 35AW 45BD 47AG 47AL	10478 11AH 11AV 11BH 13CC 13CG 15AZ 15BD 15BK 15BR 17BW 17CD 19AS 23DC 23DE 31AY 31AZ 33AT 35AV 35BD 45BG 45BV 47AB	10482 11AH 11AV 11BG 11BK 13BN 13CD 15AZ 15BD 15BJ 17CD 17CG 17CH 19AV 23DC 31AY 31BD 33AT 45BP 45BW 47AG	10488 11AK 11AV 13BJ 13BP 13BZ 15BD 15BK 15BL 17CD 17CG 19AV 23DC 31AY 31AZ 33AT 35AU 35BB 45BB 47AR 47BA	10498 11AH 11AV 13BK 13BM 15BD 15BJ 15BL 17BW 17CD 19AU 23DC 23DH 23DJ 31AY 31AZ 33AT 35AU 35BB 45BU 47AG	10501 11AH 11AV 13BK 13BN 15BD 15BJ 15BL 17CD 17CG 19AS 21AZ 23DC 31AY 31AZ 33AT 45BH 47AG	10502 11AP 11BK 13CB 15BD 15BK 15BL 17BW 17BZ 17CD 19AS 23DC 31AY 31AZ 33AT 35AH 45BS 47AK	10509 11AH 11AU 13BN 13CG 15BD 15BK 15BL 17BW 17BZ 17CD 19AS 23DC 31AY 31BC 33AT 45BB 47AG	10518 11AH 11BG 13CB 13CC 15BD 15BK 15BL 17BZ 17CE 19AW 23DC 23DE 31AY 31AZ 33AT 35AV 35BC 45BH 47AG	10528 11AH 11AU 13BJ 13BM 13BV 15BB 15BD 15BK 17BW 17CE 19AW 23DC 31AY 31BD 33AT 45BB 47AB
SALES OPTION CODE NUMBERS	11AH 11. 11AV 11. 11BG 11! 13BJ 13 13BN 13 13BV 13 13CC 15 13CG 15 15BD 15 15BL 17 17BZ 17 17CD 19 17CG 23 19AS 31 23DC 31 31AY 33 31AZ 35 33AT 35 35BC 45	10538 AH 11AH AV 11AW BG 13BJ BJ 13BV BN 13CR BV 15BD BD 15BJ BK 15BL T7BW BZ 17BY CD 17CE CG 19AS AS 23DC DC 23DN AY 31AY AZ 31AZ AT 33AT BC 35AU CH 35BK BE 45BB BW 47AR	10539 11AH 11AW 13BJ 13BV 13CR 15BD 15BJ 15BL 17BW 17CD 19BA 23DC 23DN 31AY 31AZ 33AT 35AU 35BK 45BB 47AR	10540 11AH 11AW 13BJ 13BV 13CR 15BD 15BJ 15BL 17BW 17CD 17CN 19BA 19BC 23DC 23DN 31AY 31AZ 33AT 35AU 35BL 45BB 47AR	10541 11AH 11AW 13BJ 13BV 13CR 15BD 15BJ 15BL 17BW 17CD 19AU 19BC 23DC 23DN 31AY 31AZ 33AT 35AU 35BK 45BB 47AR	10543 11AH 11AW 13BJ 13BN 13BZ 15BD 15BJ 15BL 17BW 17CD 19AU 23DC 31AY 31AZ 33AT 35BJ 45BB 47AR	10550 11AH 11AV 13BJ 13BM 13BY 15BA 15BD 15BJ 17CG 17CK 19AV 23DC 23DH 23DJ 23ED 31AY 31AZ 33AT 35AU 35BH 45BH 47AL 47BA	10551 11AR 11AV 13BJ 13BN 13BV 15BD 15BK 15BL 17CD 17CG 19AS 23DC 31AY 31AZ 33AT 35BC 45BT 47AA 47AG	10552 11AP 11BE 11AV 13BJ 13BN 13BV 15BD 15BK 15BL 17CD 17CG 19AS 23DC 31AY 31AZ 33AT 35BC 35CH 45BS	10556 11AW 11AV 11BG 11PP 13CB 13CC 13CG 15AZ 15BD 15BK 17CD 17CF 19AS 19BB 23DC 23DJ 23DN 31AY 31AZ 33A5 35AV 35AV 35BE 45BH	10557 11AH 11AV 11PP 13CF 13CG 13CH 15AZ 15BD 15BK 15BL 17CD 17CF 19AS 19BB 23DC 23DE 31AY 31AZ 33AT 35AV 35BE 45BH	10558 11AH 11AV 13CB 13CC 13CG 15BD 15BK 15BL 17CD 17CF 19AS 19BB 23DC 23DN 31AY 31AZ 33AT 35AV 35BE 45BH 47AG

SALES OPTION CODE NUMBERS	11AH 1 11AV 1 13BJ 1 13BN 1 13BZ 1 15BD 1 15BK 1 15BM 1 17BW 1 17BY 1 17CD 1 19AS 2 23DC 2 31AY 3 31AZ 3 33AT 3 35AU 3 35BB 3 45BB 4	11AH 1 11AV 1 13BM 1 13CG 1 15BD 1 15BK 1 15BL 1 17BZ 1 17CD 1 19AS 1 23DC 1 23DE 1 31AY 1 31AZ 2 33AT 2 35AU 3 35BB 3 45BF 3 47AG 3	10561 11AH 11AV 13BK 13BP 13BV 15AZ 15BD 15BJ 15BJ 15BL 17BW 17CD 19AS 21AW 23DC 31AY 33AT 35AU 35BB 35BH 45BB	10562 11AH 11AV 13BJ 13BM 13BV 15BB 15BB 15BK 17BW 17CD 19AS 23DC 31AY 31BD 33AT 45BB 47AB	10563 11AH 11AV 11BG 13BN 13CD 15BD 15BK 15BL 17BZ 17CD 17CG 19AS 23DC 31AY 31AZ 33AT 35BC 35CK 45BB 45BW 47AA	10590 11AH 11AU 13BM 13CG 15BC 15BC 15BK 17BW 17CE 19AW 23DC 31AY 31AZ 33AT 45BB 47AB	10596 11AK 11AV 13BJ 13BN 13BV 15BD 15BJ 15BL 17BZ 17CD 17CG 19AV 23DC 31AY 33AT 35AU 35BB 45BB 45BW 47AB	10601 11AH 11AV 13BR 13BV 13CD 15BD 15BL 17BZ 17CD 17CG 19AS 23DC 31AY 31AZ 33AT 35BC 35CK 45BB 45BW	10605 11AH 11AV 13BJ 13BN 15BD 15BK 15BL 17BZ 17CD 17CG 19AS 23DC 23DE 31AY 31AZ 33AT 35CH 45BE 45BW	10606 11AH 11AV 13BK 13BM 15BD 15BJ 15BL 17CD 17CF 17CM 19AS 23DC 23DH 23DJ 31AY 31AZ 33AS 35AU 35BH 45BU 47AG	10608 11AH 11AV 11BJ 13BG 13BY 13CK 15BD 15BK 15BL 17BY 17CD 17CG 19AS 21BF 23DC 23DJ 31AY 31AZ 33AV 35AU 35AW 45BD	10626 11AH 11AV 11BG 13BJ 13BN 13BV 15BD 15BK 15BL 17BZ 17CD 17CG 19AS 23DC 31AY 33AT 35AU 35BC 45BE 45BW 47AA	10630 11AH 11AW 11BG 11PP 13CB 13CC 13CG 15AZ 15BD 15BK 17BW 17CD 19AS 23DC 23DE 31AY 31AZ 33AT 35AV 35BD 45BG
SALES OPTION CODE NUMBERS	11AH 1 11AV 1 13BJ 1 13BN 1 13BV 1 15BB 1 15BD 1 15BK 1 17BZ 1 17CD 1 17CG 1 19AS 1 23DC 2 31AY 2 31AZ 3 33AT 3 45BB 3 45BW 3 47AB 3	11AR 1 11AV 1 13BN 1 13BV 1 13CD 1 15BB 1 15BB 1 15BK 1 17BW 1 17BY 1 17CD 1 19AV 1 23DC 2 23DE 2 31AY 2 31BC 3 33AT 3 35BC 3 347AA 4	10641 11AH 11AV 13BK 13BN 13BW 15BD 15BJ 15BL 17CD 17CG 19AS 21BB 23DC 23DK 31AY 33AT 33AT 35AU 35BH 45BH 47AG	10642 11AH 11AV 13BG 13BJ 13BY 15BA 15BD 15BK 17CF 17CJ 17CM 19AU 21AZ 23DC 23EL 31AY 31AZ 33AT 35AU 45BD 47AG 47AL	10643 11AH 11AV 13BJ 13BY 13CL 15BD 15BJ 15BM 17CD 17CF 19AV 23DC 23EL 31AY 31AZ 33AT 35AU 35BB 45BF 47AL 47AP	10645 11AH 11AU 13BS 13CG 15BA 15BD 15BK 17BW 17BZ 17CD 19AS 19AW 21AZ 23DC 23DE 23DN 31AY 31BC 33AT 35AU 35BB 45BB	10646 11AH 11AV 13BM 13CC 13CG 15BD 15BK 15BL 17BW 17CD 19AS 23DC 23DE 31AY 31AZ 33AT 35AV 35BB 45BF 47AG	10648 11AR 11AV 11BF 13BR 13BY 13CD 15BD 15BL 17CD 17CG 19AS 23DC 23DE 31AY 31AZ 33AT 35BC 35CK 45BT 47AB	10649 11AH 11AV 13BJ 13BP 13BW 15BD 15BK 15BL 17BW 17BZ 17CD 19AV 21AG 23DC 23DK 31AY 31AZ 33AT 35AU 35BB 45BB 45BW	10662 11AH 11AV 13BM 13CC 13CG 15BD 15BK 15BL 17CD 17CM 19AS 23DC 23DE 31AY 31AZ 33AT 35AV 35BH 45BF 47AG	10666 11AH 11AV 13BJ 13BN 13BV 15BD 15BK 15BL 17CD 17CF 17CG 19AS 23DC 31AY 31BC 33AT 45BB 45BW 47AA	10667 11AH 11AV 11BG 13BJ 13BN 13BV 15BD 15BK 15BL 17CD 17CM 19AS 23DC 31AY 31AZ 33AT 35AV 35BC 45BE 45BW 47AA	10670 11AP 11AV 11BE 13BJ 13BN 13BV 15BD 15BK 15BL 17CD 17CG 19AS 23DC 31AY 31AZ 33AT 35BC 35CH 45BT

SALES OPTION CODE NUMBERS	10671 11AH 11AV 13BJ 13BN 15BB 15BD 15BK 17CD 17CG 19AS 23DC 31AY 31AZ 33AT 35AV 35BB 45BB 45BW 47AB	10674 11AP 11AV 13BM 13BV 13CD 15BA 15BD 15BK 17BW 17CD 19AS 21BM 23DC 31AY 31AZ 33AT 35AV 35BC 39AG 45BS 47AB	10675 11AH 11AV 13BJ 13BM 13BN 13BV 15BD 15BK 15BL 17BW 17BZ 17CD 19AS 23DC 23DN 31AY 31AZ 33AT 35AU 35BH 45BB 45BW	10676 11AH 11AY 13BJ 13BW 13CM 15AZ 15BD 15BJ 15BZ 17BW 17CD 19AS 21BG 21BH 23DC 31AY 35AU 35AU 35BH 45AZ 45BB 45BL 47AL	10677 11AH 11AV 11BF 13BJ 13BP 13BV 15AZ 15BD 15BK 17CG 17CV 19AV 23DC 31AY 23DC 31AY 35AU 35BC 45BT 45EC 47AL 47AR 47BA	10678 11AH 11AV 13BM 13CD 15BD 15BK 15BL 17CD 17CM 19AU 23DC 31AY 31AZ 33AT 35BC 39AG 45BE 45BW 47AB	10680 11AR 11AV 13BT 13BV 13CD 15BD 15BK 15BL 17CD 17CG 19AS 23DC 23DE 31AY 31AZ 33AT 35BC 39AG 45BT 47AA	10685 11AH 11AV 13BJ 13BM 13BV 15BD 15BK 15BL 17BW 17CD 19AS 21BE 23DC 31AY 31AZ 33AT 35AV 35BC 39AG 45BB 45BW 47AB	10691 11AH 11AW 13BJ 13BS 13BZ 15BD 15BJ 15BL 17BW 17CE 19AS 23DC 23DN 31AY 31AZ 35AU 35BK 45BB 47AG 47AR	10692 11AH 11AW 13BJ 13BS 13BZ 15BD 15BJ 15BL 17BW 17CD 19BA 23DC 23DN 31AY 31AZ 33AT 35AU 35BK 45BB 47AG 47AR	10698 11AP 11AV 13BS 13BV 13CG 15BA 15BD 15BK 17BZ 17CD 19AS 23DC 23DE 31AY 31BC 33AT 35AV 35BB 45BS 47AA	10701 11AH 11AV 13BJ 13BR 13BV 15BD 15BK 15BL 17CD 17CM 19AS 23DC 31AY 31AZ 33AT 35AV 35BB 45BB 45BW	10706 11AH 11AV 11PP 13CF 13CG 13CH 15BD 15BK 15BL 17CD 17CF 17CM 19AS 23DC 23DE 31AY 31AZ 33AT 35BB 45BH 47AG

SALES OPTION CODE NUMBERS	10709 11AH 11AV 13BJ 13BN 13BV 15BD 15BJ 15BL 17CD 17CF 17CG 19AV 23DC 31AY 31AZ 33AT	10712 11AH 11AU 13BJ 13BS 13BV 15BB 15BD 15BK 17CE 17CF 19AW 23DC 31AY 31BD 33AT	10714 11AH 11AV 13BK 13BM 13BV 15BD 15BJ 15BL 17CD 17CF 17CG 19AS 21BM 23DC 31AY 31AZ	10720 11AH 11AW 13BJ 13BM 13BV 15BB 15BD 15BK 17BW 17CD 19AS 23DC 31AY 31BD 33AT	10721 11AH 11AW 13BJ 13BN 13BV 15BD 15BK 15BL 17CD 17CG 19AS 23DC 31AY 31AZ 33AZ	10722 11AH 11AW 13BJ 13BN 13BV 15BD 15BK 15BL 17CD 17CG 19AS 23DC 31AY 31AZ 33AZ	10725 11AR 11AW 13BJ 13BN 13BV 15BD 15BK 15BL 17CD 17CG 19AS 23DC 31AY 31AZ 33AT	10729 11AH 11AV 13BJ 13BR 13BV 15BD 15BK 15BL 17CD 17CM 17CR 19AS 23DC 31AY 31AZ 33AZ	10731 11AH 11AV 13BJ 13BM 13BV 15BD 15BK 15BL 17CD 17CG 19AS 23DC 31AY 31BD 33AT	10734 11AH 11AV 13CB 13CC 13CG 15BD 15BK 15BL 17CD 17CF 19AS 19BB 23DC 23DN 31AY	10735 11AH 11AV 11PP 13CF 13CG 13CH 15AZ 15BD 15BK 17BW 17CD 17CF 19AS 19BB 23DC 23DJ	10736 11AH 11AV 13CB 13CC 13CG 15BD 15BK 15BL 17BW 17CD 17CF 19AS 19BB 23DC 23DN 31AY	10740 11AH 11AV 13BM 13CD 15BD 15BK 15BL 17BW 17CD 19AU 21BJ 23DC 23DE 31AY
	19AV	19AW	19AS	19AS	19AS	19AS	19AS	19AS	19AS	19AS	17CF	19AS	19AU
	23DC	23DC	21BM	23DC	23DC	23DC	23DC	23DC	23DC	19BB	19AS	19BB	21BJ
	31AY	31AY	23DC	31AY	31AY	31AY	31AY	31AY	31AY	23DC	19BB	23DC	23DC
	31AZ	31BD	31AY	31BD	31AZ	31AZ	31AZ	31AZ	31BD	23DN	23DC	23DN	23DE

SALES OPTION CODE NUMBERS	10741 11AP 11AV 13BJ 13BM 13BV 15BD 15BK 15BL 17BW 17BZ 17CD 19AV 23DC 31AY 31AZ 33AT 35BC 45BT 47AG	10742 11AH 11AV 13BG 13BJ 13BV 15AZ 15BD 15BK 17CD 17CG 19AS 23DC 23DE 23DV 31AY 31AY 33AT 45BC 47AG	10744 11AH 11AV 13BJ 13BN 13BV 15BB 15BD 15BK 17CD 17CG 19AS 23DC 23DE 31AY 31AZ 33AT 35AV 35BB 45BB 45BW	10748 11AH 11AV 13BJ 13BM 13BV 15BB 15BD 15BK 17CG 17CK 19AS 21BE 23DC 31AY 31AY 35AU 35AB 45BB 45BW 47AB	10753 11AR 11AU 13BJ 13BT 13BV 15BD 15BK 15BL 17BW 17CE 19AW 23DC 31AY 31AZ 33AT 35BC 45BT 47AB	10754 11AH 11AW 13CB 13CC 13CG 15AZ 15BD 15BK 15BR 17BW 17CD 19AS 23DC 23DN 31AY 31AZ 33AT 35AV 35BD 45BG 47AR	10756 11AH 11AV 13BR 13BV 13CG 15BK 15BL 15BU 17CD 17CM 19AS 21BK 23DC 31AY 31AZ 33AT 35AV 35BB 45BB 45BW	10759 11AH 11AV 13CB 13CD 15BD 15BK 15BL 17CD 17CF 19AS 23DC 23DJ 23DN 31AY 31AZ 33AT 35AV 35BC 39AG 45BF 45BM 47AB	10760 11AH 11AV 13BJ 13BR 13BU 15BD 15BJ 15BL 17BW 17CD 19AS 23DC 31AY 31AY 35AV 35BC 45BB 47AB	10765 11AH 11AW 11PP 13CB 13CC 13CG 15AZ 15BD 15BK 15BR 17BW 17CD 19AS 23DC 23DJ 23DN 31AY 31BD 33AV 35AV 35BD 45BG 45BM 47AR	10769 11AH 11AW 13BJ 13BN 13BW 15BD 15BK 15BL 17CD 17CG 19AS 23DC 23DK 31AY 31AZ 33AT 35AU 35BB 45BB 45BM 47AG	10775 11AH 11AW 11PP 13BJ 13BN 13BY 15BA 15BD 15BK 17CD 17CG 19AS 23DC 23DJ 31AY 31AZ 33AT 35AU 35AW 45BE 45BM 47AG	10776 11AH 11AW 11PP 13BJ 13BN 13BY 15BA 15BD 15BK 17CD 17CG 19AS 23DC 23DJ 31AY 31AZ 33AS 35AU 35AW 45BE 45BM
SALES OPTION CODE NUMBERS	10777 11AH 11AZ 13BN 15BD 15BK 15BL 17CD 19AS 23DZ 31AY 31AZ 45BC 47AG 47AL 47AU	10779 11AH 11AW 13BJ 13BV 13CR 15BD 15BL 17BW 17BY 17CD 19AS 23DC 23DN 31AY 31AZ 33AT 35AU 35BK 45BB 47AR	10780 11AH 11AH 13BJ 13BS 13BZ 15BD 15BJ 15BL 17BW 17CD 19AS 23DC 23DN 31AY 31AZ 33AT 35AU 35BK 45BB 47AG 47AR	10782 11AH 11AW 11PP 13BN 13BU 15BD 15BJ 15BL 17CG 17CH 17CV 19AV 23DC 31AY 31BD 33AT 35BA 45BM 45BN 45BP	10783 11AH 11AV 13BK 13BM 15BD 15BJ 15BL 17CD 17CF 17CM 19AU 23DC 23DH 23DJ 31AY 31AZ 33AS 35AU 35BH 45BU 47AG	10784 11AP 11BE 11AV 13BJ 13BT 13BV 15BD 15BK 15BL 17CG 19AU 21BE 23DC 31AY 31BC 33AT 35BC 35CH 45BS	10788 11AH 11AW 13BM 13BV 13CD 15BD 15BK 17BW 17BY 17CD 19AS 23DC 31AY 31AZ 33AT 35BC 39AG 45BB 47AB	10790 11AH 11AV 11AW 11PP 13CB 13CD 15BD 15BK 15BL 17CD 17CF 19AS 23DC 23DJ 23DN 31AY 31AZ 33AT 35AV 35BC 39AG 45BF 45BM	10791 11AH 11AW 13BJ 13BN 13BU 15BD 15BK 15BL 17CD 17CF 19AV 23DC 31AY 31AZ 33AT 35AU 35BB 45BE	10796 11AH 11AW 13BJ 13BM 13BV 15BD 15BK 15BL 17BW 17CD 19AS 21BE 23DC 31AY 31AZ 33AT 35AU 35BB 45BB 45BW	10797 11AP 11BE 11AW 13BJ 13BM 13BV 15BD 15BK 15BL 17BW 17CD 19AU 21BE 23DC 23DE 31AY 31AZ 33AT 35BB 35CG 45BT	10808 11AH 11AV 13BJ 13BP 13BZ 15BA 15BD 17CF 17CG 17CJ 19AV 21BB 23DC 23DK 31AY 31AZ 33AT 35AV 35BH 35BL 45AZ 45BJ 47AR 47BA 47BB	10815 11AH 11AW 13BJ 13BN 13BY 15BA 15BD 15BK 17CD 17CG 19AS 23DC 23DJ 31AY 31AZ 33AV 35AU 35AW 45BE 45BM

SALES OPTION CODE NUMBERS	10816 11AH 11AV 13BJ 13BM 15BB 15BD 15BK 17BW 17CD 19AS 23DC 31AY 31BC 33AT 45BB 47AB	10821 11AH 11AP 11ABE 13BJ 13BN 13BV 13CD 15BD 15BK 15BL 17CD 17CG 19AS 23DC 23DE 31AY 35AV 35BC 35CK 45BS	10830 11AP 11BE 11AW 13BJ 13BN 15BD 15BK 15BL 17CD 17CG 19AS 23DC 31AY 31AZ 33AT 35BC 35CH 45BT	10832 11AH 11AV 11AW 11PP 13CB 13CC 13CG 15AZ 15BD 15BK 17CD 17CF 19AS 19BB 23DC 23DJ 23DN 23DV 31AY 31AZ 35AV 35BE 45BH	10844 11BE 11AW 13CB 15BD 15BK 15BL 17CD 17CF 17CG 19AS 21BM 23DC 23DJ 23DN 31AY 35AV 35BC 45BS 47AR 47BA 47BB	10845 11AH 11AW 13BR 13CD 15BD 15BK 15BL 17BW 17CD 19AS 21BE 23DC 23DE 31AY 35AV 35BC 35CK 45BB 45BW	10857 11AH 11AV 11PP 13CB 13CC 15AZ 15BD 15BK 17BY 17CD 17CM 17DL 19AS 19BB 23DC 23DJ 23DN 31AY 31AZ 33AT 35AV 35BH 45BF	10862 11AH 11AW 13BJ 13BM 15BD 15BJ 15BL 17BW 17CD 19AS 21BE 23DC 23DH 31AY 31AZ 33AT 35AU 35BB 45BC 45BW 47AR	10866 11AH 11AH 11PP 13CB 13CC 15AZ 15BD 15BK 17CD 17CF 19AS 23DC 23DJ 23DN 23DV 31AY 35AV 35AV 35BF 34BH 47AR	10867 11AH 11AW 11BG 11PP 13CB 13CC 13CG 15AZ 15BD 15BK 15BR 17BW 17CD 19AS 23DC 23DJ 23DN 31AY 35AV 35AV 35BD 45BG 47AR 47AZ 47BB	10868 11AH 11AV 11PP 13CF 13CG 13CH 15AZ 15BD 15BK 17CD 17CF 17DK 19AS 19BB 23DC 23DJ 23DN 23DV 23EH 31AY 31AZ 33AT 35AV 35BE 45BH 47AR 47AZ 47BB	10874 11AP 11BE 11AW 13BS 15BD 15BK 15BL 17BW 17CD 19AS 21BE 23DC 23DE 23DN 31AY 31AZ 33AT 35AV 35BB 45BU	10876 11AH 11AV 13CF 13CG 13CH 15BC 15BD 15BJ 17BC 17CD 19AS 23DD 31AY 31BD 35AU 35AZ 45CE 47AE 47AV 47AZ
SPEC NO.  SALES OPTION CODE NUMBERS	10877 11AH 11AV 13BK 13BN 15BD 15BJ 15BL 17CD 17CG 19AS 21BB 23DC 23DJ 23DK 31AY 31AZ 33AT 45BH 47AR	10882 11AH 11AV 13CB 13CC 13CG 15AZ 15BD 15BK 17CD 17CF 19AS 23DC 23DJ 23DN 31AY 31AZ 33AT 35AV 35BB 45BF 47AR 47BA 47BB	10888 11AH 11AU 13BJ 13BM 15BB 15BD 15BK 17CE 17CG 19AW 23DC 31AY 31BD 33AT 45BB 47AR 47AZ 47BB 47BD 47BF	10889 11AH 11AW 13BJ 13BM 15BB 15BD 15BK 17CD 17CG 19AS 23DC 31AY 31BD 33AT 45BB 47AR 47AZ 47BB 47BF 47BD	10896 11AH 11AU 13BJ 13BW 15AZ 15BD 15BJ 15BZ 17BW 17CD 19AS 21BH 23DC 23EL 31AY 31AZ 33AV 35AU 35BH 45BB 47AL 47AR	10897 11AH 11AW 13BR 13CD 15BD 15BK 15BL 17BW 17CD 19AU 21BM 23DC 23DE 31AY 31AZ 33AT 35AV 35BC 35CK 45BB 45BW 47AR 47AR	10898 11AH 11AW 11BE 13CB 15BD 15BK 15BL 17CD 17CG 19AS 21BM 23DC 23DJ 23DN 31AY 31AZ 33AT 35AV 35BC 45BS 47AR 47BA 47BB	10904 11AH 11AW 13BJ 13BN 13BV 15AZ 15BD 15BK 17BW 17CD 19AS 21AW 23DC 23DK 23DV 31AY 31AZ 33AT 45BB	10905 11AH 11AW 13BG 13BJ 13BV 15AZ 15BD 15BK 17CD 17CG 19AS 23DC 23DE 23DJ 23DV 31AY 31AZ 33AT 45BC	10906 11AH 11AW 13BK 13BW 15BD 15BJ 15BL 17BW 17BZ 17CD 19AS 23DC 31AY 31BC 33AT 35AU 35BB 45BB 47AR	10907 11AH 11AV 11BG 13CF 13CG 13CH 15AZ 15BD 15BK 17CD 17CF 19AS 23DC 23DJ 23DN 31AY 31AZ 33AT 45BF 47AR 47BA 47BB	10911 11AH 11AU 13BM 13CG 15BD 15BK 15BL 17BW 17CE 19AW 21AG 23DC 23DN 31AT 31AY 31AZ 33AT 35AV 35BB 45BB 47AR 47BA 47BB	10920 11AH 11AV 13BS 13CG 15BC 15BD 15BK 17CF 17CK 17DA 19AV 23DC 23DE 23DJ 23DN 31AY 31AZ 33AT 45BD 47AR 47BA 47BB

47BA

SALES OPTION CODE NUMBERS	10923 11AH 11AW 13CF 13CH 15BD 15BK 15BL 17CD 17CF 17CM 19AS 23DC 23DE 31AY 31AZ 33AT 35AV 35BC 45CE 47AR	10924 11AH 11AW 11BG 13CF 13CG 13CH 15AZ 15BD 15BK 15BL 15BZ 17CD 17CF 17CG 19AS 19BC 23DC 23FE 23DJ 23DN 31AY 31AY 35AV 35BC 45CE 47AR 47AZ 47BB 47BF	10926 11AH 11AW 11BG 13BJ 13BM 15BD 15BK 15BL 17CD 17CG 19AS 23DC 31AY 35AU 35BB 45BB 45BB 47AR	10927 11AH 11AW 11BG 13BJ 13BM 15BD 15BK 15BL 17CD 17CG 19AS 23DC 31AY 31BC 33AT 35AU 35BB 45BB 45BB 47AR	10930 11AH 11AW 11BG 13BJ 13BN 15AZ 15BD 15BK 15BZ 17CD 17CG 19AS 23DC 31AY 31AZ 33AT 35AU 35BB 45CA 47AR	10931 11AK 11AK 11BG 13BJ 13BW 15AZ 15BD 15BK 15BZ 17CD 17CG 19AS 23DC 23DK 31AY 35AU 35AU 35BB 45BB 47AR 47AZ 47BB	10932 11AH 11AW 13BJ 13BP 15AZ 15BD 15BJ 15BZ 17CF 17CG 17CJ 19AV 23DC 23DK 31AY 31AZ 33AT 35AV 35BB 45BJ 47AR 47AR 47AB 47BF	10933 11AH 11AW 11BG 13BJ 13BW 15AZ 15BD 15BK 15BZ 17CD 17CG 19AS 23DC 31AY 31AZ 33AT 35AU 35BC 45BE 45BW 47AR 47AR 47BB 47BF	10934 11AH 11AH 13BG 13BJ 15BZ 15BD 15BK 15BZ 17CD 17CG 19AS 23DC 23DJ 23ED 31AY 31AZ 33AS 35AU 35AW 45BD 47AR 47AR 47BB 47BF	10935 11AH 11AW 13BG 13BJ 15AZ 15BD 15BK 15BZ 17BY 17CD 17CG 19AS 23DC 23DJ 23ED 31AY 35AU 35AU 35AW 45BD 47AR 47AZ 47BB	10936 11AH 11AW 13BG 13BJ 15AZ 15BD 15BK 15BZ 17BY 17CD 17CG 19AS 23EF 31AY 31AZ 33AV 45BC 47AR 47AW 47AY 47AZ 47BB 47BF	10937 11AH 11AW 13CF 13CG 13CH 15AZ 15BD 15BK 15BZ 17CD 17CF 17CM 19AS 23DC 23DJ 23DN 31AY 35AV 35AV 35BD 45BH 47AR 47AZ 47BB 47BF	10938 11AH 11AW 11BG 13CB 13CC 15AZ 15BD 15BK 15BZ 17BY 17CD 17CG 19AS 23DC 23DJ 23DN 31AY 35AV 35AV 35AV 45BG 47AR 47AY 47AZ 47BF
SALES OPTION CODE NUMBERS	10939 11AH 11AW 11BG 13CB 13CC 13CG 15AZ 15BD 15BK 15BZ 17CD 17CG 19AS 23DC 23DJ 23DN 31AY 31AZ 33AT 35AV 35BC 45BG 47AR 47AZ 47BF	10940 11AH 11AW 11BG 13BG 13BJ 13BW 15AZ 15BD 15BK 15BZ 17CD 17CG 19AS 23DC 31AY 31AZ 33AT 35AU 35BC 45BB 47AR 47AZ 47BB	10941 11AH 11AW 11BG 13BG 13BJ 13BW 15AZ 15BD 15BK 15BZ 17CD 17CG 19AS 23DC 31AY 31AZ 33AT 35AU 35BC 45BT 47AR 47AZ 47BB 47BF	10942 11AH 11AW 11BG 13BJ 13BW 15AZ 15BD 15BK 15BZ 17CD 17CG 19AS 23DC 31AY 31AZ 33AT 35AU 35BC 45BU 47AR 47AZ 47BB 47BF	10943 11AH 11AW 11BG 13BJ 13BW 15AZ 15BD 15BK 15BZ 17CD 17CG 19AS 23DC 31AY 31AZ 33AT 35AU 35BC 45BS 47AR 47BB 47BF	10944 11AH 11AW 11BG 13BN 13CD 15AZ 15BD 15BJ 15BZ 17CD 17CG 19AS 23DC 31AY 31AZ 33AT 45BP 47AR 47AZ 47BB 47BF	10945 11AR 11AV 11BF 13BR 13BY 13CD 15BB 15BD 15BK 15BL 17CD 17CG 19AS 21BJ 23DC 23DJ 23DN 31AY 31AZ 33AT 35AV 35BC 35CK 45BT	10952 11AH 11AV 13BJ 13BP 13BV 15BD 15BL 17BY 17CD 17CM 19AU 21AW 23DC 31AY 31AZ 33AT 35AU 35BH 45BB	10955 11AH 11AW 13BJ 13BY 13CR 15BD 15BL 17BW 17CD 17CN 17CP 19BA 19BB 19BC 23DC 23DN 23EJ 31AY 31AZ 33AT 35BK 35BL 35BL 45BB 47AR	10956 11AH 11AW 13BJ 13BY 13CR 15BD 15BL 17BW 17CD 19BA 23DC 23EJ 31AY 31AZ 33AT 35BK 35BL 35BW 45BB 47AR	10957 11AH 11AW 13BJ 13BS 13BY 15BD 15BJ 15BL 17BW 17CE 19AS 23DC 23EJ 31AY 31AZ 33AT 35BK 35BW 45BB 47AR	10958 11AH 11AW 13BJ 13BS 13BY 15BD 15BL 17BW 17CD 17DF 19BA 23DC 23DN 23EJ 31AY 31AZ 33AT 35BK 35BW 45BB 47AR	10975 11AH 11AV 13BK 13BM 15BD 15BJ 15BL 17CD 17CF 17CM 19AU 23DC 23DJ 23DN 31AY 31AZ 33AS 35AU 35BH 45BU 47AR 47BA

SALES OPTION CODE NUMBERS	10976 11AH 11AW 11AW 13BJ 13BP 13BP 13BY 13CR 15BD 15E 15BD 15E 15BL 17E 17BW 17CD 19A 17DF 23DC 23DN 23EJ 35A 23EJ 35A 31AY 35EK 31AZ 35EK 47E 35BW 47E 45BB 47AR	11AH 11AH 11AW 11AW 11AW 13J 13BR 13CD 14CD 15BL 15BL 15BL 17BW 17BW 17CD 17CD 19AU 17CD 17CD 17CD 17CD 17CD 17CD 17CD 17CD	11000 11AH 11AU 11PP 13CB 13CC 13CG 15AZ 15BD 15BK 17CD 17CF 17DH 19AS 19BB 23DC 23DJ 23DN 31AY 31AZ 33AT 35AV 35BD 45BF 47AR 47BB	11003 11AH 11AW 13BJ 13BN 13BV 15BD 15BJ 17CF 17CV 17DA 19AU 21BB 23DC 31AY 31AZ 33AT 35AU 35BC 45BD 47AR 47BA 47BB	11004 11AH 11AV 11BE 13BM 13BV 13CD 15BD 15BL 17BY 17CD 17CG 19AS 21BZ 23DC 31AY 31AZ 33AT 35AV 35BC 45BS 47AR 47BA 47BB	11006 11AP 11AV 13BN 13BV 13CD 15BD 15BK 17CD 17CF 17CG 19AV 21BB 23DC 23DN 31AY 31AZ 33AT 35BC 35CK 45BS	11007 11AH 11AW 11BG 13BJ 13BM 13BV 15BD 15BK 15BL 17CD 17CG 19AS 21BH 23DC 31AY 31BC 33AT 35AU 35BD 35BH 45BC	11016 11AH 11AW 13BJ 13BM 13BV 15BD 15BK 15BL 17CD 17CG 19AS 21BE 23DC 31AY 31AZ 33AT 35AU 35BC 45BD 45BW 47AR 47AY 47BB 47BD	11017 11AR 11AV 13BR 13BY 13CD 15BD 15BL 17BZ 17CD 17CG 19AS 21BJ 23DC 23DJ 23DN 31AY 31AZ 33AT 35AV 35BC 45BT 47AR 47BA	11031 11AH 11AW 13BJ 13BN 13BV 15BD 15BK 15BL 17CD 17CG 19AS 23DC 31AY 31AZ 33AT 35AU 35BC 45BB 45BW 47AR 47BA	11040 11AH 11AV 11BF 13BR 13BY 13CD 15BD 15BL 17CD 17CG 19AS 21BZ 23DC 23DJ 23DN 31AY 31AZ 35AV 35BC 35CK 45BT 47AR 47BA	11051 11AH 11AW 13BN 13BV 13CD 15BD 15BK 15BL 17CD 17CG 19AS 23DC 23DN 31AY 31AY 35AV 35BC 35CK 45BB 47AR 47BA
SALES OPTION CODE NUMBERS	11054 11AH 11AV 11BJ 13BJ 13BW 13CM 13CM 15AZ 15BD 15BJ 15BJ 15BJ 15BZ 17BW 17CD 17BY 17CD 17ABY 17CD 19AS 23EL 33AZ 23EL 33AZ 31AY 35EZ 33AT 35AU 35BZ 45BB 45BL 47AL 47AR 47BA 47BF	M 11AH F 11AW J 13BN M 13BV J 13CD J 15BD J 15BL J 15BL J 17CD J	11069 11AH 11AW 13BS 13CG 15BC 15BD 15BK 15CJ 17CF 17CK 17DA 19AV 19CJ 23DC 23DE 23DJ 23DN 31AY 31AZ 33AT 45BD 45BW 47AR 47BA 47BB	11072 11AH 11AW 13BJ 13BN 13BV 15BD 15BJ 15BL 17CD 17CG 19AS 21AW 23DC 31AY 31AZ 33AT 35BC 45BB 47AR	11075 11AH 11AW 13BJ 13BN 13BV 15BD 15BJ 15BL 17CD 17CG 19AS 23DC 23DN 31AY 31AZ 33AT 35CH 45EA 47AR 47BB 47BC	11076 11AH 11AV 13BK 13BN 15BD 15BJ 17CF 17CG 17CV 19AS 21BB 23DC 23DJ 23DK 31AY 31AZ 33AT 45BH 47AR 47BA	11077 11AH 11AV 11PP 13CB 13CC 13CG 15AZ 15BD 15BK 17CD 17CF 17DK 19AS 23DC 23DJ 23DN 23DV 23EH 23EK 31AY 31AZ 35AV 35BE 45BH 47AR 47AZ 47BB	11081 11AH 11AV 11BJ 13BG 13BJ 13BY 15BA 15BD 15BK 17BW 17CD 19AS 21AW 23DC 23DJ 31AY 33BA 33BB 35AU 35AW 45BD 47AL 47BA	11082 11AH 11AV 13BG 13BJ 13BY 15BA 15BD 15BK 17CG 17CJ 19AU 23DC 23DJ 31AY 33AW 33BB 35AU 35AW 45BD 47AL 47AR 47BA	11083 11AH 11AW 11BG 11PP 13CG 13CC 13CG 15AZ 15BD 15BK 15BR 17BW 17CD 19AS 23DC 23DJ 23DN 31AY 31AZ 33AT 35AV 35BC 45BG 47AR 47BB	11088 11AH 11AW 13BK 13BM 13BV 15BD 15BJ 15BL 17CD 17CG 19AS 21BE 23DC 31AY 31AZ 33AT 35AV 35BB 45CC 47AR	11089 11AH 11AW 11BG 13BJ 13BM 13BV 15BD 15BK 15BL 17CD 17CG 19AS 21BE 23DC 23DJ 23DN 31AY 31BC 33AT 35BC 35CK 45BE 45BW 47AR 47BB 47BA 47BC

SALES OPTION CODE NUMBERS	11090 11AH 11AV 11BG 13CB 13CC 13E 13CC 15E 15AZ 15E 15BD 15E 15BK 17E 15BZ 17CD 19AS 23DC 23DJ 23DN 23DV 23DV 23EK 31AY 23EK 31AZ 33AT 35AV 35BE 45BH 47AR 47AZ 47BB 47BF	H 11AH W 11AV J 13BJ N 13BP V 13BV D 15BD K 15BJ L 15BL Z 17BY D 17CD A 17CM S 19AU C 21BK Y 23DC Z 31AY T 31AZ V 33AT C 35AU E 35BH W 45BB R 47AR A 47BA	11100 11AH 11AW 11BG 11PP 13CB 13CC 13CG 15AZ 15BD 15BK 15BZ 17BW 17CD 17CF 19AS 23DC 23DJ 23DN 31AY 31AZ 33AT 35AV 35BB 45BG 47AR 47BB	11105 11AH 11AW 13BG 13BJ 13BV 15BD 15BK 15BL 17CD 17CG 19AS 21BE 23DC 31AY 31AZ 33AT 35CH 45BS 47AR	11106 11AH 11AV 13BJ 13BP 13BV 15AZ 15BD 15BJ 17CD 17CM 19AU 23DC 31AY 33AT 35AU 35BH 45BB 47AR 47BA	11108 11AH 11AW 11BF 13BJ 13BM 13BV 15BD 15BJ 15BL 17CD 17CG 19AV 23DC 31AY 33AT 35CH 45BT 47BR 47BB	11110 11AH 11AV 11BF 13BK 13BM 13BY 15BD 15BJ 15BL 17CD 17CF 17CM 17DH 19AS 23DC 23DJ 23DN 23ED 31AY 31AZ 33BA 35AU 47AR 47AZ 47BB	11112 11AH 11AW 11BG 13BN 13BW 13CD 15AZ 15BD 15BZ 17CD 17CG 19AS 23DC 31AY 31BD 33AT3 5BC3 5CK 45BP 47AR 47BF	11113 11AV 11BE 13BN 13BV 13CD 15BD 15BK 15BL 17CD 17CF 17CG 19AV 21BE 23DC 23DN 31AY 31AZ 33AT 35BC 45BS 47AR 47BA	11120 11AH 11AW 13BK 13BM 13BV 15BD 15BJ 15BL 17CD 17CG 19AS 21BE 23DC 31AY 35AV 35AV 35BC 45CC 47AR 47BA	11121 11AH 11AW 13BM 13BV 13CD 15BD 15BK 15BL 17CD 17CF 17DA 19AS 21AG 23DC 23DN 31AY 31AY 35AV 35CH 45BB 45BW 47AR 47BA	11122 11AH 11AW 13BN 13CD 15BD 15BK 15BL 17BZ 17CD 17CG 19AS 21CA 23DC 23DJ 23DN 31AY 31AZ 33AT 35AV 35BC 35CK 45BB 45BW 47AR 47AZ
SALES OPTION CODE NUMBERS	11124 11AH 11A 11AW 11A 13BJ 11B 13BN 13B 15BD 13B 15BD 15B 15BL 15B 17BZ 15B 17CG 17B 17CV 17C 19AS 17C 21AW 19A 23DC 21B 31AY 23B 31AZ 23B 33AT 23B 35CH 31A 45BB 31B 45BL 33A 47AR 35A 47BA 35B 47BB 35C 45B	H 11AH W 11AW G 11BG J 11PP M 13BJ V 13BN D 13BY K 15BA L 15BD Z 15BK D 17CD S 17CD C 23DD J 23DJ N 31AY Y 35AU V 35AW C 45BE K 47AR E 47BA W 47BB	11128 11AH 11AW 13BG 13BJ 13BW 15AZ 15BD 15BK 15BZ 17CD 17CG 19AS 23DC 23DJ 23ED 31AY 31AZ 33BA 33BB 35AU 45BD 47AR 47AB 47BB 47BF	11132 11AH 11AW 11PP 13CB 13CC 13CG 13CY 15AZ 15BD 15BK 15BR 17CD 19AS 23DC 23DJ 23DN 31AY 31AZ 33AT 35AV 35BD 45BF 47AZ 47BB	11134 11AH 11AW 13BN 13CG 15BB 15BD 15BK 17CD 17DA 19AS 23DC 31AY 35AV 35BC 45BE 45BW 47AR 47BA 47BB 47BF	11135 11AH 11AV 11PP 13CB 13CC 13CG 15AZ 15BD 15BK 17CD 17CF 17DK 19AS 19BB 23DC 23DJ 23DN 23DV 23EH 23EK 31AZ 35AV 35BE 45BH 47AR 47AZ 47BB	11137 11AH 11AV 13BK 13BS 13BV 15BD 15BJ 15BL 17CD 17CG 19CK 21BE 23DC 23DH 31AY 31BC 33AT 35AU 35BC 45BD 47AR 47BA 47BB	11140 11AH 11AV 11PP 13CG 13CL 15ZA 15CL 17CD 17CF 17DE 17DM 19AS 19BB 23DC 23DJ 23DN 23DV 23EH 23EJ 31AY 31AZ 33AT 35AV 35BE 35CM 45BH 47AR 47AL	11145 11AH 11AV 13BJ 13BN 13BV 15BD 15BK 15BL 17CD 17CG 19AS 23DC 23DJ 23DN 31AY 31AZ 33AT 35CH 45BE 45BW 47AR 47BA 47BB	11147 11AH 11AW 13BK 13BM 15BD 15BJ 15BL 17CD 17CG 19AS 21BH 23DC 23DJ 23DN 31AY 35AV 35AV 35BC 45BB 47AR 47AZ 47BB	11149 11AH 11AV 13BJ 13BM 13BY 15BA 15BB 15BD 15BJ 15BK 17CK 19AV 23DC 23DH 23DJ 23DN 31AY 31AZ 33AT 35AU 35BH 47AR 47BA	11153 11AH 11AW 13BN 13CD 15BD 15BK 15BL 17CD 17DA 19AS 21BW 23DC 23DN 31AY 35AV 35BC 35CK 45BB 45BW 47AR 47AZ 47BB

SALES OPTION CODE NUMBERS	11154         1115           11AH         11AI           11AW         11AI           13BK         13BI           13BV         13C           15BD         15BI           15BJ         15BI           15BL         15BI           17CD         17C           17CG         17C           17CG         17C           19AV         19A           21BE         21B           23DC         23D           31AY         23D           31AZ         23D           33AT         31A           35BB         33A           45CC         35C           47BA         45B           47BF         47A           47BF         47A           47BF         47A	1 11AH V 11AW P 13BN V 13BV D 13CD D 15BD C 15BL C 17BZ D 17CD G 17CG G 19AS 21BZ C 23DC C 31AY N 31AZ C 35AU 35CK H 45BB C 45BW B 47AR R 47BA	11160 11AH 11AW 11BG 11BK 11PP 13BJ 13BN 15BD 15BJ 15BL 17CG 17CH 17CV 19CJ 23DC 31AY 31BD 33AT 35BA 45BP 47AR 47AZ 47BB	11161 11AH 11AV 11BE 13BN 13CD 15BD 15BD 15BL 17CD 17CF 17CG 19AV 21BE 23DC 23DN 31AY 31AZ 33AT 35AV 35BC 35CK 45BS 47AR 47BB 47BF	11162 11AH 11AV 13BK 13BP 13BV 15AZ 15BD 15BJ 17BW 17CD 19AU 21AW 23DC 31AY 31AZ 33AT 35AU 35BH 45BB 47AR 47AZ 47BB 47BF	11163 11AH 11AW 11BF 13BJ 13BM 13BV 15BD 15BB 15BL 17CD 17CG 19AS 23DC 31AY 31BD 33AT 35AU 35BB 45BU 47AR 47AZ 47BB 47BF	11169 11AH 11AW 11BF 13BR 13BY 13CD 15BC 15BC 17CD 17CG 19AS 21BZ 23DC 23DJ 23DN 31AY 31AZ 33AT 35AV 35BC 35CK 45BT 47AR 47AZ 47BB	11174 11AH 11AW 13BJ 13BN 15AZ 15BD 15BK 15BZ 17BZ 17DA 17DG 19AS 23DC 23DN 31AY 35AV 35AV 35BC 35CK 45BB 45BW 47AR 47BF	11178 11AH 11AW 13BN 13CD 15BD 15BL 17BZ 17CD 17DA 19AS 21CA 23DC 23DN 31AY 31AZ 33AT 35AV 35BC 35CK 45BB 45BW 47AR 47AZ 47BB	11180 11AH 11AV 11PP 13CG 13CL 15BC 17CF 17CF 17CM 19AS 19BB 23DC 23DJ 23DV 23EH 23EJ 31AY 31AZ 33AT 35AV 35BE 35CM 45BH 47AL 47AR	11182 11AH 11AV 13BM 13CD 15BD 15BK 15BK 15BK 17BW 17CD 19AU 21BJ 23DC 23DN 31AY 31AZ 33AT 35AV 35BC 35CK 45BB 45BW 47AR 47AZ 47BB	11186 11AH 11AW 13BJ 13BP 13BV 15BD 15BK 15BL 17BZ 17CD 17DA 19AS 23DC 23DN 31AY 31BC 33BA 35BW 45BB 47AR 47AZ 47BB 47BF
SALES OPTION CODE NUMBERS	11190 11AH 11AW 11AW 11BF 13BF 13BF 13BN 13CE 15AZ 15BZ 15BZ 15CK 15CK 15CR 17CF 17CF 17CF 17CF 17CF 17DA 17CF 17DA 13AY 23DU 23DU 23DU 23DU 31AY 23DN 33AT 35AY 31BC 35BF 35CC 47AI 47BB 47BB 47BF	111AH 111AW 13CB 13CC 13CG 15BC 15BC 15BC 17CD 17CF 17CF 17DK 19AS 23DV 23DV 23DV 23EH 23EK 31AY 31AZ 33AT 33BB 35BV	11193 11AH 11AW 13CF 13CG 13CH 15BC 15BF 17CD 15CF 17DK 19AS 19BB 23DC 23DJ 23DV 23EH 23DK 31AY 31AZ 33AT 33BB 35AV 35B3 45BH 47AR 47AZ 47BB	11198 11AH 11AW 11BG 11PP 13CB 13CG 13CY 15BD 15BK 15BR 17CD 17CF 17DK 19AS 23DJ 23DN 31AY 31AZ 33AT 35AV 35BD 45BF 47AR 47AZ 47BB	11199 11AH 11AW 11PP 13CB 13CC 13CG 15AZ 15BD 15BK 17BY 17CD 17DL 19AS 19BB 23DC 23DJ 23DN 31AY 31AZ 33AT 35AV 35BD 45BF 47AR 47AZ 47BB	11201 11AH 11AW 13BJ 13BN 13BV 15BD 15BK 15BL 17CD 17CG 19AS 23DC 23DN 31AY 31AZ 33AT 35AV 35BB 45BB 45BW 47AR 47BA 47BB	11203 11AH 11AW 13BS 13CG 15BC 15BD 15BK 15CJ 17CF 17CK 17DA 19AV 23DC 23DJ 23DN 31AY 31AZ 33AT 45BD 45BW 47AR 47BA 47BB	11204 11AH 11AW 13BK 13BN 15AZ 15BD 15BK 17CD 17CG 19AS 21BH 23DC 31AY 31AZ 33AT 35AU 35BH 45BB 47AR 47BA 47BB	11206 11AH 11AW 13BJ 13BN 13BV 15BD 15BJ 15BL 17CD 17CG 19AS 23DC 23DJ 23DN 31AY 31AZ 33AT 35CH 45BE 45BW 47AR 47BA 47BB	11208 11AH 11AW 13BJ 13BN 13BV 15AZ 15BD 15BK 15BZ 17CD 17CG 19AS 23DC 31AY 31AZ 33AT 33CH 45BF 45BW 47AR 47AZ 47BB 47BF	11211 11AH 11AW 13BK 13BM 13BU 15BD 15BJ 15BL 17CG 17DG 19AS 21BE 23DC 23DJ 23DN 31AY 31AZ 33AW 35AV 35BC 45BB 47AR 47AZ 47BB	11212 11AH 11AW 11BG 11BK 11PP 13BJ 13BN 15BJ 15BL 15CT 17CG 17CH 17CV 19CJ 23DC 31AY 31BD 33AT 35BA 45BP 47AR 47BB

SALES OPTION CODE NUMBERS	11213 11AH 11AW 11BG 13BR 13BV 13CD 15BD 15BL 17CD 17CF 17CG 19AS 23DC 23DN 31AY 31AZ 33AT 35AV 35AV 35BZ 45BF 47BR 47BB 47BF	11215 11AH 11AW 13BK 13BR 15BD 15BJ 15BM 15CM 17DF 19AS 23DC 23DJ 23DJ 23DN 31AZ 33AW 35CJ 45BB 47AR 47BF	11216 11AH 11AW 13BF 13BN 13CE 15AZ 15CK 15CR 17CF 17DA 17DF 19AS 23DJ 23DJ 23DJ 23DJ 23DN 31AY 31BC 33AT 35BV 35CC 45BB 47AR 47BF	11218 11AH 11AW 13BR 13BV 13CD 15BD 15BL 17BZ 17CD 17CG 19AS 23DC 31AY 31AZ 33AT 35BC 35CK 45BB 47BW 47AL 47AR	11220 11AH 11AW 11PP 13CB 13CG 13CY 15BD 15BK 15BR 17CD 17CF 17DK 19AS 23DD 23DD 23DD 31AY 31AZ 33AT 35AV 35BD 45ED 47AR 47AZ 47BB	11224 11AH 11AW 13BJ 13BN 13BV 15AZ 15BD 15BJ 17CD 17CG 19AS 21BK 23DC 31AY 31AZ 33AT 35AU 35BH 45BB 47AR 47BA 47BB	11227 11AH 11AW 13BM 13BY 13DA 15BA 15BD 15BJ 17CK 19AV 23DC 23DJ 23ED 31AY 31AZ 33AT 35AU 35BH 45BH 47AL 47BA	11249 11AK 11AW 13BG 13BJ 13BW 15AZ 15BD 15BK 15BZ 17CD 17CG 19AS 23DC 23DK 31AY 31AY 35AU 35BB 45BB 47AR 47BF	11251 11AH 11AW 13BJ 13BN 13BV 15AZ 15BD 15BK 15BZ 17CD 17CG 19AS 23DC 31AY 31AZ 33AT 35CH 45BB 45BW 47AR 47BF	11252 11AH 11AW 13BJ 13BN 13BV 15AZ 15BD 15BK 15BZ 17CD 17CG 19AS 23DC 31AY 31AZ 33AT 35CH 45BE 45BW 47AR 47BB 47BF	11253 11AH 11AW 13BJ 13BN 13BV 15AZ 15BD 15BK 15BZ 17CD 17CG 19AS 23DC 31AY 31AZ 33AT 35CH 45BS 47AR 47BB 47BF	11254 11AH 11AW 13BJ 13BN 13BV 15AZ 15BD 15BK 15BZ 17CD 17CG 19AS 23DC 31AY 31AZ 33AT 35CH 45BU 47AR 47AZ 47BB 47BF	11255 11AH 11AW 13BJ 13BN 13BV 15AZ 15BD 15BK 15BZ 17CD 17CG 19AS 23DC 31AY 31AZ 33AT 35CH 45BT 47AR 47AZ 47BB 47BF
SPEC NO.  SALES OPTION CODE NUMBERS	11273 11AH 11AW 11PP 13CB 13CY 15BC 15BF 17CD 17CF 17DK 19AS 23DC 23DJ 23DN 31AY 35AV 35BD 45BF 47AR 47AZ 47BB	11274 11AH 11AW 13BF 13BN 13CG 15BB 15BD 15BK 17DA 17DG 19AS 23DC 31AY 31AZ 33AT 35AV 35CC 45BE 45BW 47AR 47AZ 47BB 47BF	11277 11AH 11AW 13CC 13CG 13DB 15BC 15BF 17CD 17CF 17DK 19AS 19BB 23DC 23DJ 23EH 23EK 31AY 31AZ 33AT 33BB 35AV 35BE 45BH 47AR 47AZ 47BB	11280 11AH 11AW 13CC 13CG 13DB 15AZ 15BD 15BK 17CD 17CF 17DT 19AS 23DC 23DJ 23EH 23EK 31AY 31AZ 33AT 33BB 35AV 45EE 47AR 47BB	11281 11AH 11AW 13CC 13CG 13DB 15BC 15BF 17CD 17CF 17DT 19AS 23DC 23DJ 23EH 23EK 31AY 31AZ 33AT 33BB 35AV 45EE 47AR 47BB	11291 11AH 11AW 13BN 13BV 13CD 15AZ 15BD 15BK 15BZ 17CD 17CG 19AS 21BJ 23DC 23DN 31AY 35AV 35AV 35BC 45BB 47AR 47AZ 47BB 47BF	11293 11AW 11BE 13BJ 13BN 13BV 15BD 15BK 15BL 17CD 17CG 19AS 23DC 31AY 31BC 33AT 35AV 35BC 45BT 47AR 47BA 47BB 47BF	11300 11AH 11AV 13CF 13CG 13CH 15BC 15BD 15BJ 17BC 17CD 19AS 23DD 31AY 31BD 35AU 35AZ 45CE 47AE 47AZ	11302 11AH 11AW 13BJ 13BN 13BV 15AZ 15BD 15BK 15BZ 17CD 17CG 19AS 23DC 31AY 31BC 33AT 35CH 45BS 47AR 47AZ 47BB 47BF	11305 11AH 11AW 13BN 13BV 13CD 15AZ 15BD 15BK 15BZ 17CD 17CG 19AS 23DC 23DN 31AY 31AZ 33AT 35CJ 45BB 45BW 47AR 47AZ 47BB 47BF	11313 11AH 11AW 13BJ 13BM 13BV 15BB 15BD 15BK 17BZ 17CD 17DA 19AS 23DC 31AY 31AZ 33AT 35AU 35BC 45BB 47BW 47AR 47AZ 47BB 47BF	11337 11AH 11AW 13BJ 13BN 13BV 15AZ 15BD 15BK 15BZ 17CD 17DA 19AS 21BJ 23DC 23DJ 23DN 31AY 31AZ 33AT 35AV 35BC 45BB 47BR 47AZ 47BB 47BF	11354 11AH 11AW 13BF 13BM 13BY 13CG 15AZ 15BD 17CD 17CG 19AS 21BJ 23DC 23DN 31AY 35AV 35BC 45BB 47AZ 47BB 47BF

SALES OPTION CODE NUMBERS	11AH	AA1H 1 11AW 1 13BN 1 13BV 1 13CD 1 15AZ 1 15BD 1 15BK 1 15BZ 1 17BZ 1 17CD 1 17DA 1 19AS 1 23DC 2 23DJ 2 23DJ 2 23DJ 2 33AT 3 33AT 3 33AT 3 33AT 3 35BC 3 35CK 3 45BB 3 45BW 4 47AZ 4	11394 11AH 11AW 13CG 13CG 13CH 15BD 15BK 15CY 17CD 17CF 17DT 19AS 19BB 23DV 23EH 23DV 23EK 33AY 33BF 35DD 35DH 45BH 47AR 47AZ 47BB	11395 11AH 11AW 13CB 13CC 13CG 15BD 15BK 15CY 17CD 17CF 17DT 19AS 23DJ 23DV 23EK 31AZ 33BF 35AV 35DE 35DH 45BH 47AR 47AZ 47BB	11397 11AH 11AW 13BN 13BV 13CD 15AZ 15BD 15BK 15BZ 17CD 17CG 19AS 21BZ 23DC 23DN 31AY 35AV 35AV 35AV 35DB 45BB 47AR 47AZ 47BB 47BF	11401 11AW 11BE 13BF 13BN 13BV 13CG 15BC 15BF 17CD 17CG 19AZ 23DC 31AY 31AZ 33AT ETCH 45BS 47AR 47BB 47BF	11406 11AH 11AW 11PP 13CB 13CG 13CY 15BD 15BK 17CD 17CF 17DK 19AS 23DC 23DJ 23DN 23EH 31AZ 33AT 35AV 35BD 45BF 47AR 47BB	11407 11AH 11AW 11PP 13CB 13CG 13CY 15BD 15BK 17CD 17CF 17DK 19AS 23DJ 23DN 23EH 31AZ 33AT 35AV 35BD 45ED 47AR 47AZ 47B <b>B</b>	11408 11AH 11AW 13CC 13CG 13DB 15AZ 15BD 15BK 17CD 17CF 17DT 19AS 23DC 23DJ 23EH 23EK 31AZ 33AT 33AB 35AV 35DC 45EE 47AR 47BB	11409 11AH 11AW 13CC 13CG 13DB 15BC 15BF 17CD 17DF 17DT 19AS 23DC 23DJ 23EH 23EK 31AY 33AT 33AB 35AV 35DC 45EE 47AR 47BB	11410 11AH 11AW 13CF 13CG 13CH 15BC 15BF 17CD 17CF 17DT 19AS 19BB 23DC 23DJ 23EH 23EK 31AZ 33AT 33AB 35AV 35BE 47GH 47AR 47BB	11411 11AH 11AW 13CC 13CG 13DB 15BC 15BF 17CD 17CF 17DT 19AS 19BB 23DC 23DJ 23EH 23EK 31AZ 33AT 33AB 35DC 45BH 47AR 47AZ 47BB	11413 11AH 11AW 11PP 13CB 13CC 13CG 15AZ 15BD 15BK 17CD 17DU 19AS 23EC 23DJ 23EN 23EN 23EH 31AY 35AV 35BD 45BF 47AR 47AZ 47BB
SPEC NO.  SALES OPTION CODE NUMBERS	11AH 1 11AW 1 13CC 1 13CG 1 13DB 1 15AZ 1 15BD 1 15BK 1 17CD 1 17CF 1 17DT 1 19AS 1 23DC 1 23DJ 2 23EH 2 23EK 2 31AY 2 31AY 2 31AY 2 33AT 3 33BB 3 35AV 3 35CF 3 45EE 3 47AR 47AZ 4 47BB 4	11AH 1 11AW 1 13CF 1 13CG 1 13CH 1 15AZ 1 15BD 1 15BK 1 17CD 1 17CF 1 17DT 1 19AS 1 19BB 1 23DC 2 23DJ 2 23DV 2 23BH 2 23BH 2 33AT 3 33BB 3 35AV 3 35BE 3 45BH 4 47AZ 4	11418 11AH 11AW 11ACG 13CG 13CG 15AZ 15BD 15BK 17CD 17CF 17DT 19AS 19BB 23DC 23DJ 23DV 23EH 23EK 31AY 33AT 33BB 35AV 35BE 45BH 47AZ 47BB	11421 11AH 11AW 11PP 13CB 13CG 13CY 15BD 15BK 15CY 17CD 17CF 17DK 19AS 23DC 23DJ 23DN 23EH 31AY 31AZ 33AT 35AV 35BD 45BF 47AR 47AZ 47BB	11422 11AH 11AW 11PP 13CB 13CG 13CY 15BC 15BF 17CD 17CF 17DK 19AS 23DC 23DJ 23DN 23EH 31AY 31AZ 33AT 35AV 35BD 45BF 47AR 47BB	11423 11AH 11AW 11PP 13CB 13CG 13CY 15BD 15BK 15CY 17CD 17CF 19DK 19AS 23DC 23DJ 23DN 23EH 31AY 31AZ 33AT 35AV 35BD 47AR 47AZ 47BB	11432 11AH 11AW 13BP 13BZ 13DD 15AZ 15BD 15BJ 17CD 17CF 17CG 19AS 21BJ 23DC 23DN 31AY 31AZ 33AT 45BW 45EA 47AR 47BB 47BF	11457 11AH 11AW 13BJ 13BN 13BV 15AZ 15BD 15BJ 17CD 17DK 19AS 21AW 23DC 23DK 23DV 31AY 31AZ 33AT 45BB 47AR 47BA 47BB	11458 11AH 11AW 13CC 13CG 13DB 15BC 15BF 17CD 17CF 17DT 19AS 23DC 23DJ 23EH 23EK 31AY 31AZ 33BF 35AV 35DC 35DF 45EE 47AR 47AZ 47BB	11459 11AH 11AW 13CF 13CG 13CH 15BC 15BF 17CD 17CF 17DT 19AS 19BB 23DC 23EH 23EK 31AY 31AZ 33BF 35AV 35DD 35DH 45BH 47AR 47AZ 47BB	11460 11AH 11AW 13CC 13CB 13DB 15BC 15BF 17CD 17CF 17DT 19AS 19BB 23DC 23DJ 23EH 23EK 31AY 31AZ 33BF 35AV 35DE 35DH 45BH 47AR 47AZ 47BB	11485 11AH 11AW 13CC 13CB 13DB 15BD 15BK 15CY 17CD 17CF 17DT 19AS 23DC 23DJ 23EH 23EK 31AY 31AZ 33BF 35AV 35DF 35FJ 45EE 47AR 47AZ 47BB	11486 11AH 11AW 13CC 13CG 13DB 15BC 15BF 17CD 17CF 17DT 19AS 23DC 23DJ 23EH 23EK 31AY 31AZ 33BF 35AV 35DF 35DJ 45EE 47AR 47AZ 47BB

SPEC NO.	<u>11496</u> 11AH	<b>11499</b> 11AH	<u>11501</u> 11AH	<b>11510</b> 11AH	<b>11519</b> 11AH	<b>11520</b> 11AH	<b>11546</b> 11AH	<u>11551</u> 11AH	<b>11552</b> 11AH	<b>11561</b> 11AH	<b>11568</b> 11AH	<b>11569</b> 11AH	<u>11573</u> 11AH
	11AW												
	13BN	13CB	13CC	11PP	13CC	13CC	13CF	13CB	13CC	13CF	13BN	13BN	11BE
	13BV	13CC	13CG	13CB	13CG	13CG	13CG	13CC	13CG	13CG	13BV	13BV	13BF
	13CD	13CG	13DB	13CC	13DB	13DB	13CH	13CG	13DB	13CH	13CD	13CD	13BN
	17AZ	15BD	15BC	13CG	15BD	15BC	15BD	15BD	15BC	15BC	15AZ	15AZ	13BV
	15BD	15BK	15BF	15AZ	15BK	15BF	15BK	15BK	15BF	15BF	15BD	15BD	13CG
041.50	15BK	15CY	17CD	15BD	15CY	17CD	15CY	15CY	17CD	17CD	15BK	15BK	15AZ
SALES	15BZ	17CD	17CF	15BK	17CD	17DT	17CD	17CD	17CF	17CF	15BZ	15BZ	15BD
OPTION	17BZ	17CF	17DT	17BY	17DT	17EA	17DT	17CF	17DT	17DT	17BZ	17BZ	15BZ
CODE	17CD	17DT	19AS	17CD	17EA	19AS	17EA	17DT	19AS	19AS	17CD	17CD	15CK
NUMBERS	17CG	19AS	23DC	17DU	19AS	21CR	19AS	19AS	23DC	21CR	17CG	17CG	17BZ
	19AS	23DC	23DJ	19AS	21CT	23DC	21CR	21CR	23DJ	23DC	19AS	19AS	17CD
	23DC	23DJ	23EH	23DC	23DC	23DJ	23DC	23DC	23EH	23DJ	21BZ	21BZ	17CG
	23DN 31AY	23DV 23EH	23EK 31AY	23DJ 23DN	23DJ 23EH	23DN 23EH	23DJ 23EH	23DJ 23DV	23EK 31AY	23DN 23EH	23DC 23DN	23DC 23DN	19AS 21BJ
	31AT	23EK	31AZ	23EH	23EK	31AY	23EK	23EH	31AZ	31AY	31AY	31AY	23DC
	33AT	31AY	33BF	31AY	31AY	31AZ	31AY	23EK	33BF	31AZ	31AY	31AZ	31AY
	35CJ	31AZ	35AV	31AZ	31AZ	33BF	31AZ	31AY	35AV	33BF	33AT	33AT	31AZ
	35CK	33BF	35D3	33AT	33BF	35AV	33BF	31AZ	35DF	35AV	35CJ	35CJ	33AT
	45BW	35AV	35DF	35AV	35AV	35DF	35AV	33BF	35DJ	35DD	35CK	35CK	35AV
	45EA	35DE	45BH	35BD	35DF	35DJ	35DD	35AV	45BH	35DH	45BB	45BW	35CH
	47AR	35DF	47AR	45EE	35DJ	45EE	35DF	35DF	47AR	45BH	45BW	45EA	45BT
	47AZ	45BH	47AZ	47AR	45EE	47AR	45BH	35DJ	47AZ	47AR	47AR	47AR	47AR
	47BB	47AR	47BB	47AZ	47AR	47AZ	47AR	45BH	47BB	47AZ	47AZ	47AZ	47AZ
	47BF	47AZ	55	47BB	47AZ	47BB	47AZ	47AR		47BB	47BB	47BB	47BB
		47BB			47BB		47BB	47AZ			47BF	47BF	47BF
								47BB					

SALES OPTION CODE NUMBERS	11592 11AH 11AW 13CB 13CC 13CG 15BD 15BK 15CY 17CD 17DT 17EA 19AS 21CR 23DC 23DJ 23DN 23DV 23EH 31AY 31AZ 33BF 35AV 35DF 35DJ 45EB	11593 11AH 11AW 13CC 13CG 13DB 15BC 15BF 17CD 17DT 17EA 19AS 21CR 23DC 23DJ 23DN 23EH 31AY 31AZ 33BF 35AV 35DF 35DJ 45EH 47AR 47AR	11602 11AH 11AW 11BF 13BF 13BS 13CG 15AZ 15BD 15BJ 15BZ 17CD 17CG 19AS 21BM 23DC 23DN 31AY 31AZ 33AT 35AV 35CH 45BT 47AR	11603 11AH 11AW 11BH 11PP 13CB 13CG 13CY 15BD 15BK 15CY 17CD 17CF 17DK 19AS 23DC 23DJ 23DN 23EH 31AY 31AZ 33AT 35AV 35BD 45ED 47AR	11606 11AH 11AW 11BE 13BJ 13BN 13BV 15BD 15BK 15BZ 17CD 17CG 19AS 23DC 31AY 31BC 33AT 35CH 45BS 47AR 47BB 47BF	11609 11AH 11AW 13BK 13BY 15BD 15BD 15BL 17BZ 17CO 19AS 21BZ 23DO 23DN 31AY 35AV 35BB 45BB 47AR 47BA
					47BF	47BB
	47AZ 47AZ 47BB	41 DD	47BB 47BF	47BB		

### SALES CODES LISTED BELOW ARE SALES OPTION CODE NUMBERS THESE CODES ARE USED ON P216, P218, P220

	1ECD Down Carb Manual Chake (Doors)
11AH Standard Bearing Plate	15CB Down Carb–Manual Choke (Deere)
11AK 4 Boss 5.7 BC Bearing Plate	15CJ Fuel-Cutoff-Solenoid
11AP SAE–A Bearing Plate	15CK Remote Choke (Solenoid)
	15CL Carb-Manifold-Auto Choke
11AR SAE–B Bearing Plate	15CM Fuel Line 5" – Filter (SUC Side Top)
11AU Standard Block	
11AV Premium Block – Plastic Thrust Washer	15CY Pmp, Fuel–N/Filter–Carb Mounted
11AW Premium Block with Standard Thrust Washer	17AS Oil Filter–Remote
11AY Standard Block (Premium Head)	17BC Oil Base – 4 Quart
	17BW Oil Base-Standard Capacity with Side Drain Only
11AZ Hydraulic Lifters	17BY Oil Fill Tube & Indicator – Inner
11BB Premium Block (Deere) Standard Bearing Plate	
11BE Adapter, Hydraulic Pump (SAE A)	17BZ Oil Fill Tube & Indicator – Outer
11BF Adapter, Hydraulic Pump (SAE B)	17CD Oil Filter (3.4" Long)
11BG 6 Holes Rear of Block	17CE No Oil Filter
	17CF Oil Fill Tube & Indicator – Outer Extension
11BH Adapter, Bearing Plate (7" Pilot)	
11BJ Electric Clutch Adapter	17CG Oil Base–Standard Capacity (Optional Drains)
11BK Single Groove Pulley	17CH Oil Fill Tube & Indicator
11PP Plastic Plugs (Inserted in Block)	17CJ Remote Oil Filter With Lines
13BF Governor, 2 Speed Solenoid	17CK Remote Oil Filter Adapter Plate
	17CM Oil Base 2.5 Quart (Die Cast)
13BG Governor–3450 High Idle	17CN Chrome Oil Fill Tube & Indicator – Inner
13BJ Side Pull Governor	
13BK Front Pull Governor	17CR Oil Fill Tube & Indicator (Outer)
13BM 3850 High Idle	17CV Oil Filter–Hex Nut (4.6" Long)
13BN 3600 High Idle	17DA Oil Base–3 Quart (Sandcast)
	17DE Oil Base – Standard Capacity with Temperature Switch
13BP 3300 High Idle	17DF Oil Filter (4.2" Long)
13BR 3200 High Idle	
13BS 2800 High Idle	17DG Oil Filter with Hex Nut (3.8" Long)
13BT 2600 High Idle	17DH Oil Base – 2.5 Quart – Single Drain
13BU 1100 Low Idle	17DK Oil Base – Standard Capacity
	17DL Oil Base – 2.5 Quart – Single Drain
13BV 1200 Low Idle	17DM Oil Base – Standard Capacity – Temperature Switch
13BW 1300 Low Idle	
13BY 1400 Low Idle	17DT Base, Standard Oil–Side Drain–W/Valve
13BZ 1500 Low Idle	17DU Base, 2.5 Qt Oil–W/Valve
13CB 3780 High Idle	17EA Oil Fill & Indicator–Miller
	19AS Air Cleaner – Standard Capacity
13CC Governor Arm Extension–Diameter .141 (Customer	19AU Air Cleaner – High Capacity
Interface)	
13CD No Governor Linkage	19AV Remote Air Cleaner Adapter
13CE 1800 Low Idle	19BA Air Cleaner–XSL with Reset Switch
13CF 1850 High Idle	19BB Air Cleaner Cover – Chrome
13CG Fixed Speed Governor	19BC Intake Manifold with Vacuum Top
	19CJ Remote Air Cleaner Adapter with Elbow
13CH 10 Ball Governor	19CK Elbow, Remote Air Cleaner–HAKO Only
13CK Side Pull Governor with Blower Housing Cutout	
13CL 3000 RPM High Idle	19AS Air Cleaner, Standard Capacity
13CM 3400 RPM High Idle	19AW Air Intake Sys-Standard Capacity
13CR 3550 RPM High Idle	21AG Flanged, Exhaust Adapter 1.28 OD
13CY Governor Arm Extension (Customer Interface)	21AW Exhaust Tube (7.5" Centers) with Covers
	21AZ Exhaust Tubes (14" Centers) with Covers
13DA Governor, Side Pull–w/Swivel	21BB Exhaust Tubes (11.8" Centers) with Cover/Brackets
13DB 3730 RPM High Idle	
13DD Governor, Side Pull, .190 Hole	21BD Exhaust Tubes (11.8" Centers)
15AZ Fuel Pump–No Filter (Dual Inlet)	21BE Exhaust Tubes (7.5" Centers)
15BA Fuel Pump–Filter (Top Inlet)	21BF Exhaust System with Covers and Brackets
	21BG Adapter, Exhaust (1.5" OD)
15BB No Pump–Filter	
15BC No Pump–No Filter	
	21BH Exhaust Manifold – Left Rear Outlet with Covers
15BD Downdraft Carb–Manual Choke	21BH Exhaust Manifold – Left Rear Outlet with Covers 21BJ Exhaust Tubes (7.5" Centers)
15BD Downdraft Carb–Manual Choke 15BF Carburetor, LP–Downdraft	<ul> <li>21BH Exhaust Manifold – Left Rear Outlet with Covers</li> <li>21BJ Exhaust Tubes (7.5" Centers)</li> <li>21BK Exhaust Manifold – Right Rear – Outlet</li> </ul>
15BF Carburetor, LP-Downdraft	21BH Exhaust Manifold – Left Rear Outlet with Covers 21BJ Exhaust Tubes (7.5" Centers)
15BF Carburetor, LP–Downdraft 15BJ Front Pull Choke	<ul> <li>21BH Exhaust Manifold – Left Rear Outlet with Covers</li> <li>21BJ Exhaust Tubes (7.5" Centers)</li> <li>21BK Exhaust Manifold – Right Rear – Outlet</li> </ul>
15BF Carburetor, LP–Downdraft 15BJ Front Pull Choke 15BK Rear Pull Choke	<ul> <li>21BH Exhaust Manifold – Left Rear Outlet with Covers</li> <li>21BJ Exhaust Tubes (7.5" Centers)</li> <li>21BK Exhaust Manifold – Right Rear – Outlet</li> <li>21BM Exhaust Tubes with Covers and Support Brackets (7.5" Centers)</li> </ul>
<ul> <li>15BF Carburetor, LP–Downdraft</li> <li>15BJ Front Pull Choke</li> <li>15BK Rear Pull Choke</li> <li>15BL Fuel Pump with Filter (Dual Inlet)</li> </ul>	<ul> <li>21BH Exhaust Manifold – Left Rear Outlet with Covers</li> <li>21BJ Exhaust Tubes (7.5" Centers)</li> <li>21BK Exhaust Manifold – Right Rear – Outlet</li> <li>21BM Exhaust Tubes with Covers and Support Brackets (7.5" Centers)</li> <li>21BW Exhaust Manifold–Right Rear–Down</li> </ul>
15BF Carburetor, LP–Downdraft 15BJ Front Pull Choke 15BK Rear Pull Choke 15BL Fuel Pump with Filter (Dual Inlet) 15BM Fuel Pump – No Filter (Top Inlet)	<ul> <li>21BH Exhaust Manifold – Left Rear Outlet with Covers</li> <li>21BJ Exhaust Tubes (7.5" Centers)</li> <li>21BK Exhaust Manifold – Right Rear – Outlet</li> <li>21BM Exhaust Tubes with Covers and Support Brackets (7.5" Centers)</li> <li>21BW Exhaust Manifold–Right Rear–Down</li> <li>21BZ Exhaust Adapter 1.125" OD</li> </ul>
15BF Carburetor, LP–Downdraft 15BJ Front Pull Choke 15BK Rear Pull Choke 15BL Fuel Pump with Filter (Dual Inlet) 15BM Fuel Pump – No Filter (Top Inlet) 15BR Fuel Pump – No Filter (Dual Inlet) 17" Line	<ul> <li>21BH Exhaust Manifold – Left Rear Outlet with Covers</li> <li>21BJ Exhaust Tubes (7.5" Centers)</li> <li>21BK Exhaust Manifold – Right Rear – Outlet</li> <li>21BM Exhaust Tubes with Covers and Support Brackets (7.5" Centers)</li> <li>21BW Exhaust Manifold–Right Rear–Down</li> <li>21BZ Exhaust Adapter 1.125" OD</li> <li>21CA Exhaust Manifold – Left Rear Outlet</li> </ul>
15BF Carburetor, LP–Downdraft 15BJ Front Pull Choke 15BK Rear Pull Choke 15BL Fuel Pump with Filter (Dual Inlet) 15BM Fuel Pump – No Filter (Top Inlet)	<ul> <li>21BH Exhaust Manifold – Left Rear Outlet with Covers</li> <li>21BJ Exhaust Tubes (7.5" Centers)</li> <li>21BK Exhaust Manifold – Right Rear – Outlet</li> <li>21BM Exhaust Tubes with Covers and Support Brackets (7.5" Centers)</li> <li>21BW Exhaust Manifold–Right Rear–Down</li> <li>21BZ Exhaust Adapter 1.125" OD</li> <li>21CA Exhaust Manifold – Left Rear Outlet</li> <li>21CC Exhaust Tubes with Covers and Support Brackets</li> </ul>
15BF Carburetor, LP–Downdraft 15BJ Front Pull Choke 15BK Rear Pull Choke 15BL Fuel Pump with Filter (Dual Inlet) 15BM Fuel Pump – No Filter (Top Inlet) 15BR Fuel Pump – No Filter (Dual Inlet) 17" Line	<ul> <li>21BH Exhaust Manifold – Left Rear Outlet with Covers</li> <li>21BJ Exhaust Tubes (7.5" Centers)</li> <li>21BK Exhaust Manifold – Right Rear – Outlet</li> <li>21BM Exhaust Tubes with Covers and Support Brackets (7.5" Centers)</li> <li>21BW Exhaust Manifold–Right Rear–Down</li> <li>21BZ Exhaust Adapter 1.125" OD</li> <li>21CA Exhaust Manifold – Left Rear Outlet</li> </ul>

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	Open) 47AZ Nameplate – Alternate Location 45BV Low Oil Pressure Switch (3 Terminal – Normally Open/ 47BB Labels – P218, P220	23DK 23DN 23DV 23DZ 23ED 23EF 23EH 23EL 31AZ 31BC 31BD 33AS 33AV 33AW 33AW 33BA 33AW 33BA 33BB 35AU 35AU 35AU 35BB 35BB 35BB 35BB 35BB 35BB 35BB 35B	Low Oil Pressure Switch (3 Terminal – Normally Open/	35CV 35CM 35DB 35DD 35DE 35DJ 35DL 35DL 45BB 45BB 45BB 45BB 45BB 45BB 45BB 45B	Labels – P218, P220	losed)
35BW Low Oil PressureSwitch (2 Terminal – Normally Open/ Normally Closed – Int. Ground)	35BV Low Oil Pressure Switch (3 Terminal – Normally Open/ Normally Closed Common Ground) 47BB Labels – P218, P220 47BF Maintenance Labels 35BW Low Oil PressureSwitch (2 Terminal – Normally Open/		Low Oil Pressure Switch (3 Terminal – Normally Open/ Normally Closed Common Ground) Low Oil PressureSwitch (2 Terminal – Normally Open/	47BB	Labels – P218, P220	

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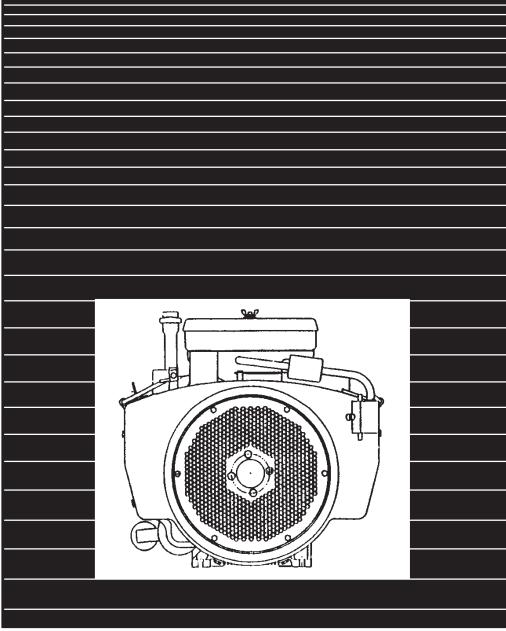
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### Onan

# Engine

# Parts Catalog

P224G OL24 LX990



Printed in U.S.A.

965-0266C 2-99 (Spec B-H)

Replaces 10-98 (Spec B-H)

#### MODEL IDENTIFICATION

To avoid errors or delay in filling your parts order, always give the MODEL, SPEC NO. and SERIAL NO. from the Onan nameplate.

For handy reference, insert your nameplate information in the spaces below.

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SERIAL NO.

DIGITAL CONTROL SOFTWARE VERSION AND DATE (IF APPLICABLE)

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The following symbols are used in Onan manuals to alert users to the potentially dangerous conditions relating to maintenance of equipment and replacement of parts. Please read and observe.

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This symbol warns of immediate hazards which will result in severe personal injury or death.

**△WARNING** 

This symbol refers to a hazard or unsafe practice which can result in severe personal injury or death.

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This symbol refers to a hazard or unsafe practice which can result in severe personal injury or product or property damage.

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Contact with USED ENGINE OILS has been identified by a United States federal agency and some USA state agencies as causing CANCER or REPRODUCTIVE TOXICITY. When checking or changing engine oils take all necessary precautions not to ingest, breathe the fumes or contact the used oil.

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Contact with ASBESTOS has been identified by a United States federal agency and some USA state agencies as causing CANCER or REPRODUCTIVE TOXICITY. When handling engine gaskets take all necessary precautions not to ingest, breathe or contact the dust from the gaskets! Use adequate ventilation and wear protective gloves, masks and clothing!

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#### Introduction

This parts manual applies to the Performer engine as listed in the Engine Data Table. Parts are arranged in groups of related items and each illustrated part is identified by a reference number corresponding to the same reference number in the parts list. Parts illustrations are typical. Throughout this manual, right and left sides are determined by facing the flywheel end (FRONT) of the Engine.

Using the MODEL and SPECIFICATION NUMBER from the nameplate, consult the SALES OPTION CODE TABLE in the back of the book to identify factory installed parts that are unique to your engine. (Note: The diagonal line (/) in the model and specification number separates engine characteristics from the specification number and letter. The specification number denotes customer requested features. The specification letter advances (A to B, B to C, etc.) with major manufacturing changes.)

#### **Engine Data Table**

Model	Rating
P224G-I/*	24 Horsepower
OL24/*	24 Horsepower
LX990/*	24 Horsepower

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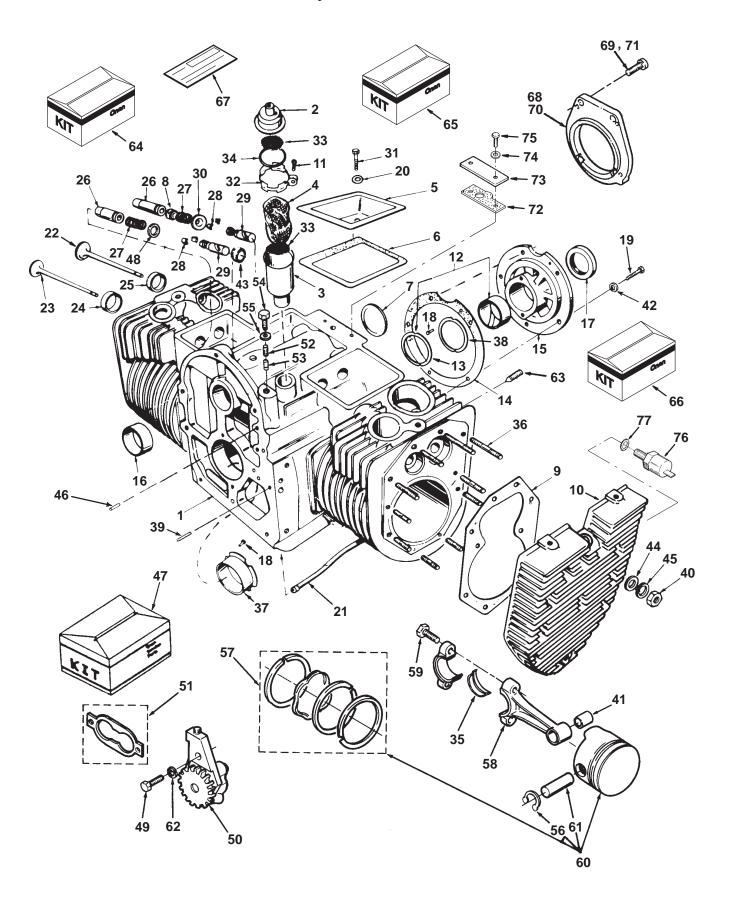
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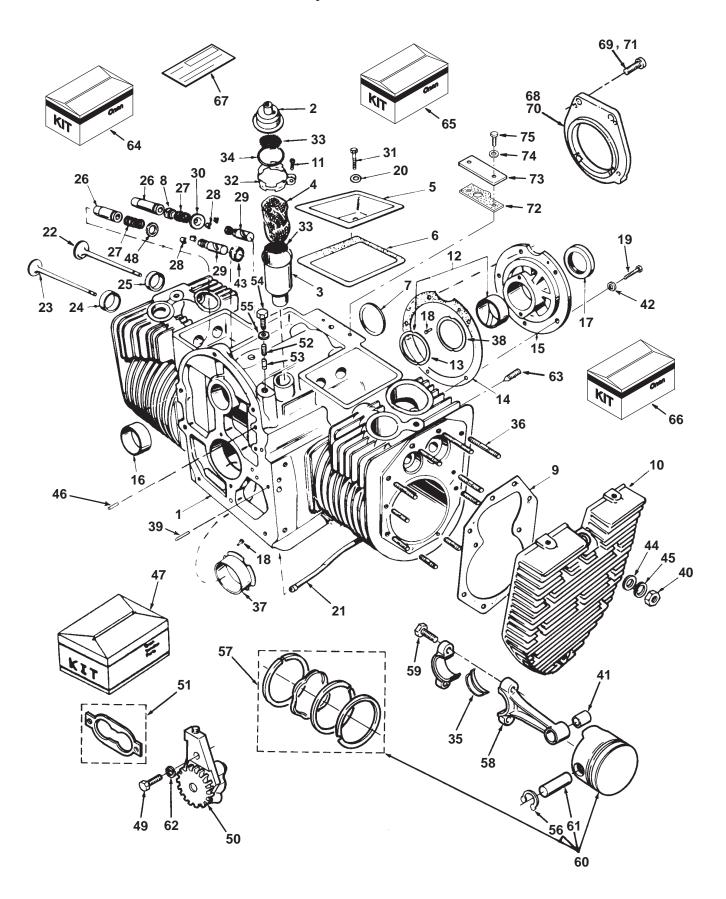
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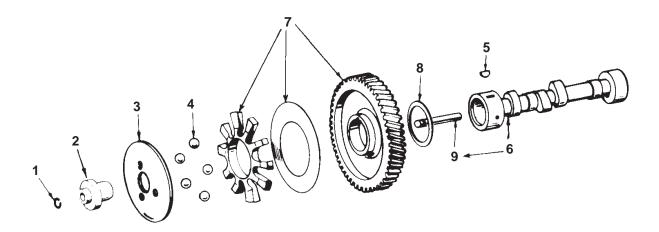


REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1		1	Block, Cylinder (See Short	26			*Guide, Valve
			Block Catalog #932-0109)		110-3167	2	Exhaust
			(Includes Parts Marked *)		110–3168	2	Intake
2	123-0954	1	Cap and Valve, Breather	27	110–0539	4	Spring, Valve
3	123-0952	1	*Tube, Breather	28		_	Lock, Valve Spring
4	123–1417	1	Filter, Breather Tube		110–3572	8	Spec B,C
5	110 1001 01	0	Cover, Valve Compartment	20	110-0639	8	Spec E
	110-1624-01	2	Spec B,E	29 30	115–0006	4	Tappet, Valve
	110–3616–02 110–1624–01	1 1	Spec C,D Spec C,D	30	110-0904	2	Rotator, Valve Spec B,C (Intake)
6	110–1024–01	2	Gasket, Valve Cover		110-0904	4	Begin Spec E
7	517-0048-01	1	*Plug, Expansion (Plated)	31	800–0011	2	Screw, Cap – Hex Head
8	110–3604	2	Seal, Intake Valve	0.	000 0011	_	(1/4–20 x 2")
9	110–2987	2	Gasket, Cylinder Head	32	123-0951	1	Clamp, Loop – Breather Tube
10	110-3549	2	Head, Cylinder	02	120 0001	•	Cap
11	809-0035	1	Screw, Breather Clamp	33	123-0958	2	Screen, Breather Tube
			(#8 x 3/4")	34	509–0117	1	Seal, O-Ring - Breather Cap
12			Bearing, Rear Crankshaft	35	000 0117	•	Bearing, Half – Connecting Rod
	101–0804	1	* Standard	00	114–0188	4	Standard Someoung Roa
	101-0804-02		1.002" Undersize		114-0188-02	4	.002" Undersize
	101-0804-10		1.010" Undersize		114-0188-10		.010" Undersize
	101-0804-20		1.020" Undersize		114-0188-20		.020" Undersize
13	101–0804–30 104–0575	2	1.030" Undersize *Washer, Crankshaft Bearing		114-0188-30	4	.030" Undersize
10	104-0373	2	Thrust	36			*Stud, Cylinder Head Mounting
14	101-0809	1	*Gasket, Bearing Plate		520-0919	8	3/8 x 2-19/32" (Install 4
15		•	Plate, Rear Bearing				Bottom Holes – RH, LH
	101-0439-01	1	* Code 11AH,11AW		500 0070		Heads)
	101-0430-01	1	SAE-B - Code 11AR		520–0876	4	3/8 x 2–3/4" (Install 2 Top
	101-0437-01	1	SAE-A - Code 11AP		520-0918	0	Holes – RH, LH Heads)
	101-0793-02	1	Begin Spec E		320-0916	8	3/8 x 3" (Install 4 Middle Holes – RH, LH Heads)
16	101–0405	2	*Bearing, Camshaft	37			Bearing, Sleeve – Flanged
17	509-0041	1	Seal, Crankshaft Oil (Rear)	31	101-0805	1	* Standard
18	516-0072	4	*Pin, Bearing Stop		101–0805–02		.002" Undersize
19	800-0051-01	5	Screw, Cap – Hex Head		101-0805-10		.010" Undersize
			(3/8–16 x 1–1/4") Loctite Patch		101-0805-20		.020" Undersize
20	526-0063	2	Washer, Flat – Copper		101-0805-30		.030" Undersize
20	020 0000	_	(1/4" Screw)	38	104-0776	AR	*Shim, Crankshaft Thrust (.005")
21	120-0680	1	*Tube, Crankcase Oil	39	516-0141	2	*Pin, Gearcase Alignment
22			Valve, Intake	40	104-0091	20	Nut, Hex (Special)
	110-3569	2	Spec B,C	41	114–0036	2	Bushing, Piston Pin
	110-1718	2	Begin Spec E	42	526-0402	5	Washer, Flat (3/8")
23			Valve, Exhaust	43	110–3571	2	Cap, Valve – Exhaust (Spec
	110–3570	2	Spec B,C	4.4	E06 00E0	20	B and C only)
	110–1719	2	Begin Spec E	44	526-0250	20	Washer, Flat – Heat Treated (3/8" Screw)
24	110 1710	0	Insert, Valve Seat – Exhaust	45	851-0029	24	Washer, Compression (Special)
	110–1716 110–1716–02	2	* Standard	46	517–0067	1	Plug, Core Hole
	110-1716-02	2 2	.002" Oversize .005" Oversize	47	011 0001	•	Kit, Gasket
	110-1716-10	2	.010" Oversize		168-0190	1	Cylinder Head Removal
	110-1716-25	2	.025" Oversize		168-0191	1	Complete Engine
	110-3655-25	2	.025" Oversize	48	110-0893	2	Washer, Exhaust Valve Spring
25			Insert, Valve Seat - Intake				Retainer (Spec B and C only)
			(Zinc Plated)	49	800-0007	2	Screw, Cap – Hex Head
	110-3655	2	* Standard				(1/4–20 x 1")
	110-3655-02	2	.002" Oversize				
	110-3655-05	2	.005" Oversize				
	110–3655–10	2	.010" Oversize				



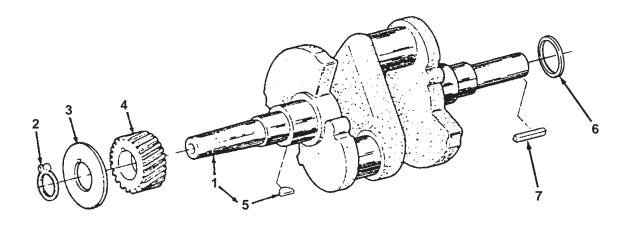
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
50	400 0404		Pump, Oil (Components Not Sold Separately)	64	541-0239	1	Kit, PTO – 7" Pilot Adapter Code 11BH (Includes Parts
	120-0491	1	Spec B-D	0.5	E44 0044	4	Marked ~)
<b>-</b> 4	120-1275-02	1	Begin Spec E	65	541–0344	1	Kit, PTO Bearing Plate
51	120-0161	1	Gasket Kit, Oil Pump				Adapter – SAE A – Code 11BE (Includes Parts Marked #)
52 53	120–0140 120–0398	1 1	Spring, Bypass Valve	66	541-0374	1	
53 54	801–0050	1	Plunger, Bypass Valve Screw, Cap – Hex Head	00	341-0374	ı	Kit, PTO Bearing Plate Adapter – SAE B – Code 11BG
54	001-0030	ı	(3/8–24 x 1")				(Includes Parts Marked ^)
55	526-0066	1	Washer, Flat – Copper	67	98–4240	1 -	^#Label, Blank Kit Number
55	320-0000	'	(3/8" Screw)	68	90-4240	1 ~	Adapter, Hydraulic Pump
56			Ring, Retaining	00	101-0766-01	1	# Code 11BE
30	518-0294	4	Spec B-D		101-0766-02		^ Code 11BF, 11BG
	112-0267	4	Begin Spec E	69	101-0700-02	'	Screw, Cap – Hex Head
57	112-0201	4	Kit, Ring – Piston	09			(3/8–16 x 1–3/4")
31			Spec B–D		800-0515	4	# Code 11BE – SAE A
	113-0296		Standard		800–0515	5	^ Code 11BF, 11BG – SAE B
	113-0296-05	2	.005" Oversize	70	101–0761	1	~Adapter, Bearing Plate
	113-0296-10	2	.010" Oversize	71	815–0682	4	~Screw, Hex Recessed
	113-0296-20	2	.020" Oversize	, ,	010-0002	7	(3/8–16 x 1–1/4")
	113-0296-30	2	.030" Oversize	72	160–1368	1	Gasket, Plate
	110 0200 00	_	Begin Spec E	73	160-1345-01		Plate, Ignition Plunger Cover
	113-0311	2	Standard	74	740–1004	2	Washer, Flat (M6)
	113-0311-05	2	.005" Oversize	75	800–0004	2	Screw, Hex Head Cap
	113-0311-01	2	.010" Oversize	, 0	000 0001	_	(1/4–20 x 5/8")
	113-0311-02	2	.020" Oversize	76	309-0559	1	Switch, Cut-Off - High
	113-0311-03	2	.030" Oversize	, 0	000 0000	•	Temperature
58	114–0203	2	Rod, Connecting (Includes Bolt	77	853-0013	1	Washer, Lock – Ext. Tooth (1/4")
	0200	_	and Bushing)		000 00.0	•	
59	805-0010	4	Bolt, Connecting Rod				
60		-	Piston & Ring Set (Includes Pin				
			and Retaining Rings)		Parts Included in		
	112-0265	2	Standard				Bearing Plate Adapter Kit SAE A.
	112-0265-05	2	.005" Oversize				Bearing Plate Adapter KIt SAE B.
	112-0265-01	2	.010" Oversize	~ -	Parts included i	n PTO	<ul><li>7" Pilot Adapter Kit.</li></ul>
	112-0265-02	2	.020" Oversize				
	112-0265-03	2	.030" Oversize				
61	112 0200 00	_	Pin, Piston				
0.	112-0069	2	Spec B-D				
	112-0268	2	Begin Spec E				
62	740–1004	2	Washer, Flat (1/4")				
63	803–0071	4	Screw, Socket – Set				
		-	(3/8–16 x 5/8")				
			/				

# Camshaft



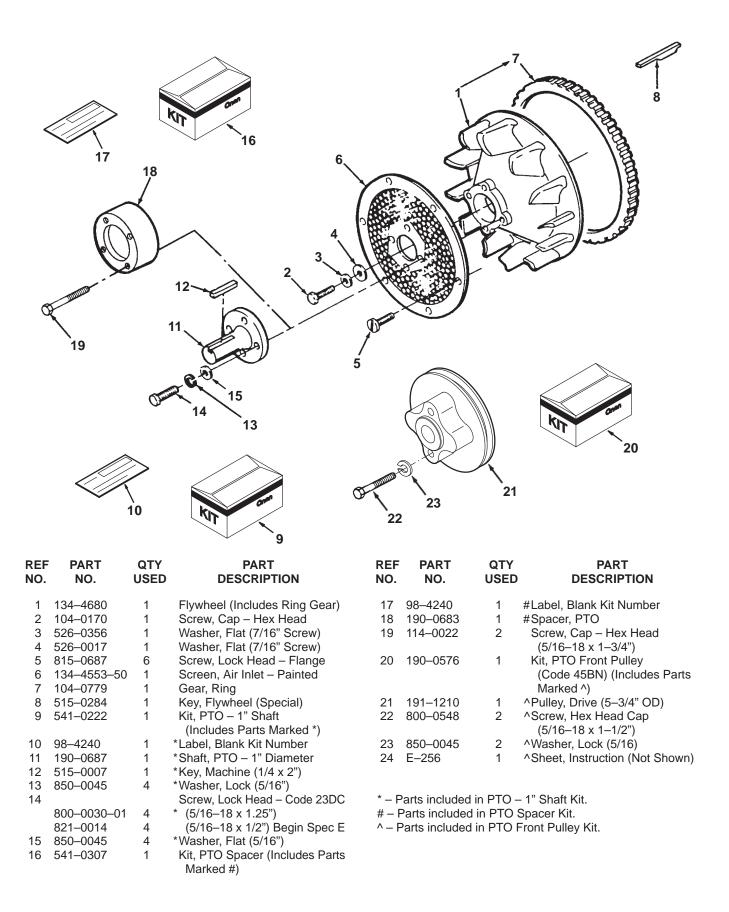
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	150–0078	1	Ring, Retaining	6			Camshaft
2	150-1519	1	Hub, Governor Cup		105-0594	1	Specs B-G (Includes Center
3	150-1520	1	Cup, Governor				Pin)
4			Ball, Governor		105-0676	1	Spec 11583H Only
	510-0015	5	5 Ball Governor (Hi-Speed)	7	105-0700	1	Gear, Camshaft (Includes Gear,
	510-0015	10	10 Ball Governor – Code				Spacer and Plate)
			13CH (Lo-Speed)	8	105-0541	1	Washer, Thrust – Special
5	515-0001	1	Key, Woodruff – Camshaft Gear	9	150-0075	1	Pin, Center

# Crankshaft

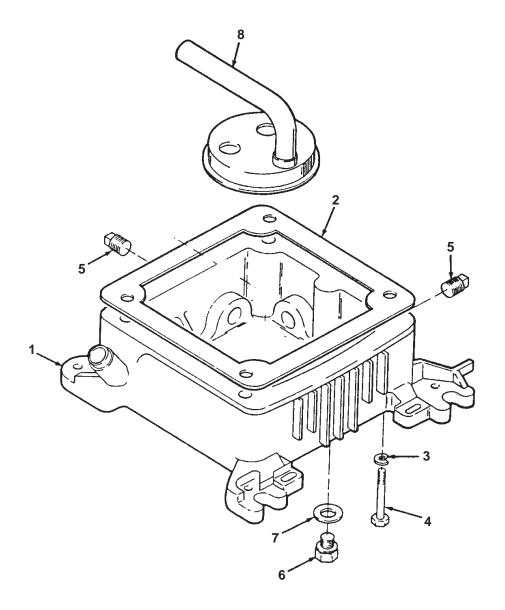


REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1			Crankshaft (Includes Keys)	5	515-0001	1	Key, Crankshaft Gear
	104-1340	1	Code 45BB	6	104-1694	1	Spacer – Code 45BE
	104-1698	1	Code 45BE	7			Key, Woodruff – Crankshaft
	104-1314	1	Code 45BF				Stub
	104-1311	1	Code 45BS		515-0263	1	Kit, Flywheel Key
	104-1310	1	Code 45BT		515-0103	1	(1/4 x 1/4 x 2") Code
	104-1500	1	Code 45BU				45BB,45BW
	104-1786	1	Code 45BY		515-0146	1	(#18 x 1/4 x 1-1/8")
	104-0864-01	1	+ Code 45CC		515-0198	1	(3/8 x 3/8 x 2-1/2")
	104-1698	1	Code 45BD				Code 45BW, 45BE
	104-1831	1	+ Code 45EA		515-0230	1	(3/8 x 3/8 x 2") Code 45BD
2	518-0014	1	Ring, Retaining				
3	104–0043	1	Washer, Gear Retaining – Special	+ - [	Does Not Incl	ude Keys.	
4	104-1808	1	Gear, Crankshaft				

#### **Blower Wheel With Screen**

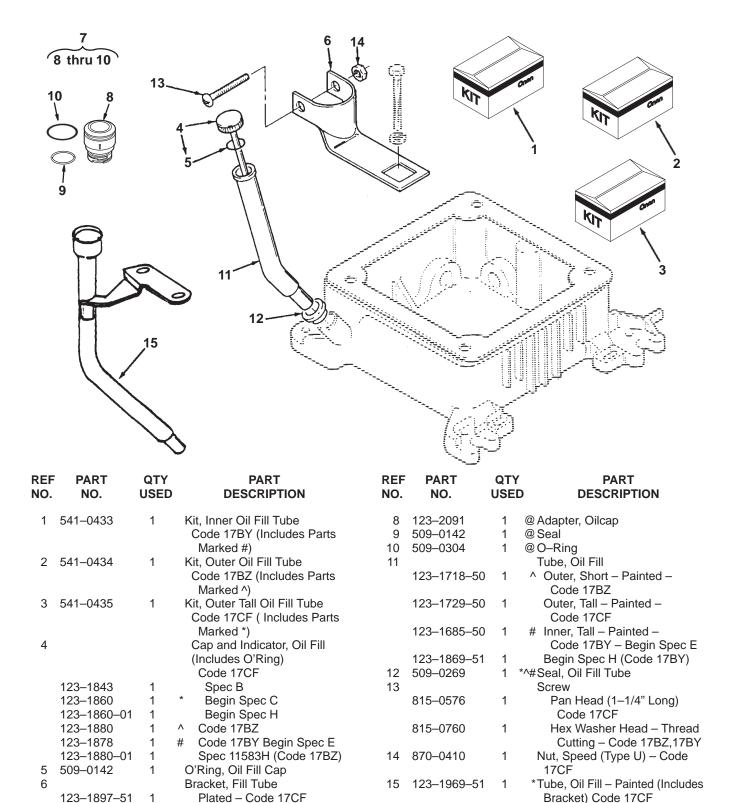


# Oil Base



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1			Base, Oil (Includes All Plugs and Plug Gasket)	6	505–1462	1	Plug, Hex Head – Special Metric (M22) Code 17DN
	102-1338	1	Spec B (Multidrain)		102-0938	1	Special (Code 17DA)
	102-1384-02	1	Begin Spec C	7	102-0743	1	Gasket, Hex Head Plug
2	102–1387	1	Gasket, Oil Base	8		•	Cup, Intake – Oil Pump
3	526-0251	4	Washer, Flat (3/8" Screw)		120-1215	1	Spec B
4			Screw, Cap - Hex Head		120-1230	1	Spec C
	800-0200-01	4	(3/8-16 x 5-3/4") Spec B		120-1272	1	Begin Spec E
	800-0302-01	4	(3/8-16 x 5-1/2") Begin Spec C				
5			Plug				
	505-0110	2	3/8 Pipe				
	505-0266	1	Pipe, Square – Countersunk				

#### Oil Fill Tube



# - Parts included in Inner Oil Fill Tube Kit.

^ - Parts included in Outer Oil Fill Tube Kit.

\* - Parts included in Outer Tall Oil Fill Tube Kit.

@- Parts included in Oil Fill Adapter Assembly.

123-1867-51

123-1869-51

123-2105

1

1

1

Painted – Code 17BZ Painted – Code 17BY – Begin

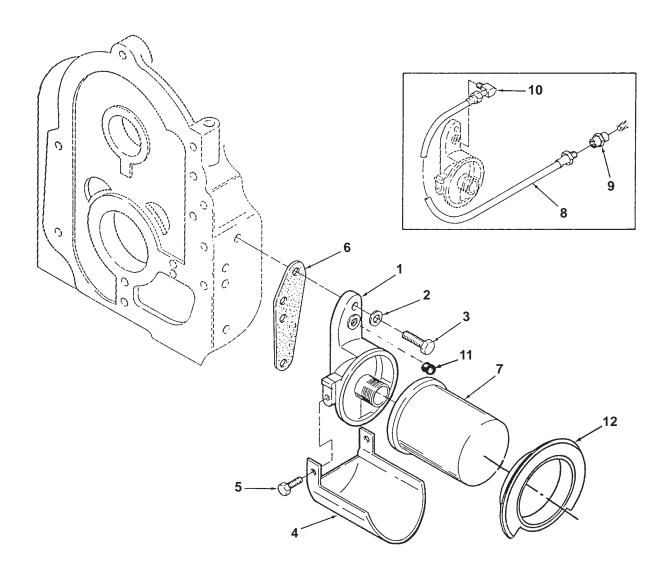
Adapter Assembly, Oil Fill

(Begin Spec H) (Includes Parts

Spec E

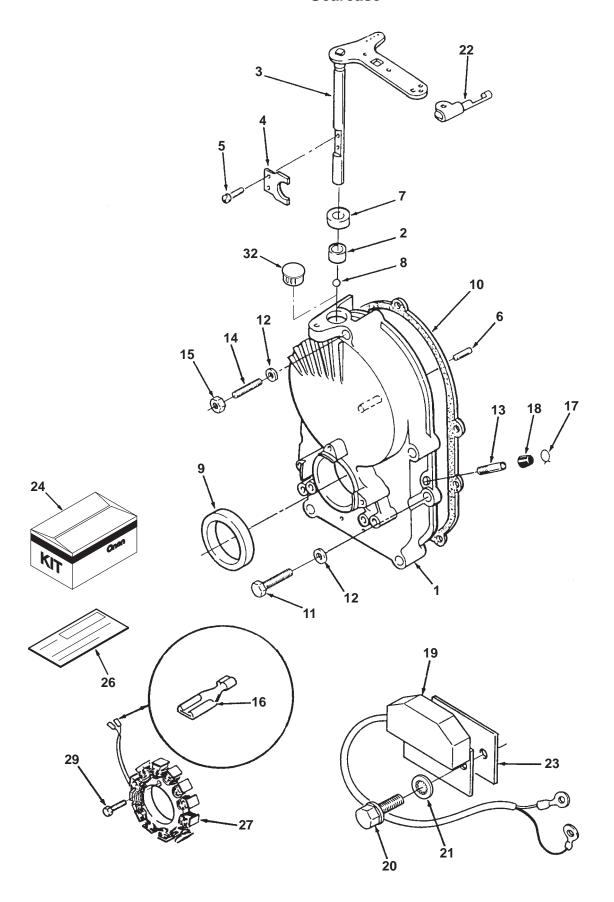
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# Oil Filter



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	122-0814	1	Adapter, Oil Filter	7			Filter, Oil
2	526-0065	2	Washer, Flat - Copper		122-0469	1	With Hex Nut - Code 17CV
			(5/16" Screw)		122-0800	1	Without Hex Nut - Code
3	800-0028-01	2	Screw, Cap - Hex Head				17CD 4.2" Long – Begin
			(5/16-18 x 1") Shakeproof				Spec C Code 17DF
			(Code 17DF)	8	501-0008	1	Line, Flex
4	122-0352-50	1	Drain, Oil Filter – Painted	9	502-0017	1	Connector
5	815-0194	2	Screw, Cap - Hex Head	10	502-0020	1	Elbow, Street
			W/ET (#10-32 x 3/8")	11	505-1426	1	Plug, Countersunk (1/8")
6	122-0771	1	Gasket, Oil Filter Adapter	12	122-0502	1	Gasket, Oil Filter - Code 17CV

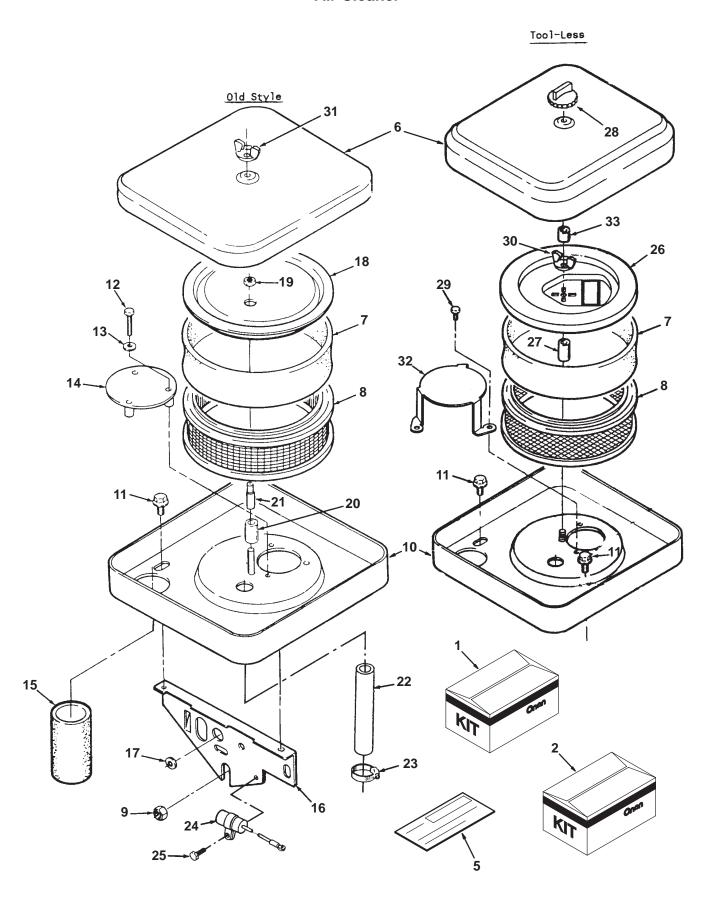
## Gearcase



#### Gearcase

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1			Gearcase Kit (Includes Parts Marked *)	16	191–2104	1	Terminal Kit, Alternator (3 Leads)
	103–0791 103–0799	1 1	All Specs Except 10913 Spec 10913 only	17	503-0301	1	Clamp, Vacuum Port Cap (Spec B only)
2			*Bearing, Governor Shaft	18	149-1321	1	Cap, Vacuum Port (Spec B only)
	510-0105	1	All Specs Except 10913 and	19	166–0785	1	Control, Ignition
	F40 0040	4	11583H	20	815–0340	2	Screw, Hex Washer Head
3	510–0013	1	Spec 10913 only Shaft And Arm, Governor	21	854-0010	2	(10–32x3/8") Washer, Lock – IT (#10)
3	150-1470-01	1	All Specs Except 10913 and 11583H	22	518–0406	1	Clip, Retaining – Control Rod To Governor Shaft
	150-1422-01	1	Spec 10913 only	23	166–0786	1	Insulator, Ignition Module
4	150–1187	1	*Yoke, Governor Shaft (All Specs	24	541–0259	1	Kit, 35 Amp Alternator (Includes
			Except 11583H)				Parts Marked +) Code 31BC
5	815-0046	2	*Screw, Machine - Pan Head	25	E-0327	1	+Sheet, Instruction (Not Shown)
			(8-32x3/8") (All Specs Except	26	98–4240	1	+Label, Blank Kit Number
			11583H)	27	191–1276	1	+Stator, Alternator
6	516–0130	1	*Pin, Dowel – Governor Cup Stop		191–1276	1	35 Ampere (Code 31BC)
-	F00 0000	4	(All Specs Except 11583H)	00	191–1456	1	20 Ampere (Code 31AZ)
1	509–0008	1	*Seal, Oil – Governor Shaft (All Specs Except 11583H)	28	191–1847	1	+Regulator, 35 Amp Voltage (Shown on Blower Housing
8	510-0014	1	*Ball, Bearing – Governor Shaft			_	Page)
_	F00 0040	4	(All Specs Except 11583H)	29	815–0659	3	+Screw, Machine – Hex Head
9	509-0040	1	*Seal, Oil – Crankshaft, Front	20	004 0040	4	Self-Lock (#10-32x1")
10 11	103–0810 800–0032–01	1 4	Gasket, Gearcase Mounting Screw, Cap – Hex Head	30	821–0010	1	+Screw, Lock Head (1/4–20 x1/2") (Not Shown)
11	000-0032-01	4	(5/16–18x1–3/4")	31	853-0013	1	+Washer, ET Lock (Not Shown)
12	526-0065	5	Washer, Flat – Copper	32	517–0293	1	Plug, Expansion (Spec 11583H
40	440 4000	4	(5/16" Screw)				Only)
13	149–1299	1	*Tube, Vacuum Port (1.5" Long) (Spec B only)				
14	520-0933	1	Stud, Gear Cover	* – F	Parts included	d in Gear	case.
15	862–0015	1	Nut, Hex (5/16–18) Stator (Includes Terminals)		np Alternator Kit.		

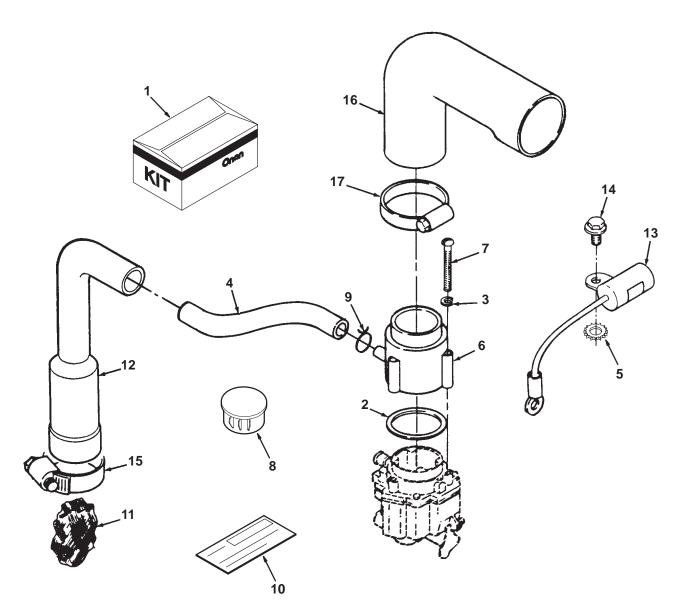
<sup>17</sup> 



#### Air Cleaner

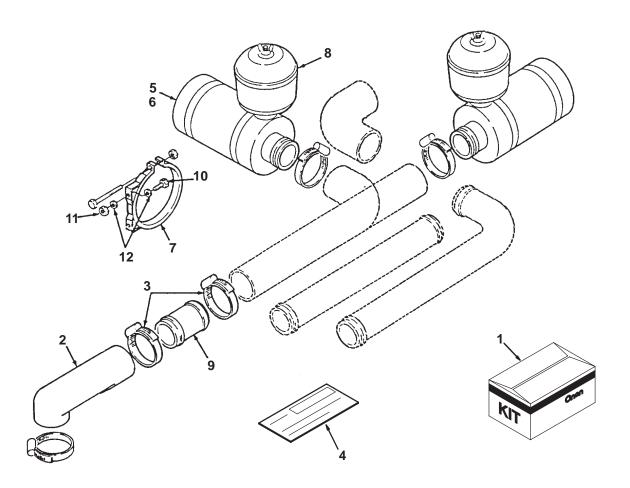
REF NO.	PART NO.	QTY USE		REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1			Kit, Air Cleaner – Code 19AS	13	526-0234	3	Washer, Flat (#10 Screw)
			(Standard Capacity)	14	145-0522	1	Plate, Air Deflector
	541-0457-01	1	Begin Spec B (Includes Parts	15			Tube, Air Intake
			Marked *)		503-1882-01	1	3.5" Long
	541–0457–02	1	Begin Spec C (Includes Parts		503-1882-02		4.12" Long
2			Marked #) Kit, Air Cleaner – Code 19AU	16	503–1882–03 140–2191–50	1 1	5.12" Long Support, Air Cleaner
2			(High Capacity)	17	508-0021	1	Grommet, Rubber (3/4" Hole)
	541-0458-01	1	Begin Spec B (Includes Parts	18	541–0459	1	Cover, Element
	011 0100 01	•	Marked ~)	19	870-0365	1	Nut, Hex (1/4–20)
	541-0458-02	1	Begin Spec C (Includes Parts	20	301–0458	1	Spacer, Air Cleaner Stud
			Marked ^)	21	520-0948	1	Stud – Code 19AU
3	E-347a	1	~*Sheet, Instruction (Not Shown)	22			Hose, Breather
4	E-348b	1	^#Sheet, Instruction (Not Shown)		503-1606-01	1	Old Style
5	98–4240	1 ~	^*#Label, Blank Kit Number		503-1606-02		^# Tool–Less
6			Cover, Air Cleaner	23	503–1133		^#Clamp, Hose
	140-2005-50	1	*# Code 19AS (Standard)	24	312-0256	1	Capacitor (Placed Horizontal)
	140–1913–50 140–2005–02	1 1	~^ Code 19AU,19CL (XSL)	25 26	815–0389	1	Screw, Hex Head (1/4–20 x 3/8")
	140-2005-02	- 1	Code 19BB – Begin Spec C (Chrome)	20	140-2794	1	Cover, Inner – Tool–Less Spec A–F
7			Wrapper, Air Cleaner Element		140-2794	1 ~^	
•	140-1496-01	1	*# Code 19AS	27	110 2012	•	Spacer, Air Cleaner Stud
	140–1912–01	1	Code 19AU,19CL		140-2536-01	1 '	*# Extended Service Life &
8			Element, Air Cleaner				Standard Capacity 1" Long
	140-2628-01	1	*# Code 19AS – Standard		140-2536-02		-^ High Capacity – 2.75" Long
			Capacity – Extended	28	140–2761		*#Knob, Tool–Less
			Service	29	815-0463	3 ~^	*#Screw, Slotted – Hex Washer
	140–2628–02	1	~^ Code 19AU,19CL – High	00	005 0000	4	Head (10–32 x 3/8")
0	870-0399	1	Capacity	30 31	865–0029 865–0020	1	Nut, Wing (1/4, 20)
9	670-0399	- 1	Nut, Hex Washer Head Flanged (5/16–18) Code 19AV	32	145-0614	1	Nut, Wing (1/4–20)  -^Plate, Air Deflector – High
10			Housing, Air Cleaner	32	145-0014	1 1	Capacity
10	140-2493-51	1	* Code 19AS – Painted	33	140-2786	1 ~^3	*#Spacer, 1/2"LG – Standard and
	140–2539–51	1	~ Code 19AU – Painted	00	110 2700	•	High Capacity
	140-2493-53	1	# Begin Spec C – Use with				g capacity
			Standard Filter				
	140-2539-53	1	<ul> <li>Begin Spec C – Use with</li> </ul>				0457–01 Air Cleaner Kit.
			High Capacity Filter				0457–02 Air Cleaner Kit.
11	815–0575	2	Screw, Tapping – Hex Washer				0458–01 Air Cleaner Kit.
40	045 0470	^	Head (1/4–20 x 3/8")	^ – F	arts included ir	า 541–0	9458–02 Air Cleaner Kit.
12	815–0470	3	Screw, Hex Head – Machine				
			(#10-32 x 1-1/2")				

# Remote Air Cleaner Adapter



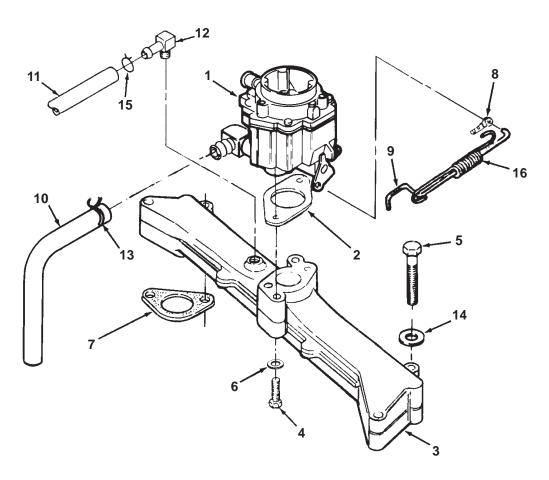
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	541-0320	1	Kit, Remote Adapter Air Cleaner	10	98-4240	1	*Label, Blank Kit Number
			(Includes Parts Marked *)	11	123-1871	1	Filter, Breather Tube
			Code 19AV	12	123-1539	1	Tube, Breather - Crankcase
2	509-0145	1	*Seal, O-Ring	13	312-0256	1	Capacitor
3	850-0030	3	*Washer, Lock - Spring (#10)	14	815-0178	1	Screw, Hex Washer Head
4	503-1396	1	*Hose, Breather				Thread Form (10-32 x 5/8")
5	853–0013	1	*Washer, Lock – External Tooth (1/4")	15	503-0398	1	Clamp, Breather Tube (1–5/8" Diameter)
6	140-1714	1	*Adapter, Air Intake	16	140-1428	1	Elbow, Air Inlet
7	813–0106	3	*Screw, Machine – Round Head (#10-32 x 1-1/8")	17	503–1141	1	Clamp, Hose (2–3/8" Diameter)
8	517-0252-01	1	*Plug, Hole				
9	503-0171	2	*Clamp, Hose (11/16" Dia.)	*- P	arts included	in Air Clea	aner Kit.

#### **Remote Air Cleaner**



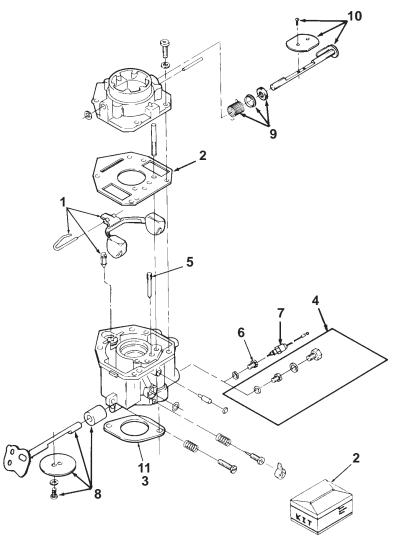
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	541–0147	1	Kit, Air Cleaner Remote Elbow (Include Parts Marked *)	8	140-0723	1	Precleaner, Air Cleaner (Plastic)
			Code 19CJ	9	140-2173	1	Tube, Air Induction (Steel)
2	140-1428	1	*Elbow, Air Inlet	10	800-0004	4	Screw, Hex Head Cap
3	503-1141	4	*Clamp, Hose				(1/4-20 x 5/8")
			(2-3/8 x 1/2" Band)	11	870-0065	4	Nut, Self-Lock (1/4-20)
4	98-4240	1	*Label, Blank Kit Number	12	526-0018	8	Washer, Flat (1/4" Screw)
5	140-0721	1	Cleaner, Air (Includes Element)				
6	140-2860	1	Element, Air Cleaner				
7	140-0722	2	Band, Air Cleaner	*- P	arts included	in Remote	Elbow Kit.

## Fuel System Gasoline



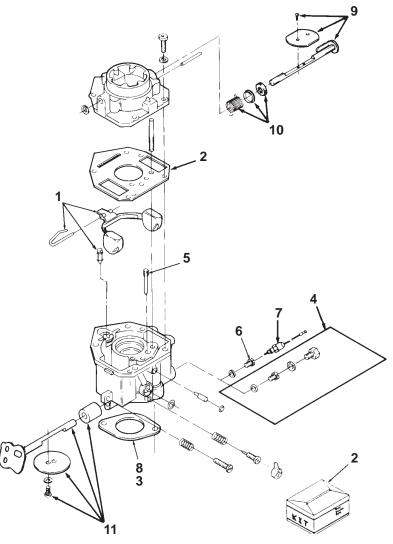
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1			Carburetor, Completd (Includes	6	740–1006	2	Washer, Flat (M8)
			Mounting Gasket, Elbow and	7	154-2219	2	Gasket, Intake Manifold
			O–Ring) (See Separate Page for Components)	8	518-0004	1	Clip, Retaining – Control Rod To Carburetor
	146-0497	1	Spec B–F	9	150-2553	1	Rod, Governor Control
	146–0662	1	Begin Spec G (Emissions	10	100 2000	•	Hose, Fuel
			Carbuetor) (Includes		503-1199	1	24" Long
			Gasket Only)		503-1418	1	15" Long
2	154-0733	1	Gasket, Carburetor Mounting	11	503-1606-01	1	Hose, Rubber Breather
3			Manifold, Intake				(3.25" Long)
	154-2873	1	Code 15BD	12	502-1038	1	Fitting, Barbed – Code 19AU
	154-2749	1	Code 15CU	13	503-0731	2	Clamp, Hose – (1/2" Diameter)
4	800-0035	2	Screw, Cap – Hex Head	14			Washer, Flat
			(5/16–18 x 2–1/2")		526-0251	4	Spec B (3/8" Screw)
5			Screw, Cap – Hex Head		526-0251	2	Begin Spec C (3/8" Screw)
			(3/8-16 x 3")		526-0122	2	Begin Spec C (5/16" Screw)
	800-0058	4	Spec B (3/8–16 x 3")	15	503-1133	1	Clamp, Hose – Breather
	800-0058	2	Begin Spec C (3/8–16 x 3")	16	150-2409	1	Spring, Rod – Governor
	800–0036	2	Begin Spec C (5/16–18 x 2–3/4")				

## Carburetor Components Nikki Spec B



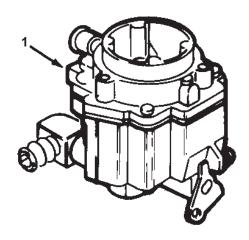
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	146-0431	1	Carburetor, Complete (Includes	5	146-0426	1	Jet, Idle
			Mounting Gasket)	6	146–0501	1	Jet, Power – Fixed – Standard
1	146–0437	1	Kit, Float (Includes Float, Pin and Valve)	7	146–0467	1	Solenoid, Fuel Cut-Off (Includes Gasket)
2	146-0500	1	Kit, Repair (Includes Screw And	8	146-0505	1	Kit, Throttle Shaft
			Plug Package, Gasket	9	146-0435	1	Kit, Choke Lever
			Package, Float Valve, Idle	10	146-0433	1	Kit, Choke Shaft
			Adjust Needle and Spring, Mounting Gaskets, Idle Limit Cap)	11	145–0438	1	Gasket, Carburetor Mounting
3	154-0733	1	Gasket, Carburetor Mounting				
4	146-0424	1	Jet, Power – Fixed – Optional (High Altitude Application) (Package) (Includes Float Valve, Idle Jet, Power Jet, Idle Needle–Adjust, and Power Jet Gasket)				

## Carburetor Components Nikki Spec C



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
			Carburetor, Complete (Includes	5	146-0426	1	Jet, Idle
			Mounting Gasket)	6	146-0501	1	Jet, Power – Fixed – Standard
	146-0497	1	Begin Spec C	7	146-0502	1	Kit, Fuel Cut-Off Solenoid
1	146–0437	1	Kit, Float (Includes Float, Pin and Valve)				(Includes Cut-Off Solenoid, Crimp Terminal, and Gasket)
2	146-0500	1	Kit, Repair (Includes Screw	8	146-0499	1	Gasket, Mounting
			And Plug Package, Gasket	9	146-0433	1	Kit, Choke Shaft
			Package, Float Valve, Idle	10	146-0435	1	Kit, Choke Lever
			Adjust Needle and Spring, Mounting Gaskets, Idle Limit Cap)	11	146–0505	1	Kit, Throttle Shaft
3	154-0733	1	Gasket, Carburetor Mounting				
4	146–0424	1	Jet, Power – Fixed – Optional (High Altitude Application) (Package) (Includes Float Valve, Idle Jet, Power Jet, Idle Needle–Adjust, and Power Jet Gasket)				

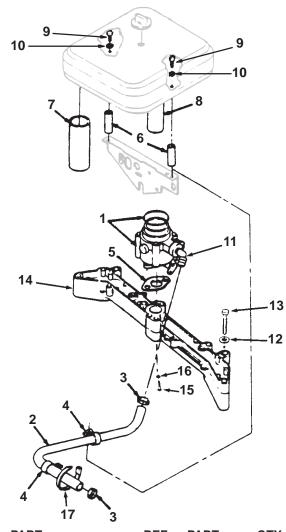
# Carburetor Components Begin Spec G



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	146–0662	1	Carburetor, Emissions (Includes Parts Marked *)	7	146-0649	1	*Repair Package, Accelerator Pump
2	146-0338	4	*Screw, Valve Set	8	146-0502	1	Repair Kit, Solenoid Valve
3	146-0423	1	*Valve, Float	9	146-0657	1	*Repair Kit, Float and Gasket
4	146-0331	1	*Spring, Adjustment Screw	10	146-0658	1	*Repair Kit, Accelerator Pump
5	146-0339	1	*Plug, Expansion	11	146-0695	1	*Jet, Main Fuel High Altitude
6	146–0650	1	*Repair Package, Float and Gasket	*-	Parts included	d in Emiss	sions Carburetor.

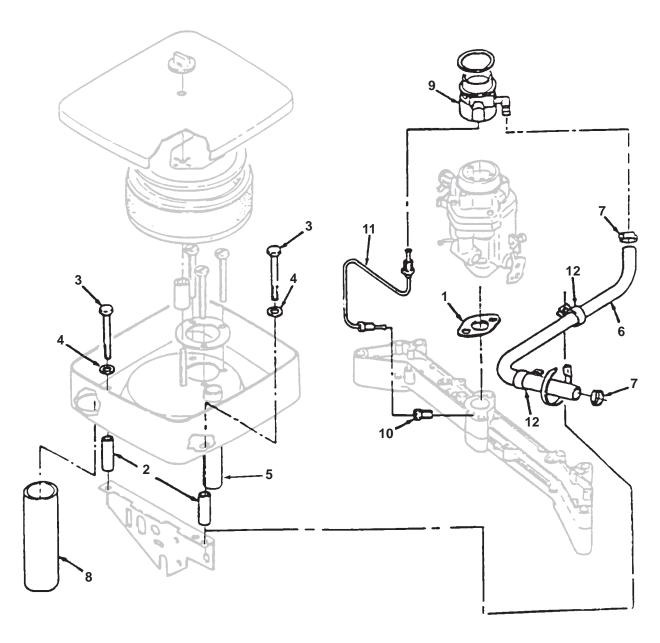
<sup>\*-</sup> Parts included in Emissions Carburetor.

# Fuel System LP Carburetor

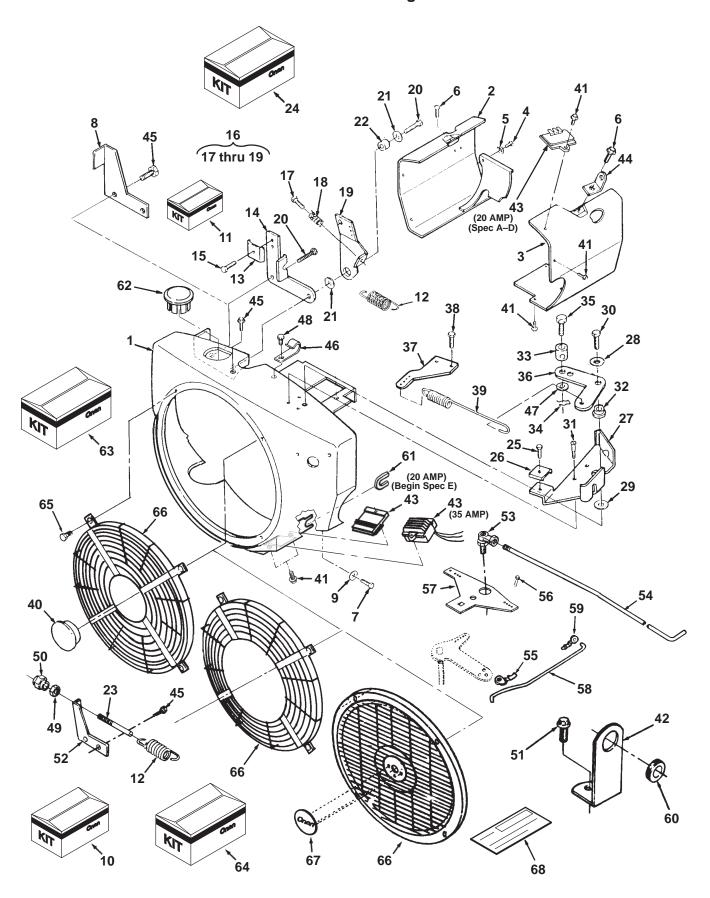


REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	146-0562	1	Carburetor, LP	13			Screw, Cap – Hex Head
2	503-1798-01	1	Hose, Fuel (3/8" ID x 27" Long)		800-0058	4	Spec B (3/8-16 x 3")
3	503-1133	2	Clamp, Hose		800-0058	2	Begin Spec C (3/8-16 x 3")
4	332-1356	1	Clamp, Loop		800-0036	2	Begin Spec C
5	141-0281	1	Gasket, Carburetor Mounting				(5/16–18 x 2–3/4")
6	140-2722-01	2	Spacer, Air Cleaner	14	154-2873	1	Manifold, Intake
7	503-1882-03	1	Hose, Air Inlet	15	800-0035	2	Screw, Cap – Hex Head
8	503-1606-03	1	Hose, Breather				(5/16-18 x 2-1/2")
9	821-0013	2	Screw, Cap – Hex head	16	740-1006	2	Washer, Flat
			(1/4-20 x 1)	17	332-1794	1	Tie, Cable (Self-Locking)
10	526-0018	2	Washer, Flat (1/4" Screw)				
11	502-1146	1	Elbow, Brass – 45° (Included				
12			with Carburetor)				
12	E26 0251	4	Washer, Flat (M8)				
	526-0251	4	Spec B (3/8" Screw)				
	526-0251	2	Begin Spec C (3/8" Screw)				
	526–0122	2	Begin Spec C (5/16" Screw)				

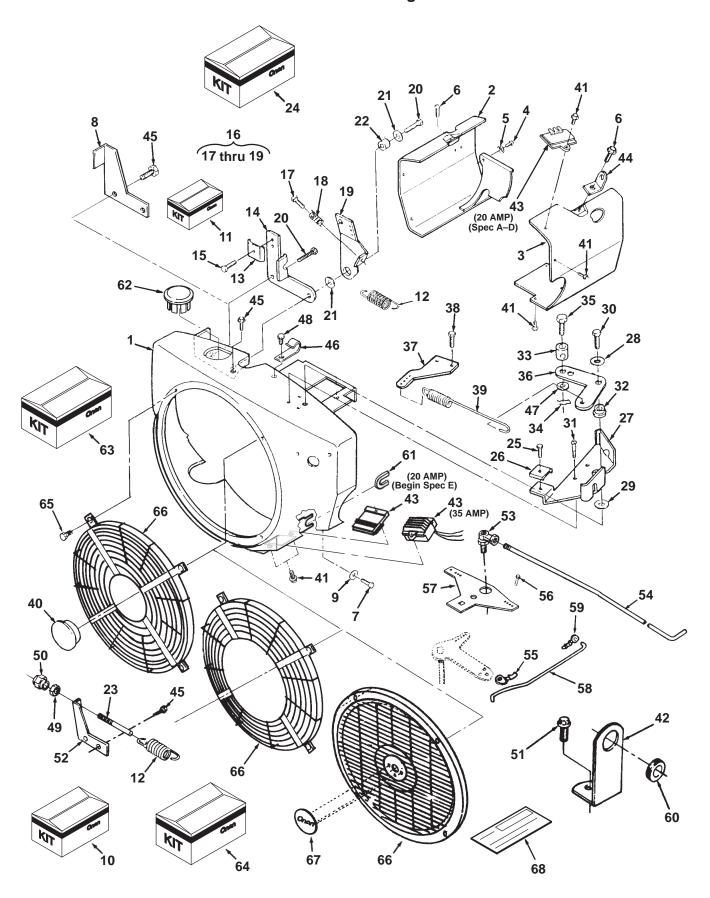
Fuel System Dual Fuel



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	154-0733	1	Gasket, Carburetor Mounting	7	503-1133	2	Clamp, Hose
2	140-2722-02	2	Spacer, Air Cleaner	8	503-1882-04	1	Hose, Air Inlet
3	800-0011	2	Screw, Hex Washer Head	9	148-0981-02	1	Mixer, LPG
			(1/4-20 x 2")	10	148-0984-02	1	Jet, Idle
4	526-0018	2	Washer, Flat (1/4" Screw)	11	149-2385	1	Tube, Idle Feed
5	503-1606-05	1	Tube, Breather	12	332-1356	2	Clamp, Loop
6	503-1798-01	1	Hose, Fuel – 27" Long				

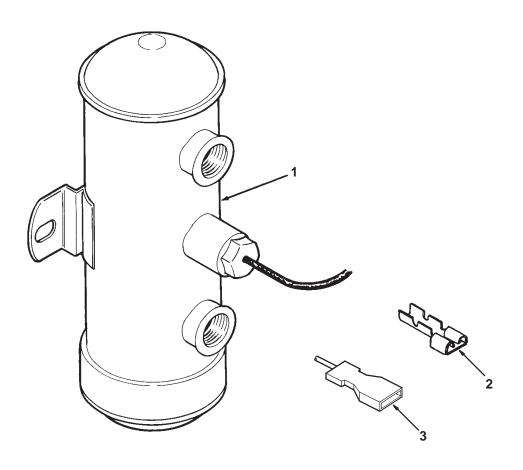


REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1			Housing, Blower	20	815-0436	2	^Screw, Cap - Hex Washer Head
	134–4850	1	Without Oil Cooler (Spec B)				(1/4-20 x 1/2") - Code 13BJ
	134-5001-50	1	Spec B-D	21	F00 0004	0	Washer, Flat (1/4" Screw)
	134–4986–02	1	Spec E–G (Painted)		526-0021	2 2	^ 3/4" OD – Code 13BJ
	124 4006 02	1	Spec H With Control Panel	22	526–0018 150–1269	1	5/8" OD – Code 13CD,13BJ
	134–4986–02	'	Code 39AG, 35CK,	23	150-1269	1	^Bushing, Governor Control Arm ~Stud, Adjusting – Code 13CG
			and 35DB (With Harness)	24	541–0191	1	Kit, Front Pull Governor
	134-5127-02	1	Without Control Panel	27	041 0101	•	(Code 13BK) (Includes Parts
2	101 0127 02	•	Housing, Cylinder Air – LH				Marked #)
_	134-4668-50	1	Without Weld Nuts	25	815-0391	1	#Screw, Tapping – Hex Head
	134-4668-51	1	With Weld Nuts				(#10–32 x 1/2")
3			Housing, Cylinder Air – RH	26	153-0514	1	#Clamp, Throttle Cable
	134-4846-50	1	Without Weld Nuts	27	150-1726-01	1	#Bracket, Governor Control
	134-4846-51	1	With Weld Nuts				Mounting – Zinc Plated
4	815–0290	2	Screw, Tapping – Hex Washer	28	526-0021	1	Washer, Flat (1/4" Screw)
			Head (1/4-20 x 5/8")	29	850-0040	1	Washer, Lock – Spring (1/4")
5	526-0021	2	Washer, Flat (1/4" Screw)	30	800–0007	1	#Screw, Cap – Hex Head
6	821–0016	2	Screw, Cap – Hex Washer	0.4	045 0400	0	(1/4–20 x 1")
7	815–0337	2	Head (5/16–18 x 3/4")	31	815–0439	3	#Screw, Hex Washer Head
7	015-0337	3	Screw, Tapping – Hex Washer Head (1/4–20 x 3/4")	32	150–1727	1	Tapping (8–15 x 1/2")
8	150-2264	1	Bracket, Governor Adjust	33	152–0155	1	#Bushing, Governor Control #Swivel, Throttle Lever
0	150-2204	1	(Plated) Code 13CG	34	516–0059	1	#Pin, Cotter
9	526-0018	4	Washer, Flat (1/4" Screw)	35	815–0693	1	#Screw, Machine – Hex Head
10	541-0424	1	Kit, Fix Speed Governor	00	010 0000	•	(#8–32 x .318")
. •	0 0	•	(Code 13CG) (Includes Parts	36	150-1366	1	#Link, Governor Control
			Marked ~)	37	150-1754-01	1	#Adapter, Governor Arm
11	541-0213	1	Kit, Side Pull Governor	38	815-0194	2	#Screw, Hex Head W/ET
			(Code 13BJ) (Includes Parts				(#10-32 x 1/2")
			Marked ^)	39	150-1755	1	#Spring, Governor
12			Spring, Governor	40			Plug, Black Nylon
	150–1214		~^ 5 Ball Governor		517–0261	1	Code 23DE (57mm)
	150–1740	1	10 Ball Governor–Code		517–0136	1	Code 13BJ,13CD,15BB
40	450 0544	4	13CH	44	004 0000	4	(23.4mm)
13 14	153–0514 150–1725–01	1 1	^Clamp, Cable – Code 13BJ ^Bracket, Governor Mounting	41	821–0008	4	Screw, Cap – Hex Washer Head (1/4–20 x 5/16")
14	130-1723-01	1	Code 13BJ	42	149–2242	1	Bracket, Fuel Line – Begin Spec
15	815-0359	1	^Screw, Tapping – Hex Head	72	143-2242	'	C
10	010 0000	•	(#10–32 x 1/2") – Code 13BJ	43			Regulator, Voltage
16			Arm Assy, Governor Control				Spec A–D
	150-1761	1	^ Includes Parts Marked @		191-2106	1	20 Ampere – Code 31AZ
			(Code 13CB)				Begin Spec E
	150-2504-01	1	Includes Parts Marked < (Code		191–2227	1	20 Ampere – Code 31AZ
			13BN)		191–1847	1	35 Ampere – Code 31BC
17			Screw, Hex Head	44	403–4202–02		Bracket, Lifting (Plated)
	815–0510	1	@ Tapping (#6–32 x 5/8")	45	821–0010	5	~Screw, Lock Head
	045 0500	4	Code 13BJ	40	E40 0E4E	4	(1/4–20 x1/2")
	815–0563	1	< Thread Form	46	518–0515	1	Clip, Wire – Code 13BJ,13BK
			(#6–32 x 1–3/8")	47	E26 0006	4	13CD (Spec B thru G only) #Washer, Flat (#12 Screw)
			Side Pull Governor – Variable Speed	47	526–0006	1	Code 13BK
18	150-1398	1 -	@ Spring, Idle Setting –	48	815-0474	1	Screw, Hex Washer Head
	.00 1000	. `	Code 13BJ	.0	3.0 0117	•	(1/4–14 x 1/2") – Code 13BJ
19			Arm, Governor Control (With-				13BK,13CD – Code 13CG
-			out Swivel)				(Spec B thru G only)
	150-1576	1	@ Code 13BJ				•
	150-1576-02	1	< Code 13DD				



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
49	870-0131	1	~Nut, Hex – Governor Adjusting (W/ET 10–32) – Code 13CG	64	541–0369	1	Kit, Stationary Grill with PTO Access (Code 23ED) (Includes
50 51	150–0621 815–0261	1 1	~Nut, Governor – Acorn, Screw, Hex Washer Head	65			Parts Marked +) Screw
31		'	(1/4–20 x 1/2")	03	815-0575	4	Hex Washer Head
52	150–2264	1	~Bracket, Governor Adjust – Zinc Plated – Code 13CG		815–0721	4	(1/4–20 x 3/8") +*Pan Head – Taptite (Special)
53	150-0639	1	Joint, Ball – Code 13CG		013-0721	4	(10–32 x 1)
54	150-2364	1	Rod, Governor - Code 13CG				Code 23DN, 13CD
55	518-0406	1	Clip, Retaining - Control Rod	66			Guard, Stationary
			Code 13CG		134-4689	1	No Center Hole
56	815-0181	1	Screw, Thread Cutting – Hex		134-4689-01	1	*Center Hole – 1" Dia.
			Head W/ET (#10-32 x 1/2")		134-4689-02	1	+Center Hole – 3.88" Dia.
57	150–2388	2	Lever, Governor – Code 31AZ	67	99–2393	1	*Nameplate, Logo
			Begin Spec C	68	98–4240	1 *+#	^Label, Blank Kit Number
58	150–2553	1	Rod, Governor Control (Zinc Plated)				
59	518-0004	1	Clip, Retaining – Control Rod to Carburetor				Pull Governor Kit.  nary Grill Kit without PTO Access.
60	508-0021	1	Grommet, Rubber – Code 13BJ				onary Grill Kit with PTO Access.
61	508-0331	1	Grommet, Rubber – 20, 35 Amp				Pull Governor Kit.
			Voltage Regulator Harness –	@ -	Parts included	in 150-1	1761 Governor Control Arm Assy.
			Begin Spec E	< -	Parts included	in150-2	2504–01 Gov. Control Arm Assy.
62			Plug, Hole – Code 19AV	~ -	Parts included	in Fixed	Speed Governor Kit.
	517-0252	1	Plated				
	517-0174	1	Tapered				
63	541–0296	1	Kit, Stationary Grill Without PTO				
			Access (Code 23DN) (Includes Parts Marked *)				

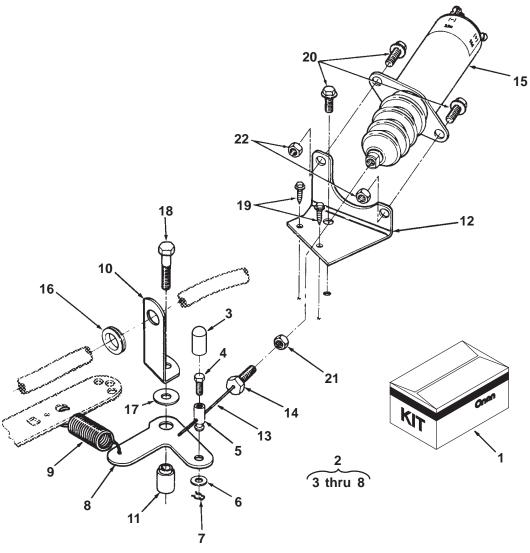
# Remote Fuel Pump (Electric)



REF NO.	PART NO.	QTY USED	PART DESCRIPTION				
1	149–1828	1	Kit, 12 Volt Electric Fuel Pump (Includes Parts Marked *)				
2	332-0529	1	*Terminal, Crimp				
3	332–1993	1	*Terminal				

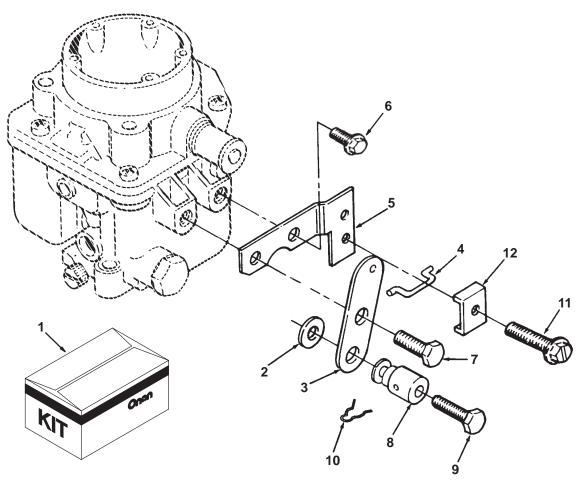
<sup>\*-</sup> Parts included in 12 Volt Electric Fuel Pump Kit.

# Two Speed Governor (Code 13BF)



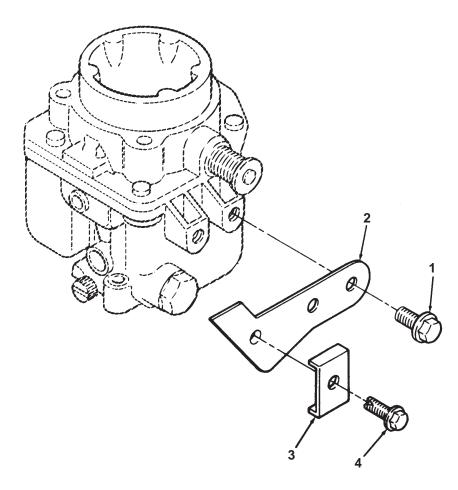
REF NO.	PART NO.	QTY USE		REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	541-0418	1	Kit, 2 Speed, 12 Volt Solenoid	15	307-2758	1	*Solenoid, Governor
			Governor (Code 13BF)	16	508-0021	1	*Grommet, Fuel Line Bracket
			(Includes Parts Marked *)	17	526-0021	1	*Washer, Flat (1/4" Screw)
2	150–2545	1	Bracket Assembly, Governor (Includes Parts Marked #)	18	800–0007	1	*Screw, Cap – Hex Head (Special)
3	517-0177	1	#Plug, Cap	19	815-0439	2	*Screw, Cap - Hex Washer Head
4	800-4072	1	#*Screw, Machine - Hex Head				(#8-15 x 1/2")
			(M4)	20	821-0010	3	*Screw, Lock Head
5	153-0632	1	#*Swivel, Choke Lever				(1/4-20 x 1/2")
6	526-0006	1	#*Washer, Flat (#12 Screw)	21	115-0025	1	*Nut, Hex (1/4-28)
7	516-0059	1	#*Pin, Cotter	22	870-0212	2	*Nut, Lock (1/4-20)
8	150-2498	1	#*Bracket, Governor	23	E-350	1	*Sheet, Instruction (Not Shown)
9	150-1740	1	*Spring, Governor (Low Speed)				
10	149-2242	1	*Bracket, Fuel Line				
11	150-1727	1	*Bushing, Governor Control	* -	Parts included	d in 2 Spe	ed, 12 Volt Solenoid Governor Kit.
12	150-2499	1	*Bracket, Solenoid Mounting	# —	Parts included	d in Gove	rnor Bracket Assemly.
13	153-0678	1	*Cable Assy (Includes Screw)				
14	815–0800	1	*Screw, Hex Head – Grade 5 (1/4–28 x 1") (Included in Cable Assy)				

## Choke Control (Front Pull)



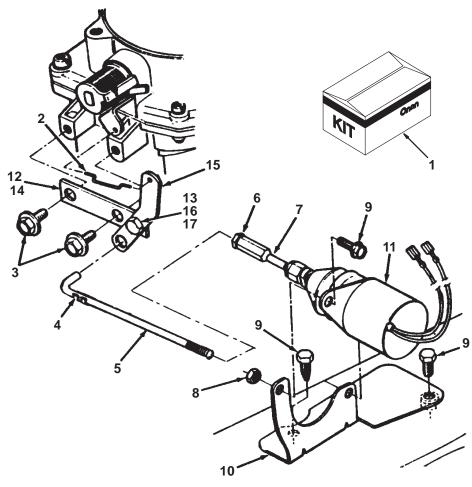
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	541-0190	1	Kit, Front Pull Choke (Includes Parts Marked *) Code 15BJ	9	815–0693	1	*Screw, Machine – Hex Head (#8–32 x.3/8")
2	526-0140	2	*Washer, Flat (#10 Screw)	10	516-0059	1	*Pin, Cotter
3	153-0523	1	*Lever, Choke	11	815-0359	1	*Screw, Tapping – Slotted
4	153-0500	1	*Link, Choke				Hex Washer Head
5	153-0524	1	*Bracket, Choke Cable				(#10-32 x 7/8")
6	821–0004	1	*Screw, Cap – Hex Washer Head (#10–32 x 5/16")	12	153–0514	1	*Clip, Choke Cable
7	815–0820	1	*Screw, Shoulder (#10-32 x 3/8")	*– P	arts included	in Front F	Pull Choke Kit
8	152-0155	1	*Swivel, Choke Lever				

## Choke Control (Rear Pull)



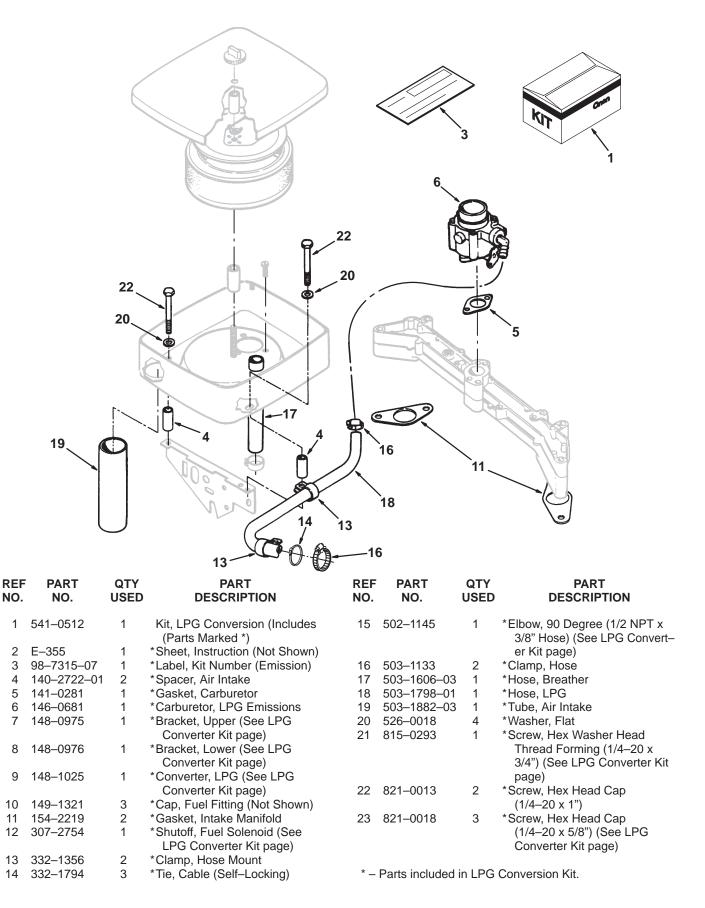
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	821-0004	2	Screw, Cap – Hex Washer	3	153-0514	1	Clip, Choke Cable
			Head (10-32x5/16")	4	815-0359	1	Screw, Tapping – Slotted Hex
2	153-0686-02	1	Bracket, Choke Cable				Washer Head (#10-32 x 7/8")

## Remote Choke Spec C

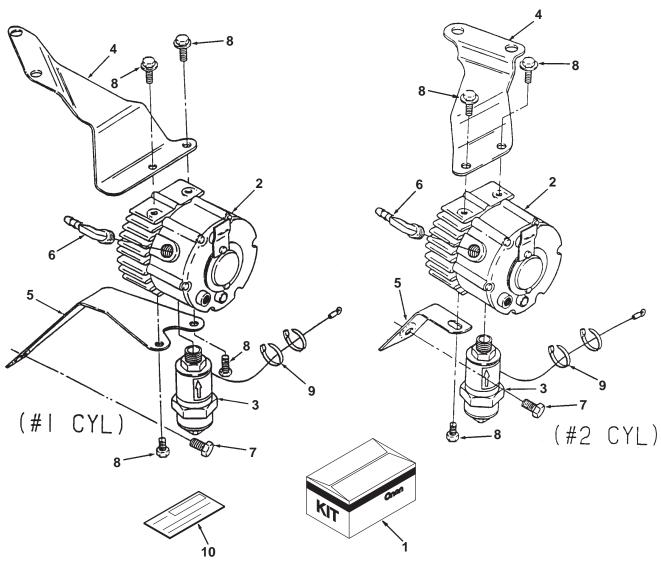


REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	541-0412	1	Kit, Remote Choke (Includes Parts Marked +) Code 15CK	12	153-0642	1	+Bracket Assy, Choke (Includes Parts Marked *)
2	153-0500	1	+Link, Choke	13	526-0008	2	*Washer, Flat (#10 Screw)
3	821-0004	2	+Screw, Lk H (#10-32 x 3/8")	14	150-2480	1	*Bracket, Choke
4	518-0006	1	+Clip, Lock	15	150-2531	1	*Lever, Choke
5	150-2478	1	+Rod, Choke	16	815-0480	1	*Screw, Pan Head
6	870-0053	1	+Nut, Hex Mach (10-32)				Shoulder (#10-32)
7	150-2481	1	+Joint, Ball	17	870-0298	1	*Nut, Lock (#10-32)
8	870-0212	2	+Nut, Self Lk (1/4-20)				
9	815-0290	4	+Screw, HWH THD Form				
			(1/4-20 x 5/8)	+-	Parts included	d in Remo	ote Choke Kit.
10	307-2751	1	+Bracket, Solenoid	* _	Parts Include	d in Chok	e Bracket Assy.
11	307-2750	1	+Solenoid, 12 Volt				-

#### **LPG Conversion Kit**

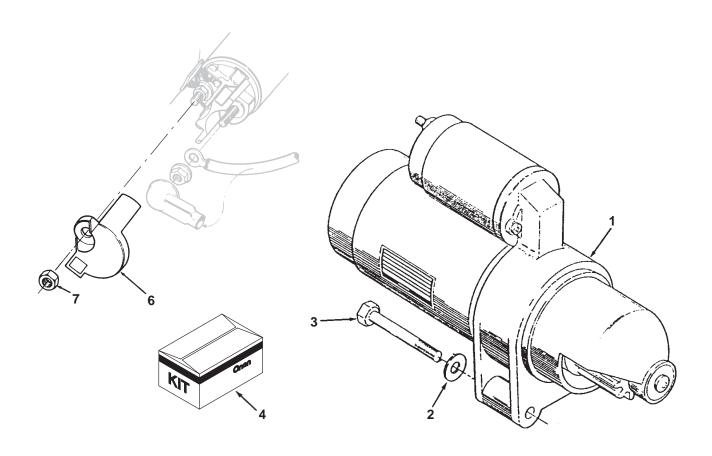


## **LPG Converter Kit**



REF NO.	PART NO.	QT USE		REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	541-0442	1	Kit, LPG Converter #1 Cylinder Mounting (Includes Parts Marked *)	7	815–0293	1 *@	Screw, Hex Washer Head Thread Forming (1/4–20 x 3/4")
	541-0443	1	#2 Cylinder Mounting (Includes Parts Marked @)	8			Screw, Hex Head Cap (1/4–20 x 5/8")
2	148-1025	1	*@ Converter, LPG		821-0018	4 *	#1 L.H. – Cylinder
3	307-2754	1	*@ Shut Off, Fuel Solenoid		821-0018	3 @	#2 R.H. – Cylinder
4			Bracket, Upper	9	332-1794	2 *@	Tie, Cable
	148-0973	1	* L.H. Mount (#1 Cyl)	10	98-4240	1 *@	Label, Blank Kit Number
	148-0975	1	@ R.H. Mount (#2 Cyl)	11	E-356	1 *@	Sheet, Instruction (Not Shown)
5			Bracket, Lower				
	148-0974	1	* L.H. Mount (#1 Cyl)				
	148-0976	1	@ R.H. Mount (#2 Cyl)	* _	Parts included	d in #1 Cyl	inder Mounting Kit.
6	502–1145	1	*@ Elbow, 90° Brass (1/2"NPT – 3/8 Barb)	@ -	Parts included	d in #2 Cyl	inder Mounting Kit.

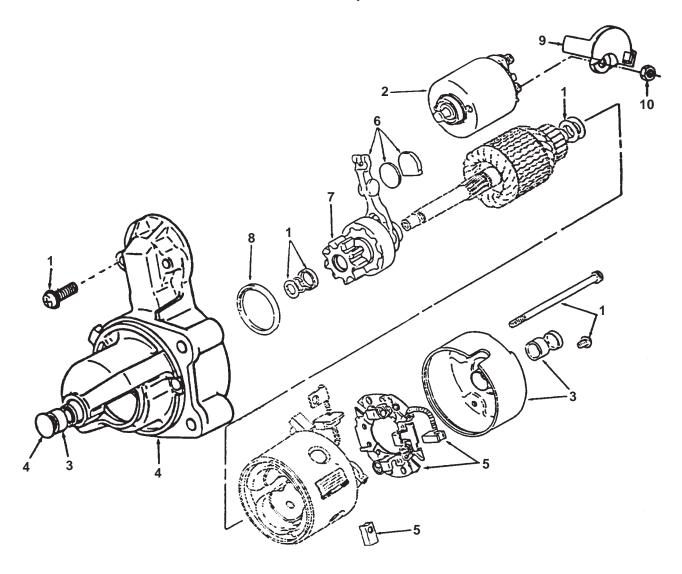
#### Starter



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1			Starter – Solenoid Shift (See Separate Page for	4	541-0411	1	Kit, Starter Cap (Includes Parts Marked *)
			Components)	5	E-0342	1	*Sheet, Instruction (Not Shown)
	191-1949-04	1	Code 33AT	6	191-1947	1	*Cap, Starter Solenoid
	191-1949-07	1	Code 33AW	7	750-1006	1	*Nut, Hex
2	526-0122	2	Washer, Flat (5/16" Screw)				
3	800–0595	2	Screw, Cap Hex Head (5/16"–18 x 3–1/2")	* _	Parts include	ed in Star	ter Can Kit

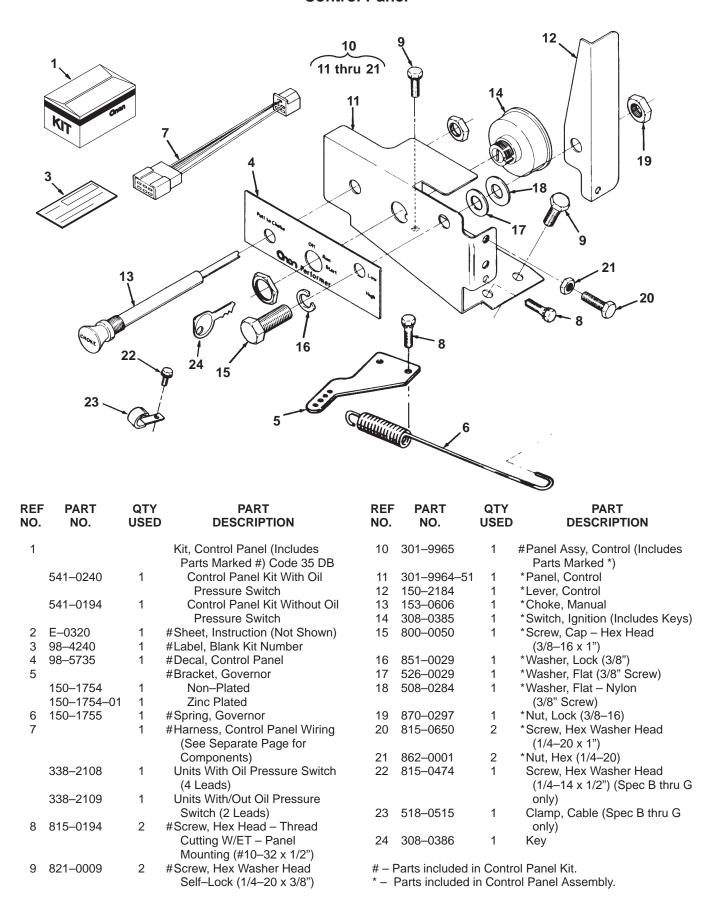
<sup>39</sup> 

# **Starter Components**

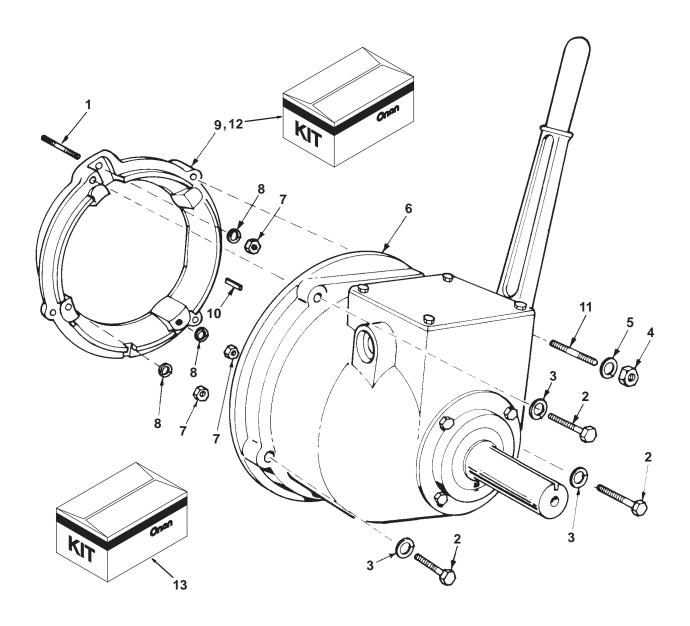


REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	191–1954	1	Kit, Hardware – Starter (Includes (2) Solenoid Mtg Screws, 2 Thru Bolts, Armature Shims, Pinion Stop	5	191–1951	1	Kit, Brush – Starter (Includes (2) Negative and (2) Positive Brushes and Brush Holder)
			Collar, Retaining Ring and Solenoid Terminal Nuts)	6	191–1766	1	Kit, Shift Lever – Starter (Includes Lever, Wear Plate,
2	191–1956	1	Kit, Solenoid – Starter				Rubber Plug and Grease)
			(Includes Solenoid and Spring Plunger)	7	191–1953	1	Kit, Clutch – Starter (Includes Pinion Gear, Clutch Assy & #8)
3	191–1931	1	Kit, Bushing – Starter (Includes Rear Cap with	8	191–1955	1	Kit, Dust Seal (Includes ID, OD Pinion Seals)
			Bushing and Front Bushing)	9	191-1947	1	Cap, Starter Solenoid
4	191–1950	1	Kit, Mounting Bracket (Includes Front Bracket, Front Bushing, Dust Seal, Thrust Washer, Cap Plug and OD Pinion Seal)	10	750–1006	1	Nut, Hex – Metric (M8)

#### **Control Panel**

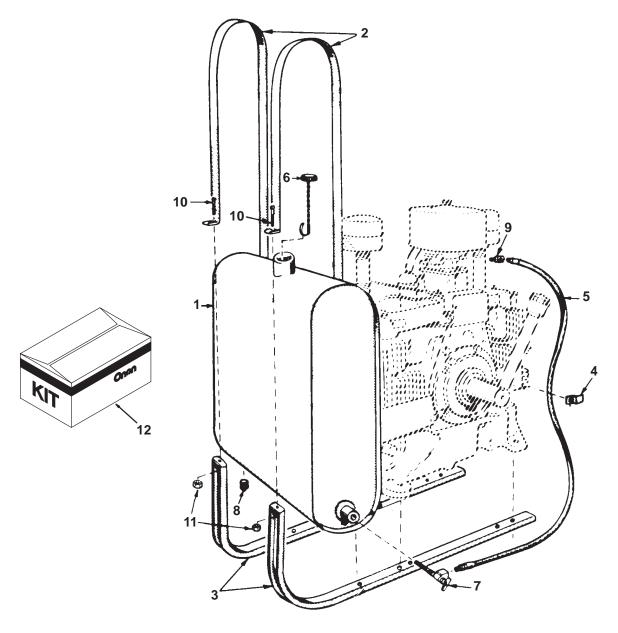


# Clutch



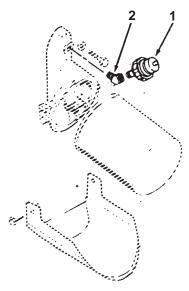
REF NO.	PART NO.	QTY USE	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	520-0739	3	#Stud (3/8-24 x 3/8-16 x 3")	10	515-0041	1	#Key, Drive - Special
2	800-0075	3	#Screw, Cap - Hex Head	11	520-0738	1	#Stud (3/8-24 x 3/8-16 x 4")
			(7/16-14 x 2")	12	190-0597	1	Kit, PTO Electric Clutch Adapter
3	850-0055	3	#Washer, Lock - Spring (7/16")				Code 45BA
4	104-0091	1	#Nut, Hex - Hardened	13	190-0289	1	Kit, Clutch (Includes Parts
5	850-0050	1	#Washer, Lock - Spring (3/8")				Marked #)
6	190-0288	1	#*Clutch				
7	104-0091	4	#Nut, Hex - Hardened		_		
8	850-0050	3	#Washer, Lock - Spring (3/8")		•		ck nameplate and contact
9	190–0171	1	#Adapter, Clutch		nearest Rock Parts Included		

Fuel Tank (Side Mounted)



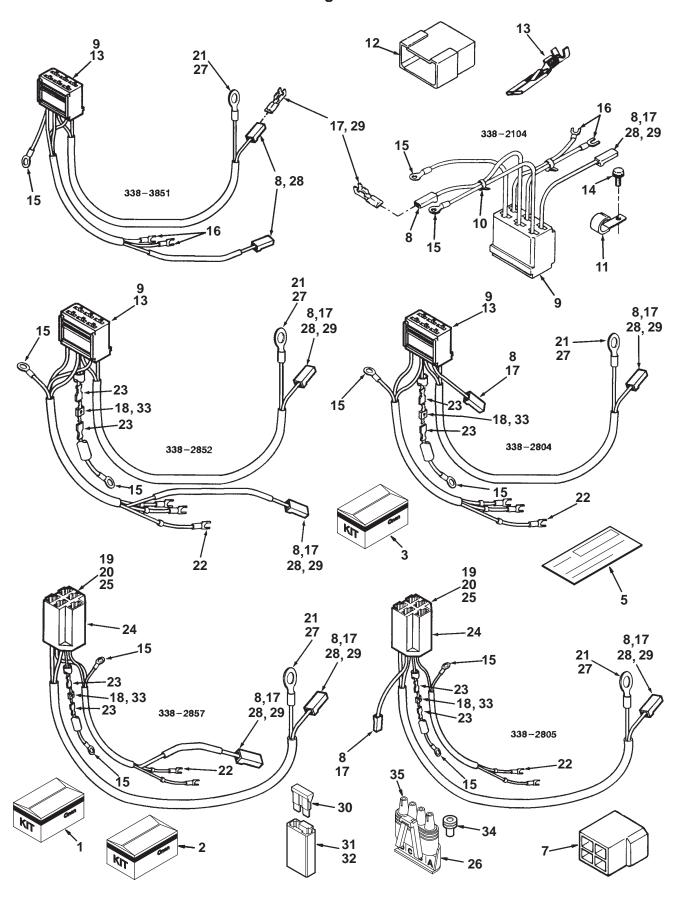
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	159-0981	1	*Tank, Fuel (Less Cap)	9	505-0041	1	*Elbow, 90° - Carburetor Inlet
			* (3.75 Gallon)	10	813–0108	2	*Screw, Machine – Round Head
2	159-0596	2	*Strap, Fuel Tank				(#10-32 x 1-1/2")
3	159-0595	2	*Bracket, Fuel Tank	11	870-0053	2	*Nut, Hex (#10-32)
4	134-0599	1	*Clip, Line – Fuel	12	159-0597	1	Kit, Fuel Tank (Side Mounting)
5	501-0008	1	*Line, Fuel				(Includes Parts Marked *)
6	159-0020	1	*Cap, Fuel Tank				,
7	504-0013	1	*Valve, Shut-off	*- F	Parts included	l in Side N	Nounting Fuel Tank Kit.
8	505-0057	1	*Plug, Drain - Tank				· ·

#### Low Oil Pressure Cut-Off Switch



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	541–0235	1	Switch, Low Oil Pressure Kit,1 Terminal		541-0436-02		Kit, 3 Terminal – Code 35BV – Dual Circuit to Open/Close
			Code 35AU		200 0502	4	at 5 PSI
	000 0540		Normally Closed 2.01" Long		309–0583	1	Screw On Connector
	309-0546	1	Screw On Connector		309-0646-04	1	Slip On Connector
	309–0615	1	Slip On Connector				3 Terminal – Code 35BV –
			Code 35AH				Dual Circuit to Open/Close
			Normally Open – 2.06" Long				at 10 PSI
	309–0641–17	1	Screw On Connector		309–0609	1	Screw On Connector
	309-0646-01	1	Slip On Connector		309-0646-05	1	Slip On Connector
	541-0236	1	Kit, 2 Terminal	2	502-0053	1	Elbow, 45° Street – Spec A–D
			Code 35AV				Code 35AH,35AV
			Normally Open – 1.87" Long				
	309-0641-18	1	Screw On Connector				
	309-0646-02	1	Slip On Connector				
	541-0319		Kit, 2 Terminal				
			Code 35BW				
			One Terminal Normally				
			Open				
			One Terminal Normally				
			Closed				

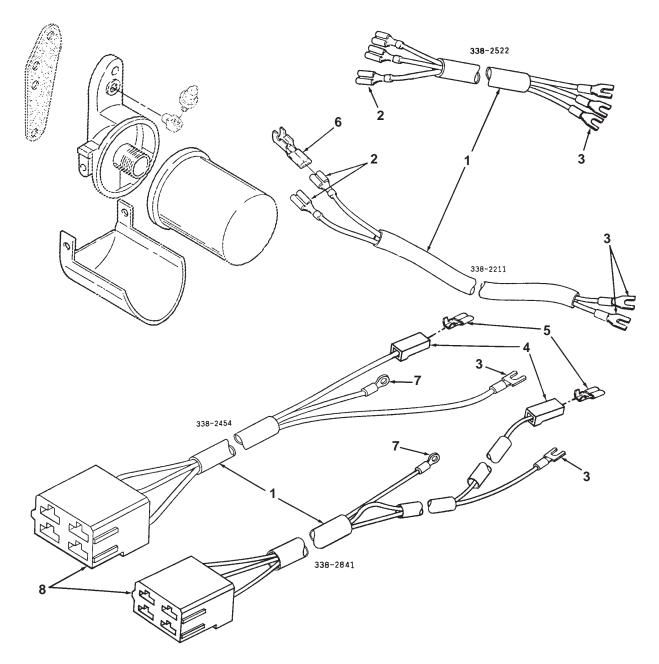
#### **Wiring Harness**



# Wiring Harness

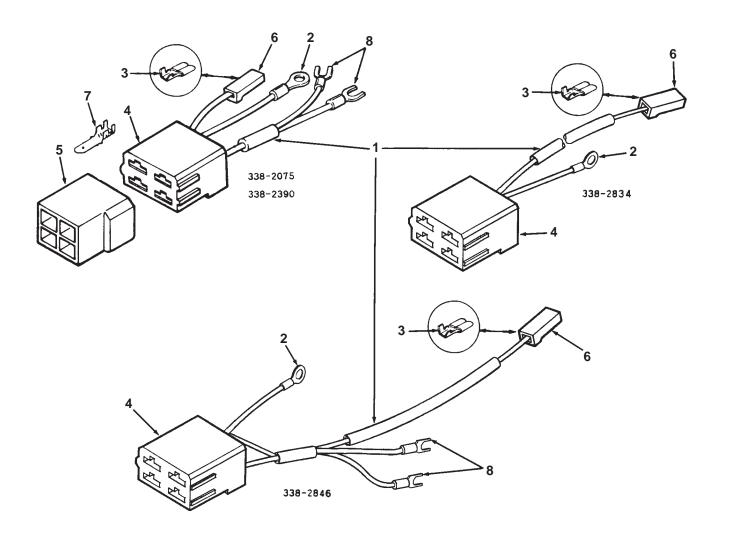
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QT\ USE	
			Harness, Wiring – Engine Units Without Pressure Switch (4 Leads) Code		338–3616	1	Unit With Push On Terminals To The LOP Switch (Includes Parts Marked ^)
	338–2104–01	1	35CH,35CJ, 35CK (Prior to Spec E) Screw On Connector	1	541–0175	1	Kit, 4 Pin Harness Connector Code 35BB (Includes Parts Marked *)
	338–3178–01	1	Slip On Connector Units With Pressure Switch (6 Leads) Code 35BC,35BZ	2	541–0195	1	Kit, 6 Pin Harness Connector Code 35BC (Includes Parts Marked +)
	338–2104–02 338–3178–02	1	(Prior to Spec E) Screw On Connector Slip On Connector	3	541-0437-02	1	Kit, 4 Wire, 6 Pin Wiring Harness (Begin Spec E) (Includes Parts Marked #)
			6 Pin Connector – 3 Terminal LOP Switch – Code 35CC (Prior to Spec E)	4 5 6	E-364 98-4240 E-0313	1 1 1	#Sheet, Instruction (Not Shown) #Label, Blank Kit Number +*Sheet, Instruction (Not Shown)
	338–2804–02 338–3185–02	1 1	Screw On Connector Slip On Connector 6 Pin Connector – 2 Terminal	7 8 9	323–1382 332–0819 323–1386	1 2 1	*Housing, Tab (4–Way) Housing, Connector – Push On Housing, Receptacle – 6 Way
			LOP Switch – Normally Open Code 35CC (Prior to Spec E)	10 11	332–1567 518–0515	2	#+*Tie, Cable #Clamp, Cable (1/2" Dia.) (Spec B thru G only)
	338–2804–01 338–3185–01	1	Screw On Connector Slip On Connector 6 Pin/6 Wire Code 35BC,	12 13	323–0916 332–2301	1	#+Housing, Connector – Tab 6 Pin Terminal #+* Used with 20 Amp Charging
	338–2851–02	1	35BZ– to Relocate Voltage Regulator Begin Spec E Screw On Connector		332–1503	2	System – 18 to 14 Gauge Wire #+* Used with 35 Amp Charging
	338–3187–02	1	Slip On Connector 5 Pin Connector – 2 Terminal LOP Switch (Normally Open) Code 35CK (Prior to	14	332–2890 815–0474	5 1	System Code 35CC Screw, Hex Washer Head (1/4–14 x 1/2") (Spec B thru G
	338–2805 338–3186	1 1	Spec E) Screw On Connector Slip On Connector	15 16	332–0806 332–1303	2 5	only) ^Terminal, Ring (#8) Terminal, Spade (#10)
	330-3100	ı	6 Pin Connector – 2 Terminal LOP Switch Normally Open Begin Spec E – Code 35CC	17 18 19	332–2715 357–0030 332–3165	2 1 1	Terminal, Receptacle Rectifier, Silicon – Code 35CC Receptacle, Lock
	338–2852–01 338–3188–01	1	Screw On Connector Slip On Connector Pin Connector – 3 Terminal	20 21 22	332–3143 332–1048 332–2973	1 1 3	Receptacle, Lock Terminal, Ring (.38) Terminal, Spade (#8)
	338–2852–02	1	LOP Switch – Begin Spec E Code 35CC Screw On Connector	23 24 25	332–1993 323–0987 332–2073	2 1 2	Terminal, Receptacle Body, Connector – Code 35CK Terminal
	338–3188–02	1	Slip On Connector 6 Pin Connector – 4 Wire to Relocate Voltage Regulator Begin Spec E – Code 35CH, 35CJ, 35CK	26 27 28 29 30	323–1451 332–2944 323–1216 332–2870–01 321–0291	1 1 2 6 1	^Housing, Receptacle (4 RCPT) ^Terminal, Ring (.312) Insulation ^Body, Connector ^Terminal, Receptacle (#.250) ^Fuse, 30 AMP
	338–2851–01 338–3187–01 338–3187–02		Screw On Connector  # Slip On Connector Use On Spec 11583H and Spec 11590H 5 Pin Connector – 2 Terminal	31 32 33 34 35	323–1424 332–2922 357–0030 323–1576 323–1607	1 2 1 4 4	^Cap, Connector ^Terminal ^Rectifier, Silicon ^Seal, Cable (Gray) ^Contact, Socket
	338–2857 338–3189 338–3376	1 1 1	Begin Spec E With LOPKO Code 35CK Screw On Connector Slip On Connector Without LOPKO Code 35DB	+ – F # – F	Parts included ir Parts Included ir	า 6 Pi า 4 W	in Harness Connector Kit. n Harness Connector Kit. /ire, 6 Pin Wiring Harness Kit. –3616 Engine Wiring Harness.

### Wiring Harness Lopko



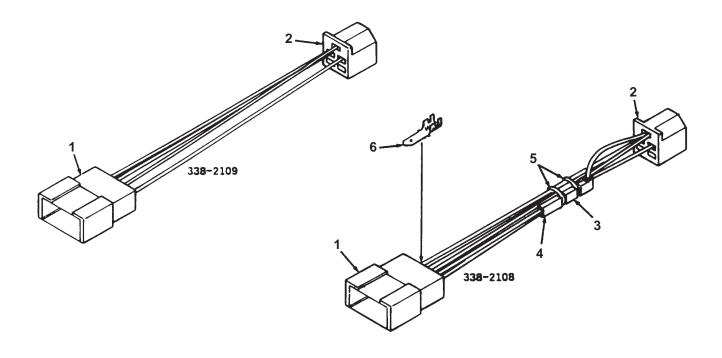
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1			Harness, Wiring – Lopko Code 35BY – 4 Pin, 3 Wire –	2	332–2890	3	Terminal, Receptacle Terminal, Spade (#10)
			Ext Spec C		332-2973	1	Code 35BY
	338-2454	1	Screw On Connector		332-1303	3	Code 35BV
	338–3226–01	1	Slip On Connector Code 35BG,35BV	4	332–0819	1	Housing, Connector – Push On Code 35BY
	338-2522	1	Screw On Connector	5	332-2715	1	Terminal, Receptacle - Code
	338-3332	1	Slip On Connector				35BY
			Code 35BY - 4 Pin, 3 Wire -	6	332-2301	2	Tab, Faston
			Begin Spec E	7	332-0806	1	Terminal, Ring (#8) Code 35BY
	338–2841 338–3182	1	Screw On Connector Slip On Connector	8	323–1381	1	Housing, Receptacle – 4 Way Code 35BY

### **Wiring Harness**



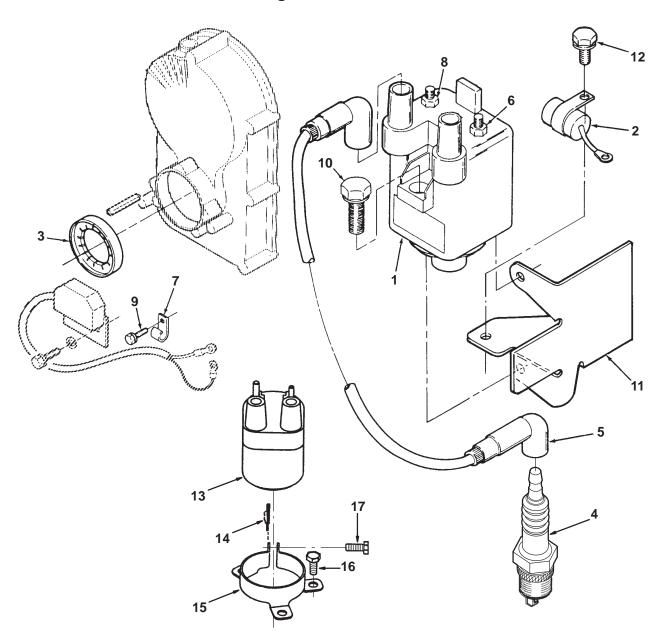
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	338–2075 338–3179 338–2390 338–2846	1 1 1	Harness, Wiring – Engine 4 Wire, 4 Pin Connector – Code 35BB,35BH Screw On Connector Slip On Connector 2 Wire, 4 Pin Connector – Code 35CG Relocate Voltage Regulator Begin Spec E – Code 35BB,35BH Screw On Connector	2 3 4 5 6 7	332–0806 332–2715 332–2715 323–1381 323–1382 332–0819 332–2301 332–2301 332–2973	1 5 3 1 1 1 4 1 2	Terminal, Ring(#8) Terminal, Receptacle (.250) Code 35BB, 35BH Code 35CG Housing, Receptacle – 4 Way Housing, Tab – 4 Way Housing, Receptacle Terminal, Tab 20 Ampere Charging System 35 Ampere Charging System Terminal, Spade (#8) Code
	338–3184	1	Slip On Connector	0	332-2913	2	35BB,35BH
	338–2834	1	Relocate Voltage Regulator Begin Spec E – Code 35CG				

### Wiring Harness Control Panel



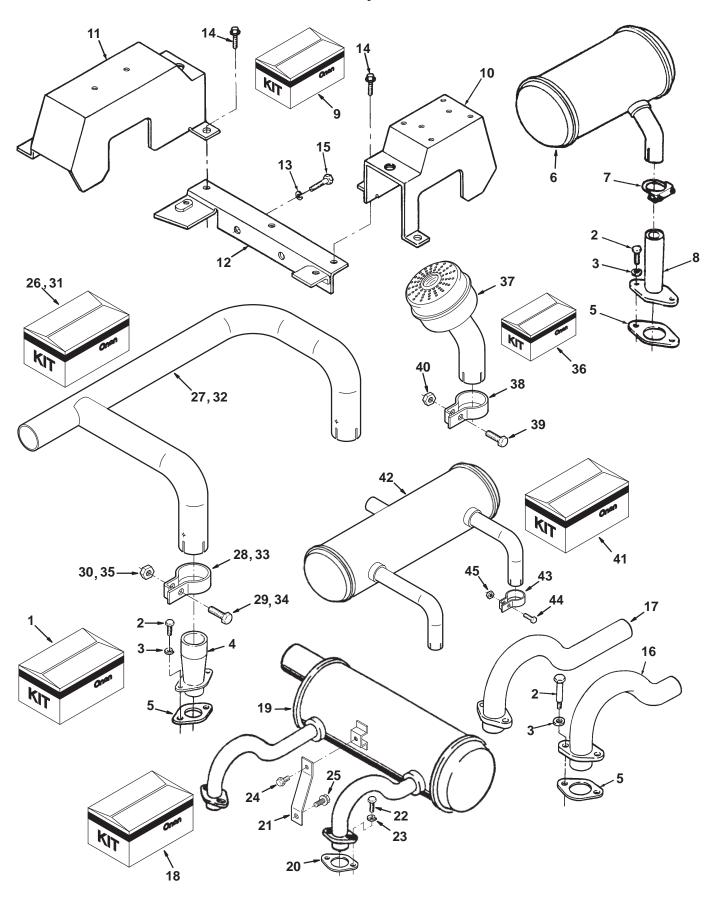
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
			Harness, Wiring - Control	3	357-0030	1	Rectifier, LOPKO
			Panel	4	323-1216	1	Body, Connector – LOPKO
	338-2109	1	Without LOPKO	5	332-0942	2	Tie, Cable – LOPKO
	338-2108	1	Lopko	6			Terminal, Tab
1	323-0916	1	Connector		332-2301	4	20 Ampere Charging System
2	323-0987	1	Body, Connector		332-1503	2	35 Ampere Charging System

# Ignition – Electronic



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	166–0761	1	Coil, Battery Ignition (Includes Nuts) (Spec B Thru G)	11	166–0787–01	1	Bracket, Coil Mounting (Spec B Thru G)
2	312-0256	1	Capacitor	12	815-0261	1	Screw, Hex Washer Head
3	166–0767	1	Rotor, Ignition				(1/4–20 x 1/2")
4	167-0272	2	Plug, Spark	13	166-0820	1	Coil, Battery Ignition (Begin
5	167-1602	1	Cable,Spark Plug				Spec H)
6	166-0770	1	Nut, Hex Flange (M4 Positive	14	518-0574	1	Clip (Begin Spec H)
			Terminal)	15	134-5130-02	1	Clamp, Coil Mounting (Begin
7	518-0515	1	Clip, Wire (Spec B thru G only)				Spec H)
8	166–0771	1	Nut, Hex Flange (M5 Negative Terminal)	16	815–0261	3	Screw, Hex Washer Head Thread Forming
9	114–0022	1	Screw, Cap – Hex Head (5/16–18 x 1–3/4")	17	821–0018	1	(1/4–20 x 1/2") Screw, Hex Lock
10	815–0650	2	Screw, Hex Washer Head (1/4–20 x 1")	17	021 0010	ı	(1/4–20 x 5/8")

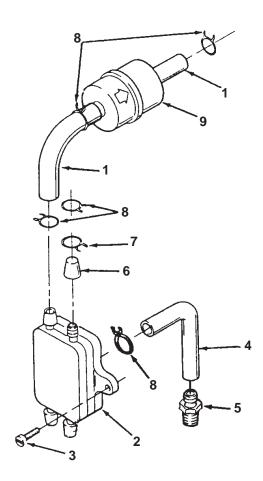
# **Exhaust System**



# **Exhaust System**

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	542–7129	1	Kit, Exhaust Adapter (Includes Parts Marked ~) Code 21BG	24	821-0014	1	#Screw, Lock Head Flange (5/16–18 x 1/2")
2	800–0512	4	Screw ~ Cap, Hex Head (Special)	25	821–0029	1	#Screw, Lock Head Flange (3/8 x 3/4")
	800–0512–01 802–0055	4	Cap, Hex Head (Spec 11583H) Socket Head (5/16–18 x 1") Code 21CB	26	542–7119	1	Kit, Right Front Side or Left Rear Side Manifold (Includes Parts Marked *)
3	850-0045	4	Washer ~Lock (5/16") Code 21AG,21BG	27	154–1610–50	1	*Manifold, LH Exhaust (Shown)
	740–1006	4	Flat (M8) Code 21AZ,21CC	28	155-1219	2	*Clamp, Muffler
			Flat (5/16" Screw) Code 21CB	29	805–0019	2 2	
4	526-0022	4		29	003-0019	2	*Screw, Hex Head Cap
4	154–1484–50	2	~Adapter, Exhaust (Flange Type)	00	000 0000	0	(3/8–16 x 1 7/16")
_	454 0545	•	Code 21AG,21BG	30	862-0003	2	*Nut, Hex (3/8–16)
5 6	154–2747 155–2534	2	~Gasket, Exhaust Manifold Muffler (Use in Pairs) – Use With Adapter 154–1484–50	31	542–7120	1	Kit, Left Front Side or Right Rear Side Manifold (Includes Parts Marked +)
7	155–1239	2	Clamp, Muffler (1-1/8" Dia.)	32	154–1609–50	1	+Manifold, RH Exhaust
8	154–1484–50	2	Adapter, Exhaust Manifold	00	455 4040	0	(Not Shown)
	= 4.4 . 0.4.4.0		4–1/4" Long	33	155–1219	2	+Clamp, Muffler
9	541–0419	1	Kit, Exhaust Cover & Support (Includes Parts Marked ^) Code 21CC	34 35	805–0019 862–0003	2	+Screw, Hex Head Cap (3/8–16 x 1 7/16")
10	124 4656 50	4				2	+Nut, Hex (3/8–16)
10	134–4656–50	1	^Cover, Exhaust Tube – RH Code 21AZ,21BB – Painted	36	542–7101	1	Kit, Pepper Pot Muffler (Includes Parts Marked @)
11	134–4678–50	1	^Cover, Exhaust Tube – LH Code 21AZ,21CC – Painted	37	155–1216	2	@ Muffler (Use With Exhaust Adapter 1545–1484–50–
12	134–4981–50	1	^Support, Exhaust Cover		1== 1010		(Code 21BG)
13	850-0050	2	^Washer, Lock (3/8")	38	155–1219		@ Clamp, Muffler
14	821–0008	2	^Screw, Lock Head – Flange (1/4–20 x 5/16")	39	805–0019	2	@ Screw, Hex Head Cap (3/8–16 x 1 7/16")
15	800-0048	2	^Screw, Cap – Hex Head	40	862-0003	2	@ Nut, Hex (3/8-16)
16			(3/8–16 x 3/4") Tube, Exhaust – RH – Painted	41	542–7122	1	Kit, Front or Rear Outlet Muffler (Includes Parts Marked <)
	154-2263-50	1	Code 21AZ,21CC,21BD	42	155-1686	1	<muffler, (use="" exhaust="" td="" with<=""></muffler,>
17	154-2112-50	1	Code 21CB Tube, Exhaust – LH – Painted				Exhaust Adapter 154–1484–50 (Code 21BG)
	154-2265-50	1	Code 21AZ,21CC,21BD	43	155-1219	2	<clamp, muffler<="" td=""></clamp,>
	154-2113-50	1	Code 21CB	44	805-0019	2	<screw, cap<="" head="" hex="" td=""></screw,>
18	101 2110 00	·	Kit, Muffler (Includes Parts				(3/8–16 x 17/16)
	E44 004E	4	Marked #)	45	862-0003	2	<nut, (3="" 8–16)<="" hex="" td=""></nut,>
	541–0315	1	Outlet, RH				
	514–0316	1	Outlet, LH)				
19			#Muffler, Exhaust				naust Adapter Kit.
	155–2245–01	1	RH – Outlet (Not Shown)				naust Cover & Support Kit.
	155-2245-02	1	LH – Outlet (Shown)				and LH Outlet Muffler Kits.
20	154-2747	2	#Gasket, Exhaust Manifold	* —	Parts included	l in Left	Rear Crossover Manifold Kit.
21	155-2419-02	1	#Bracket, Muffler	+-	Parts included	l in Rig	ht Rear Crossover Manifold Kit.
22	800–0512	4	#Screw, Hex Head Cap (Special)		Parts included	l in Per	pper Pot Muffler Kit. nt or Rear Outlet Muffler Kit.
23	850–0045	4	#Washer, Lock (5/16) Code 21AG,21BG				

# Fuel Pump



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	503-0707	1	Hose	4	503-0707	1	Line, Pulse (Cut To 7" Long)
2			Pump, Fuel – Vacuum 2 Open Ports	5	502-0395	1	Connector, Hose – Fuel Pump Vacuum
	149-2187-02	1	All Codes Except 23DN	6	149-1321	1	Cap, Fuel Fitting
	149-2187-01	1	Code 23DN	7	503-0301	1	Clamp, Hose
3	815-0555	2	Screw, Tapping – Pan Head	8	503-0731	6	Clamp, Hose (1/2")
			(10-24 x 5/8")	9	149-2206-01	1	Filter, Fuel

### Labels, Paint, Thread Sealant and Gasket Kits

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	518-0452	1	Sealant, Thread (50cc Bottle)		168–0191	1	Kit, Gasket – Engine Complete
	518-0347	1	Loctite, Bottle (250cc)				(Includes Parts Marked +)
			Label, Performer 24 XSL		101-0782	1	+Gasket, Bearing Plate - 1/64"
			Red, White		102-1387	1	+Gasket, Oil Base
	98-6802-04	3	Code 19AS		103-0810	1	+Gasket, Gear Cover
	98-6802-04	2	Code 19AV		110-3575	3	+Gasket, Valve Box Cover
	98-6664	1	Label, Air Cleaner Maintenance		110-2987	2	+Gasket, Cylinder Head
	525-0394	1	Paint, Enamel (Touch-Up) -		120-0161	1	+Gasket Kit, Oil Pump
			Flat Black, Pressurized Can (16 oz.)		122–0771	1	+Gasket, Oil Filter Adapter to Block
			Label, Periodic Maintenance		110-3604	2	+Seal, Intake Valve
	98-5969-02	1	Standard Capacity Oil Base		509-0142	1	+Seal, Oil Fill Cap O-Ring
	98-5969-04	1	High Capacity Oil Base		102-0743	1	+Gasket, Oil Drain
	98-5735	1	Decal, Control Panel		509-0145	1	+Seal, Air Cleaner O-Ring
	98-4024	2	Label, Head Bolt Torque –		154-0733	1	+Gasket, Carburetor Flange
			Begin Spec C		154-2219	2	+Gasket, Intake Manifold
	98-6266	1	Label, Maintenance (Oil Check)		154-2747	2	+Gasket, Exhaust Adapter
	98-7193	1	Tag, 3 Year Warranty		160-1368	1	+Gasket, Breaker Box
	98-7295	4	Label, Barcode		509-0008	1	+Seal, Governor Shaft
	517-0165	1	Cap, Plug		509-0040	1	+Seal, Oil – Gear Cover
	168-0190	1	Kit, Gasket – Carbon Removal		509-0041	1	+Seal, Oil – Bearing Plate
			(Includes Parts Marked *)		509-0117	1	+Seal, Breather Cap O-Ring
	110–3575	3	*Gasket, Valve Compartment		145-0438	1	+Gasket, Carburetor
			Cover		154–2746	2	+Gasket, Exhaust Adapter
	110–2987	2	*Gasket, Cylinder		110-3604	2	+Seal, Oil – Valve
	154–2219	2	*Gasket, Intake Manifold		509-0269	1	+Seal, Fill Tube
	154–2747	2	*Gasket, Exhaust Adapter				
	154–2746	2	*Gasket, Exhaust Adapter				
	154–2747	2	*Gasket, Exhaust Manifold	* _			–0190 Gasket Kit.
	110–3604	2	*Seal, Oil – Valve	+-	Parts Include	d in 168	–0191 Gasket Kit

SALES OPTION CODE NUMBERS	10684 11AH 11AW 13BJ 13BN 13BV 15BD 15BK 15BL 17CD 17CF 17DA 19AS 23DC 31AY 35AU 35BB 45BB 45BW 47AL 47BA 47BB	11AH 11AW 13BJ 13BP 13BW 15BD 15BK 17CD 17CF 17DA 19AS 23DC 31AY 31AZ 35AU 35BB 45BB	11AH 11AH 13BG 13BH 13CE 15BH 15BH 17CE 17CE 17CE 17CE 17CE 13AS 23DG 31AY 31AZ 33AT 35AV 35BE 47AE 47BE	H 11AI V 11AV 13B C 13B C 15B C 15B C 15B C 17C T 17C	H 11A N 11A J 11B N 13E V 13E D 13C K 15E L 15E D 15E F 17C A 17C S 17E C 19A Y 21E Z 23E C 31A B 31A W 33A	H 11.W 11.BE 13.BS 13.BS 13.BS 15.BL 17.BBD 15.BL 17.BBD 15.BS 33.BS 31.BS 33.BS 33.BS 33.BS 33.BS 33.BS 35.BS 35.	AH 1 AW 1 BJ 1 BN	1AH 1AW 3BJ 3BM 3BV 5BA 5BD 5BK 7CF 7DA 9AS 3DC 1AZ 3AT 5AU 5BB 5BW 7AR 7BA	11AH 11AW 13BJ 13BN 13BV 15BB 15BD 15BK 17CD 17CF 17DA 19AS 23DC 31AY 33AT 35AV 35BB 45BB 45BW 47AR 47BA	11AH 11AW 13BJ 13BN 13BV 15BD 15BK 15BL 17CD 17CF 17DA 19AS 23DC 31AY 31AZ 33AT 35CH 45BE 45BW 47AR	10727 11AW 13BJ 13BN 13BV 15BD 15BK 15BL 17CD 17CF 17DA 19AS 23DC 31AY 33AT 35CH 45BT 45EC 47AR 47BB 47BF	10792 11AH 11AW 13BV 13CB 13CD 15BD 15BK 15BL 17CD 17CF 17DA 19AS 23DC 23DN 31AY 31AZ 33AT 35AV 35BC 39AG 45BF 45BM 47AR 47BB	10803 11AH 11AW 13BJ 13BP 13BV 15BD 15BK 15BL 17CD 17CF 17DA 19AS 23DC 31AY 31AZ 33AT 35CG 45BB 47AR 47BA 47BB
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SALES OPTION CODE NUMBERS	11070 11AH 11AW 13BJ 13BM 15BD 15BK 15BL 17CD 17CF 17DA 19AS 23DC 31AY 35AV 35BC 45BB 47AR 47BA 47BB	11071 11AH 11AW 11BE 13BJ 13BM 13BV 15BD 15BK 15BL 17CD 17CF 17DA 19AS 23DC 31AY 31AZ 33AT 35AV 35BC 45BS 47AR 47BA 47BB	11087 11AH 11AW 13BJ 13BN 13BV 15BD 15BK 15BL 17CD 17CF 17DA 19AS 23DC 31AY 31AZ 33AT 35AV 35BC 45BB 45BW 47AR 47BA 47BB	11092 11AH 11AW 13BJ 13BN 13BV 15BD 15BK 15BL 17CD 17CF 17DA 19AS 23DC 23DN 31AY 35AV 35BC 45BE 45BW 47AR 47BA 47BE	11109 11AH 11AW 13BN 13CG 15BB 15BD 15BK 17CF 17DA 17DF 19AS 23DC 31AY 35AV 35BC 45BE 45BW 47AR 47BA 47BB	1111 11AH 11AW 11BE 13BS 13CG 15BD 15BK 15BL 17CF 17DA 17DF 19AS 21BG 23DC 31AY 35BV 35CC 45BS 47AR 47BA 47BB	11115 11AH 11AW 13BN 13BV 13CD 15BD 15BK 15BL 17CF 17DA 17DF 19AU 23DC 31AY 31AZ 33AT 35AV 35BZ 35CK 45BB 47AR 47AZ 47BB	11116 11AH 11AW 13BJ 13BN 13BV 15BD 15BK 15BL 17CF 17DA 17DF 19AS 23DC 23DJ 23DN 31AY 31AZ 33AT 35BV 35CC 45BB 45BW 47AR 47BA 47BB	11117 11AH 11AW 13BM 13BV 13CD 15BD 15BK 15BL 17CF 17DA 17DF 19AS 21BG 23DC 31AY 35AV 35BC 35CK 45BE 45BW 47AR 47AZ 47BB	11119 11AH 11AW 11PP 13CB 15AZ 15BD 15BK 17CF 17DF 17DN 19AS 19BB 23DC 23DJ 23ED 31AY 31AZ 33AT 35AV 35BH 45BF 47AR 47AZ 47BE	11125 11AH 11AW 13BJ 13BN 13BV 15BD 15BK 15BL 17CF 17DA 17DF 19AS 21BG 23DC 31AY 31AZ 33AT 35CH 45BE 45BW 47AR 47BA 47BE 47BF	11133 11AH 11AW 13BN 13BV 13CD 15BD 15BK 15BL 17CF 17DA 17DF 19AS 21BG 23DC 23DJ 23DN 31AY 31AZ 33AT 35AV 35BC 35CK 45BB 45BW 47AR 47AZ 47BB	11138 11AH 11AW 13BJ 13BM 13BV 15BD 15BK 15BL 17CF 17DA 17DF 19AS 23DC 31AY 31BC 33AT 35AV 35BC 45BE 45BW 47AR 47BA 47BB
SPEC NO.  SALES OPTION CODE NUMBERS	11146 11AH 11AW 13BK 13BM 15BD 15BJ 15BL 17BZ 17DA 17DF 19AS 23DC 23DJ 23DN 31AY 31AZ 33AW 35AV 35BC 45BB 47AR 47AZ 47BB	11150 11AH 11AW 13BJ 13BN 13BV 15BB 15BD 15BK 17CF 17DA 17DF 19AS 23DC 23DJ 23DN 31AY 31AZ 33AT 35BV 35CC 45BB 45BW 47AR 47BA 47BG	11151 11AH 11AW 13BN 13CG 15BD 15BJ 15BL 17CF 17DA 17DF 19AS 23DC 23DJ 23ED 31AY 35AV 35BC 45CC 47AR 47AZ 47BB 47BF	11155 11AH 11AW 11BE 13BG 13BJ 13BV 15BD 15BK 15BL 17CF 17CV 17DA 19AV 21BG 23DC 31AY 31AZ 33AT 35AU 35BC 45BT 47AR 47BA 47BB	11157 11AH 11AW 13BP 13CG 15BD 15BK 15BL 17DA 17DF 19AS 21BG 23DC 23DJ 23DN 31AY 31AZ 33AT 35CH 45BB 47AR 47BA 47BB	11158 11AH 11AW 11BF 13BJ 13BM 15BB 15BD 15BK 17CF 17DA 17DF 19AS 23DC 23ED 31AY 31AZ 33AT 35CH 45BT 47AR 47BA 47BB	11166 11AH 11AW 13BP 13CG 15BD 15BK 15BL 17DA 17DF 19AS 21BG 23DC 23DJ 23DN 31AY 31AZ 33AT 35CH 45BE 47AR 47BA 47BB	11167 11AH 11AW 11BG 13BM 13BV 13CD 15BD 15BK 15BL 17CF 17DA 17DF 19AU 23DC 31AY 31AZ 33AT 35BC 35BV 35CK 45BB 47AR 47BB 47BH	11168 11AH 11AW 13BJ 13BN 13BV 15BD 15BK 15BL 17CD 17DA 19AV 23DC 31AY 31AZ 33AT 35AU 35BH 45BB 45BW 47AR 47BA 47BB	11175 11AH 11AW 11BF 13BN 13BV 13CD 15AZ 15BD 15BK 15BZ 17CF 17DA 17DF 19AS 21BG 23DC 23DN 31AY 31AZ 33AT 35AV 35BC 35CK 45BT 47AR 47AZ 47BB 47BF	11181 11AH 11AW 13BM 13BV 13CD 15BD 15BK 15BL 17CF 17DA 17DF 19AV 23DC 23DJ 23DN 31AY 31AZ 33AW 35AV 35BC 35CK 45BB 47AR 47AZ 47BB	11183 11AH 11AW 13BJ 13BZ 13CB 15BD 15BJ 15BM 15CM 17CF 17CV 17DA 19CJ 21CC 23DC 23DJ 23DK 31AY 31AZ 33AT 35AU 35BC 45BE 47AR 47BA 47BB	1184 11AH 11AW 13BJ 13BN 15BB 15BD 15BK 17CF 17DA 17DF 19AS 23DC 23DJ 23DN 31AY 31AZ 33AT 35AV 35BC 45BB 45BW 47AR 47AY 47BA 47BG

SALES OPTION CODE NUMBERS	11AH 11AW 13BJ 13BN 13BV 15BD 15BK 15BL 17CF 17DA 17DF 19CL 21BG 23DC 23DN 31AY 31AY 31AY 35AU 35AU 35BZ 45BB 45BW 47AR 47BA	11189 11AH 11AW 11BF 13BG 15AZ 15BD 15BK 15BZ 17CF 17DA 17DF 19AS 23DC 23DJ 23DN 31AY 31BC 33AT 35BV 47BR 47AR 47BB 47BF	11190 11AH 11AW 11BF 13BF 13BN 13CE 15AZ 15CK 15CR 17CF 17DA 17DF 19AS 23DC 23DJ 23DN 31AY 35BV 35CC 45BT 47AR 47AZ 47BB 47BF	11194 11AH 11AW 13BN 13CD 15BD 15BL 17BY 17DA 17DF 19AS 23DC 23DN 31AY 31AZ 33AT 35CJ 35CK 45EA 47AR 47AZ 47BB 47BF	11196 11AH 11AW 13BK 13BW 15BD 15BJ 15BL 17CF 17DA 17DF 19AS 23DC 31AY 35AU 35BB 45BB 45BW 47AR 47BA 47BB 47BF	11200 11AH 11AW 13BJ 13BN 13BV 15BD 15BK 15BL 17CF 17DA 17DF 19AS 23DC 23DJ 23DN 31AY 35AV 35BC 45BB 45BW 47AR 47BA 47BG	11202 11AH 11AW 13BJ 13BP 13BV 15BA 15BB 17CK 17DA 19AS 23DC 23DJ 23DN 31AY 33AT 33BB 35AU 35BC 45BE 47AR 47BB 47BB	11205 11AH 11AW 13BJ 13BN 13BV 15BC 15BF 17CF 17DA 17DF 19AS 23DC 23DJ 23DN 31AY 31AZ 33AT 35BV 35CC 45BB 45BW 47AR 47BA 47BB	11210 11AH 11AW 13BK 13BU 15BD 15BJ 15BJ 17BZ 17CV 17DA 19AS 23DC 23DJ 23DN 31AY 35AV 35BC 45BB 47AR 47AZ 47BB	11214 11AH 11AW 11BG 13CB 13CG 15AZ 15BD 15BK 17CF 17DA 17DF 19AS 23DC 23DJ 23DN 31AY 31AZ 33AT 35AV 35BH 45BF 47AR 47AZ 47BB	11216 11AH 11AW 13BF 13BN 13CE 15AZ 15CK 15CR 17CF 17DA 17DF 19AS 23DC 23DJ 23DN 31AY 31BC 33AT 35BV 35CC 45BB 47AR 47AZ 47BB 47BF	11219 11AH 11AW 11BG 13BM 13CD 15BD 15BK 15BL 17CF 17DA 17DF 19AU 23DC 31AY 31AZ 33AT 35BC 35BV 35CK 45BB 47AL 47AR 47BH	11222 11AH 11AW 13BJ 13BN 13BV 15AZ 15BD 15BK 15BZ 17CF 17DA 17DF 19AS 23DC 31AY 33AT 35AV 35BC 45BB 45BW 47AR 47AZ 47BB 47BF
SALES OPTION CODE NUMBERS	11AH 11AW 11BK 13BG 13BJ 13BV 15BD 15BL 15CK 17BZ 17CV 17DA 19AS 23DC 31AY 31BC 33AW 35AU 35AU 35BC 45BB 47AR 47BA 47BB	11225 11AH 11AW 13BJ 13BM 13BV 15BD 15BK 15BL 17CF 17DA 17DF 19AS 23DC 23DJ 23DN 31AY 35BC 35CK 45BE 45BW 47AR 47AZ 47BB	11228 11AH 11AW 13BJ 13BN 13BV 15BK 15CU 17CF 17DA 17DF 19AS 23DC 23DJ 23DN 31AY 31AZ 33AT 35BV 35CC 45BB 45BW 47AR 47BA 47BB	11229 11AH 11AW 13BJ 13BZ 13CB 15AZ 15BD 15BK 15BZ 17DA 17DF 19AS 21CB 23DC 31AY 31BD 33AT 45BB 45BW 47AR 47BA 47BB	11256 11AH 11AW 13BJ 13BN 13BV 15AZ 15BD 15BK 15BZ 17CF 17DA 17DF 19AS 23DC 31AY 31AZ 33AT 35CH 45BB 47AR 47AZ 47BB 47BF	11257 11AH 11AW 13BJ 13BN 15AZ 15BD 15BK 15BZ 17CF 17DA 17DF 19AS 23DC 31AY 31AZ 33AT 35CH 45BE 45BW 47AR 47AZ 47BB 47BF	11258 11AH 11AW 13BJ 13BN 15AZ 15BD 15BK 15BZ 17CF 17DA 17DF 19AS 23DC 31AY 31AZ 33AT 35CH 45BS 47AR 47AZ 47BB 47BF	11259 11AH 11AW 13BJ 13BN 13BV 15AZ 15BD 15BK 15BZ 17CF 17DA 17DF 19AS 23DC 31AY 31AZ 33AT 35CH 45BU 47AR 47AZ 47BB 47BF	11260 11AH 11AW 13BJ 13BN 13BV 15AZ 15BD 15BK 15BZ 17CF 17DA 17DF 19AS 23DC 31AY 31AZ 33AT 35CH 45BT 47AR 47AZ 47BB 47BF	11275 11AH 11AW 13BF 13BN 13CG 15BB 15BD 15BK 17CF 17CV 17DA 19AS 23DC 31AY 31AZ 33AT 35AV 35CC 45BE 45BW 47AR 47BA 47BB	11278 11AH 11AW 13BJ 13BZ 13CB 15AZ 15BD 15BK 15BZ 17CF 17DA 17DF 19AS 23DC 31AY 31BD 33AT 45BB 45BW 47AR 47BA 47BB	11289 11289 11289 11287	11292 11AH 11AW 13BN 13CD 15AZ 15BD 15BK 15BZ 17CF 17DA 17DF 19AS 23DC 23DN 31AY 31AZ 33AT 35AV 35BC 45BB 45BW 47AR 47AZ 47BB 47BF

SALES OPTION CODE NUMBERS	11AH 11AW 13BZ 13CB 13DD 15AZ 15BD 15BK 15BZ 17CF 17DA 17DF 19AS 23DC 23DN 31AY 31BD 33AT 45BB 45BW 47AR 47BA	11306 11AH 11AW 13BN 13CD 15AZ 15BD 15BK 15BZ 17CF 17DA 17DF 19AS 23DC 23DN 31AY 31AZ 33AT 35CJ 35CK 45BE 45BW 47AR 47AZ 47BB 47BF	11314 11AH 11AW 11BH 13BF 13CB 15AZ 15BD 15BK 17CF 17DA 17DF 19AS 23DU 23DU 23DU 31AY 35BV 35CC 45BF 47AR 47AZ 47BB 47BF	11318 11AH 11AW 11BE 13BG 13BJ 13BV 15BD 15BK 15BL 17CF 17CV 17DA 19AV 21BG 23DC 31AY 35BC 45BT 47AR 47BA 47BB	11331 11AH 11AW 13BJ 13BN 13DG 15BB 15BD 15BK 17CF 17CV 17DA 19AS 23DC 31AY 33AT 35AV 35CC 45BE 45BW 47AR 47BA 47BB	11338 11AH 11AW 13BJ 13BN 15AZ 15BD 15BK 15BZ 17CF 17DA 17DF 19AS 23DC 23DJ 23DN 31AY 35AV 35BC 35CK 45BB 45BW 47AR 47AZ 47BB 47BF	11363 11AH 11AW 13BN 13CD 15AZ 15BD 15BK 15BZ 17CF 17DA 17DF 19AV 23DC 23DJ 23DN 31AY 35AV 35BZ 35CK 45BE 45BW 47AR 47AZ 47BB 47BF	11367 11AH 11AW 13BN 13CG 15BC 15BD 15BK 15BZ 17CF 17CK 17DA 19AU 23DC 31AY 31AZ 33AT 35BC 45BE 45BW 47AR 47AZ 47BB	11384 11AH 11AW 13BN 13CD 15AZ 15BD 15BK 15BZ 17CF 17DA 17DF 19AS 23DC 23DJ 23DN 31AY 31AZ 33AT 35AV 35BC 35CK 45BB 45BW 47AR 47AZ 47BB 47BF	11398 11AH 11AW 13BN 13CD 15AZ 15BD 15BK 15BZ 17CF 17DA 17DF 19AS 21BG 23DC 23DN 31AY 31AZ 33AT 35AV 35DB 45BB 45BW 47AR 47AZ 47BB 47BF	11431 11AH 11AW 13BJ 13BN 15BB 15BK 15BK 15BU 17DA 17DF 19AS 21BG 23DC 23DJ 23DN 31AY 35AV 35BC 45BE 45BW 47AR 47BA 47BB	11434 11AH 11AW 13BP 13BZ 13DD 15AZ 15BD 15BJ 15BZ 17CF 17DA 17DF 19AS 23DC 23DN 31AY 31BD 33AT 45BB 45BW 47AR 47BA 47BB	11436 11AH 11AW 13BK 13BM 13BU 15BD 15BJ 15BL 17CV 17DA 19AS 23DC 23DJ 23DN 31AY 35AV 35AV 35BC 45BB 47AR 47AZ 47BB
SALES OPTION CODE NUMBERS	11AH 11AW 13BF 13BZ 13CG 15AZ 15BD 15BZ 15CK 17CV 17DZ 19AU 23DC 23DJ 23EJ 31AY 31AZ 33AT 35AV 35CT 45BD 47AL	11469 11AH 11AW 13BN 13BV 13CD 15BA 15BD 15BK 15BZ 17CF 17DA 17DF 19AS 23DC 31AY 31AZ 33AT 35DB 45BE 45BW 47AR 47AZ 47BB 47BF	11471 11AH 11AW 11BF 13BM 13BV 13CD 15BD 15BK 15BL 17CF 17DA 17DF 19AS 23DC 31AY 33AV 33AV 35DB 45BT 47AR 47AZ 47BB 47BF	11480 11AH 11AW 13BM 13CG 15BC 15BC 15BK 17BZ 17CV 17DA 19AV 23DC 23DJ 23ED 31AY 31AZ 33AT 35AV 35BB 45BF 47AR 47AZ 47BB 47BF	11481 11AH 11AW 13BM 13BV 13CD 15AZ 15BD 15BK 15BZ 17CF 17CV 17DA 21BG 19AS 23DC 23DN 31AY 31AZ 33AT 35AV 35DB 45BB 45BW 47AR 47AZ 47BB 47BF	11487 11AH 11AW 11BG 13CB 13CG 15BF 17CF 17DA 17DF 19AS 23DC 23DJ 23DN 31AY 31AZ 33AT 35AV 35BH 45BF 47AR 47AZ 47BB	11490 11AH 11AW 11BE 13BG 13BJ 13BV 15BD 15BK 15BL 17CF 17CV 17DA 19AV 21BG 23DC 31AY 31BC 33AT 35BV 35CC 45BT 47AR 47BA 47BB	11493 11AH 11AW 13BN 13BV 13CD 15AZ 15BD 15BK 15BZ 17CF 17DA 17DF 19AS 23DC 23DN 31AY 31AZ 33AT 35DJ 35CK 45BW 45EA 47AR 47AZ 47BB 47BF	11495 11AH 11AW 13BJ 13BW 13CM 15AZ 15BD 15BK 15BZ 17DF 17DZ 19AS 23DC 31AY 31AZ 33AT 35CH 45BB 45BW 47AR 47BA 47BB	11570 11AH 11AW 13BN 13BV 13CD 15AZ 15BD 15BK 15BZ 17CF 17DA 17DF 19AS 21BG 23DC 23DN 31AY 31AZ 33AT 35CJ 45BW 45EA 47AR 47AZ 47BB 47BF	11582 11AH 11AW 13BJ 13BN 13BV 15AZ 15BD 15BK 15BZ 17CF 17DA 17DF 19AS 23DC 31AY 31AZ 33AT 35CH 45BW 45EA 47AR 47BB 47BF	11583 11AH 11AW 13CD 13CE 13GJ 15BF 17BZ 17DA 17DF 19AU 21BG 23DC 23DN 31AY 31BC 33AW 35AV 35BC 45BE 47AR 47AZ 47BB	11590 11AH 11AW 13BF 13BN 13CG 15AZ 15BD 15BZ 15CK 17BZ 17CV 17DA 19AS 23DC 23DJ 23DN 31AY 31BD 33AT 35AV 35CH 45BE 47AR 47BB 47BF

SPEC NO.  SALES OPTION	11607 11AH 11AW 13BM 13BV 13CD 15BD 15BK 15BL 17BY	11613 11AH 11AW 13BM 13BV 13CD 15BD 15BK 15BL 17BY
CODE NUMBERS	17DA 17DF 19AS 23DC 23DJ 23DN 31AY 31AZ 33AT 35AV 35DB 45BD 45BW 47AR 47AZ 47BB 47BF	17DA 17DF 19AU 23DC 23DN 31AY 31AZ 33AT 35AV 35DB 45BE 47AR 47AZ 47BB 47BF

#### **SALES OPTION CODE DEFINITIONS**

#### LISTED BELOW ARE SALES OPTION CODE NUMBERS USED ON P224G

11AH	Standard Bearing Plate	17DZ	Base, Oil – 3 Quart – Side Drain – Steel Plug
11AW	Premium Block with Standard Thrust	19AS	Air Cleaner – Standard Capacity
	Washer	19AU	Air Cleaner – High Capacity
11BE	Adapter, Hydraulic Pump (SAE A)	19AV	Remote Air Cleaner Adapter
		19BB	
11BF	Adapter, Hydraulic Pump (SAE B)	_	Air Cleaner Cover – Chrome
11BG	6 Holes Rear of Block	19CJ	Remote Air Cleaner Adapter with Elbow
11BH	Adapter, Bearing Plate (7" Pilot)	19CL	Air Cleaner – High Capacity
11BK	Pulley, Single Groove	21AZ	Exhaust Tubes (14" Centers) with Covers
13BF	Governor, 2-Speed Solenoid	21BG	Exhaust Adapter (1.5" OD)
13BG	Governor–3450 High Idle	21BR	Exhaust System (Steiner)
13BJ	Side Pull Governor	21CB	Exhaust Tubes (13.24" Centers)
13BK	Front Pull Governor	21CC	Exhaust Tubes (15.24 Genters)  Exhaust Tubes with Covers and Support
		2100	
13BM	3850 High Idle		Brackets (14" Centers)
13BN	3600 High Idle	23DC	Blower Wheel
13BP	3300 High Idle	23DE	Stationary Guard – No PTO (Steel)
13BR	3200 High Idle	23DJ	No Rotating Screen
13BS	2800 High Idle	23DK	Cylinder Air Housings with Weld Nuts
13BU	1100 Low Idle	23DN	Stationary Guard (No PTO-Plastic) -
13BV	1200 Low Idle	202.4	Onan Logo
		00ED	
13BW	1300 Low Idle	23ED	Stationary Guard with PTO (Plastic)
13BY	1400 Low Idle	23EJ	Stationary Guard without P.T.O. – No Logo
13BZ	1500 Low Idle	31AY	Electronic Ignition
13CB	3780 High Idle	31AZ	Alternator – 12V/20A
13CD	No Governor Linkage	31BC	Alternator – 12V/35A
13CE	1800 Low Idle	31BD	No Alternator
13CG	Fixed Speed Governor	33AT	Starter Solenoid Shift (Side) Standard
13CH	10 Ball Governor	33AW	Starter–Solenoid Shift (Side) Premium
13CM	3400 RPM High Idle	33BB	No Starter Cap Kit
13CR	3550 RPM High Idle	35AH	Low Oil Pressure Switch (1 Terminal/Normally Open)
13CS	1850 High Idle	35AU	Low Oil Pressure Switch (1 Terminal/Normally
13DD	Governor, Side Pull, .190 Hole		Closed)
13DG	1950 Low Idle	35AV	Low Oil Pressure Switch (2 Terminal/Normally Open)
13GJ	Delete Governor	35BB	4 Pin Harness with Mating Connector
15AZ	Fuel Pump–No Filter (Dual Inlet)	35BC	6 Pin Harness with Mating Connector
15BA	Fuel Pump–Filter (Top Inlet)	35BG	Harness, 3 Wire – Leads
15BB	No Pump–Filter	35BH	4 Pin Harness
15BC	No Pump, No Filter	35BL	High Metal Temperature Switch (1 Terminal –
15BD	Downdraft Carb–Manual Choke		Normally Open)
15BF	Carb–LPG Downdraft	35BV	Low Oil Pressure Switch (3 Terminal – Normally
15BJ	Front Pull Choke		Open/Normally Closed Common Ground)
15BK	Rear Pull Choke	35BY	Harness, 4 Pin – 3 Wire
15BL	Fuel Pump with Filter (Dual Inlet)	35BZ	6 Pin Harness
15BM	Fuel Pump – No Filter (Top Inlet)	35CC	6 Pin with Diode and Mating Connector
15BV	Fuel Line (Hard) Assy	35CG	4 Pin/2 Wire with Mating Connector
15BZ	5" Fuel Line with Filter (Suck Side –	35CH	6 Pin/4 Wire with Mating Connector
	Bottom)	35CJ	6 Pin/4 Wire Harness
15CK	Choke, Remote (Solenoid)	35CK	Control Panel
15CM	Fuel Line 5" – Filter (SUC Side Top)	35CT	4 Pin Harness-w/Metri-Pack
15CR	Carb-Downdraft Dual Fuel	35DB	Control Panel
15CU	Carb-Downdraft-Manual Choke Intake Manf	39AG	Control Panel
1000	w/Plug-Special	45AL	Generator Adapter–YK
17DV	9 1		
17BY	Oil Fill & Indicator – Inner	45BB	1.12 Diameter Straight Shaft 3.95 to RFB
17BZ	Oil Fill Tube & Indicator – Outer	45BD	1.44 Diameter Straight Shaft 3.77 to RFB
17CD	Oil Filter (3.4" Long)	45BE	1.44 Diameter Straight Shaft 3.99 to RFB
17CF	Oil Fill Tube & Indicator – Outer Extension	45BF	1.12 Diameter Tapered Shaft 3.11 to RFB
17CG	Base, Oil-Std Cap (Opt Drains)	45BM	6 Holes-Rear of Block
17CK	Plate, Oil-Remote Filter Adapter	45BS	Internal Splined 9 Tooth Crank
17CV	Oil Filter–Hex Nut (4.6" Long)	45BT	Internal Splined 13 Tooth Crank
17DA	Oil Base–3 Quart (Sandcast)	45BU	Internal Splined 11 Tooth Crank
17DF	Oil Filter (4.2" Long)	45BW	Crankshaft Key
17DF 17DN	Oil Base, Single Drain – 3 Quart	-JOD VV	Oranionali Noy
ווטוי	on base, onlyie brain – 3 Quan		

### SALES OPTION CODE DEFINITIONS (cont'd)

#### LISTED BELOW ARE SALES OPTION CODE NUMBERS USED ON P224G

45BY	1.12 Diameter Straight Shaft 5.00 to RFB	47AZ	Nameplate – Alternate Location
45CC	Crankshaft-No PTO (Stub)	47BA	Nameplate – Standard Location
45EA	1.12 Diameter Straight Shaft 4.71 to RFB	47BB	Labels – P224
45EC	Adapter, Pump (SAE-B)	47BE	Labels – P224
47AL	No Labels	47BF	Maintenance Labels
47AR	Finishing List	47BG	Maintenance Labels
47AY	Loose Labels	47BH	Nameplate Location

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